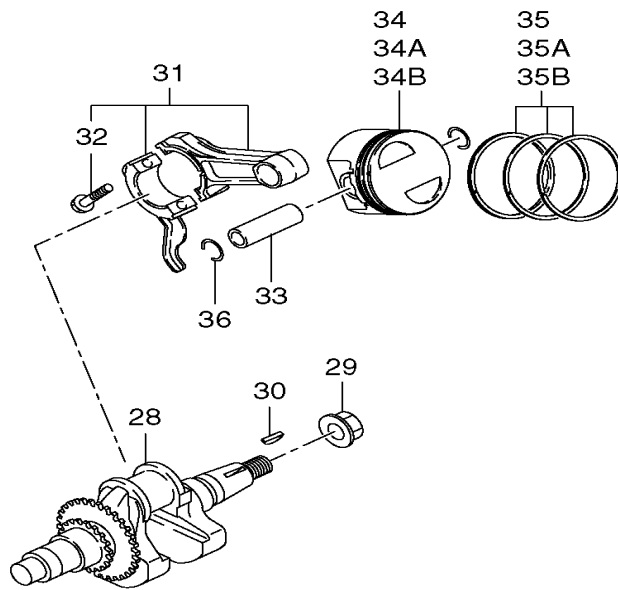
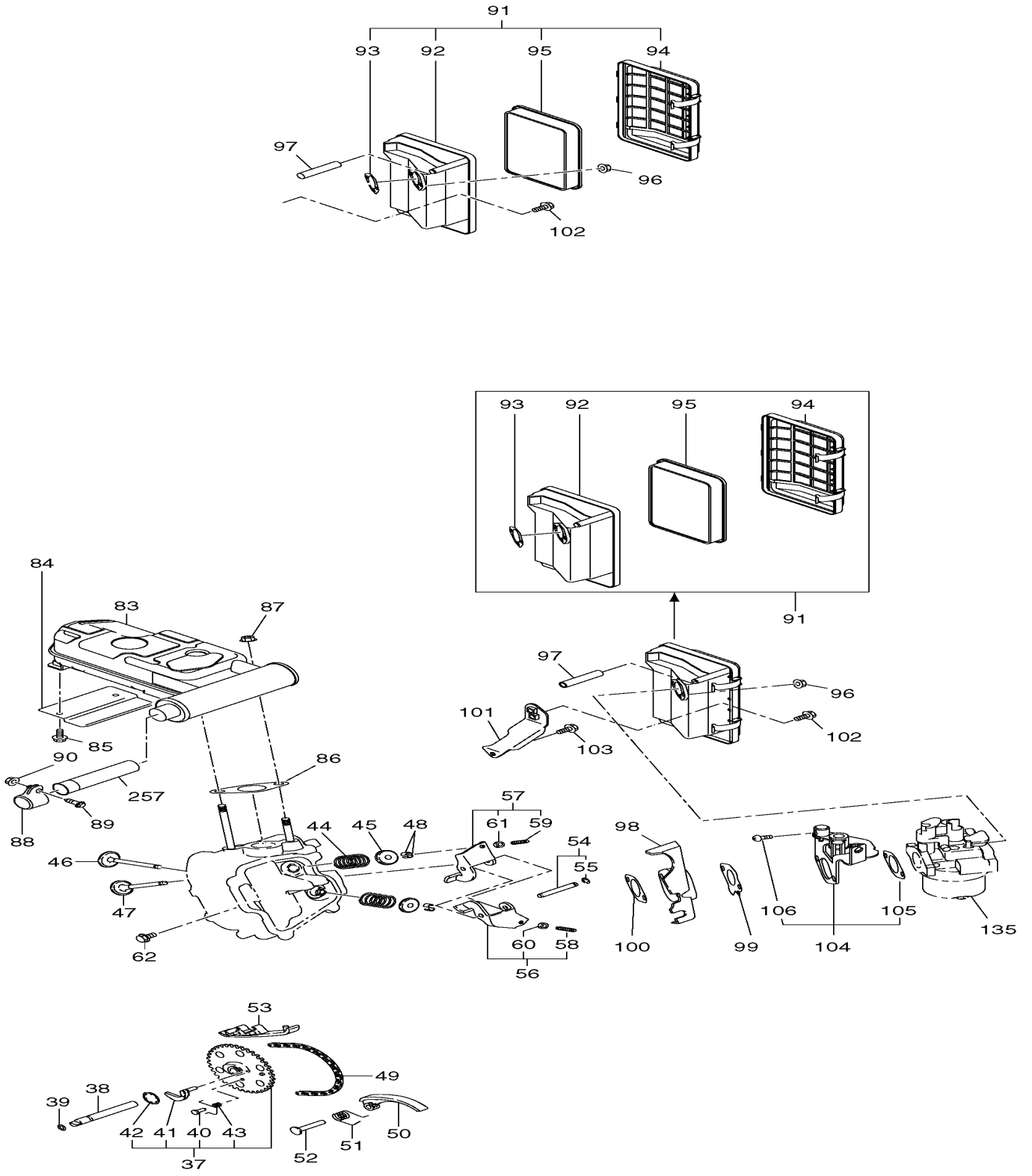
