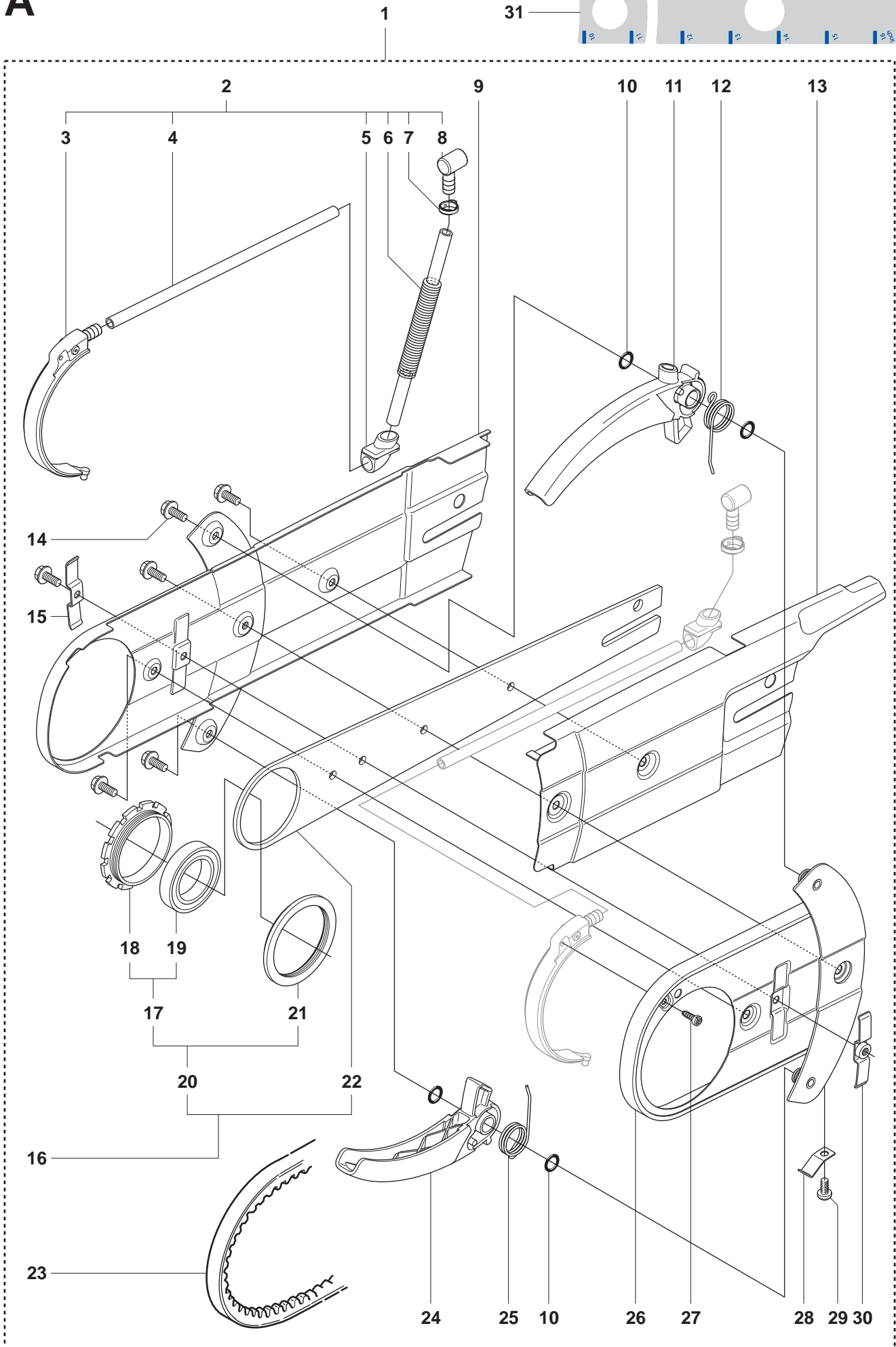




# SPARE PARTS LIST

## POWER CUTTERS

K650 Cut-n-Break, 2008-11

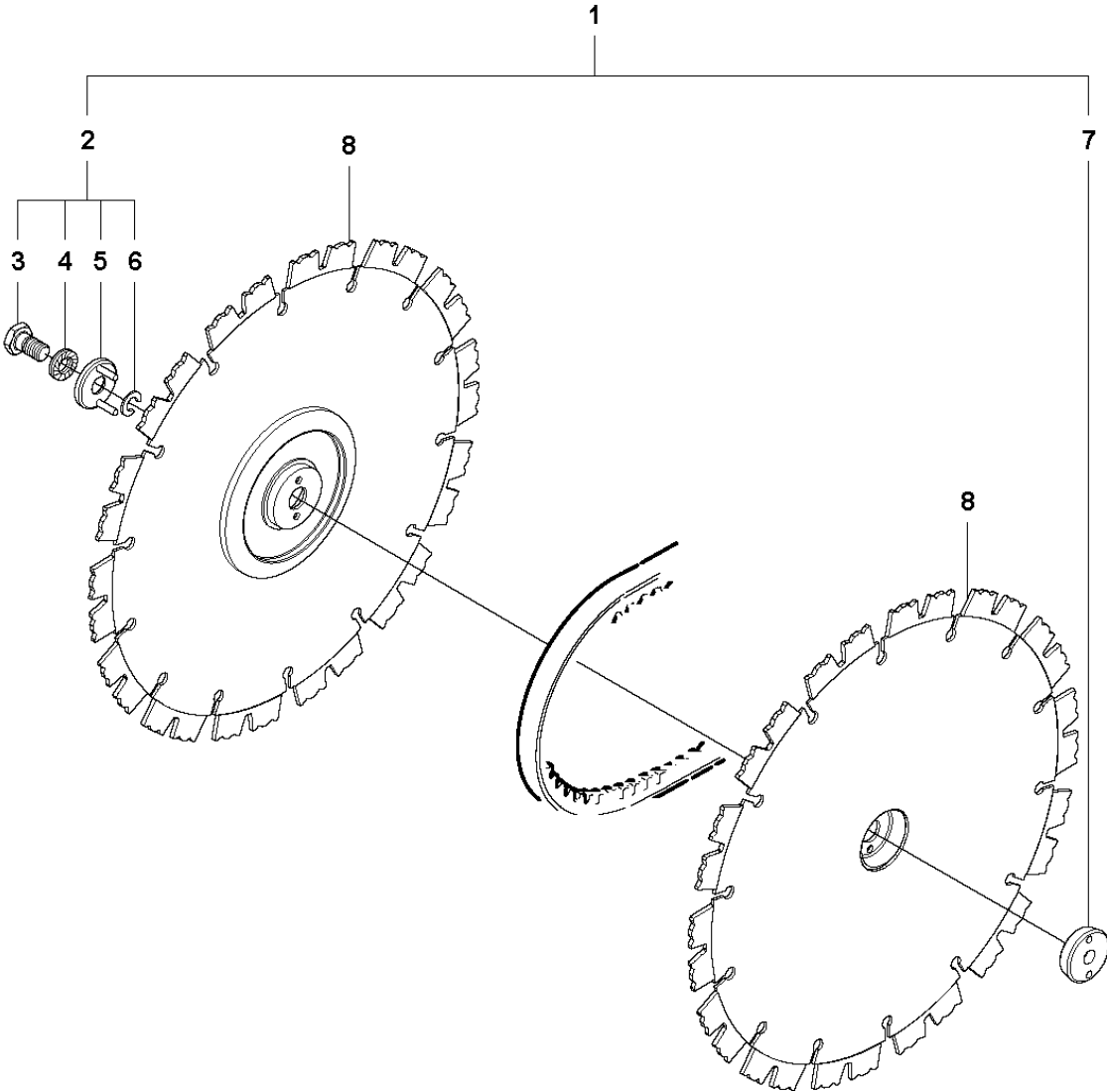
**A****K650 Cut-n-Break**

## CUTTER ARM

K650 Cut-n-Break, 2008-11

Ref	Part no.	Description	Remark	Qty	Kit
1	544 10 52-04	CUTTER ARM	Incl. 2, 9 - 16, 23 - 30	1	
2	544 10 50-04	HOSE	Incl. 3 - 8	1	
3	504 87 52-01	SEALING		1	
4	544 04 17-01	HOSE		1	
5	506 40 57-02	GROMMET		1	
6	506 35 27-02	PROTECTIVE SPRING		1	
7	506 09 56-05	HOSE CLAMP		1	
8	506 40 98-02	NIPPLE		1	
9	506 40 55-02	BELT GUARD		1	
10	503 26 30-08	O-RING		2	
11	506 40 64-03	BLADE GUARD		1	
12	506 40 61-01	SPRING		1	
13	506 40 50-02	BELT GUARD		1	
14	503 20 00-02	SCREW EHHFM		6	
15	506 40 56-01	DEFLECTION LIMITER		1	
16	544 10 37-03	BAR	Incl. 20, 22	1	
17	544 10 57-03	BEARING CAGE	Incl. 18, 19	1	
18	506 40 28-02	BEARING CAGE		1	
19	544 10 59-01	BEARING		1	
20	504 14 25-01	KIT	Incl. 17, 21	1	
21	506 40 29-02	BUSHING		1	
22	506 40 53-01	BAR		1	
23	506 37 27-21	BELT		1	
24	506 40 65-02	BLADE GUARD		1	
25	506 40 61-02	SPRING		1	
26	506 40 46-02	WEAR PROTECTION		1	
27	503 21 28-10	SCREW CCRPANT		1	
28	506 40 51-01	STOP		2	
29	724 12 84-01	SCREW CRPANM		2	
30	506 40 56-02	DEFLECTION LIMITER		1	
31	544 37 44-02	LABEL		1	

