









## Parts Breakdown

RBC25A

Products with multiple versions are listed in subsiding order with the newest version on top not indented

<u>Fig #</u>	<u>Part ID</u>	<u>Part Name</u>	<u>Quantity</u>
1	602-15005-00	STOPPER, RBE250	2
2	625-30210-00	GEAR CASE ASS'Y, RBC25A, T1	1
2	625-30210-01	GEAR CASE ASS'Y, RBC25A-T2	1
2	625-30210-02	GEAR CASE ASSEMBLY , RBC25A	1
3	625-85045-01	CLAMP WASHER, RBC251, T2	1
3	625-85045-02	CLAMP WASHER , RBC25A, T2	1
4	625-85050-00	NUT, RBC221, RBC251	1
4	625-85050-01	NUT, EM4250	1
5	6218008002	N/A	1
5	6218008003	PROTECTOR ASS'Y, EM4251	1
6	625-40190-00	HANGER ASSY, RBC251	1
7	616-50210-01	LEVER CASE ASS'Y RBC253	1
8	616-55006-01	LEVER, RST250	1
9	616-55007-01	CONNECTOR, RST250	1
10	616-50090-02	SWITCH, RBE250,RBC221	1
11	015-00499-20	TAPPING SCREW, RST250	2
11	015-00499-20	TAPPING SCREW, RST250	3
12	015-00499-10	TAPPING SCREW, RST250	1
12	015-00499-11	TAPPING SCREW, RST250	1
13	616-40050-01	HANDLE COMPLETE, RBC251-T2	1
13	616-40050-02	HANDLE COMPLETE, RBC251	1
14	616-45002-00	SPACER, RBC251	1
15	010-00698-20	BOLT W/WASHER, RST250	1
16	002-37060-00	FLANGE NUT, RBL500	1
17	063-00399-00	CONTROL CABLE, RST250	1
18	625-30250-00	GEAR SET, RBC25A	1
19	003-15080-00	OUTER SNAP RING, RBC230	1
20	621-25003-00	BALL BEARING 609ZZ, EM4250	1
21	003-14240-00	INNER SNAP RING, RBC230	1
22	625-30110-11	BOLT, RBC251	1
22	625-30110-12	OIL BOLT M6X9, RBC201	1
23	060-00699-90	BALL BEARING 626ZZ, EM4251	1
23	621-35009-00	BALL BEARING 626, RBC251-T1	1
24	625-35037-00	BALL BEARING 608LLU,RBC251	1
25	003-14220-00	INNER SNAP RING, RBC251	1
26	625-85044-01	RECEIVE WASHER, RBC251	1
27	003-71060-00	GASKET, RBC221	1
28	011-90598-90	S.H. BOLT M5X25, EM4250	1
29	011-90599-00	S.H. BOLT M5X12, EM4250	1
30	523-10110-00	CRANKCASE CPL., RST250	1
30	523-10110-01	CRANK CASE ASS'Y, RBC256	1
31	523-15022-02	CRANKCASE GASKET, RST250	1
32	523-20110-06	CRANKSHAFT CPL., RST250-T2	1
32	525-20160-00	CRANK SHAFT COMPLETE,RBC251	1
33	523-25019-02	PISTON, RST250	1
34	524-25007-01	PISTON RING, RBC260	1
35	523-25026-00	PISTON PIN, RST250	1
36	056-50899-70	CLIP, BBX2500	2
37	523-15023-04	CYLINDER GASKET, RBE250,RBC221	1
38	523-15018-03	CYLINDER, RBE250-T1	1
38	523-15018-04	CYLINDER, RBC251	1
39	011-90597-30	S.H. BOLT M5X20, RBC221	2
40	523-35039-02	INSULATOR GASKET, RST250	2
41	523-35052-01	CARBURETOR INSULATOR, RBC251	1
42	010-50649-70	STUD, RBC251	1
43	523-30380-01	INSULATOR ,RST250	1
44	523-35041-03	INSULATOR GASKET, RST250	1
45	014-00595-00	P.H. SCREW M5X25, RST250	2
46	616-55002-01	WIRE, RBC201	1
46	616-55012-00	WIRE, RST250	1
47	523-35043-02	MUFFLER GASKET, RST250	1
48	523-35053-01	MUFFLER INSULATOR, RBC251	1
49	523-30410-01	EXHAUST MUFFLER, RBC251	1
49	525-30330-01	EXHAUST MUFFLER, RBC256	1



