





KEY NO.	TORQUE
55	7 to 10 Ft. Lbs.
56	7 to 10 Ft. Lbs.
66	100 to 120 In. Lbs.
69	80 to 100 In. Lbs.
◆	42 to 48 In. Lbs.

Parts List for IRF420 Type 2

Item Number	Part Number	Description	Qty Required
1	AC-0078	SHROUD FRONT BLK	1
2	CAC-1121	BRACKET SHROUD	2
3	038738-00	NUT	2
4	CAC-1080	TRAY TOOL	1
5	000000-00	No Longer Available	1
6	000000-00	No Longer Available	1
7	SSF-505	SCREW .250-28X.915 U	2
8	000000-00	No Longer Available	1
10	SSF-8080-ZN	NUT .375-16 UNC-2B H	2
11	000000-00	No Longer Available	2
12	CAC-60	BOLT .375-16X2.25 UN	2
13	SUDL-6-1	STRIP RUBBER FOOT	1
14	000000-00	No Longer Available	1
15	N286039	DRAIN VALVE	1
16	000000-00	No Longer Available	1
17	A19711	VALVE CHECK 1/2NPT X	1
18	SSP-7813	ASSY NUT SLEEVE 3/8	1
19	AC-0155	PLATE	1
20	SSF-1000	SCREW #12-14X.750 HE	2
21	SSP-7821-1	NUT .563-18 UNF HEX	1
22	CAC-1120	SLEEVE SILICONE	1
23	CAC-1155	TUBE OUTLET 2.5 & 3H	1
24	Z-D23004	GAUGE 1.5OD 200PSI .	2
25	SS-2110	NIPPLE GALV 3/8 X 3	1
26	N053094	NIPPLE	1
27	D26889	ADAPTER .25 NPT X .2	1
28	AC-0007	REGULATOR 4PORT P1P2	1

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Item Number	Part Number	Description	Qty Required
29	SS-3222-CD	PLUG PIPE	1
30	000000-00	No Longer Available	1
31	TIA-4150	VALVE SAFETY 150 .25	1
32	SUDL-413-2	ASSY CORD POWER ST	1
33	SSF-981	SCREW .250-14X.500 H	4
34	5140112-18	PRESSURE SWITCH	1
35	CAC-1085-1	TUBE PRESSURE RELIEF	1
36	SSP-7811	ASSY NUT SLEEVE 1/4	1
37	5130039-00	SLEEVE	1
38	000000-00	No Longer Available	1
39	CAC-4215-1	ASSY CORD MOTOR SJT	1
40	33821-00	BUSHING	2
40	438010040063	HEYCO BUSHINGS	1
41	KK-4315	KIT VALVE REPLACEMEN	1
50	KK-4981	KIT MUFFLER FILTER	2
51	DAC-143	FILTER INTAKE	1
52	KK-4981	KIT MUFFLER FILTER	1
53	KK-4981	KIT MUFFLER FILTER	1
54	AC-0037	HEAD 3/8 OUTLET FRON	1
55	SSF-589	STUD 1/4 - 20 X 1.12	1
56	SSF-927	SCREW .250-20X1.125	1
57	ACG-45	ORING P/L HEAD	1
58	Z-AC-0032	ASSY VALVE PLATE	1
59	SSG-8156	ORING 2.759/2.719ID	1
60	KK-4835	KIT CONNECTING ROD L	1
61	KK-4835	KIT CONNECTING ROD L	1
62	Z-MO-9045	MOTOR P/L 3PT STD	1

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Item Number	Part Number	Description	Qty Required
65	Z-AC-0140	ASSY ECCENTRIC BEARI	1
66	SSF-615	SCREW .250-20X1.25 U	1
67	AC-0108	FAN 5.75 DIA	1
69	SSF-586	SCREW .250-20X.750 U	1
70	SSF-3158-1	SCREW #10-24X.750 TH	1
71	KK-4835	KIT CONNECTING ROD L	1
72	KK-4835	KIT CONNECTING ROD L	1
856	000000-00	No Longer Available	1
856	000000-00	No Longer Available	1
856	000000-00	No Longer Available	1
856	KK-4981	KIT MUFFLER FILTER	1
856	K-0650	KIT COMP RING REPLAC	1
856	KK-4315	KIT VALVE REPLACEMEN	1
856	KK-4835	KIT CONNECTING ROD L	1