**B** K650 Cut-n-Break

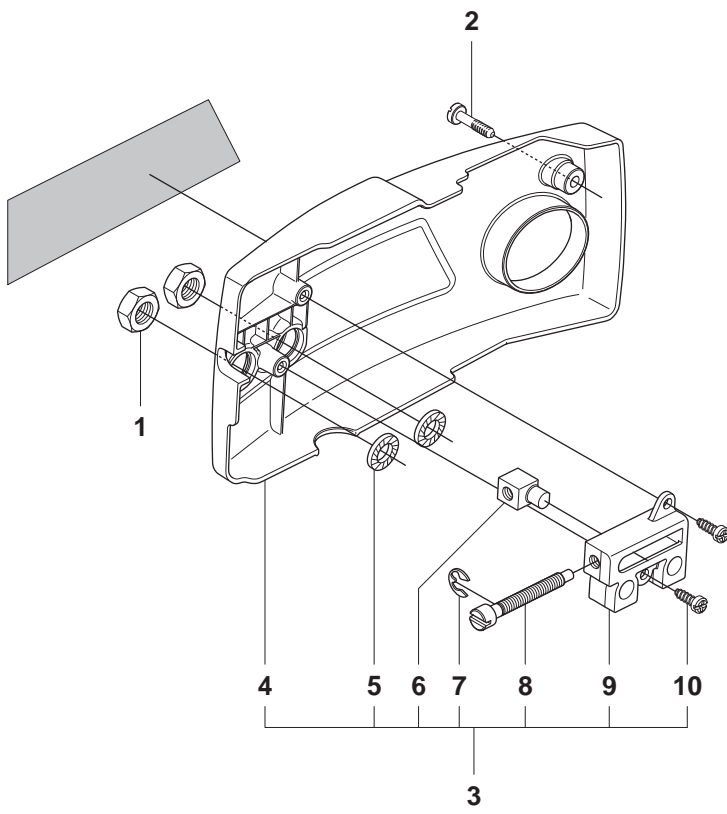


## CUTTING BLADE

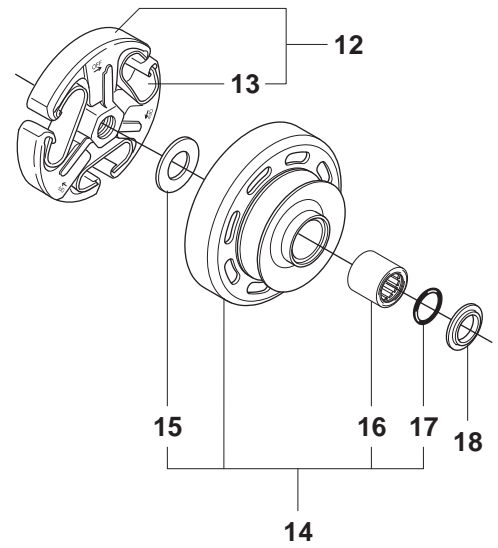
K650 Cut-n-Break, 2008-11

Ref	Part no.	Description	Remark	Qty	Kit
1	501 00 88-02	SCREW KIT	Incl. 2, 7	1	
2	501 00 88-01	SCREW KIT		1	
3	506 40 25-02	SCREW		1	
4	503 23 04-03	WASHER		1	
5	544 26 53-01	WASHER		1	
6	735 31 10-41	RETAINING RING		1	
7	506 40 24-01	CENTRE NUT		1	
8	543 08 88-20	DIAMOND BLADE	EL20CB Soft	2	
8	543 08 88-23	DIAMOND BLADE	EL45CB Medium	2	
8	531 15 59-02	DIAMOND BLADE	EL70CB Hard	2	

**C** K650 Cut-n-Break



11 — **Cut-n-Break** ○ ○

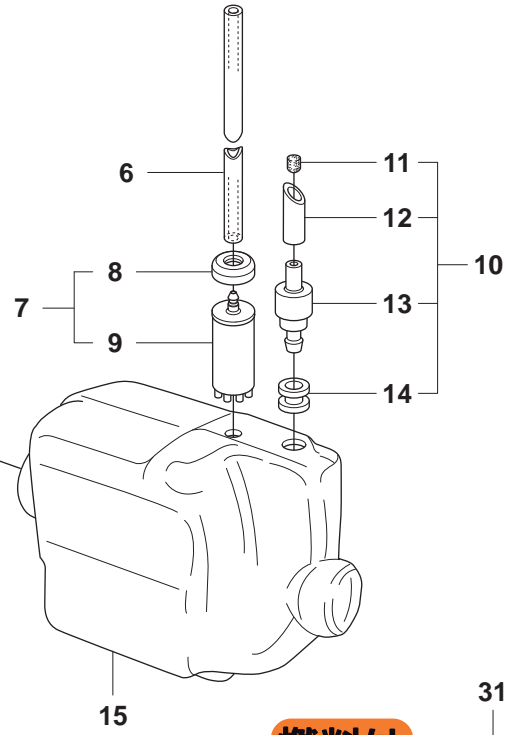
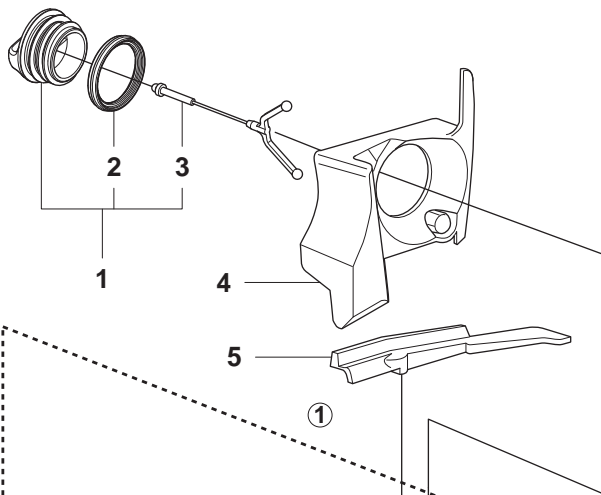


## CLUTCH

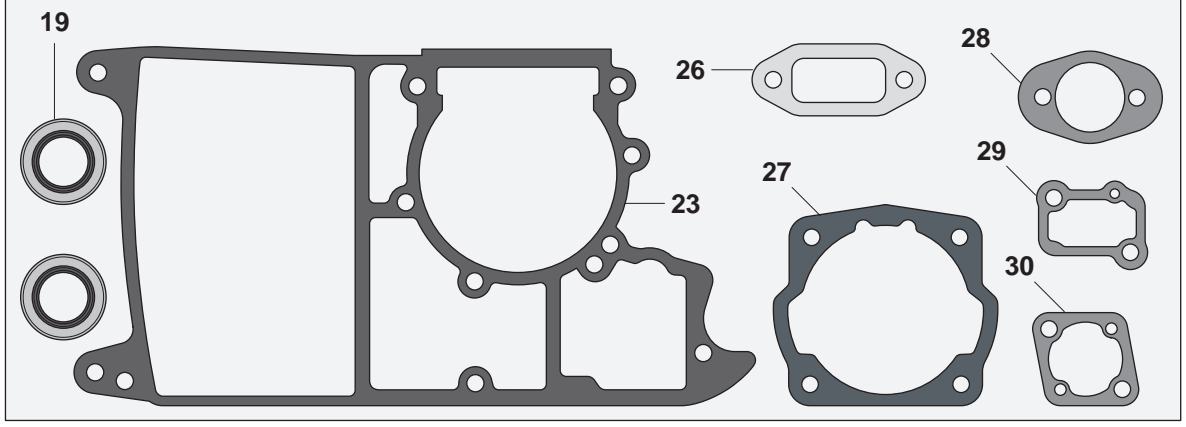
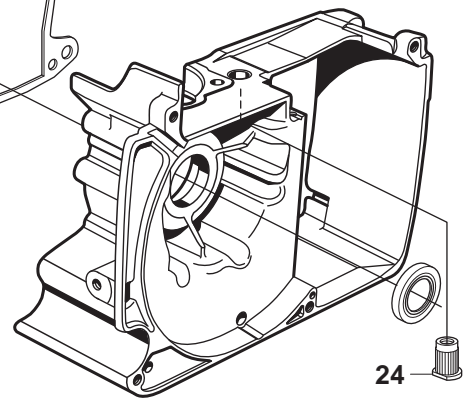
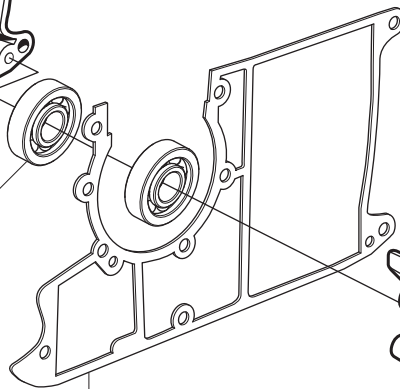
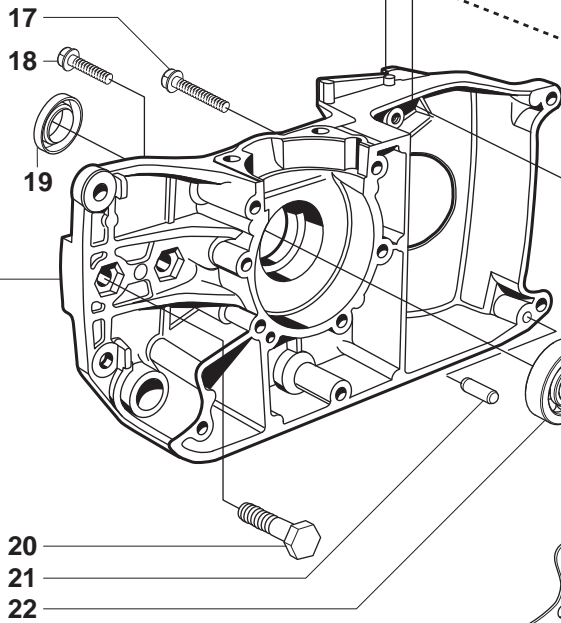
K650 Cut-n-Break, 2008-11

Ref	Part no.	Description	Remark	Qty	Kit
1	731 23 18-01	HEXAGON NUT		2	
2	503 20 34-19	SCREW CRPANMO		1	
3	544 10 48-05	CLUTCH COVER	Incl. 4 - 10	1	
4	506 40 54-02	CLUTCH COVER		1	
5	503 23 04-01	WASHER		2	
6	506 40 34-01	PAWL		1	
7	735 31 08-20	E-CLIP		1	
8	506 40 26-01	SCREW		1	
9	506 40 33-01	BELT TENSIONER		1	
10	503 21 27-16	SCREW CRPANT		2	
11	544 37 45-02	LABEL		1	
12	503 74 44-04	CLUTCH ASSY	Incl. 13	1	
13	503 74 43-01	CLUTCH SPRING		3	
15	503 23 00-73	WASHER		1	
14	506 40 32-01	GEAR WHEEL	Incl. 15 - 17	1	
16	505 30 24-15	NEEDLE BEARING		1	
17	740 48 07-03	O-RING		1	
18	506 33 16-01	SUPPORT RING		1	

