



SERVICE PARTS LIST

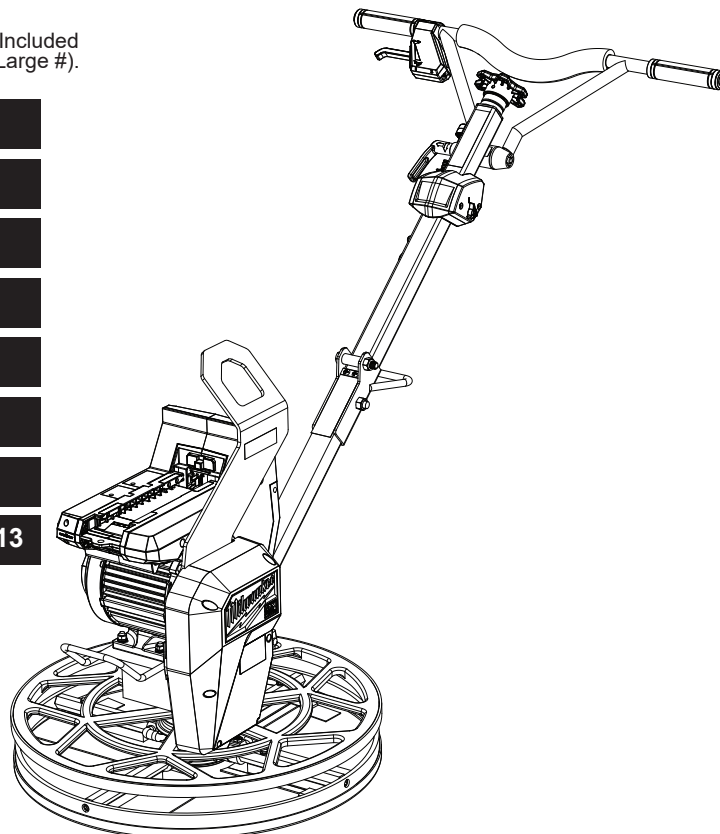
BULLETIN NO.

54-20-0120

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS			REVISED BULLETIN	DATE
MX FUEL™ 24" Walk-Behind EDGING TROWEL				May 2025
CATALOG NO.	MXF324	SERIAL NO.	WIRING INSTRUCTION See pages 10,11,12,13	
		N41A		

00 0 **EXAMPLE:**
Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

SUB-ASSEMBLY EXPLODED VIEW	PAGE 2
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Only maintenance, service, repairs, and replacements of parts as defined in the Operator's Manual should be performed by the user.

All other repairs are to ONLY be performed by personnel authorized by MILWAUKEE TOOL. Do not attempt to install other parts; this could void your tool warranty.

For service, parts, or inquiries, contact us:

- Customer Service at 1.800.SAWDUST (1.800.729.3878)
- E-Service tool repair at: www.milwaukeetool.com/e-service
- Find a local authorized MILWAUKEE service location at Milwaukeetool.com
- Find a MILWAUKEE factory Service Center Location or MILWAUKEE factory Central Repair Center at Milwaukeetool.com. Send the following, posted paid and insured:
 - Your name, address, and phone number
 - Description of the issues
 - Copy of the proof of purchase
 - Tool, charger, and batteries involved with the issues

MILWAUKEE factory Central Repair Centers:

MILWAUKEE TOOL
Central Repair
1401 Sycamore Avenue
Greenwood, MS 38930

MILWAUKEE TOOL
Central Repair
2198 Southtech Drive
Greenwood, IN 46143

SERVICE SUB-ASSEMBLIES

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
8	45-36-7285	29.06mm, 3/4 Bore Spacer	11.25 (1)
9	28-95-2735	4" Heavy Pulley A-Section	(1)
10	45-88-9060	5/16" Flat Washer	(4)
11	06-10-3240	5/16-24 x 1" Hex Head Bolt	(5)
13	-----	24" Lower Mechanical Assembly	(1)
15	-----	Belt Guard Assembly	(1)
26	-----	Electronics and Motor Assembly	(1)
38	06-97-4120	M10 Lock Washer	(4)
39	45-88-9070	M10 Washer	(4)
40	06-55-3875	M10-1.5 Hex Nut	(4)
44	05-90-0420	M8 Lock Washer	(4)
48	05-55-3125	M8 Hex Nut	(6)
50	45-36-7155	Outside Spacer	(1)
57	05-86-1045	M6 x 1.0 Set Screw	(1)
66	42-25-2575	V-Belt, AX25 Profile	(1)
67	45-88-0311	M8 Flat Washer	(4)
68	-----	24" Handlebar Assembly	(1)