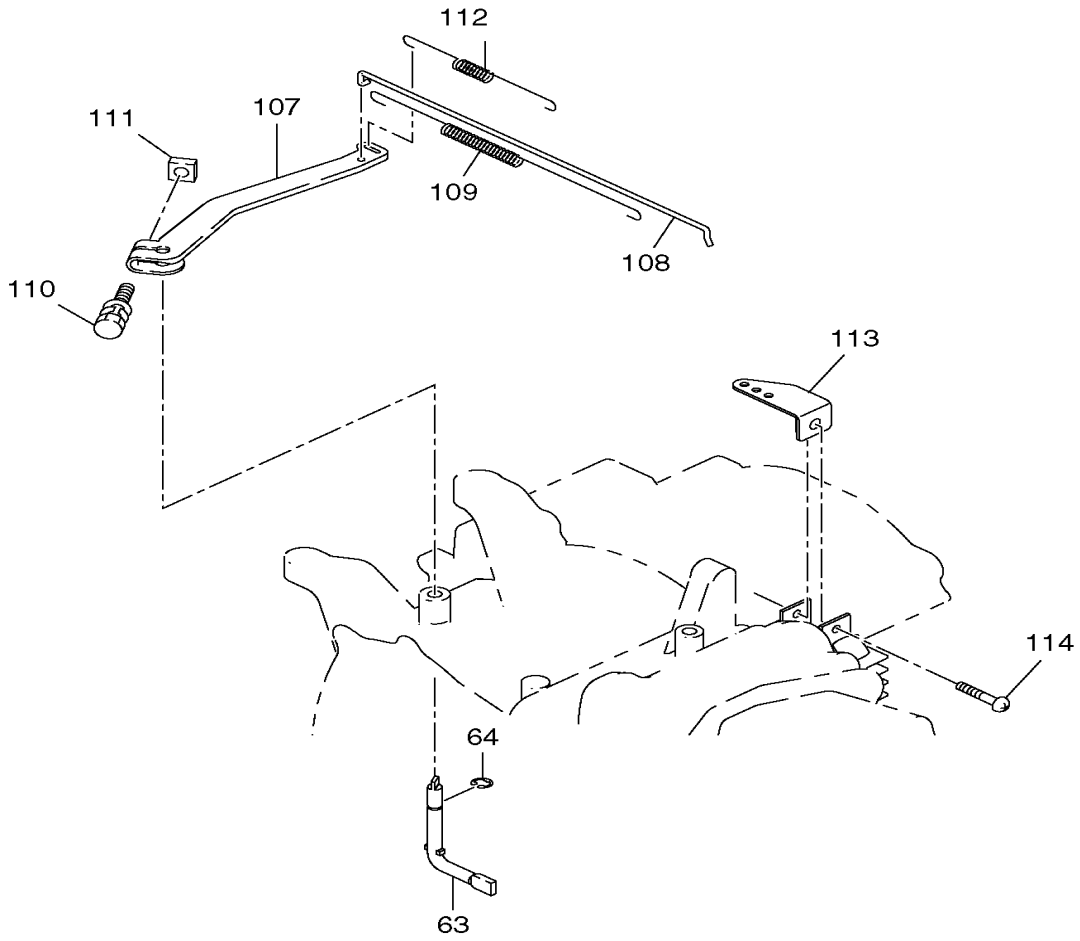