# D K650 Cut-n-Break



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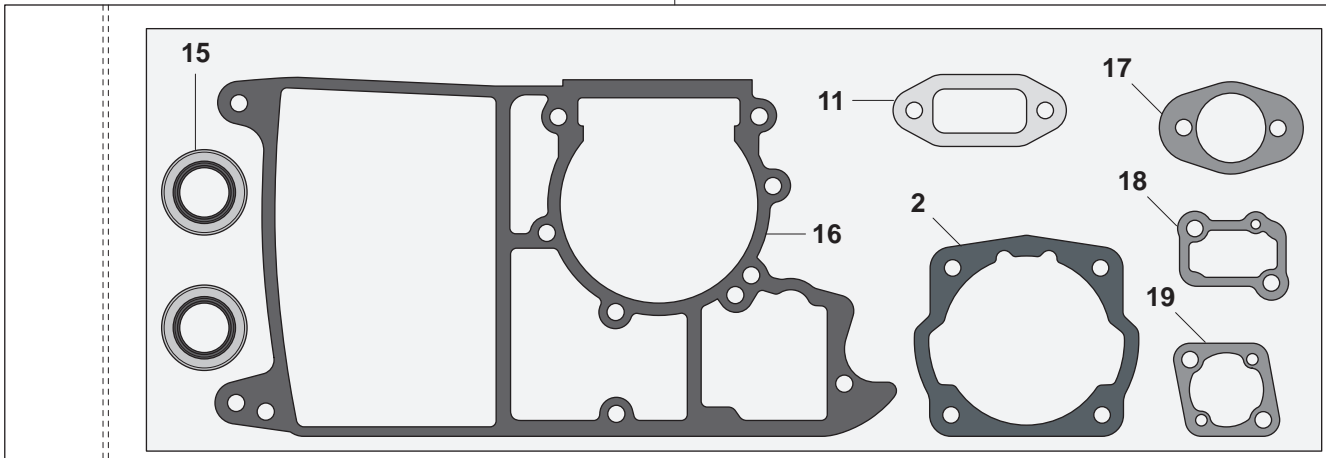
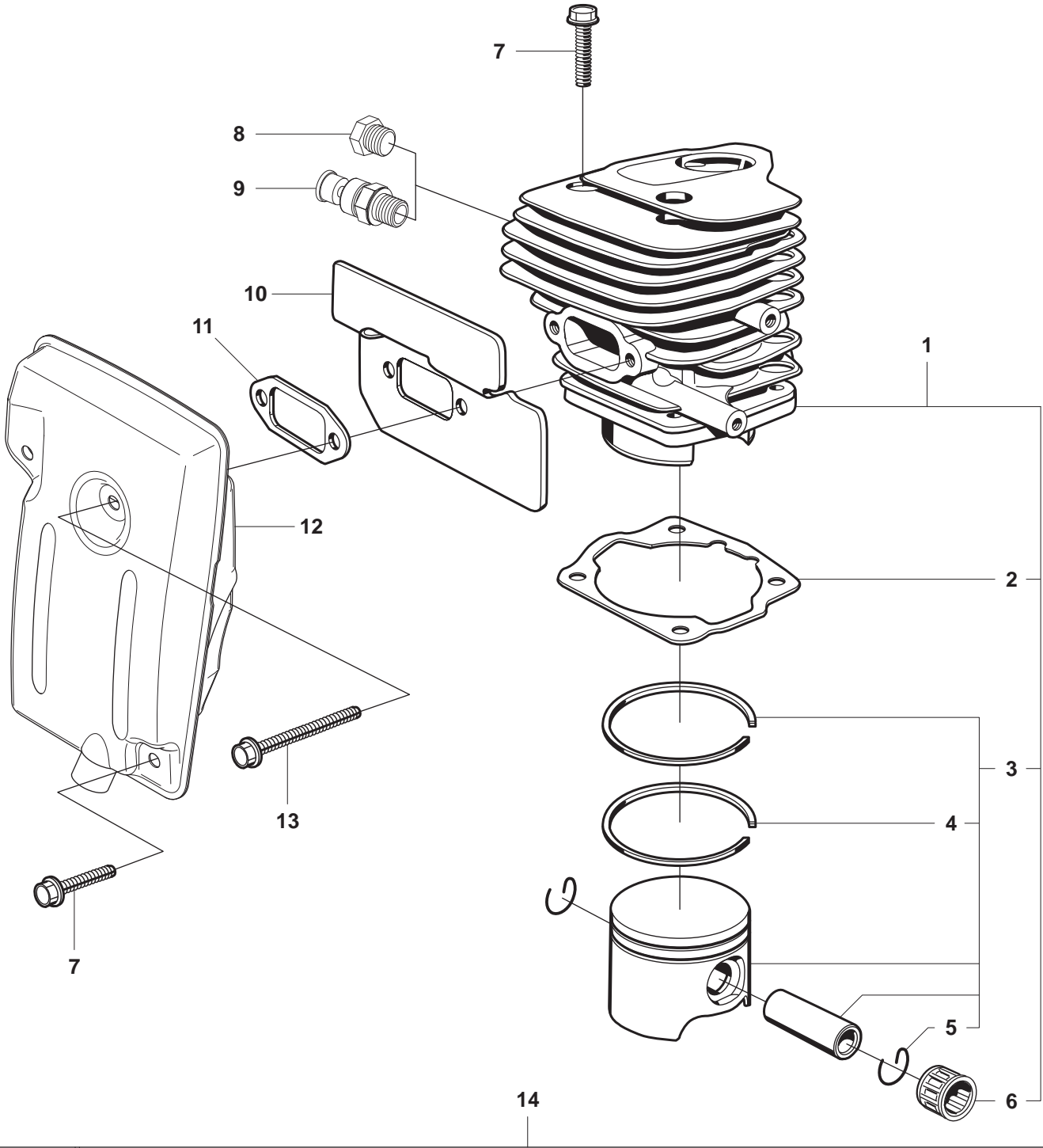


## CRANKCASE

K650 Cut-n-Break, 2008-11

Ref	Part no.	Description	Remark	Qty	Kit
1	506 25 59-03	TANK CAP ASSY	Incl. 2, 3	1	
2	506 29 21-01	GASKET		1	
3	503 57 89-01	HOLDER		1	
4	506 34 56-02	COVER		1	
5	506 36 80-01	SPACER		1	
6	501 76 83-26	FUEL HOSE		1	
7	506 26 41-11	FUEL FILTER	Incl. 8, 9	1	
8	506 27 11-01	HOSE CLAMP		1	
9	506 26 41-01	FUEL FILTER		1	
10	506 07 11-13	TANK VENT ASSY	Incl. 11 - 14	1	
11	504 35 72-01	SINTER PLUG		1	
12	501 76 83-04	FUEL HOSE		1	
13	506 23 61-01	TANK VENT		1	
14	506 21 91-01	GROMMET		1	
15	506 25 61-01	FUEL TANK		1	
16	544 10 93-04	CRANKCASE ASSY	Incl. 17 - 25	1	
17	503 20 00-07	SCREW EHHFM		3	
18	503 20 00-08	SCREW EHHFM		4	
19	503 26 02-04	SEALING RING	Gasket kit 25	2	
20	505 22 09-37	BAR BOLT		2	
21	720 13 07-10	PARALLEL PIN		2	
22	503 25 00-01	BALL BEARING		2	
23	503 44 31-01	GASKET CRANKCASE	Gasket kit 25	1	
24	506 31 74-01	THREAD BUSHING		1	
25	544 38 42-02	GASKET KIT	Incl. 19, 23, 26 - 30	1	
26	506 34 06-01	GASKET		1	
27	503 49 10-01	GASKET		1	
28	506 09 64-01	GASKET		1	
29	506 32 03-01	GASKET		1	
30	506 32 02-01	GASKET		1	
31	506 31 30-01	LABEL	Japan	1	

**E** K650 Cut-n-Break

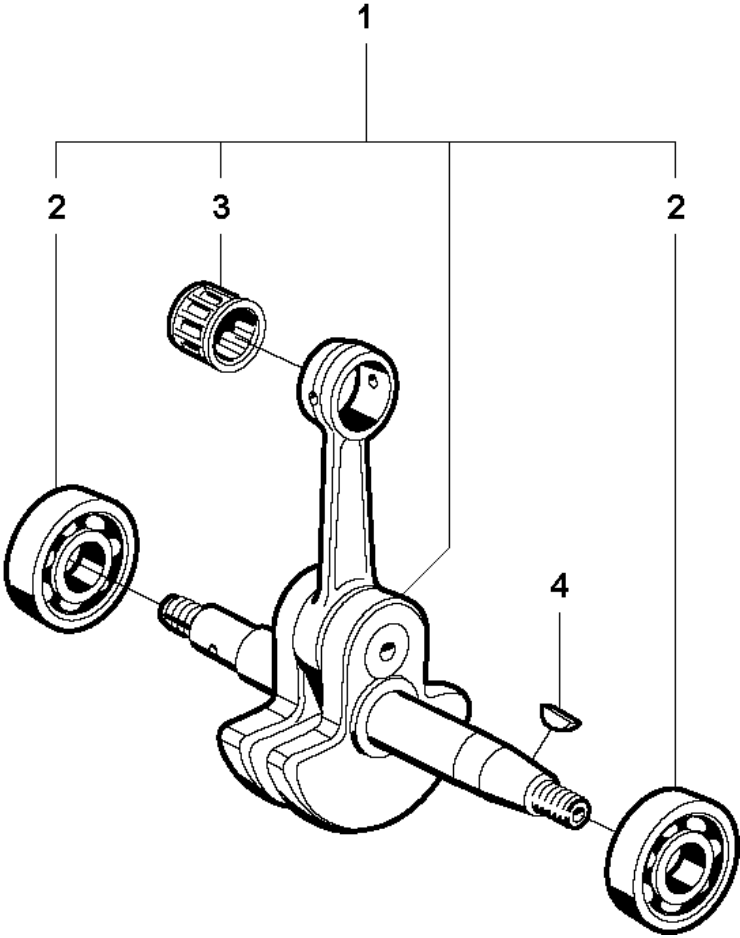


## CYLINDER, PISTON &amp; MUFFLER

K650 Cut-n-Break, 2008-11

Ref	Part no.	Description	Remark	Qty	Kit
1	506 24 37-15	CYLINDER ASSY	Incl. 2, 3, 6	1	
2	503 49 10-01	GASKET	Gasket kit 14	1	
3	506 38 46-02	PISTON ASSY	Incl. 4, 5	1	
4	503 28 90-17	PISTON RING		2	
5	737 43 12-00	SNAP RING		2	
6	505 30 23-33	NEEDLE BEARING		1	
7	503 20 00-05	SCREW EHHFM		5	
8	503 55 22-01	PLUG		1	
9	503 71 53-01	DECOMPRESSION VALVE		1	
10	506 34 07-01	COOLING PLATE		1	
11	506 34 06-01	GASKET	Gasket kit 14	1	
12	506 38 08-14	MUFFLER		1	
13	503 20 00-47	SCREW EHHFM		2	
14	544 38 42-02	GASKET KIT	Incl. 2, 11, 15 - 19	1	
15	503 26 02-04	SEALING RING		2	
16	503 44 31-01	GASKET CRANKCASE		1	
17	506 09 64-01	GASKET		1	
18	506 32 03-01	GASKET		1	
19	506 32 02-01	GASKET		1	