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50	011-90596-00	S.H. BOLT M5X45, RBE250	2
51	523-70310-11	FLYWHEEL, RBE250	1
51	525-70020-10	FLYWHEEL, RBC255	1
52	523-70310-23	COIL, RBC255	1
52	523-70310-24	COIL, RBC256	1
53	014-00499-20	SCREW M4X20, RST250	2
54	523-75032-02	GROMMET, RST250	1
55	065-40099-31	PLUG CAP SPRING,RBC221	1
56	523-75033-01	PLUG CAP, RST250	1
57	065-01498-10	SPARK PLUG BM7A, RBC230	1
58	616-20050-02	CLUTCH , RBC251	1
59	602-20020-00	CLUTCH DRUM , RBE250	1
60	523-50290-02	ENGINE COVER CPL.,RBC251-T2	1
61	003-15120-00	OUTER SNAP RING, RBC260	1
62	014-00595-00	P.H. SCREW M5X25, RST250	3
63	523-50250-01	PULLEY, RBC251	1
64	523-55047-00	BOLT, RBC251	1
65	523-50270-01	STARTER COVER, RBC251,T2	1
66	168398-2	PRIMER PUMP, RST250	1
66	523-65043-00	PUMP, RST250	1
67	014-00594-50	SCREW M5X18, RBC255	4
68	523-65041-01	FUEL TANK, RST250	1
69	525-60580-00	FUEL TANK CAP ASSEMBLY, RBL500	1
69	531-60150-00	FUEL TANK CAP,	1
70	523-60480-02	TUBE, RST250, T2	1
70	523-60480-03	TUBE, RBC256	1
71	523-65039-00	FILTER, RBL500	1
72	503-65003-00	PLATE RBC230	1
73	503-65002-00	PLATE, RBC230	1
74	521-65002-00	DAMPER, RBC230	2
75	523-55046-00	TAPPING SCREW M5X18, RST250	1
76	523-50240-12	REEL, RBC221	1
77	523-50240-32	SPIRAL SPRING, RBC221	1
78	523-50240-22	STARTER ROPE, RBC221	1
79	521-50021-10	STARTER KNOB, RBC230	1
80	542-50030-10	SET SCREW, RBC221	1
81	625-15066-02	PIPE DAMPER 1, RBC251-T2	1
81	625-15066-04	PIPE DAMPER 1, RPT250	1
82	625-15067-01	PIPE DAMPER 2, RBC251-T1	1
82	625-15067-03	PIPE DAMPER 2, RPT250	1
83	625-15095-00	PIPE BRACKET 1, RBC251	1
83	625-15095-01	PIPE BRACKET (1), RBC251	1
84	625-15096-00	PIPE BRACKET 2, RBC251	1
85	523-60570-00	CARBURETOR, RBC221	1
86	085-11499-60	TUBE 2.5X5X140, RST250,T2	1
87	523-35055-03	AIR CLEANER CASE, RBC251	1
88	523-35047-00	AIR CLEANER ELEMENT, RST250	1
89	014-00594-70	SCREW M5X62, BBX7600	2
90	523-30470-01	CLEANER PLATE, RBC221	1
91	523-35042-00	CARBURETOR GASKET, RST250	1
92	523-35048-01	CHOKE LEVER, RST250	1
93	523-35050-02	CHOKE PLATE, RST250	1
94	003-11040-00	WASHER, RBC251	1
95	015-00499-80	TAPPING SCREW M4X8, RST250	1
96	004-36051-40	SCREW M5X14, RBC251	1
97	521-95000-00	HOLDER, RBC221	1
98	523-60180-40	SWIVEL, RBC230	1
99	520-60080-30	P.H. SCREW, RBC221	2
100	531-60051-20	RING, RBC230	1
101	524-60010-10	O RING, RBC230	1
102	523-60570-10	JET, RBC221	1
103	524-60010-30	PUMP GASKET, RBC230	1
104	524-60010-40	PUMP DIAPHRAGM, BBX7600	1
105	501-60040-10	INLET SCREEN, RBC230	1
106	501-60041-30	GASKET, RBC221	1
107	531-60052-50	METERING DIAPHRAGM ASS'Y,RBC260	1
108	531-60050-30	PRIMER PUMP COVER, RBC221	1



## Parts Breakdown

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521-60020-20

P.H. SCREW, RBC221

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