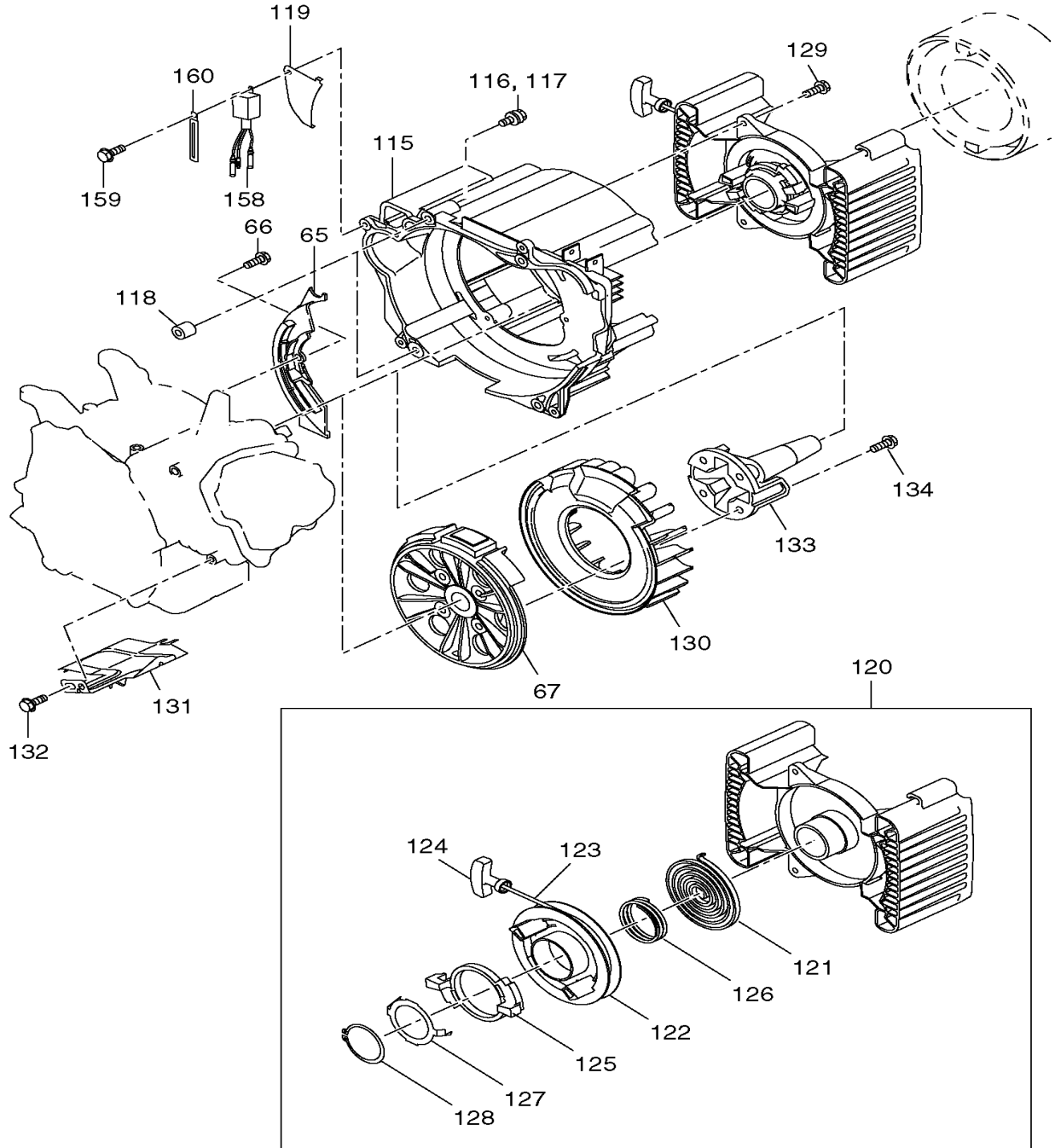


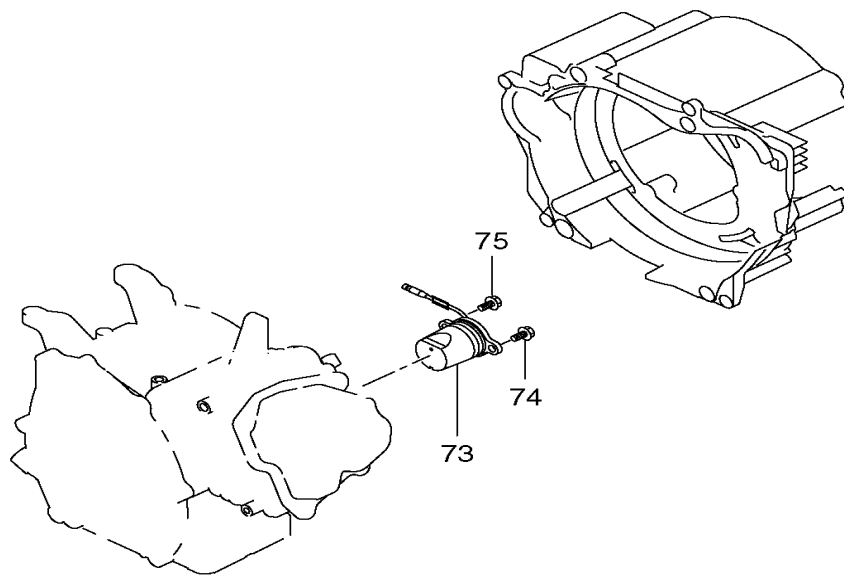