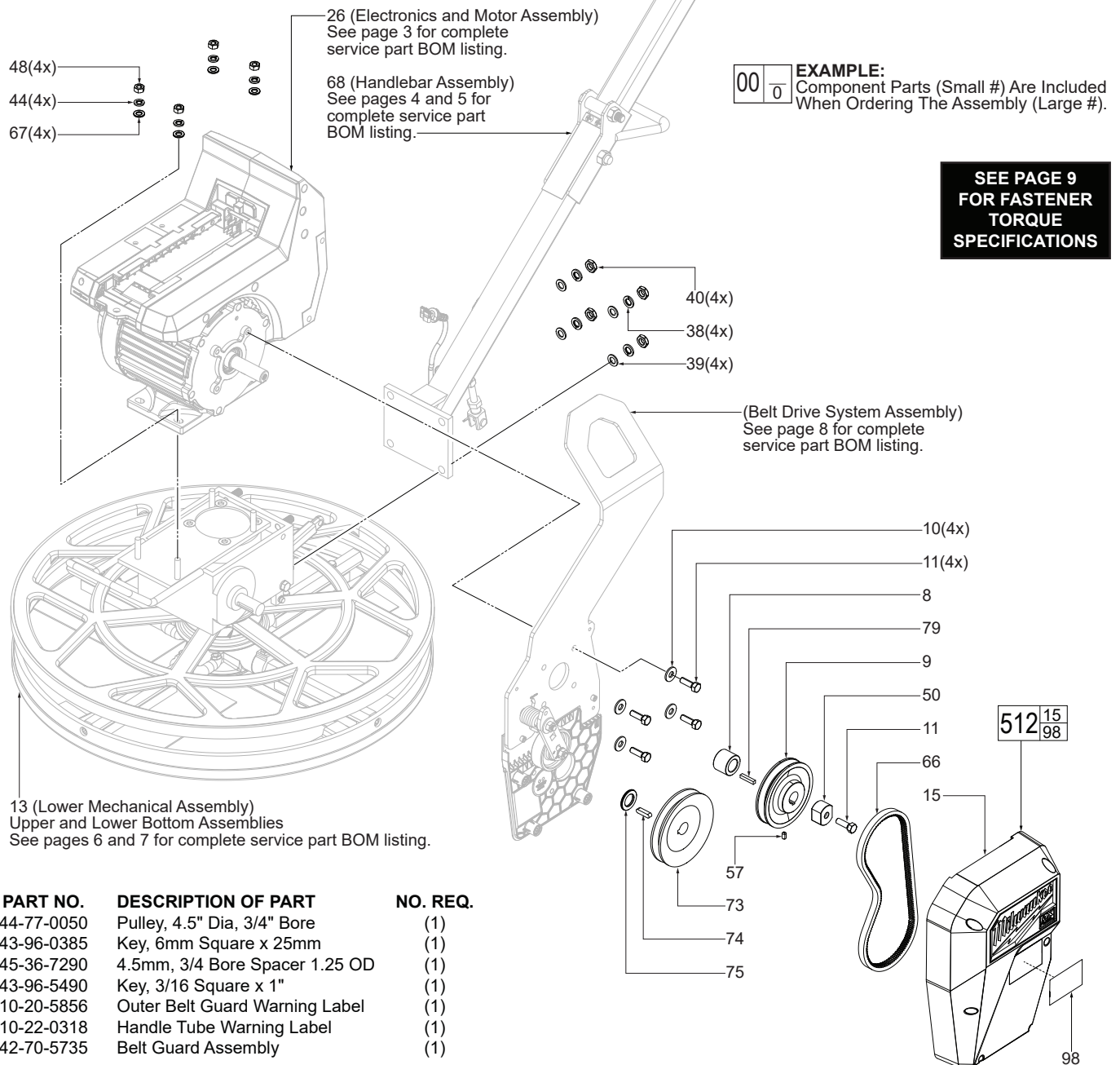


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
73	44-77-0050	Pulley, 4.5" Dia, 3/4" Bore	(1)
74	43-96-0385	Key, 6mm Square x 25mm	(1)
75	45-36-7290	4.5mm, 3/4 Bore Spacer 1.25 OD	(1)
79	43-96-5490	Key, 3/16 Square x 1"	(1)
98	10-20-5856	Outer Belt Guard Warning Label	(1)
106	10-22-0318	Handle Tube Warning Label	(1)
512	42-70-5735	Belt Guard Assembly	(1)

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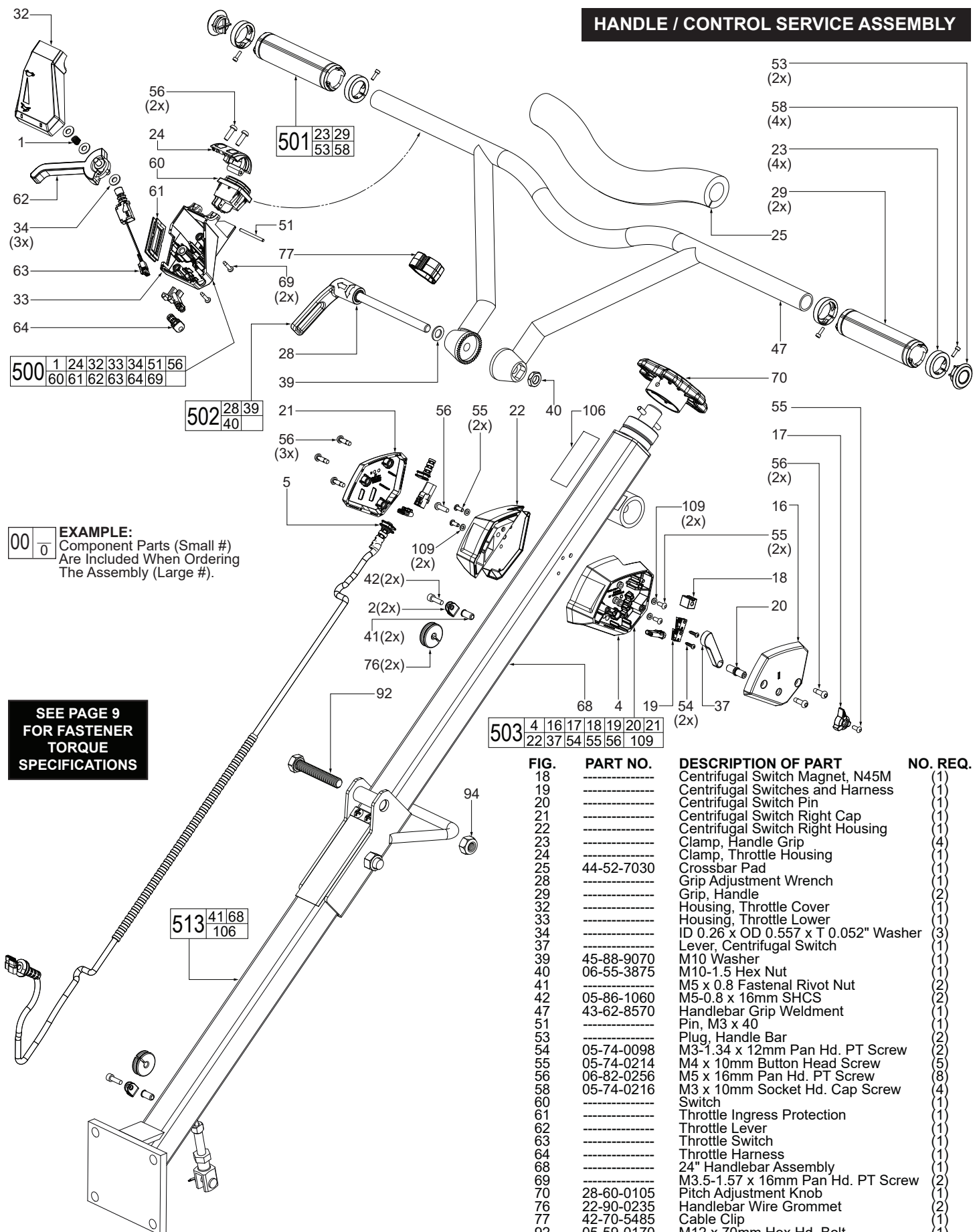


**DO NOT REUSE SCREWS (11).
ALWAYS USE NEW SCREWS
(CONTAINING A FRESH
THREAD LOCKING PATCH).
TORQUE TO
26±2 LB-IN / 30±3 KGF-CM**

*** NOTE:**
Coin Cell Battery (31) is available at most hardware stores. Order CR2032.

29x	-----	M3 x 14mm Pan Hd. ST T-10 Screw	(4)
29y	-----	Left Battery Rail	(1)
29z	-----	Right Battery Rail	(1)
30	05-81-2000	M5 x 10mm Pan Hd. T-25 Mach. Screw	(3)
31	-----	3V Coin Cell Battery (CR2032)	(1)
34	06-82-9220	K40 x 16mm Pan Hd. PT T-20 Screw	(3)
508	16-01-6525	Motor Service Kit	(1)
513	14-20-9415	Control Board Service Kit	(1)
514	14-46-9325	One Key Card Retention Service Kit	(1)
515	14-46-9330	3V Battery Support Service Kit	(1)
516	14-46-0719	Housing and Cover Service Kit	(1)
517	14-46-9535	Battery Rail Service Assembly	(1)
518	14-20-9420	UI Panel Service Kit	(1)
520	14-20-9410	OTI Pocket Service Kit	(1)