**F** K650 Cut-n-Break

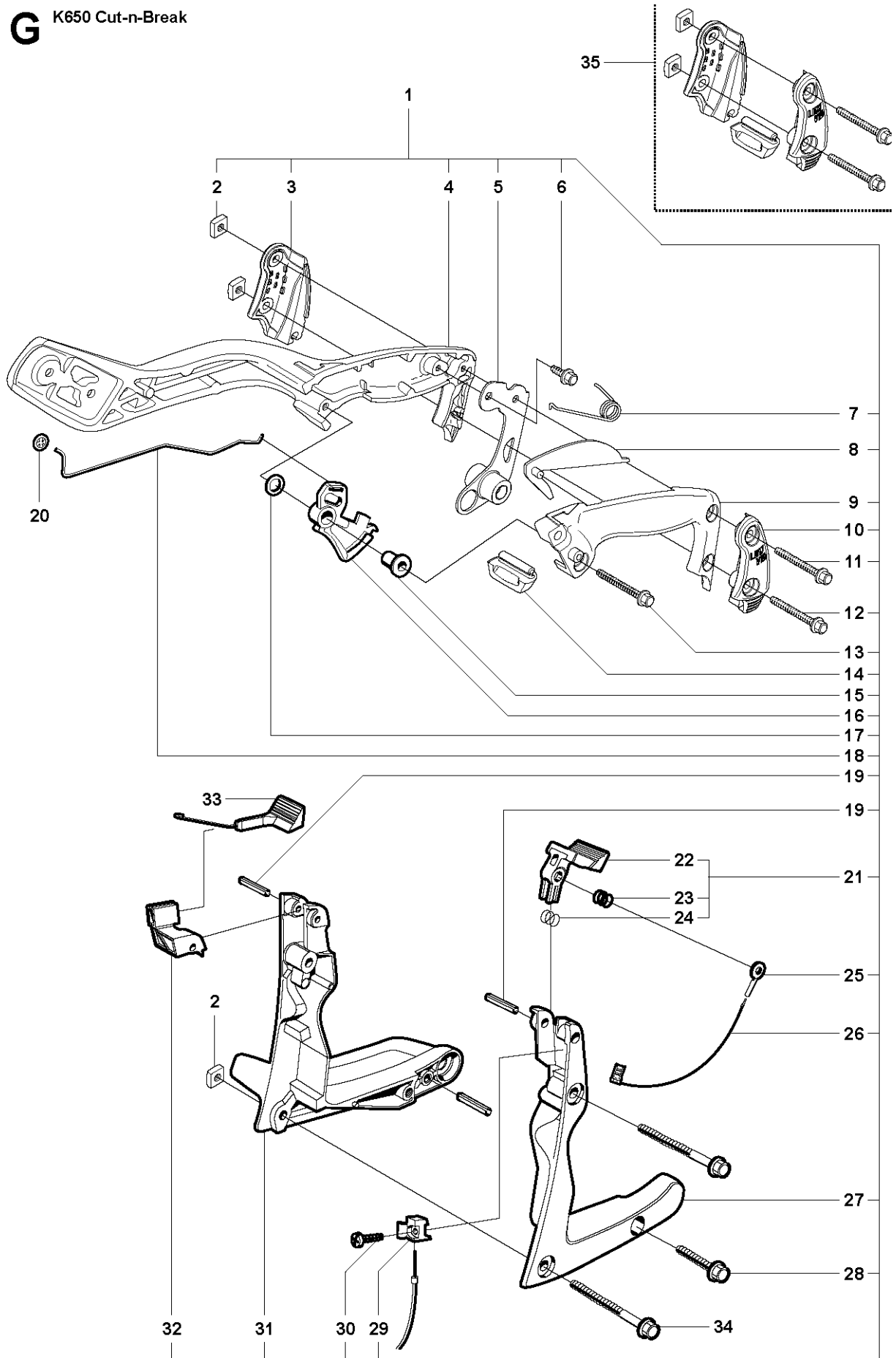


CRANKSHAFT

K650 Cut-n-Break, 2008-11

Ref	Part no.	Description	Remark	Qty	Kit
1	506 35 10-01	CRANKSHAFT ASSY	Incl. 2, 3	1	
2	503 25 00-01	BALL BEARING		2	
3	505 30 23-33	NEEDLE BEARING		1	
4	735 88 06-00	WOODRUFF KEY		1	

**G** K650 Cut-n-Break

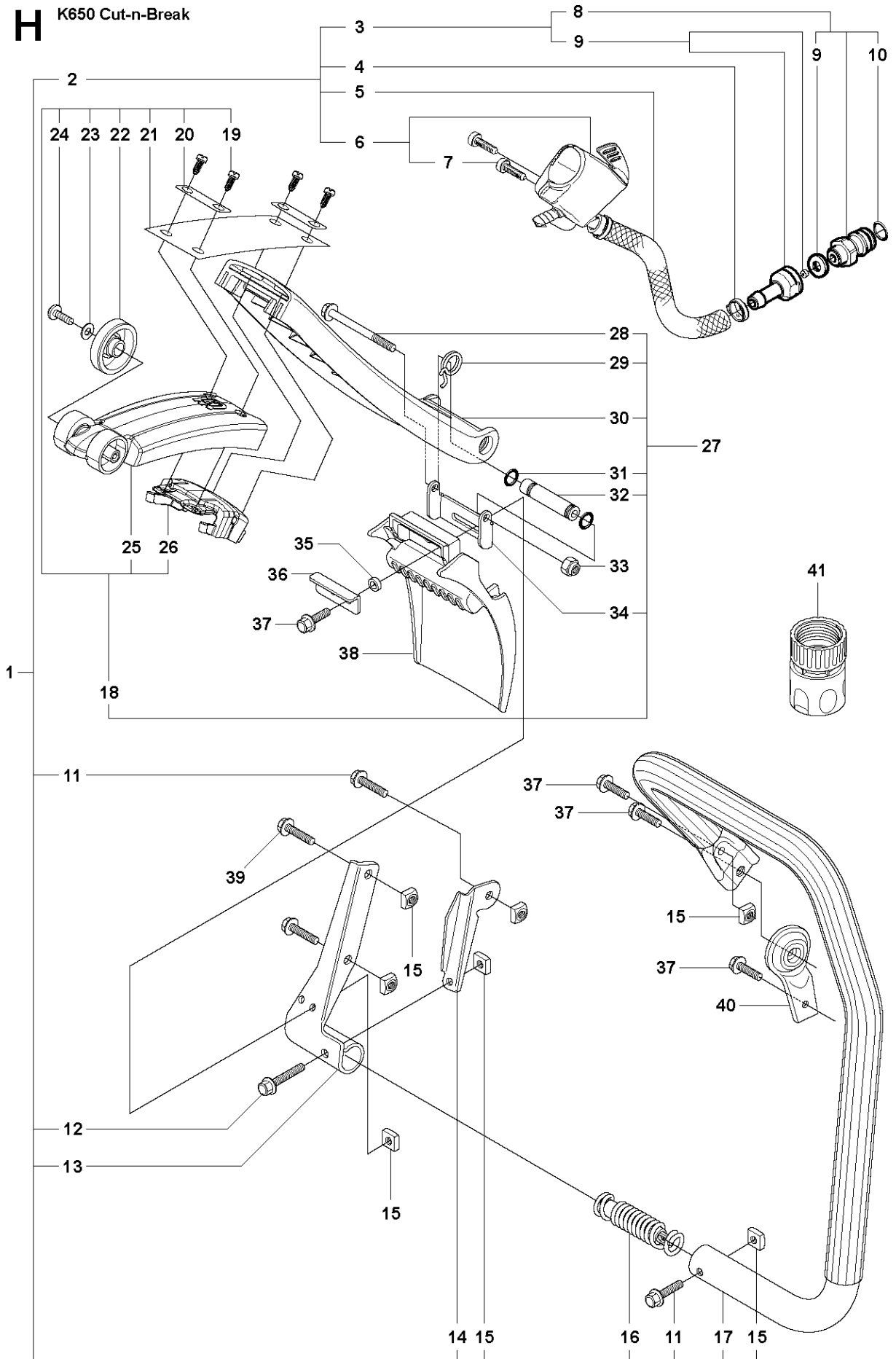


## HANDLE &amp; CONTROLS

K650 Cut-n-Break, 2008-11

Ref	Part no.	Description	Remark	Qty	Kit
1	544 93 32-01	HANDLE	Incl. 2 - 19, 21, 25 - 32	1	
2	503 22 65-04	SQUARE NUT		4	
3	506 38 87-02	WEIGHT		1	
4	506 35 08-05	HANDLE HALF RIGHT		1	
5	506 38 69-01	ANTIVIBRATION ELEMENT		1	
6	503 20 00-02	SCREW EHHFM		1	
7	505 29 56-14	TORSION SPRING		1	
8	544 92 70-01	THROTTLE LOCKOUT		1	
9	506 39 48-02	HANDLE HALF		1	
10	506 38 88-02	WEIGHT		1	
11	503 20 00-44	SCREW EHHFM		1	
12	503 20 00-09	SCREW EHHFM		1	
13	503 20 00-08	SCREW EHHFM		1	
14	506 38 89-02	GROUND SUPPORT		1	
15	505 26 76-73	SPACING SLEEVE		1	
16	544 92 69-01	THROTTLE CONTROL		1	
17	503 23 00-11	WASHER		1	
18	505 26 94-27	THROTTLE ROD		1	
19	721 42 58-20	SPRING PIN		3	
20	735 58 18-00	WASHER		1	
21	506 26 30-02	SWITCH	Incl. 22, 23, 24	1	
22	506 22 47-03	SWITCH		1	
23	506 26 28-01	COMPRESSION SPRING		1	
24	503 89 16-01	SPRING		1	
25	503 40 17-01	CONTACT PLATE		1	
26	503 41 18-02	CABLE		1	
27	503 40 13-04	CONSOLE		1	
28	503 20 00-01	SCREW EHHFM		1	
29	506 22 48-01	CABLE HOLDER		1	
30	503 21 28-10	SCREW CCRPANT		1	
31	503 15 59-04	CONSOLE		1	
32	506 22 44-01	GUIDE CHOKE CONTROL		1	
33	506 22 45-01	CHOKE CONTROL		1	
34	503 20 00-10	SCREW EHHFM		2	
35	506 39 49-02	WEIGHT		1	