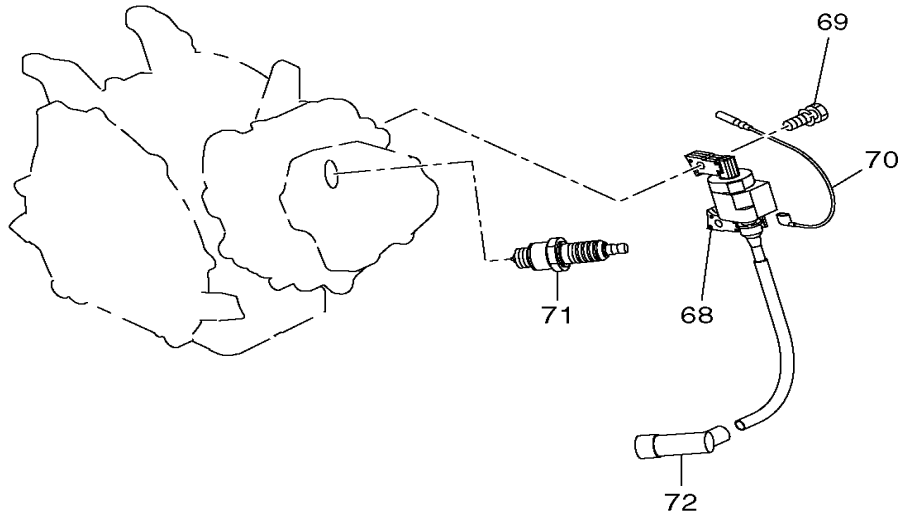
27 — GASKET SET  