HANDLE / CONTROL SERVICE ASSEMBLY



EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

**SEE PAGE 9
FOR FASTENER
TORQUE
SPECIFICATIONS**

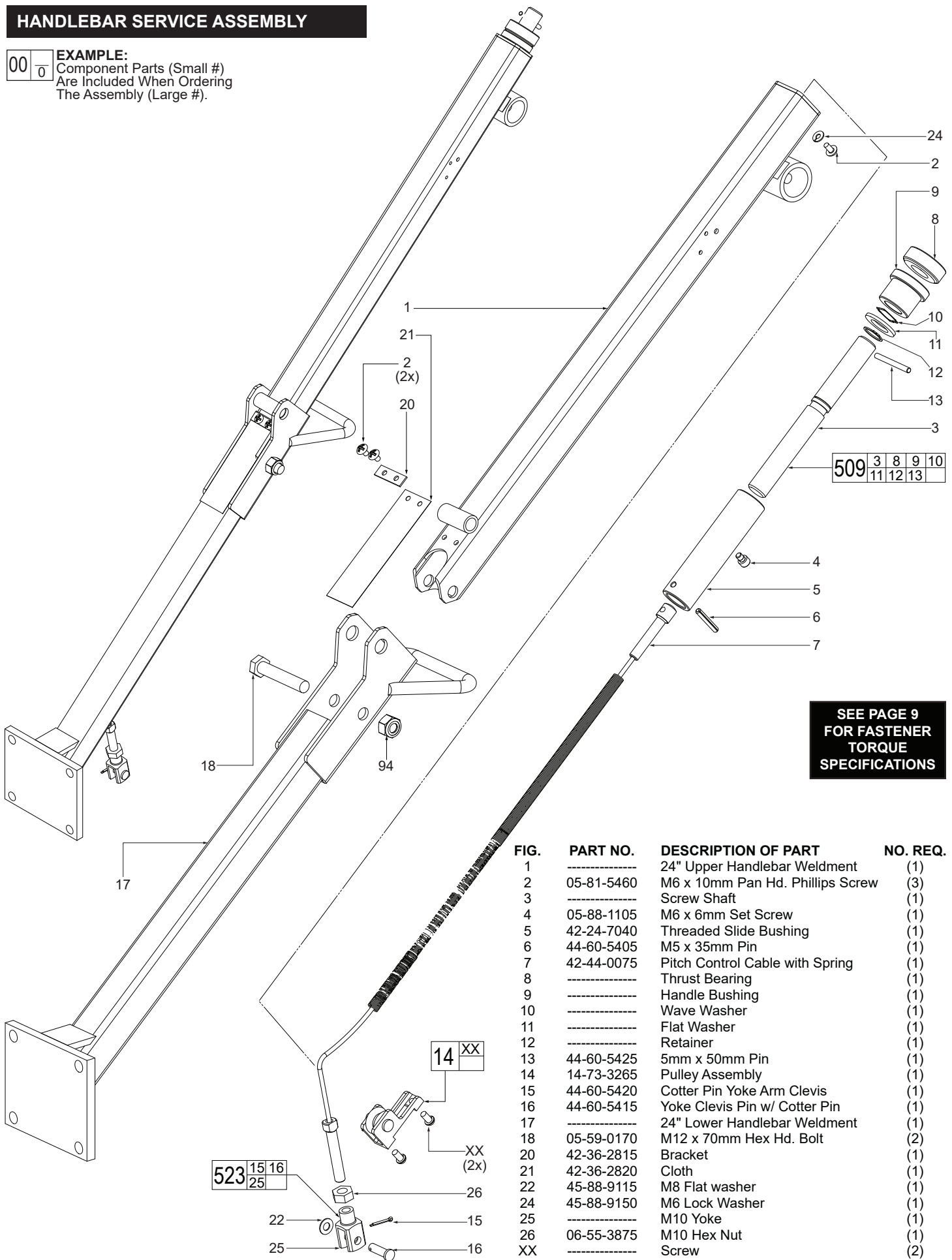
FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	-----	Multi-Wave Compression Spring	(1)
2	42-70-5605	1/4" Wire Diameter P-Trap	(2)
4	-----	24" Centrifugal Switch Left Housing	(1)
5	23-94-9870	Wire Harness-Main Handlebar	(1)
16	-----	Centrifugal Switch Left Cap	(1)
17	-----	Centrifugal Switch Knob	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
18	-----	Centrifugal Switch Magnet, N45M	(1)
19	-----	Centrifugal Switches and Harness	(1)
20	-----	Centrifugal Switch Pin	(1)
21	-----	Centrifugal Switch Right Cap	(1)
22	-----	Centrifugal Switch Right Housing	(1)
23	-----	Clamp, Handle Grip	(4)
24	-----	Clamp, Throttle Housing	(1)
25	44-52-7030	Crossbar Pad	(1)
28	-----	Grip Adjustment Wrench	(1)
29	-----	Grip, Handle	(2)
32	-----	Housing, Throttle Cover	(1)
33	-----	Housing, Throttle Lower	(1)
34	-----	ID 0.26 x OD 0.557 x T 0.052" Washer	(3)
37	-----	Lever, Centrifugal Switch	(1)
39	45-88-9070	M10 Washer	(1)
40	06-55-3875	M10-1.5 Hex Nut	(1)
41	-----	M5 x 0.8 Fastenal Rivet Nut	(2)
42	05-86-1060	M5-0.8 x 16mm SHCS	(2)
47	43-62-8570	Handlebar Grip Weldment	(1)
51	-----	Pin, M3 x 40	(2)
53	-----	Plug, Handle Bar	(1)
54	05-74-0098	M3-1.34 x 12mm Pan Hd. PT Screw	(2)
55	05-74-0214	M4 x 10mm Button Head Screw	(5)
56	06-82-0256	M5 x 16mm Pan Hd. PT Screw	(8)
58	05-74-0216	M3 x 10mm Socket Hd. Cap Screw	(4)
60	-----	Switch	(1)
61	-----	Throttle Ingress Protection	(1)
62	-----	Throttle Lever	(1)
63	-----	Throttle Switch	(1)
64	-----	Throttle Harness	(1)
68	-----	24" Handlebar Assembly	(1)
69	-----	M3.5-1.57 x 16mm Pan Hd. PT Screw	(2)
70	28-60-0105	Pitch Adjustment Knob	(1)
76	22-90-0235	Handlebar Wire Grommet	(2)
77	42-70-5485	Cable Clip	(1)
92	05-59-0170	M12 x 70mm Hex Hd. Bolt	(1)
94	05-59-0175	M12 Locknut	(1)
106	10-22-0318	Warning Label	(1)
109	06-97-5735	M4 Washer	(4)
500	14-46-9980	Throttle Service Assembly	(1)
501	31-44-0239	Handle Grip Service Kit	(2)
502	14-46-9970	Handle Adjustment Lever Service Kit	(1)
503	14-46-9960	Centrifugal Switch Service Kit	(1)
513	14-34-7105	24" Handle Tube Assembly	(1)

HANDLEBAR SERVICE ASSEMBLY

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EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

