



TORQUE TO
52 IN.-LBS

TORQUE TO
315-385 IN.-LBS

*POWER CORD (GREEN)
 GROUND WIRE
 ◦INSULATE CONNECTION
 WITH ELECTRICAL TAPE

Parts List for XE-7D Type 1

Item Number	Part Number	Description	Qty Required
1	SSF-995	SCREW #10-24X.875 HH	4
2	CAC-1196	HEAD UMC	1
3	N044359	TUBE SEAL	1
4	Z-D24819	GASKET HEAD UMC GRAP	1
5	N017592SV	VALVE PLATE ASSY	1
6	SSG-8169	ORING 2.132/2.096ID	1
7	N134023	OUTLET TUBE	1
8	N036518	CON ROD ASSY	1
9	A19123	SCREW	1
10	N036518	CON ROD ASSY	1
11	000000-00	No Longer Available	1
12	AC-0815	BELT TIMING DAYCO	1
13	D25731	ISOLATOR PUMP	1
14	000000-00	No Longer Available	1
15	SSS-16	SWITCH SINGLE POLE 1	1
16	CAC-1211	HOUSING ISOLATOR	1
17	000000-00	No Longer Available	1
18	000000-00	No Longer Available	1
20	000000-00	No Longer Available	1
21	000000-00	No Longer Available	1
22	SSF-3156	SCREW #10-9X.500 THD	4
23	CAC-1206-1	CLAMP HOSE .250 ID H	1
24	CAC-4324	ASSY PRESS ADJ VALVE	1
25	SUDL-9-1	SCREW #8-32X.375/.34	1
856	000000-00	No Longer Available	1
856	N036518	CON ROD ASSY	1
856	KK-4929	KIT FASTENER	1

Parts List for XE-7D Type 1

Item Number	Part Number	Description	Qty Required
856	D30139	KIT GRAPHITE GASKET	1