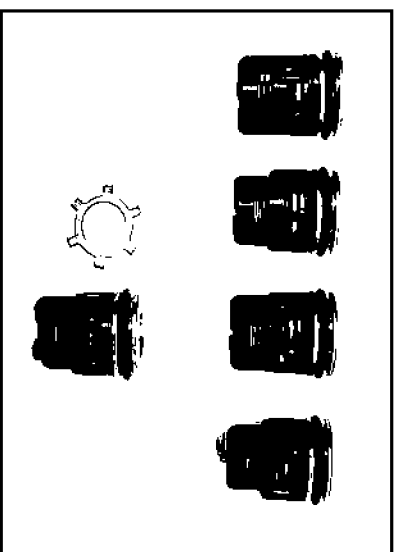


# D28703- DEVILBISS PUMP REPAIR KIT

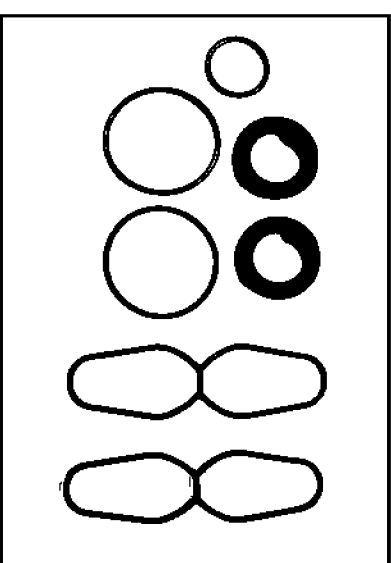
## D23511 Valve Kit

contains Key#'s 39 (qty 4), 40 (qty 1), and 41 (qty 1)



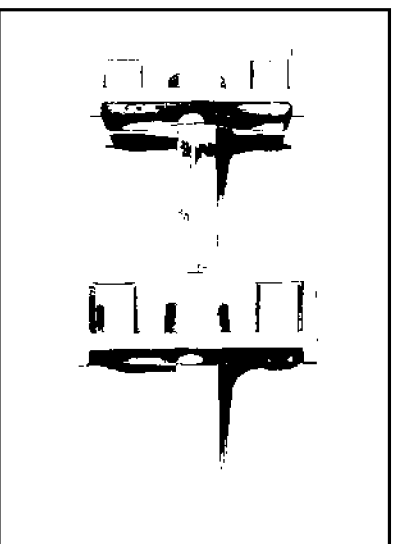
## D23514 Seal Kit

contains Key#s 4 (qty 2),  
15 (qty 2), 26 (qty 2), and 37 (qty1)