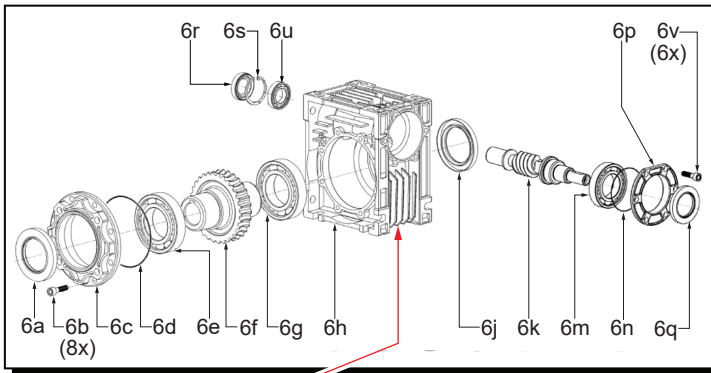


**SEE PAGE 9
FOR FASTENER
TORQUE
SPECIFICATIONS**

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	-----	24" Upper Handlebar Weldment	(1)
2	05-81-5460	M6 x 10mm Pan Hd. Phillips Screw	(3)
3	-----	Screw Shaft	(1)
4	05-88-1105	M6 x 6mm Set Screw	(1)
5	42-24-7040	Threaded Slide Bushing	(1)
6	44-60-5405	M5 x 35mm Pin	(1)
7	42-44-0075	Pitch Control Cable with Spring	(1)
8	-----	Thrust Bearing	(1)
9	-----	Handle Bushing	(1)
10	-----	Wave Washer	(1)
11	-----	Flat Washer	(1)
12	-----	Retainer	(1)
13	44-60-5425	5mm x 50mm Pin	(1)
14	14-73-3265	Pulley Assembly	(1)
15	44-60-5420	Cotter Pin Yoke Arm Clevis	(1)
16	44-60-5415	Yoke Clevis Pin w/ Cotter Pin	(1)
17	-----	24" Lower Handlebar Weldment	(1)
18	05-59-0170	M12 x 70mm Hex Hd. Bolt	(2)
20	42-36-2815	Bracket	(1)
21	42-36-2820	Cloth	(1)
22	45-88-9115	M8 Flat washer	(1)
24	45-88-9150	M6 Lock Washer	(1)
25	-----	M10 Yoke	(1)
26	06-55-3875	M10 Hex Nut	(1)
XX	-----	Screw	(2)
94	05-59-0175	M12 Locknut	(1)
509	14-34-6255	Hand Knob Service Kit	(1)
523	44-60-5410	Yoke Service Kit	(1)

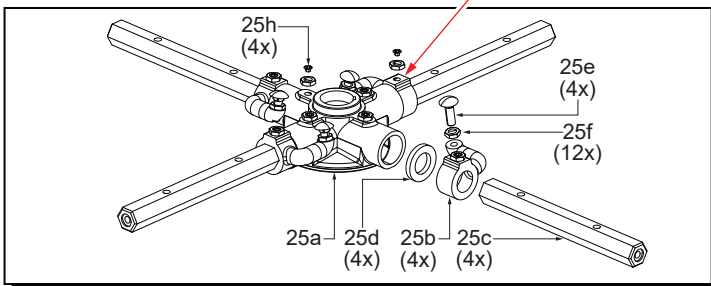
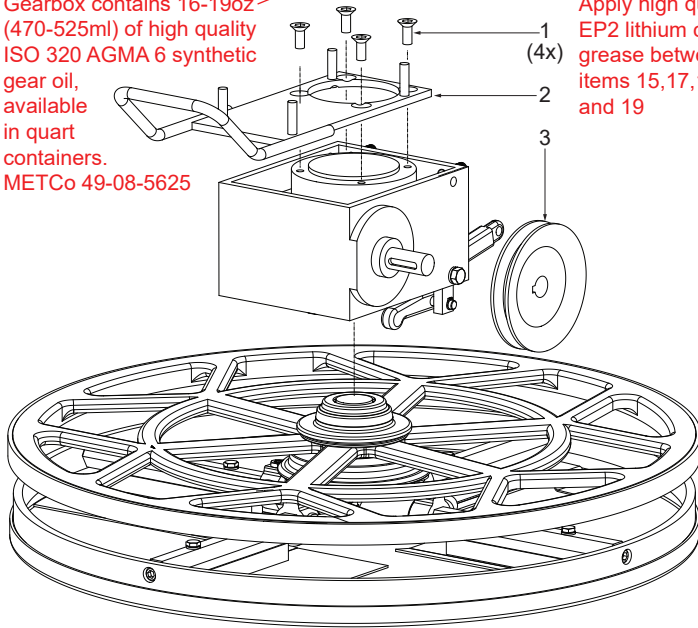
LOWER MECHANICAL SERVICE ASSEMBLY

See page 7 for corresponding BOM listing

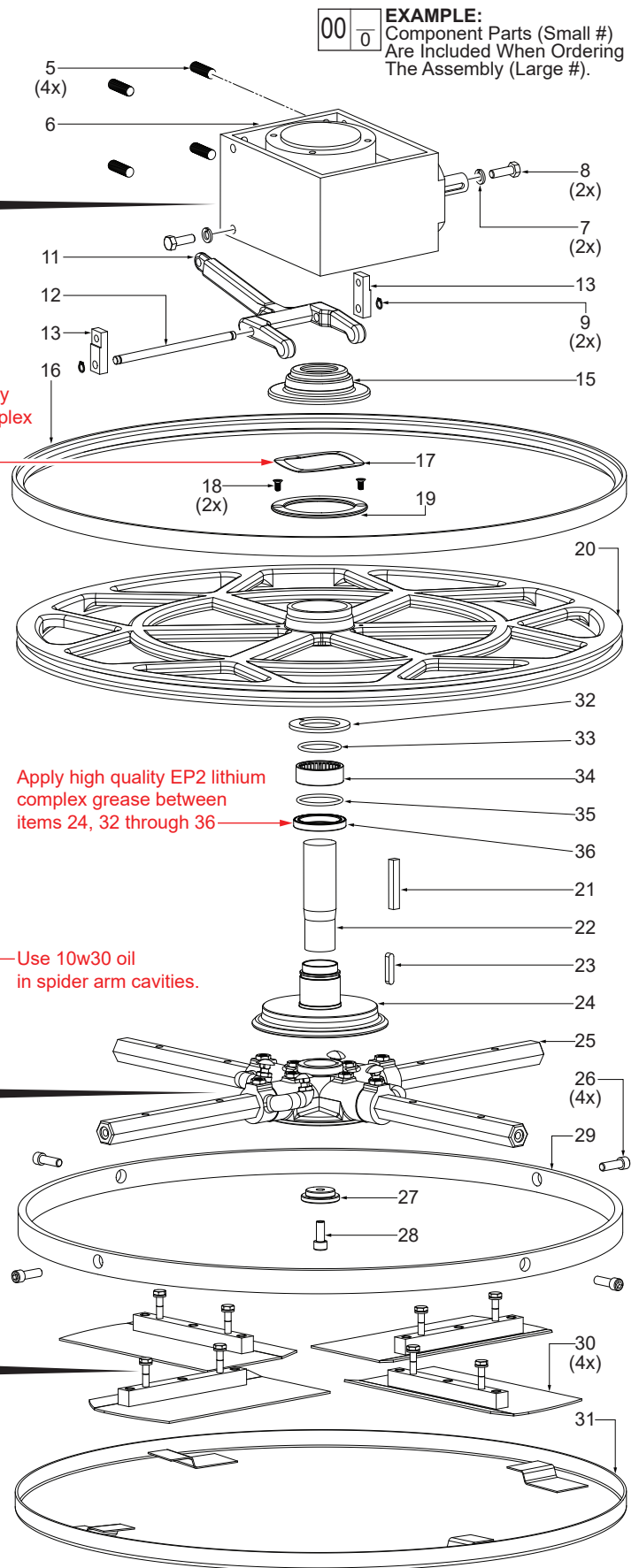
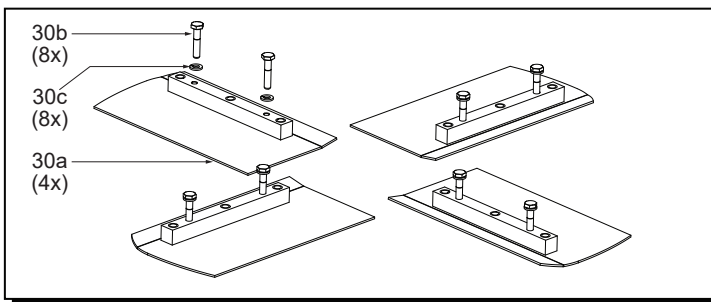


Gearbox contains 16-19oz (470-525ml) of high quality ISO 320 AGMA 6 synthetic gear oil, available in quart containers. METCo 49-08-5625

Apply high quality EP2 lithium complex grease between items 15, 17, 18 and 19



Use 10w30 oil in spider arm cavities.



EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

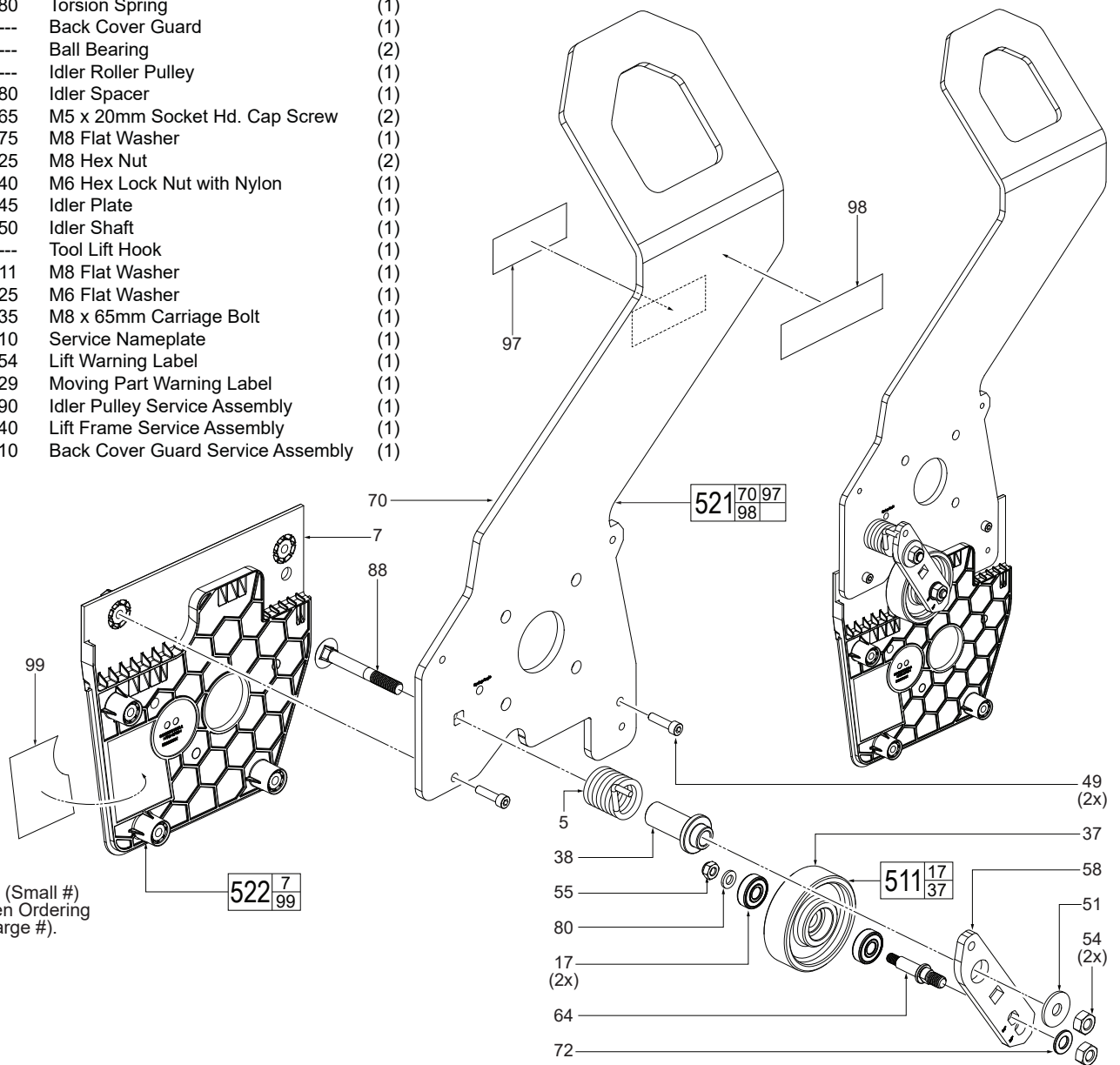
SERVICE BOM (Bill of Material) for LOWER MECHANICAL ASSEMBLY

See page 6 for corresponding parts illustration

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	05-80-2835	M8 x 16mm Flat Hd. Hex Recess Screw	(4)	17	45-88-9130	Wave Washer	(1)
2	44-66-7325	Engine Mounting Plate	(1)	18	05-86-1070	10-24 x 3/8" Flat Hd. Phillips Machine Scr.	(2)
3	44-77-0050	Pulley, 4.5" Dia, 3/4" Bore	(1)	19	45-88-9140	Friction Washer	(1)
5	45-58-0375	Stud, Combo M10-1.5/M10-1.0 X 28mm	(4)	20	34-60-7145	Rotating Ring	(1)
6	14-29-9025	Gearbox Assembly	(1)	21	-----	Key, 8mm x 7mm x 50mm	(1)
6a	45-08-0670	Oil Seal	(1)	22	-----	Main Shaft	(1)
6b	05-74-7105	M8 x 18mm Socket Screw	(8)	23	43-96-0290	Key, 6mm x 6mm x 25mm	(1)
6c	42-92-1805	Bearing Support Cover	(1)	24	14-67-0325	Pressure Plate	(1)
6d	34-40-9020	O-Ring, Output Cover	(1)	25	14-67-0305	Spider Plate Assembly	(1)
6e	45-08-0680	Bearing	(1)	25a	44-66-7305	Spider Plate	(1)
6f	-----	Worm Wheel	(1)	25b	44-10-1170	Small Lift Lever	(4)
6g	45-08-0680	Bearing	(1)	25c	46-24-0580	Trowel Arm	(4)
6h	-----	Casing	(1)	25d	45-06-5465	Oil Seal, Arm	(4)
6j	45-08-0670	Oil Seal	(1)	25e	06-10-4030	M8 x 20mm Carriage Bolt	(4)
6k	-----	Worm Shaft	(1)	25f	05-55-3150	M8-1.25 Hex Jam Nut	(12)
6m	45-08-0685	Bearing, Input Shaft	(1)	25h	06-83-7070	Set Screw, Full Dog, M8-1.25 x 20mm	(4)
6n	34-40-9025	O-Ring, Input Cover	(1)	26	05-86-1095	M8-1.25 x 16mm Cap Hd. Hex Recess Scr.	(4)
6p	42-92-1815	Gear Unit Cover	(1)	27	44-66-7315	Retainer Plate	(1)
6q	44-77-0055	Oil Seal, Input Shaft, Pulley	(1)	28	05-86-1090	M8-1.25 x 25mm Cap Hd. Hex Recess Scr.	(1)
6r	31-12-7030	Cap	(1)	29	34-60-7150	Stabilizing Ring	(1)
6s	34-60-7175	Circlip	(1)	30	48-37-2405	24" Trowel Blade Kit	(1)
6u	45-08-0690	Bearing, Input Shaft	(1)	30a	-----	24" Finish Blade	(4)
6v	05-74-7105	M8 x 18mm Socket Screw,	(1)	30b	06-83-7075	M6-1 x 35mm Hex Hd. Screw	(8)
7	45-88-9120	M8 Split Lock Washer	(2)	30c	45-88-9150	M6 Split Washer	(8)
8	06-83-7065	M8-1.25 x 25mm Hex Hd. Cap Screw	(2)	31	48-37-2424	24" Trowel Float Pan - Accessory	(1)
9	34-60-7155	Retaining Ring	(2)	32	02-80-6035	Thrust Bearing	(1)
11	45-98-0295	Yoke Arm	(1)	33	34-60-7165	Retaining Ring	(1)
12	44-60-5350	Yoke Pin	(1)	34	02-50-7040	Needle Roller Bearing	(1)
13	45-60-0940	Pin Support	(2)	35	34-60-7170	Retaining Ring	(1)
15	31-12-7010	Thrust Bearing Cap	(1)	36	02-04-7195	Bearing	(1)
16	42-70-0485	Belt, Rotating Ring	(1)				