INC. 10.17.20.24.86  
99.100

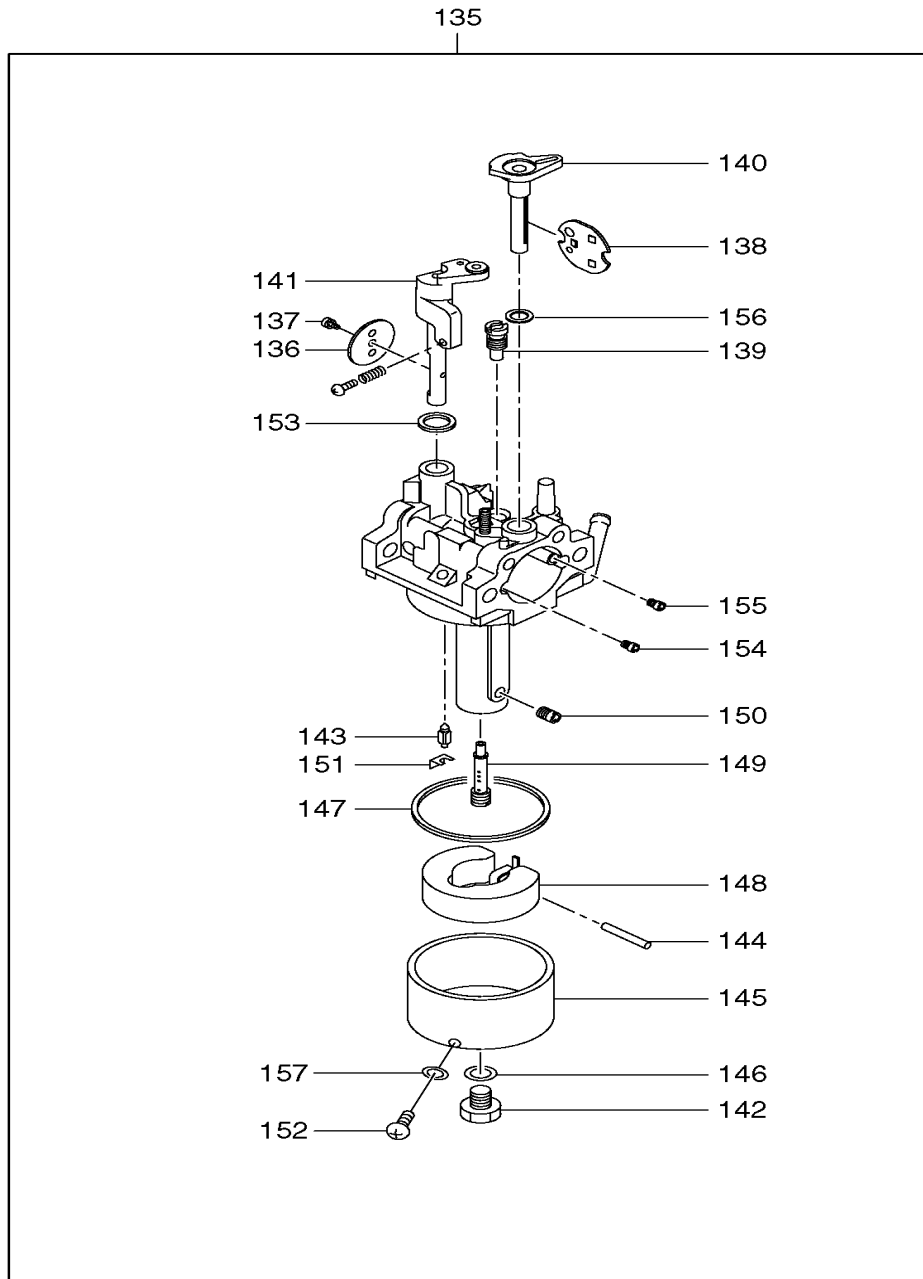