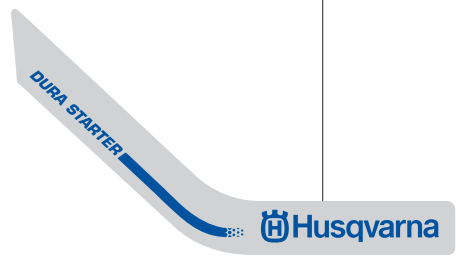
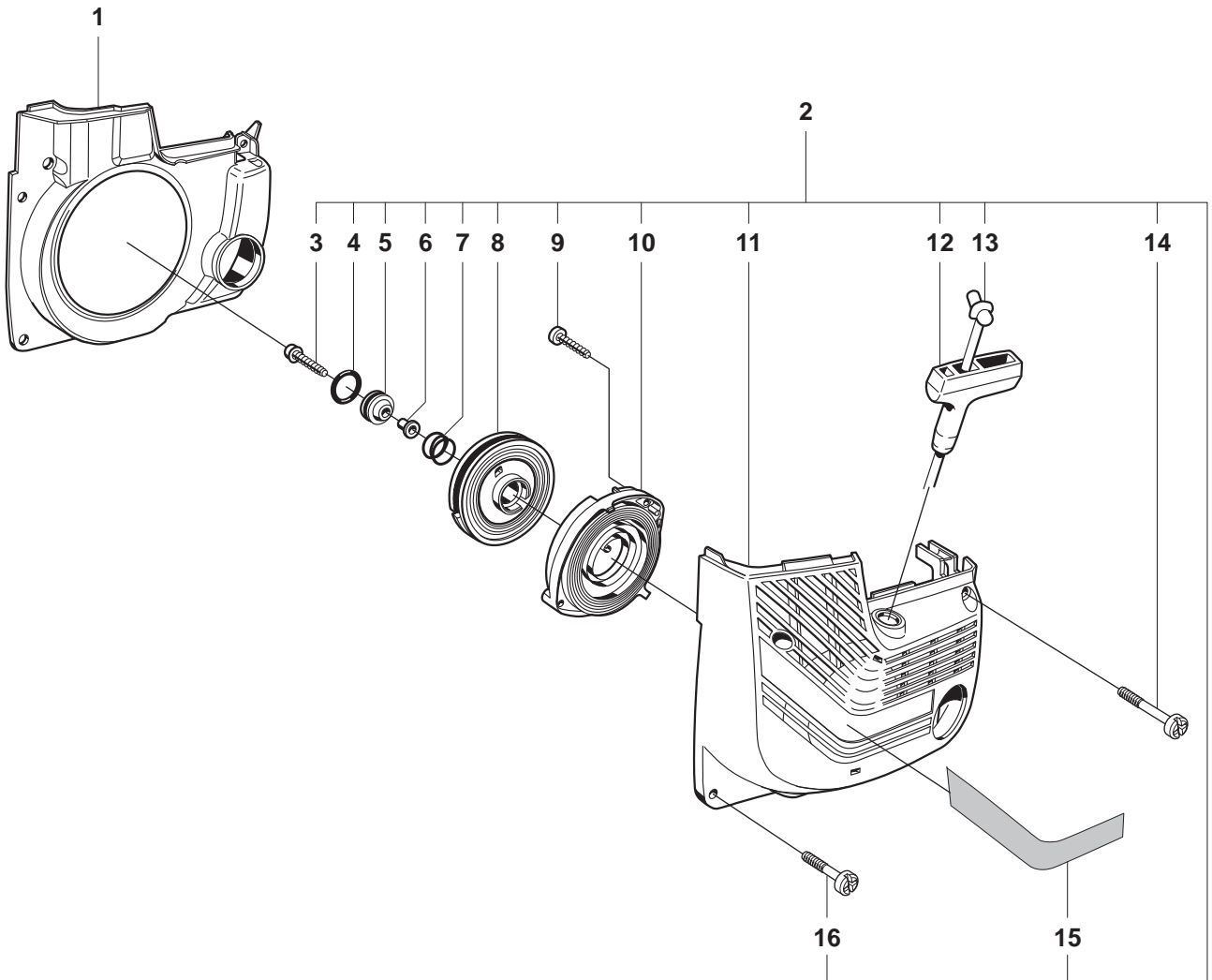
**H** K650 Cut-n-Break





Ref	Part no.	Description	Remark	Qty	Kit
1	544 11 10-04	HANDLE	Incl. 2, 11 - 17	1	
2	506 38 59-06	HOSE ASSY	Incl. 3-6	1	
3	522 93 48-02	NIPPLE KIT	Incl. 8,9	1	
4	506 49 87-02	HOSE CLAMP		2	
5	506 60 75-02	HOSE	L=530MM	1	
6	506 38 60-04	VALVE ASSY	Incl. 7	1	
7	503 21 88-74	SCREW IHSCFT		2	
8	510 01 20-01	TBD	Incl. 9,10	1	
9	531 07 42-60	FIBRE WASHER		1	
10	505 10 35-01	O-RING		1	
11	503 20 00-05	SCREW EHHFM		1	
12	503 20 00-08	SCREW EHHFM		1	
13	506 14 42-01	GROUND SUPPORT		1	
14	506 03 99-01	STAY		1	
15	503 22 65-04	SQUARE NUT		6	
16	505 27 95-13	DAMPING PIECE		1	
17	506 40 35-02	HANDLE		1	
18	510 05 66-01	SPRAY GUARD	Incl. 19-26	1	
19	503 21 27-16	SCREW CRPANT		4	
20	510 20 20-01	WASHER		2	
21	510 20 24-01	BAND		1	
22	506 26 22-02	WHEEL		2	
23	734 48 80-01	WASHER		2	
24	503 21 46-01	SCREW		2	
25	510 00 72-01	SPRAY GUARD		1	
26	510 00 73-01	GUIDE PIECE		1	
27	544 10 47-04	SPRAY GUARD	Incl. 18, 28 - 34	1	
28	503 20 00-01	SCREW EHHFM		1	
29	506 40 60-01	SPRING		1	
30	506 40 63-02	SPRAY GUARD		1	
31	740 42 05-00	O-RING		2	
32	506 40 37-01	BUSHING		1	
33	732 21 14-01	LOCK NUT		1	
34	506 40 35-01	HANDLE		1	
35	544 03 92-01	BUSHING		2	
36	544 03 22-01	PLATE		1	
37	503 20 00-04	SCREW EHHFM		4	
38	544 03 21-02	SPRAY GUARD		1	
39	503 20 00-35	SCREW EHHFM		2	
40	506 29 65-02	ANTIVIBRATION ELEMENT		1	
41	503 26 60-03	COUPLER	USA	1	
41	503 26 60-04	COUPLER		1	