BELT DRIVE SYSTEM SERVICE ASSEMBLY

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
5	40-50-9280	Torsion Spring	(1)
7	-----	Back Cover Guard	(1)
17	-----	Ball Bearing	(2)
37	-----	Idler Roller Pulley	(1)
38	45-36-7280	Idler Spacer	(1)
49	05-86-1065	M5 x 20mm Socket Hd. Cap Screw	(2)
51	45-88-9075	M8 Flat Washer	(1)
54	05-55-3125	M8 Hex Nut	(2)
55	06-57-7540	M6 Hex Lock Nut with Nylon	(1)
58	42-70-5445	Idler Plate	(1)
64	45-08-0050	Idler Shaft	(1)
70	-----	Tool Lift Hook	(1)
72	45-88-0311	M8 Flat Washer	(1)
80	45-88-9025	M6 Flat Washer	(1)
88	06-10-4035	M8 x 65mm Carriage Bolt	(1)
97	12-20-9910	Service Nameplate	(1)
98	10-20-5854	Lift Warning Label	(1)
99	10-20-5829	Moving Part Warning Label	(1)
511	14-46-9990	Idler Pulley Service Assembly	(1)
521	14-46-9540	Lift Frame Service Assembly	(1)
522	28-20-5410	Back Cover Guard Service Assembly	(1)



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EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

522 7 99

521 70 97 98

98

97

70

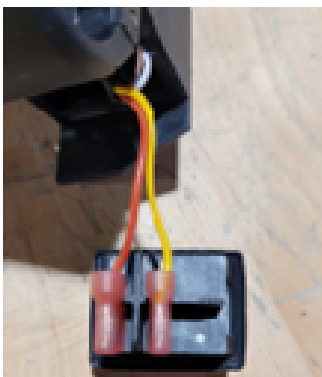
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99

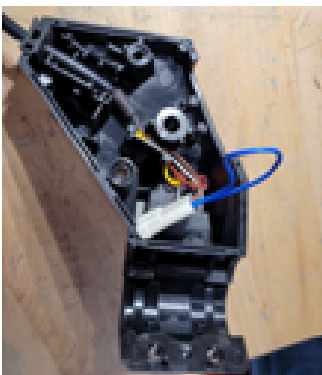
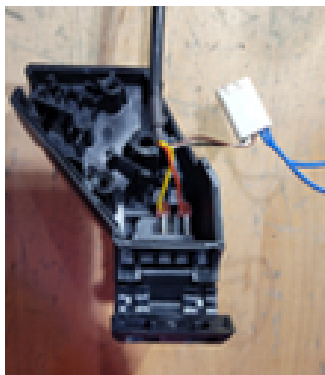
SCREW TORQUE SPECIFICATIONS