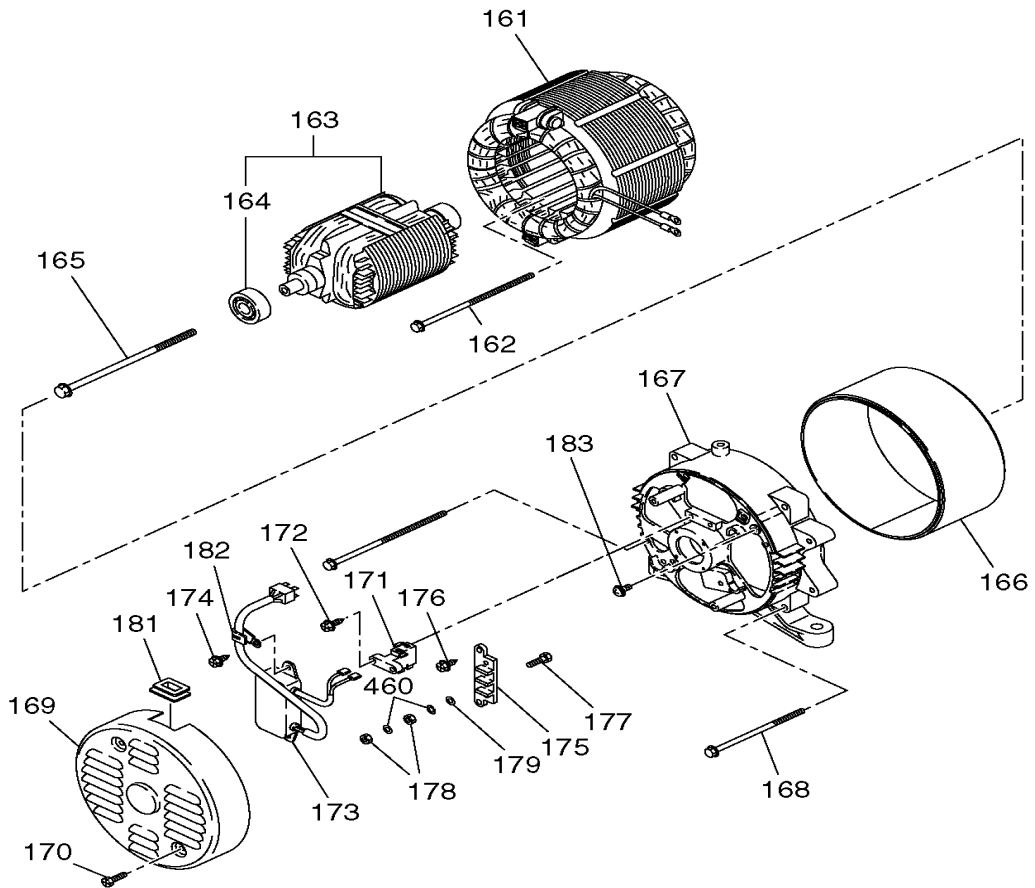