# J K650 Cut-n-Break

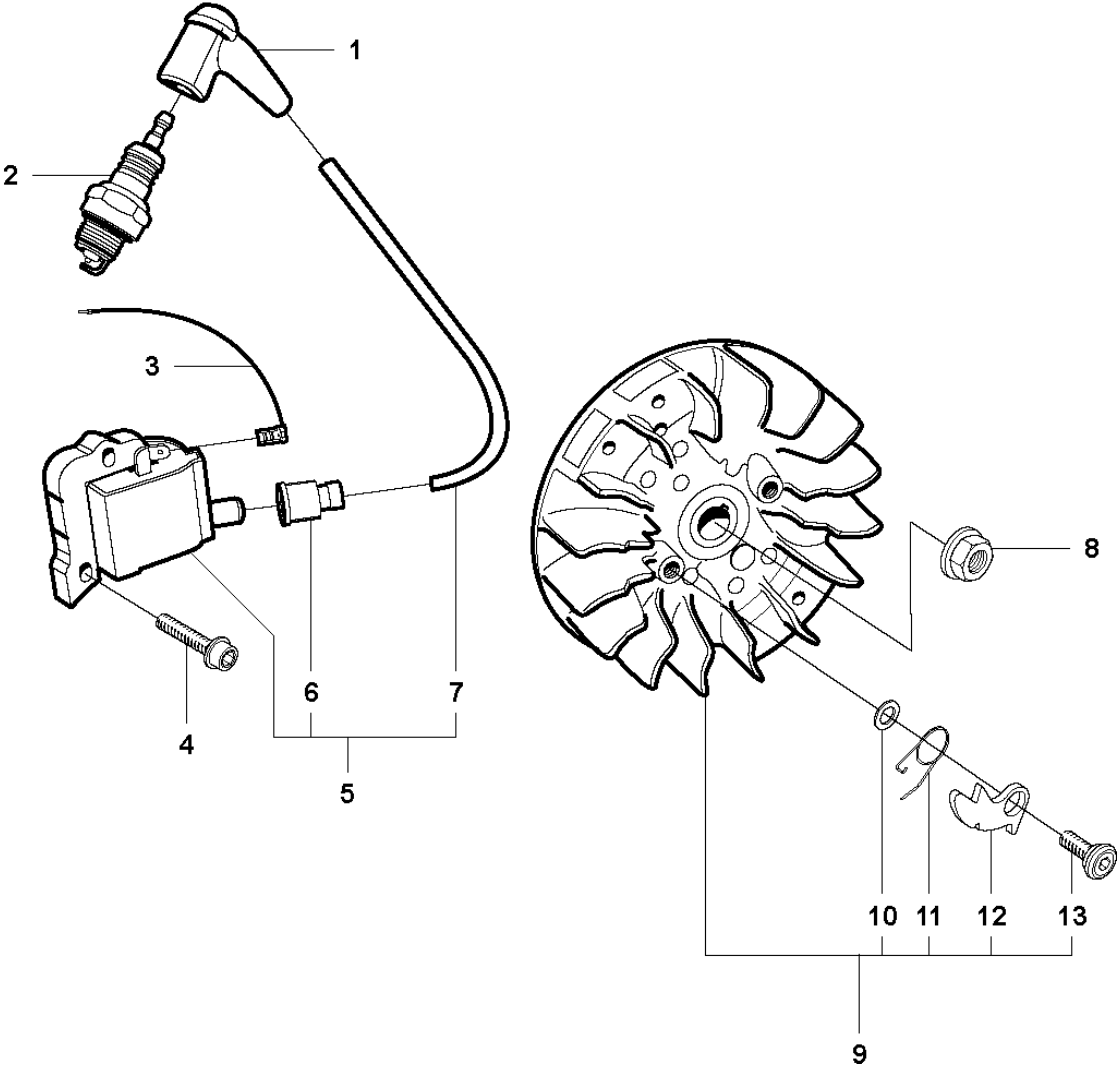


## STARTER

K650 Cut-n-Break, 2008-11

Ref	Part no.	Description	Remark	Qty	Kit
1	506 21 90-02	AIR CONDUCTOR		1	
2	506 25 95-03	STARTER	Incl. 3 - 16	1	
3	503 21 67-22	SCREW IHSCFT		1	
4	740 43 13-00	O-RING		1	
5	506 25 14-01	GROMMET		1	
6	506 26 31-01	SPACING SLEEVE		1	
7	506 25 30-01	COMPRESSION SPRING		1	
8	506 25 81-02	STARTER PULLEY		1	
9	503 21 28-10	SCREW CCRPANT		2	
10	506 25 89-01	RECOIL SPRING		1	
11	506 21 89-03	STARTER HOUSING		1	
12	503 12 79-01	STARTER HANDLE		1	
13	506 33 56-15	STARTER CORD		1	
14	503 20 34-25	SCREW CRPANMO		2	
15	544 91 30-01	LABEL		1	
16	503 20 34-19	SCREW CRPANMO		2	

**K** K650 Cut-n-Break



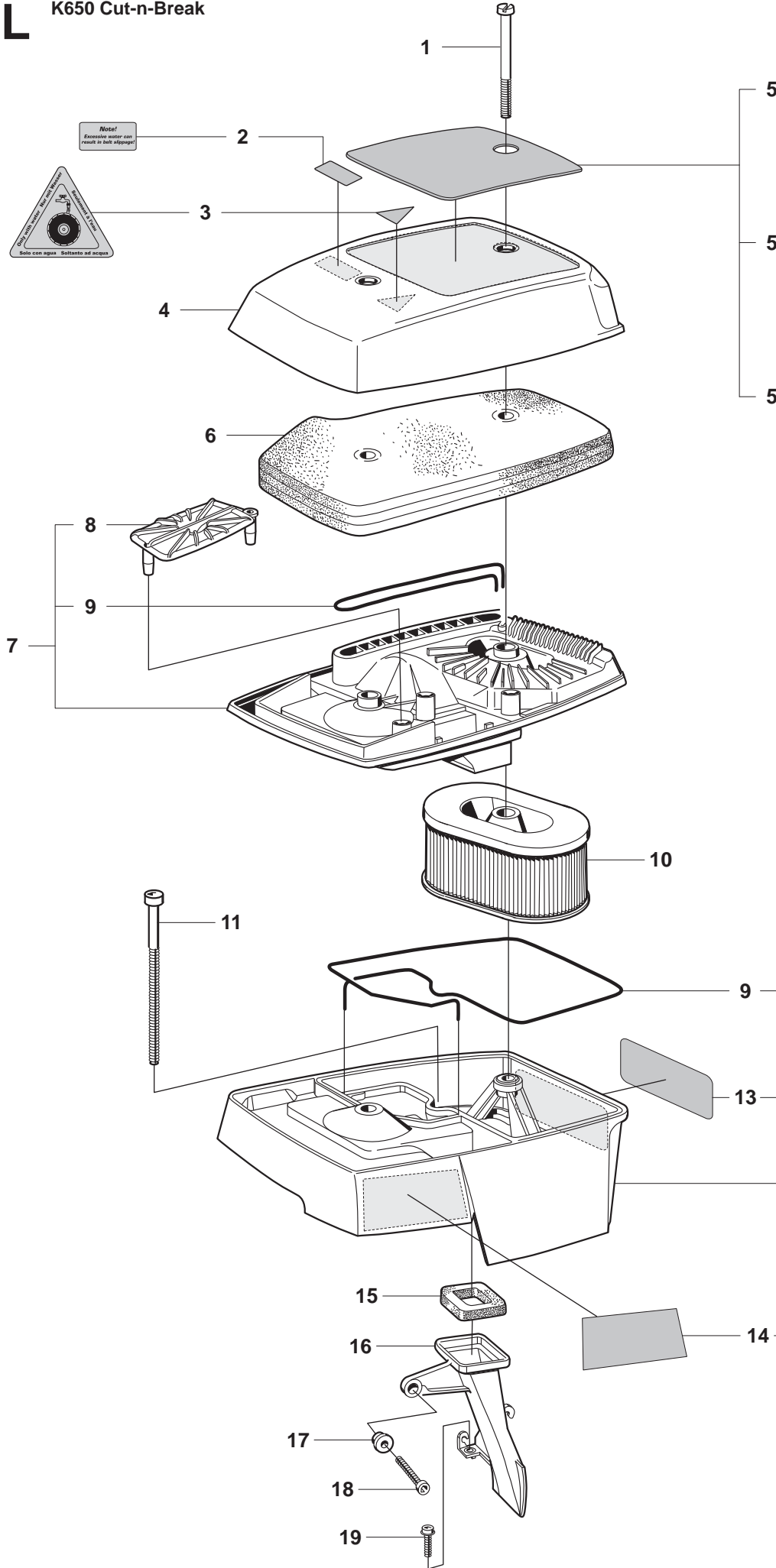
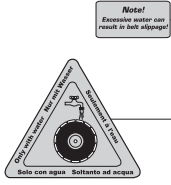
## IGNITION SYSTEM

K650 Cut-n-Break, 2008-11

Ref	Part no.	Description	Remark	Qty	Kit
1	501 48 54-02	SPARK PLUG CAP		1	
2	503 23 51-09	SPARK PLUG		1	
3	503 41 18-02	CABLE		1	
4	503 20 25-20	SCREW IHSCM		2	
5	544 01 88-01	IGNITION SYSTEM		1	
6	505 27 75-16	ISOLERHATT		1	
7	506 38 78-34	IGNITION CABLE		1	
8	503 22 04-01	NUT		1	
9	506 21 86-02	FLYWHEEL ASSY		1	
10	503 23 00-42	WASHER		2	
11	501 63 48-01	SPRING		2	
12	501 67 32-03	PAWL		2	
13	501 81 99-01	SCREW		2	