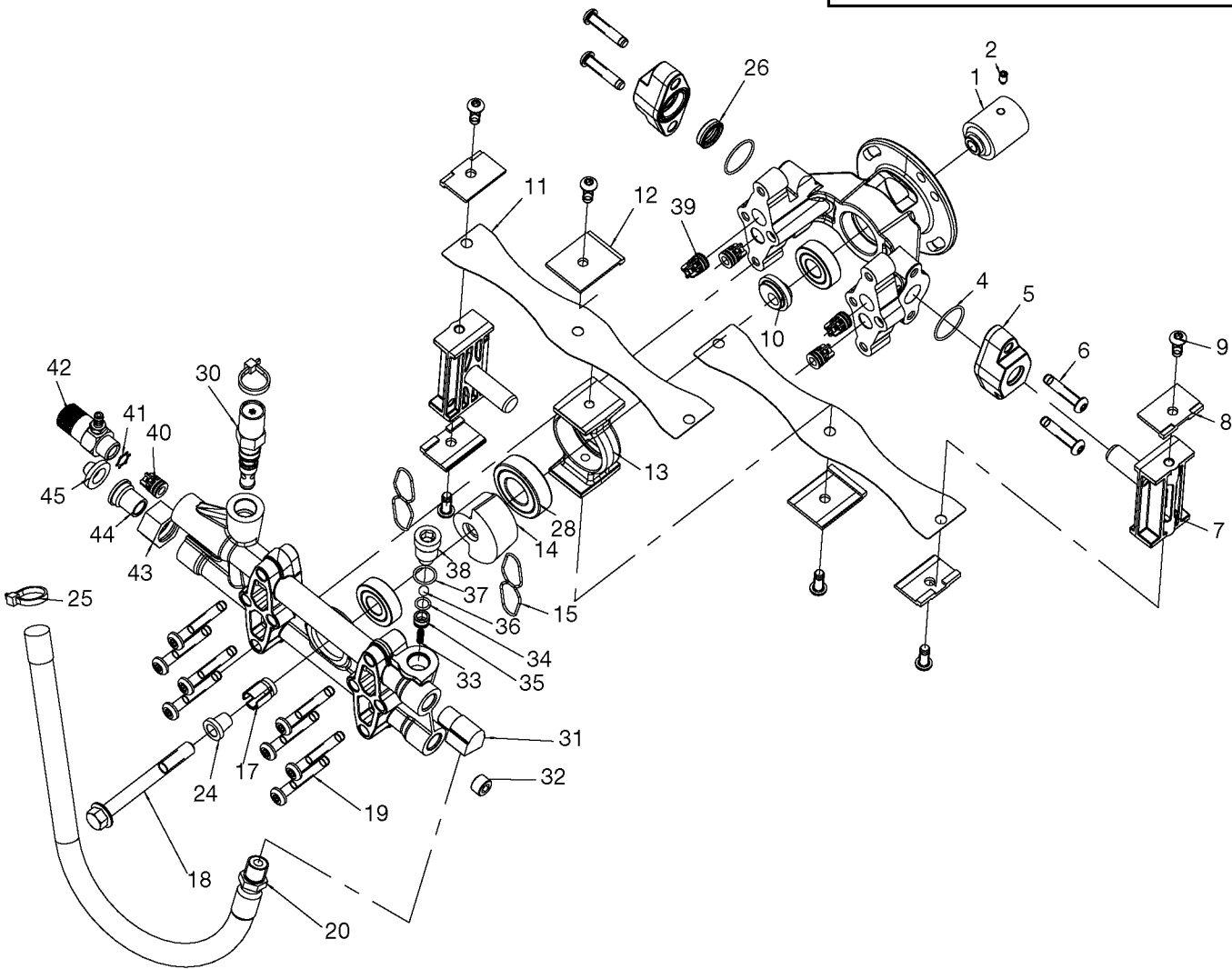
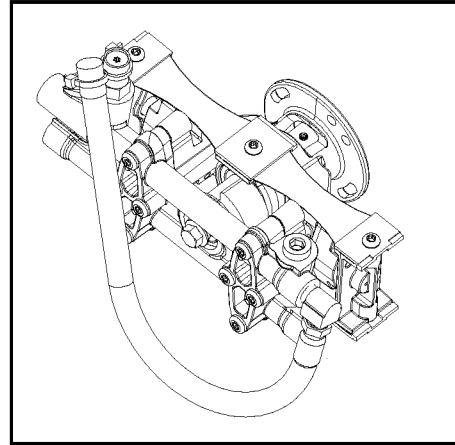


## D23486 Pistonl Kit

contains Key #s 7 (qty 2)