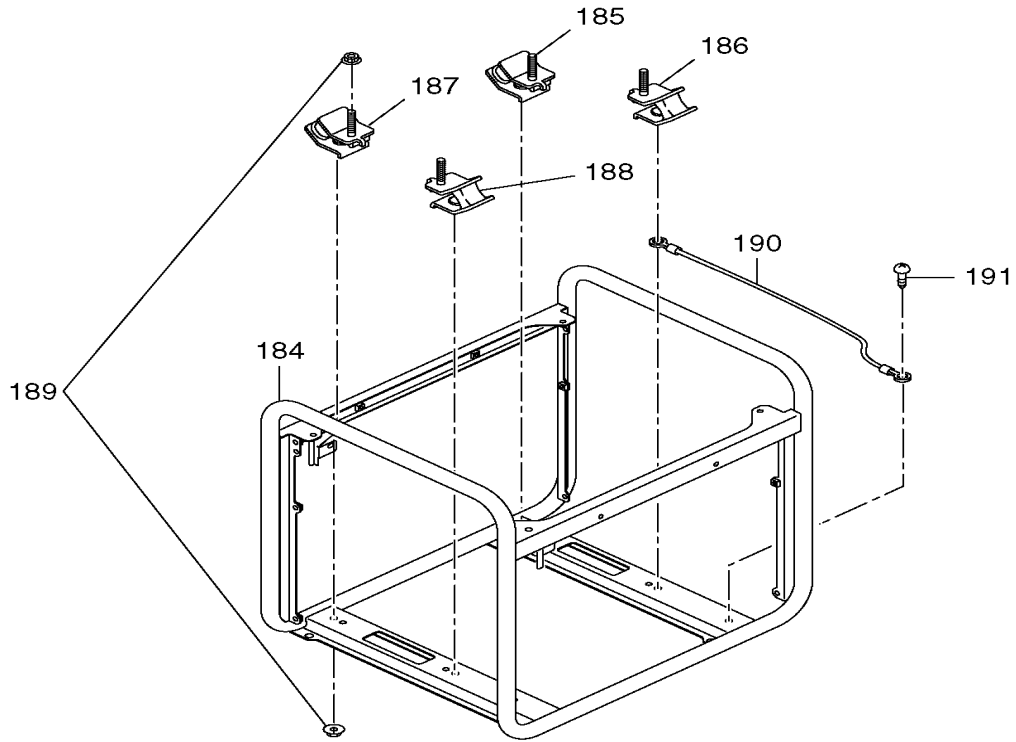




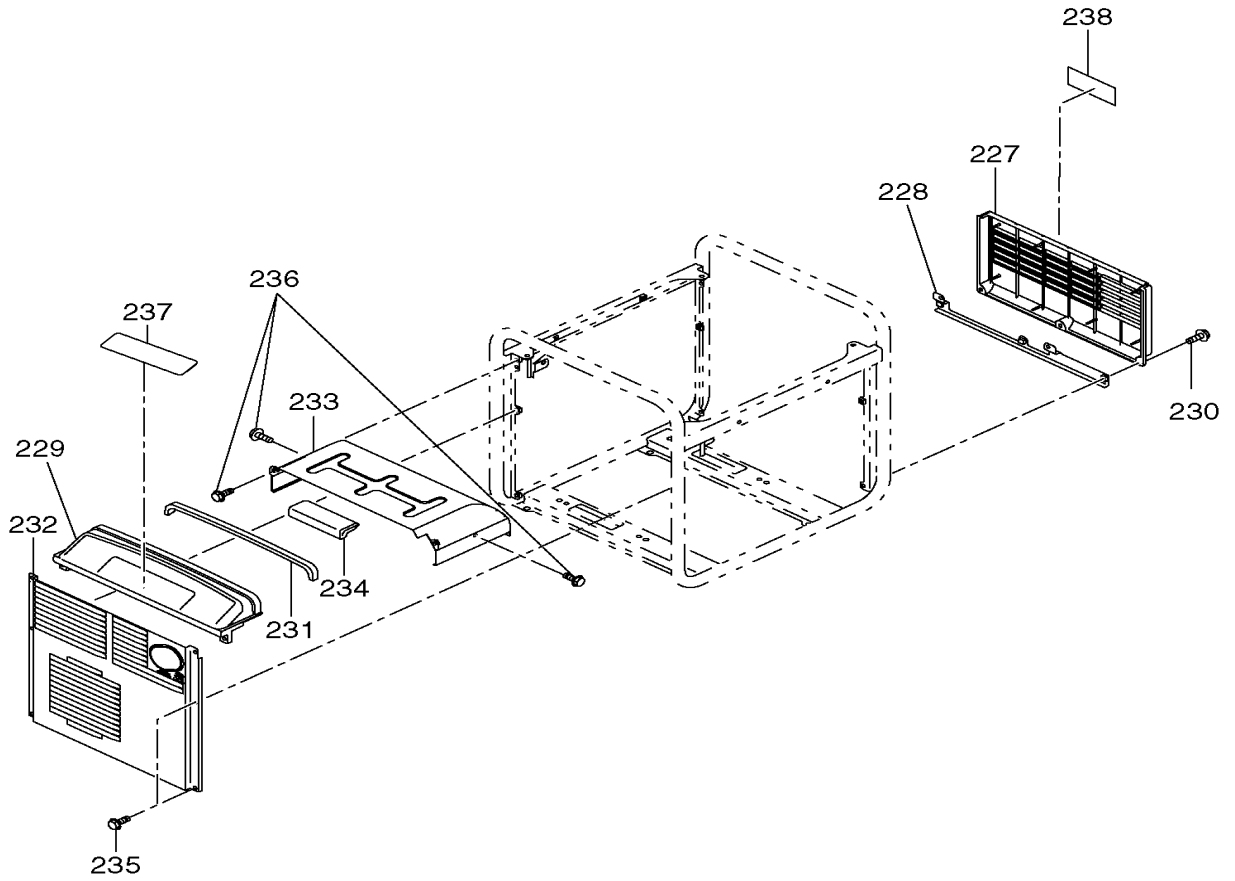