# K650 Cut-n-Break

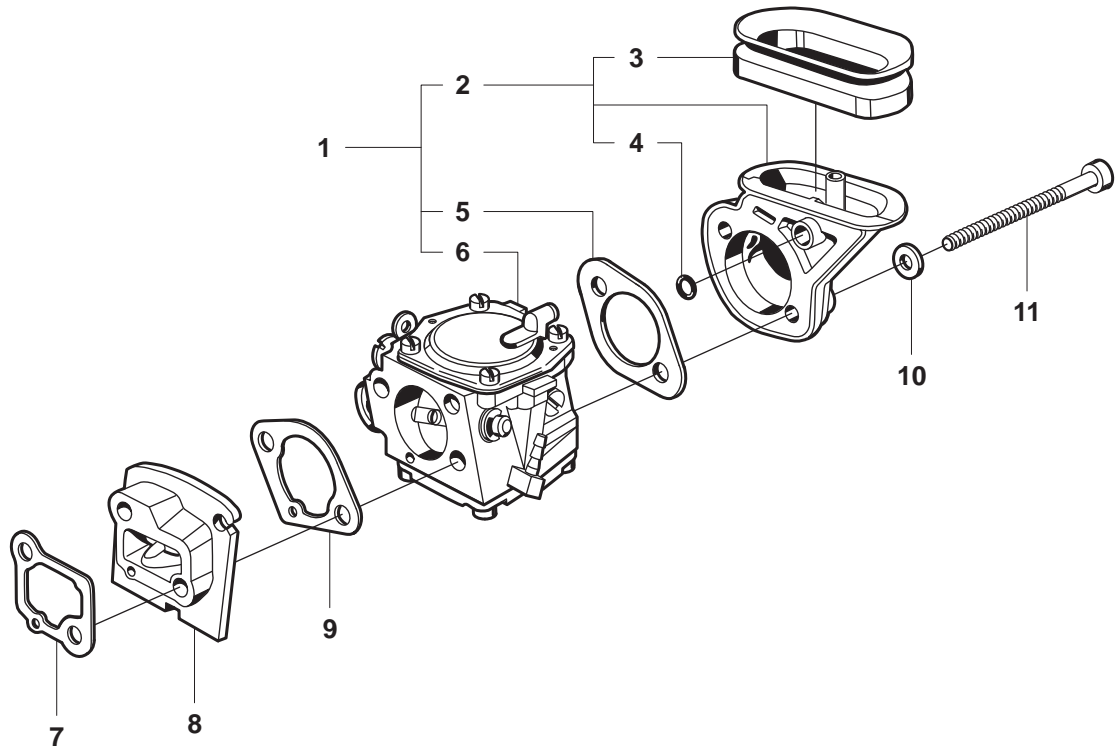


## AIR FILTER

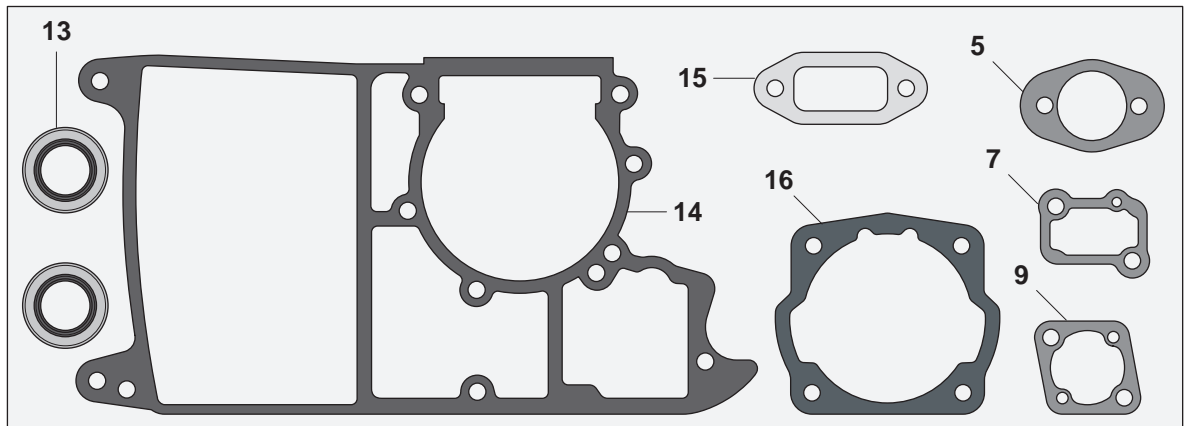
K650 Cut-n-Break, 2008-11

Ref	Part no.	Description	Remark	Qty	Kit
1	503 20 34-42	SCREW CRPANMO		1	
2	544 89 65-02	LABEL		1	
3	505 79 36-01	PROX SWITCH MOUNT ARM		1	
4	506 21 79-02	FILTER COVER		1	
5	506 39 84-03	CYLINDER COVER ASSY	JAPAN	1	
5	544 87 44-04	LABEL	EPA USA	1	
5	544 87 44-05	LABEL	EPA Canada	1	
6	506 22 63-01	PREFILTER		1	
7	504 13 92-01	FILTER BOTTOM	Incl. 8, 9	1	
8	506 25 82-01	INTERMEDIATE WALL		1	
9	506 28 39-30	SEALING		2	
10	506 22 42-02	AIR FILTER PAPER		1	
11	503 20 02-90	SCREW IHSCFM		1	
12	504 03 68-01	CYLINDER COVER	Incl. 9, 13	1	
13	506 23 93-02	LABEL		1	
14	544 37 49-03	TBD		1	
15	506 22 23-01	SEALING		1	
16	506 21 98-01	AIR NOZZLE		1	
17	506 22 24-01	SPACING SLEEVE		1	
18	725 52 95-55	SCREW IHSCM		1	
19	503 20 00-03	SCREW EHHFM		1	

**M** K650 Cut-n-Break



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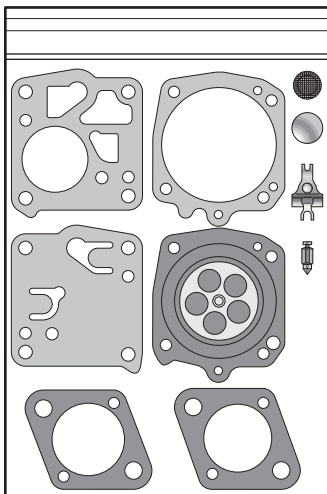
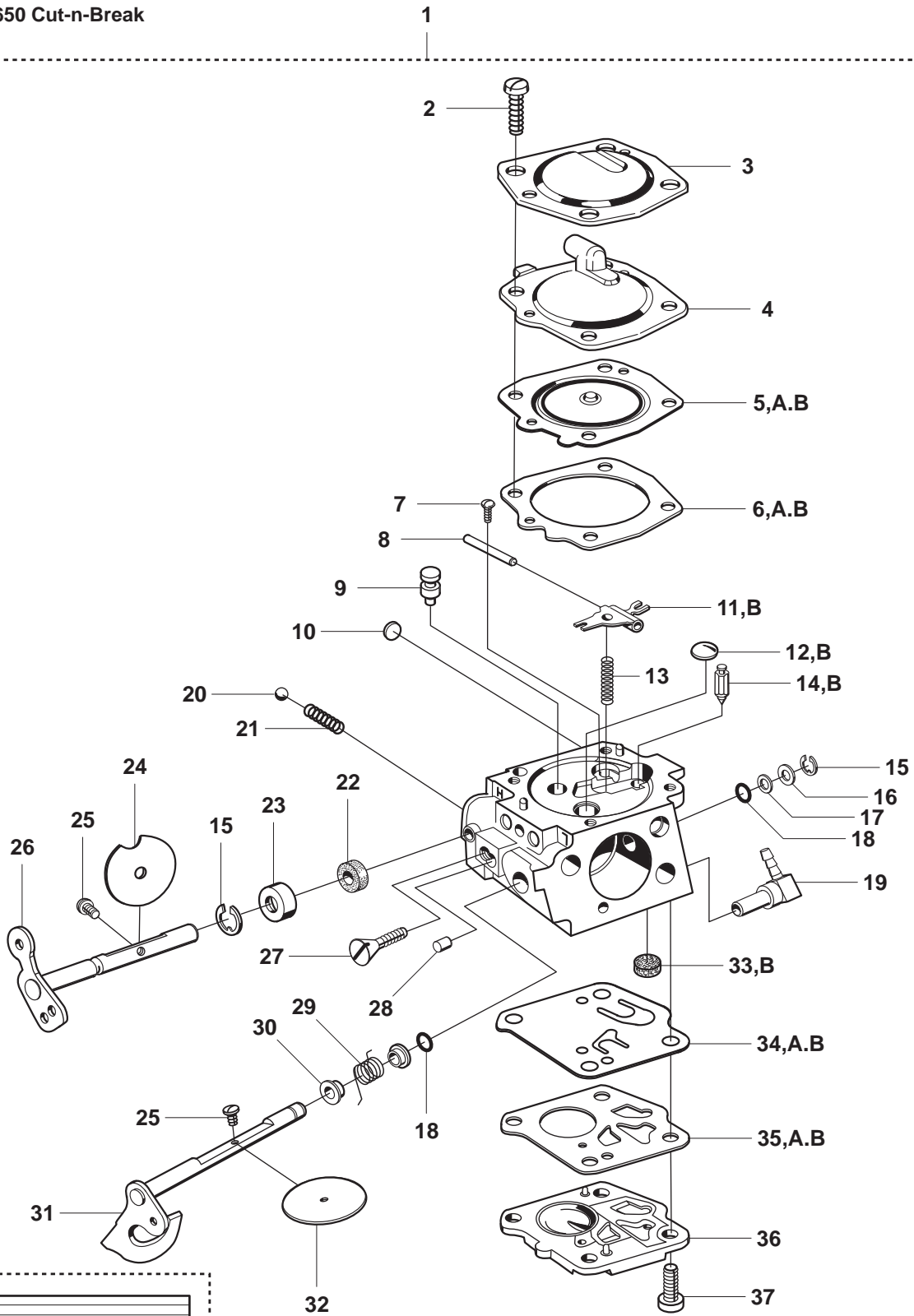




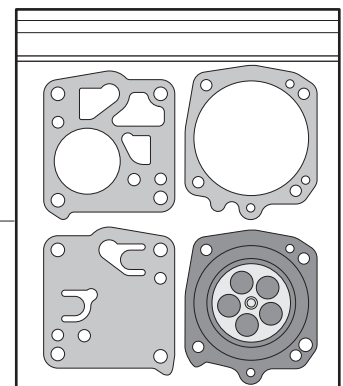
## CARBURETOR

K650 Cut-n-Break, 2008-11

Ref	Part no.	Description	Remark	Qty	Kit
1	506 32 15-03	CARBURETTOR	Incl. 2, 5, 6	1	
2	506 31 88-01	INLET BEND	Incl. 3, 4	1	
3	506 26 85-01	SEALING		1	
4	740 42 01-00	O-RING		1	
5	506 09 64-01	GASKET	Gasket Kit 12	1	
6	503 28 04-18	CARBURETTOR	Tillotson HS 175N	1	
7	506 32 03-01	GASKET	Gasket Kit 12	1	
8	505 27 90-60	INSULATING FLANGE		1	
9	506 32 02-01	GASKET	Gasket Kit 12	1	
10	503 23 00-42	WASHER		2	
11	503 20 21-75	SCREW IHSCM		2	
12	544 38 42-02	GASKET KIT		1	
13	503 26 02-04	SEALING RING		2	
14	503 44 31-01	GASKET CRANKCASE		1	
15	506 34 06-01	GASKET		1	
16	503 49 10-01	GASKET		1	

**N****K650 Cut-n-Break**

38,B



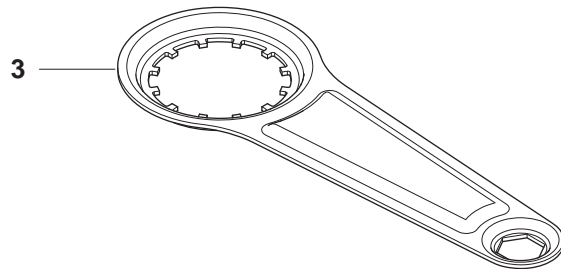
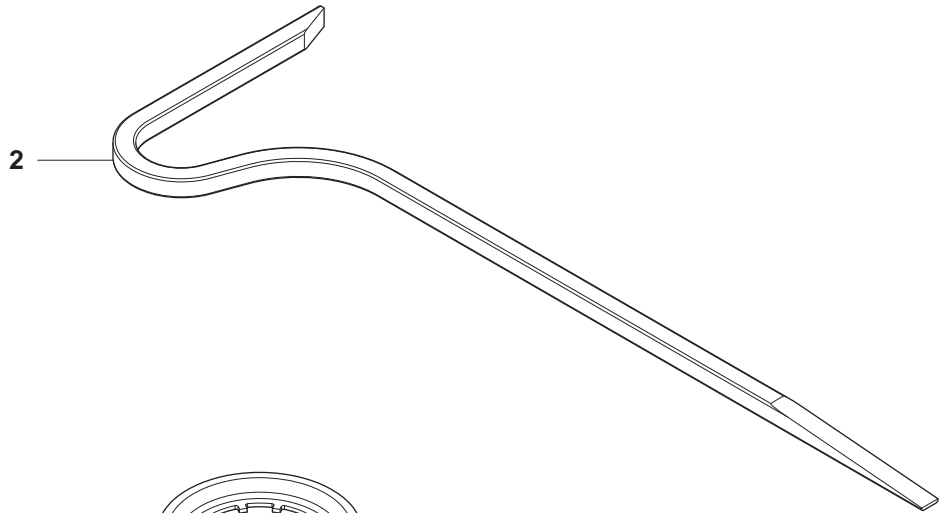
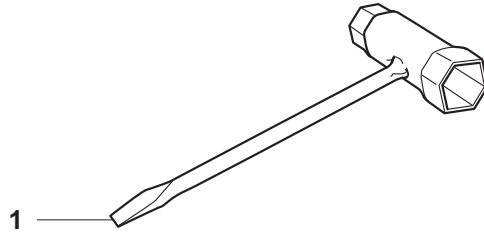
39,A