# D28703- DeVILBISS PUMP



## Parts List for VR2400 Type 1

| Item Number | Part Number | Description          | Qty Required |
|-------------|-------------|----------------------|--------------|
| 1           | D25054      | SHAFT ENGINE COUPLE  | 1            |
| 2           | D25006      | SCREW SET 5/16-24 .4 | 1            |
| 4           | 000000-00   | No Longer Available  | 1            |
| 4           | 000000-00   | No Longer Available  | 1            |
| 5           | 000000-00   | No Longer Available  | 1            |
| 6           | D25565      | SCREW 5/16-18 1.5 TH | 1            |
| 7           | D23487      | ASSY RADIAL PISTON & | 1            |
| 8           | A00755      | CLAMP BLOCK END      | 1            |
| 9           | 5140125-96  | SCREW                | 1            |
| 11          | A15269      | STRAP                | 1            |
| 12          | A00756      | CLAMP BLOCK MID STRA | 1            |
| 13          | 000000-00   | No Longer Available  | 1            |
| 15          | 000000-00   | No Longer Available  | 1            |
| 15          | 000000-00   | No Longer Available  | 1            |
| 17          | 000000-00   | No Longer Available  | 1            |
| 18          | D22684      | BOLT .438-14X4.00 HH | 1            |
| 19          | 000000-00   | No Longer Available  | 1            |
| 20          | 5140117-84  | KIT HOSE PULSE 12 IN | 1            |
| 24          | 000000-00   | No Longer Available  | 1            |
| 25          | 000000-00   | No Longer Available  | 1            |
| 26          | 000000-00   | No Longer Available  | 1            |
| 26          | 000000-00   | No Longer Available  | 1            |
| 28          | 000000-00   | No Longer Available  | 1            |
| 30          | A03928SV    | UNLOADER KIT         | 1            |
| 31          | F217        | ELBOW 3/8            | 1            |
| 32          | 16364       | PLUG 3/8 NPT         | 1            |
| 33          | D20993      | SPRING EASY START    | 1            |

## Parts List for VR2400 Type 1

| Item Number | Part Number | Description          | Qty Required |
|-------------|-------------|----------------------|--------------|
| 34          | D21259      | O-RING #12 90 DURO   | 1            |
| 35          | D21256      | SEAT EASY START STAI | 1            |
| 36          | D20994      | BALL 5/16 STAINLESS  | 1            |
| 37          | 000000-00   | No Longer Available  | 1            |
| 37          | 000000-00   | No Longer Available  | 1            |
| 38          | D21141      | PLUG VALVE           | 1            |
| 42          | A19986      | INJECTOR 1.8MM FIXED | 1            |
| 43          | H061        | NUT SWIVEL GARDENHOS | 1            |
| 44          | H068        | SWIVEL 3/8 MALE      | 1            |
| 45          | F187        | SCREEN GARDEN HOSE 3 | 1            |
| 501         | 000000-00   | No Longer Available  | 1            |
| 501         | 000000-00   | No Longer Available  | 1            |
| 502         | 16848       | VALVE THERMAL        | 1            |
| 503         | 000000-00   | No Longer Available  | 1            |
| 504         | D23215      | OIL SAE 10W-30 SJ 32 | 1            |
| 505         | 000000-00   | No Longer Available  | 1            |
| 506         | D22268      | ISOLATOR RECESSED RU | 1            |
| 507         | 000000-00   | No Longer Available  | 1            |
| 508         | D28123      | WHEEL SEMI PNEU 8X2. | 2            |
| 509         | 000000-00   | No Longer Available  | 1            |
| 510         | 000000-00   | No Longer Available  | 1            |
| 511         | 000000-00   | No Longer Available  | 1            |
| 512         | D22305      | BRACKET WHEEL PAINTE | 2            |
| 513         | 000000-00   | No Longer Available  | 1            |
| 514         | 91895680    | SCREW .250-20X.750 H | 4            |
| 515         | W137        | NUT .50 PAL          | 2            |
| 516         | 91895680    | SCREW .250-20X.750 H | 1            |

## Parts List for VR2400 Type 1

| Item Number | Part Number | Description          | Qty Required |
|-------------|-------------|----------------------|--------------|
| 517         | 000000-00   | No Longer Available  | 3            |
| 518         | A06113      | SCREW                | 4            |
| 519         | D22308      | SCREW .313-18X2.22 H | 4            |
| 520         | D22692      | NUT 5/16-18 FLANGEHE | 4            |
| 521         | 16471       | KNOB .313-18 NUT     | 2            |
| 522         | D23196      | BOLT .313-18X2.00 UN | 2            |
| 523         | D22901      | SCREW .250-20X1.125  | 4            |
| 524         | A14773      | HIGH PRESSURE HOSE   | 1            |
| 525         | 17774       | LANCE                | 1            |
| 526         | N043211     | GUN                  | 1            |
| 527         | H140        | HOSE ASSY CHEMICAL   | 1            |
| 529         | NCT001      | TOOL NOZZLE CLEANING | 1            |
| 530         | 16797       | WRENCH ALLEN 2MM     | 1            |
| 856         | 17727       | ADAPTER 22MM MALE X  | 1            |