	FIG.	PART NO.	DESCRIPTION OF FASTENER	WHERE USED	SEAT TORQUE	
					(LBS.IN)	(KGF.CM)
PAGE 2	11	06-10-3240	5/16-24 x 1" Hex Hd. Bolt	Belt Drive System to Motor	230-250	265-288
	15	42-70-5450	Belt Guard Assembly	Belt Drive System Assembly	40-45	46-52
	40	05-55-3130	M10-1.5 Hex Nut	Handlebar Assembly to Gearbox Assy.	185-210	213-242
	48	05-55-3125	M8 Hex Nut	Electronics & Motor Assy. to Gearbox Assy.	205-225	236-259
	57	05-86-1045	M6 x 1.0 Set Screw	4" Heavy Pulley	80-90	92-104
PAGE 3	2	05-88-0087	M5 x 115mm Pan Hd. PT T-20 Screw	Left Housing to Right Housing	21.6±1	25±2
	3	06-82-0152	M5 x 22mm Pan Hd. ST T-25 Screw	Left Housing to Ring Housing at Front	21.6±1	25±2
	5	06-82-9672	M8 x 20mm Cap Hd. Hex Mach. Scr.	Motor Chassis to Motor	47.7±4	55±5
	7c	05-88-5375	M4 x 13.5mm Pan Hd. ST T-20 Screw	OTI Cover to OTI Pocket	9.5±1	11±1
	7c	05-88-5375	M4 x 13.5mm Pan Hd. ST T-20 Screw	Coin Cell Retention to Right Housing	9.5±1	11±1
	7c	05-88-5375	M4 x 13.5mm Pan Hd. ST T-20 Screw	OKC Retainer to Right Housing	9.5±1	11±1
	7c	05-88-5375	M4 x 13.5mm Pan Hd. ST T-20 Screw	OKC Cover to Right Housing	9.5±1	11±1
	7c	05-88-5375	M4 x 13.5mm Pan Hd. ST T-20 Screw	Plastic to Left Housing	9.5±1	11±1
	8	06-82-9673	M4 x 24mm Pan Hd. Taptite T-20 Screw	Wire Trap Cover/Base to EMU Control Board	26±2	30±3
	11	06-82-9820	M6 x 7mm Cap Hd. Hex Machine Screw	EMU Battery Terminal to EMU Control Board	26±2	30±3
	13	05-74-0246	M6 x 16mm Pan Hd. T-30 Mach. Screw	Electronic Mounting to Motor	26±2	30±3
	16	06-82-9674	M3.5 x 10mm Pan Hd. ST T-10 Screw	Ferrite Cover to Electronic Mounting	10.4±1	12±1
	18a	06-82-0027	M3 x 7mm Pan Hd. ST T-10 Screw	Cluster Board to UI Panel	3.4±1	4±1
	18a	06-82-0027	M3 x 7mm Pan Hd. ST T-10 Screw	Reprogramming Brd. Support to Header Cover	3.4±1	4±1
	29b	-----	M3 x 10mm Pan Hd. T-10 Machine Screw	Battery Rail to Lock Bar	5.2±1	6±1
	29h	06-82-0029	M5 x 16mm Pan Hd. ST T-25 Screw	Pivot Bushings to Right & Left Battery Rails	14.7±1	17±2
	29r	06-82-9630	M3 x 16mm ST Tamperproof Screw	F and R Metal Rails to L and R Battery Rails	5.2±1	6±1
	29x	-----	M3 x 14mm Pan Hd. ST T-10 Screw	Left Battery Rail to Right Battery Rail	6.9±1	8±1
	30	05-81-2000	M5 x 10mm Pan Hd. T-25 Mach. Screw	Battery Rail to Motor	26±2	30±3
	32	-----	M3 x 10mm Flat Hd. ST T-10 Screw	Coin Cell Cover to Right Housing	1.7±1	2±1
	33	-----	M3 x 10mm Flat Hd. ST T-10 Screw	Reprogramming Header Cover to Right Hsg.	1.7±1	2±1
	34	06-82-9220	K40 x 16mm Pan Hd. PT T-20 Screw	Right Housing to Motor	8.6±1	10±1
PAGE 4	40	05-55-3130	M10-1.5 Hex Nut	Grip Adj. Wrench to Handlebar Grip Weld.	Hand Tighten	
	42	-----	M5 x 16mm Cap Hd. Hex Recess Screw	Wire Traps to Handlebar Assembly	23-26	27-30
	54	05-74-0098	M3 x 12mm Pan Hd. T-10 PT Screw	Micro Switch to Centrif. Switch Left Housing	6-7.5	7-8.5
	55	05-74-7025	M4 x 10mm Pan Hd. T-20 PT Screw	Centrif. Switch Right Hsg. to Handlebar Assy.	17-20	20-23
	55	05-74-7025	M4 x 10mm Pan Hd. T-20 PT Screw	Centrif. Switch Left Hsg. to Handlebar Assy.	17-20	20-23
	55	05-74-7025	M4 x 10mm Pan Hd. T-20 PT Screw	Centrif. Switch Knob to Centrif. Switch Pin	17-20	20-23
	56	05-81-9020	M5 x 16mm Pan Hd. T-20 PT Screw	Centrif. Switch Right Hsg. to Handlebar Assy.	20-24	23-28
	56	05-81-9020	M5 x 16mm Pan Hd. T-20 PT Screw	Centrif. Switch Right Cap to Centrif. R Hsg.	20-24	23-28
	56	05-81-9020	M5 x 16mm Pan Hd. T-20 PT Screw	Centrif. Switch Left Cap to Centrif. L Hsg.	20-24	23-28
	58	05-74-0216	M3 x 10mm Cap Hd. Hex Recess Screw	Handle Grip Clamp to Handlebar Grip Weld.	8-10	9-12
PAGE 5	69	05-74-0411	M3.5 x 16mm Pan Hd. T-10 PT Screw	Throttle Cover Hsg. to Throttle Lower Hsg.	6-9	7-10
	2	05-81-5460	M5 x 10mm Phillips Screw	Upper Handlebar Weldment	26±2	30±3
	4	05-88-1105	M6 x 6mm Set Screw	Threaded Slide Bushing	26±2	30±3
	18	06-83-7085	M12 x 75mm Hex Bolt	Lower Handlebar Weldment	320-350	369-403
PAGE 6	XX	-----	Screw	Pulley Assembly to Lower Handlebar Weld.	8-10	9-12
	1	-----	M8 x 16mm Flat Hd. Hex Recess Screw	Engine Mounting Plate	160-180	184-207
	5	45-58-0375	Stud, Combo M10-1.5/M10-1.0 X 28mm	Gearbox Assembly	185-210	213-242
	6b	05-74-7105	M8 x 18mm Socket Screw	Bearing Support Cover	160-180	184-207
	6v	05-74-7105	Socket Screw, M18 x 18mm	Gear Unit Cover	160-180	184-207
	8	06-83-7065	M8-1.25 x 25mm Hex Hd. Cap Screw	Gearbox Assembly	205-225	236-259
	18	05-86-1070	10-24 x 3/8" Flat Hd. Phillips Machine Scr.	Friction Washer	17-20	20-23
	25e	06-10-4030	M8 x 20mm Carriage Bolt	Small Lift Lever	Held with Jam Nut	
	25f	05-55-3150	M8-1.25 Hex Jam Nut	Small Lift Lever/Carriage Bolt/Set Screw	185-210	213-242
	25h	06-83-7070	Set Screw, Full Dog, M8-1.25 x 20mm	Spider Plate	Held with Jam Nut	
	26	05-86-1095	M8-1.25 x 16mm Cap Hd. Hex Recess Scr.	Stabilizing Ring	185-210	213-242
	28	05-86-1090	M8-1.25 x 25mm Cap Hd. Hex Recess Scr.	Retainer Plate	185-210	213-242
	30b	06-83-7075	M6-1 x 35mm Hex Hd. Screw	Trowel Arm and 24" Finish Blade	80-90	92-104