## CARBURETOR DETAILS

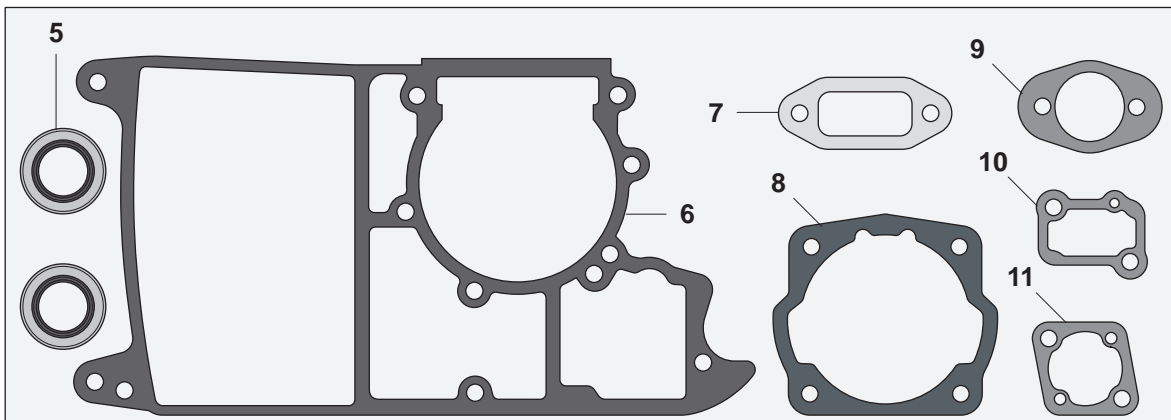
K650 Cut-n-Break, 2008-11

Ref	Part no.	Description	Remark	Qty	Kit
1	503 28 04-18	CARBURETTOR	Tillotson HS 175N. Incl. 2 - 39	1	
2	506 27 14-01	MET.RETENTION SCREW		4	
3	506 31 61-01	DIAPHRAGM		1	
4	506 31 15-01	INSERT	Yellow	1	
5	501 22 09-01	DIAPHRAGM	Kit 38 & 39	1	
6	501 22 08-01	DIAPHRAGM GASKET	Kit 38 & 39	1	
7	501 48 52-01	PIN RETAINING SCREW		1	
8	501 22 21-01	PIN RETAINING SCREW		1	
9	503 77 98-01	CHECKVALVE ASSY		1	
10	501 22 02-01	PLUG WELCH		1	
11	501 22 20-01	LEVER	Kit 39	1	
12	501 22 03-01	PLUG WELCH	Kit 39	1	
13	501 22 25-01	SPRING		1	
14	505 31 65-50	INLET NEEDLE	Kit 39	1	
15	501 82 18-01	THROTTLE SH."E"RING		1	
16	503 65 31-01	THROTTLE SH.WASHER		1	
17	503 65 30-01	WASHER		1	
18	505 31 64-95	THROTTLE SH.QUADRING		1	
19	503 53 40-01	CONNECTOR ELBOW		1	
20	501 22 04-01	CHOKE FRICTION BALL		1	
21	501 22 05-01	SPRING		1	
22	506 27 57-01	SEAL CHOKE SHAFT		1	
23	506 27 61-01	RETAINER		1	
24	506 23 83-01	CHOKE		1	
25	503 65 27-01	SCREW SHUTTER		1	
26	506 27 56-01	CHOKE SHAFT & LEVER		1	
27	503 57 87-01	IDLE SPEED SCREW		1	
28	503 57 86-01	SPEED SCREW RET BALL		1	
29	505 31 66-05	THROTTLE SH. SPRING		1	
30	501 42 71-01	CHOKE SHAFT SLEEVE		2	
31	505 31 66-19	THROTTLE SH.&LEVER		1	
32	505 31 61-14	THROTTLE FLAP		1	
33	503 98 82-01	SCREEN		1	
34	501 22 12-01	FUEL PUMP DIAPHRAM	Kit 38 & 39	1	
35	501 22 13-01	FUEL PUMP GASKET	Kit 38 & 39	1	
36	501 22 14-01	FUEL PUMP COVER		1	
37	501 22 15-01	SCREW		4	
38	506 32 12-01	REPAIR KIT		1	
39	501 49 48-02	GASKET KIT		1	

**P** K650 Cut-n-Break  
Accessories  
Zubehöre  
Accessoires  
Accesorios  
Tillbehör



4



## TOOLS

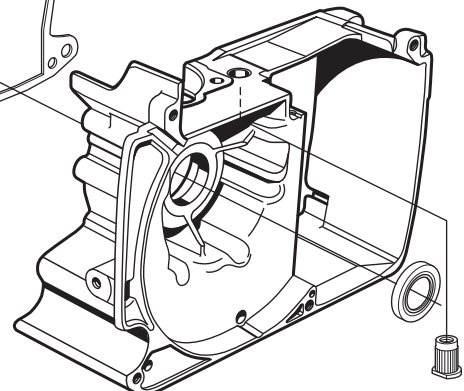
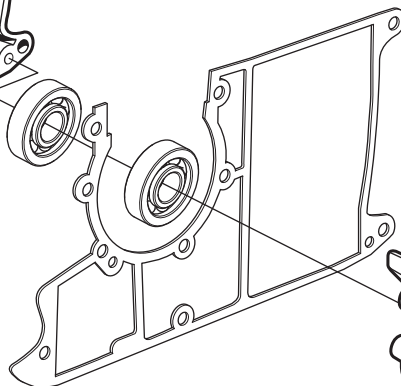
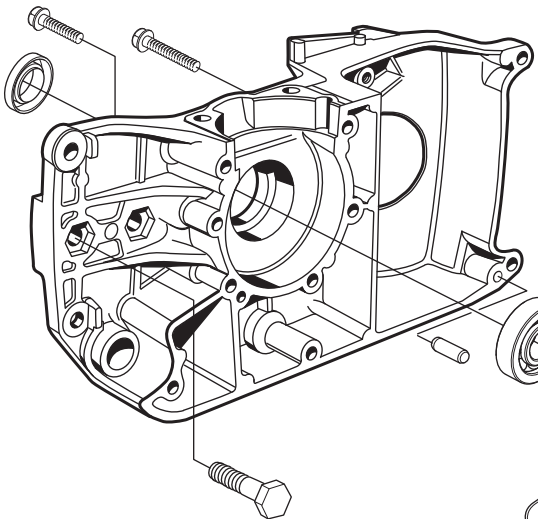
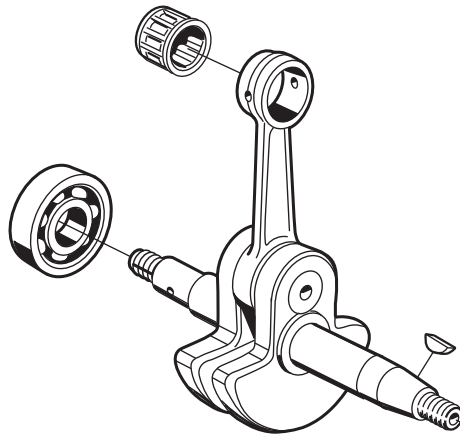
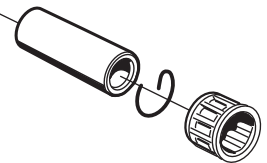
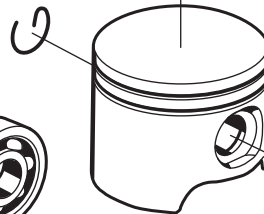
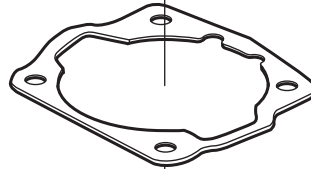
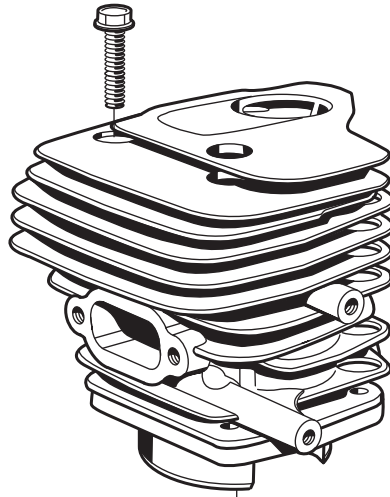
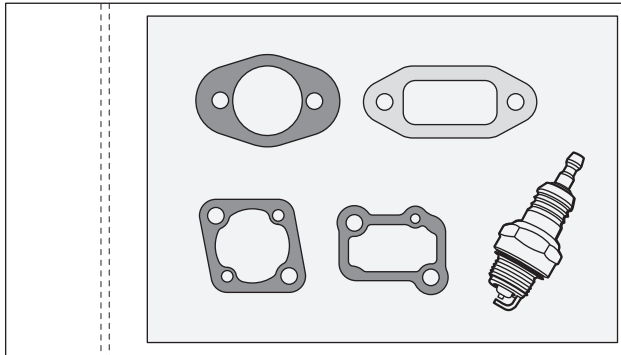
K650 Cut-n-Break, 2008-11

Ref	Part no.	Description	Remark	Qty	Kit
1	501 69 17-02	KOMBINATIONEN VERKTYG	NV 13 - 19	1	
2	544 17 80-02	TOOL		1	
3	544 17 81-01	PULLER		1	
4	544 38 42-02	GASKET KIT		1	
5	503 26 02-04	SEALING RING		2	
6	503 44 31-01	GASKET CRANKCASE		1	
7	506 34 06-01	GASKET		1	
8	503 49 10-01	GASKET		1	
9	506 09 64-01	GASKET		1	
10	506 32 03-01	GASKET		1	
11	506 32 02-01	GASKET		1	

Q

K650 Cut-n-Break

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Ref	Part no.	Description	Remark	Qty	Kit
1	44109104	TBD		1	