WIRING INSTRUCTIONS

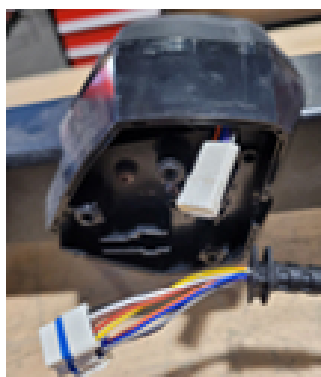


THROTTLE WIRE HARNESS TO POWER SWITCH

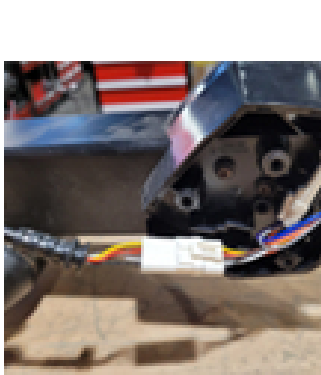


THROTTLE HARNESS WIRE ROUTING

THROTTLE PLUNGER SWITCH WIRE ROUTING

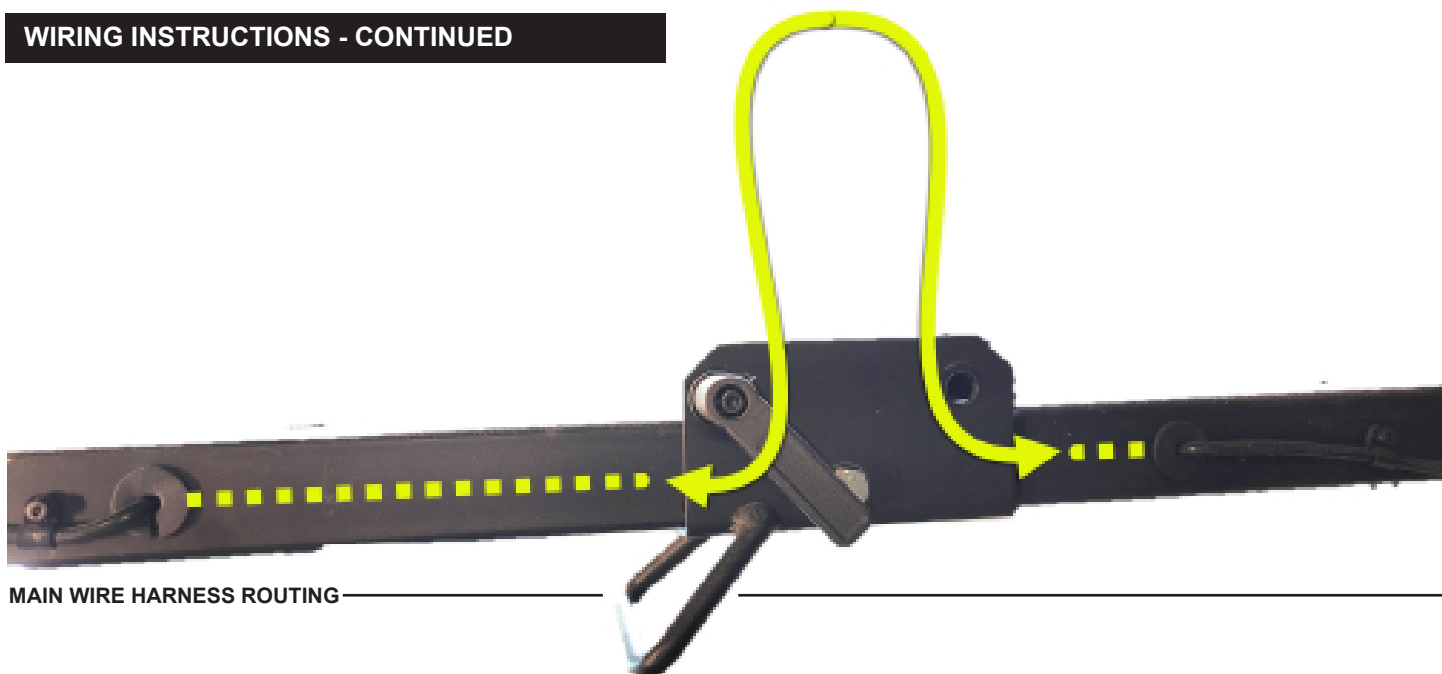


THROTTLE WIRE HARNESS
RETENTION CLIP



SAFETY SWITCH LEFT HOUSING WIRE ROUTING

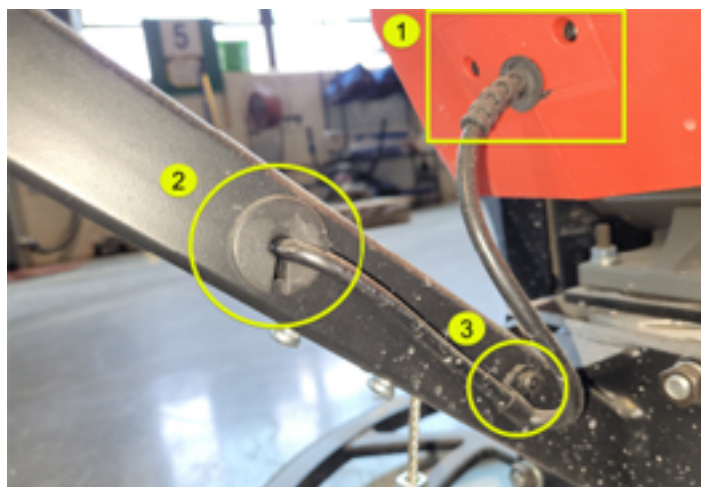
WIRING INSTRUCTIONS - CONTINUED



MAIN WIRE HARNESS ROUTING

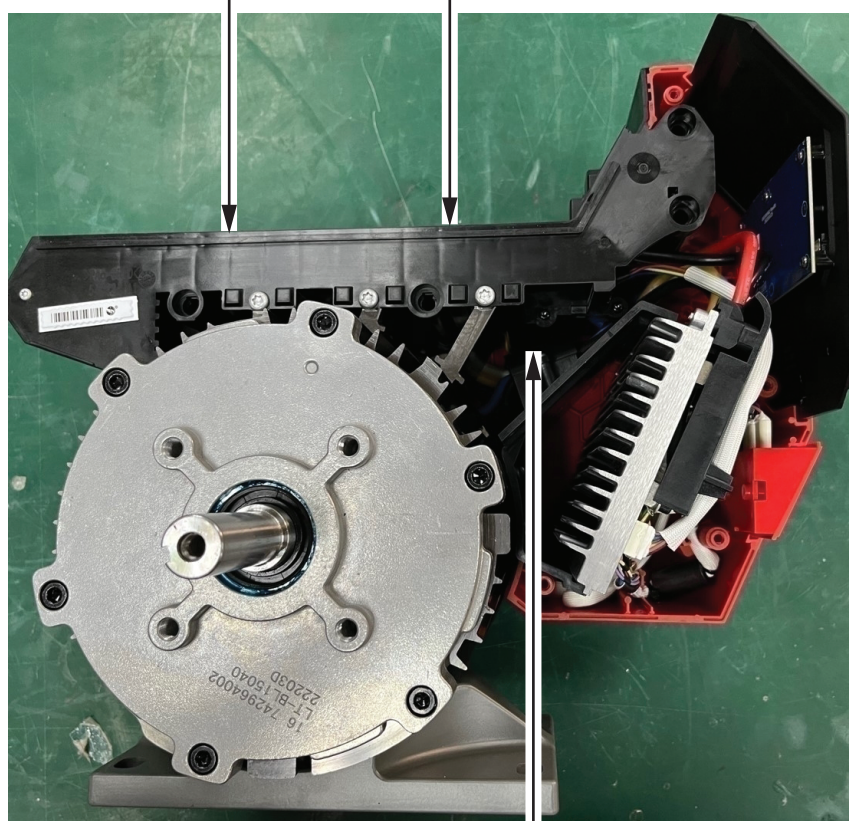
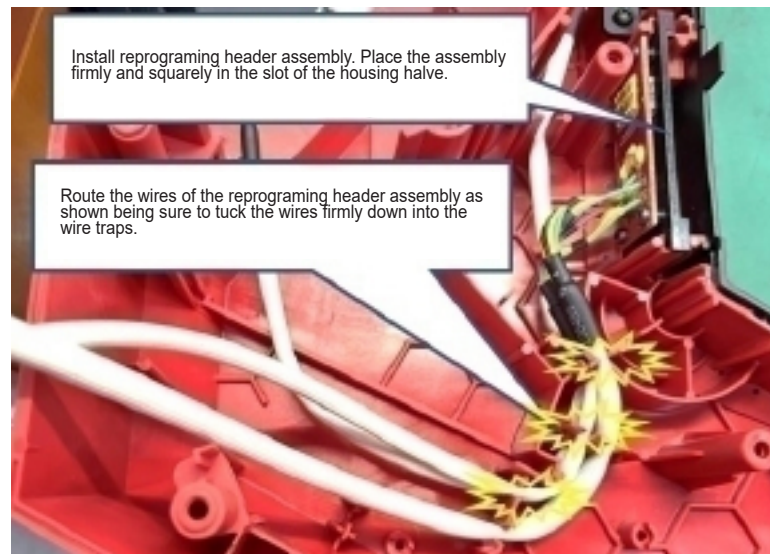


EMU OTI MAIN WIRE HARNESS CONNECTION



EMU OTI COVER, GROMMET SEATING AND P-CLIP ROUTING

WIRING INSTRUCTIONS - CONTINUED



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WIRING INSTRUCTIONS - CONTINUED