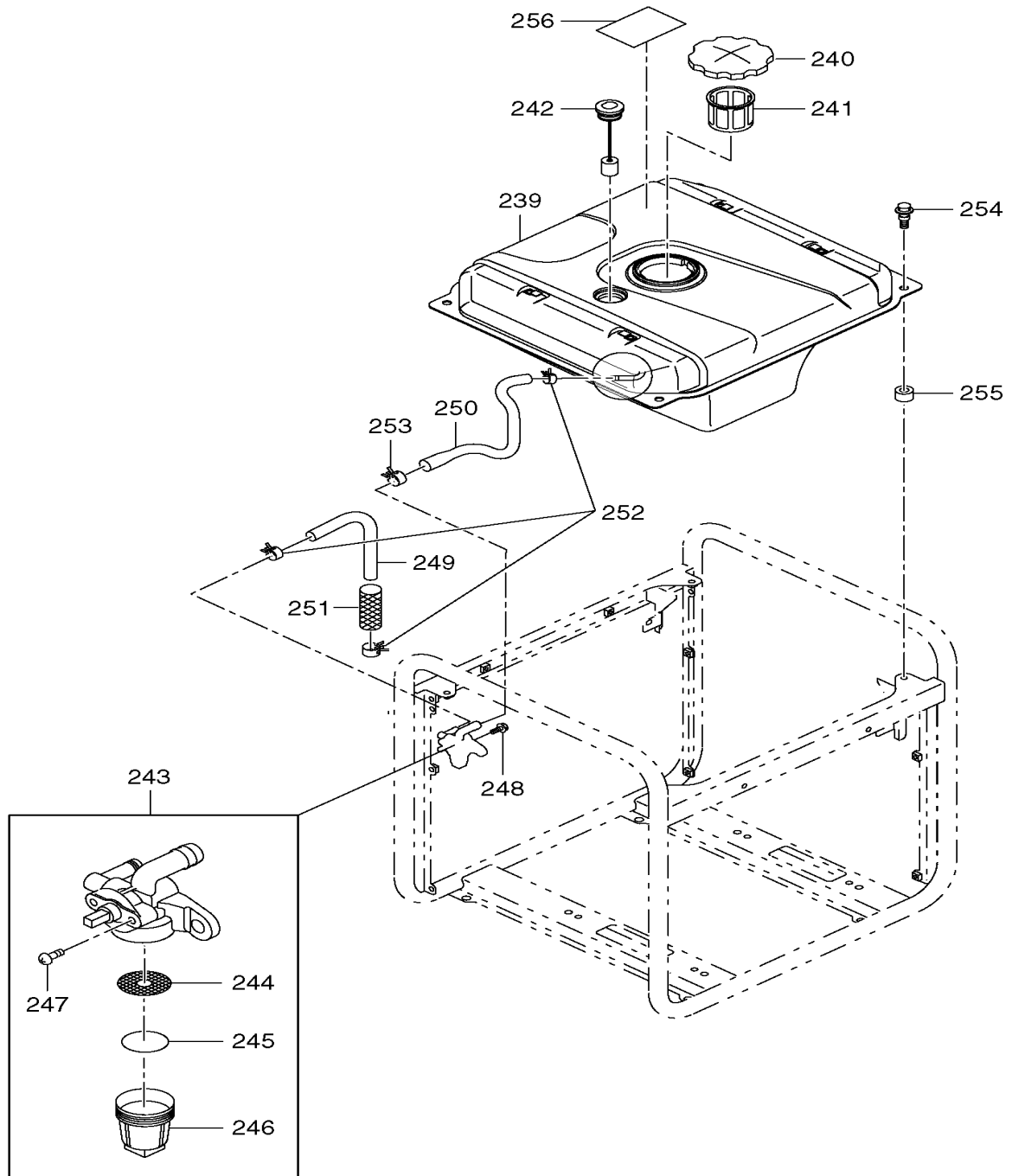


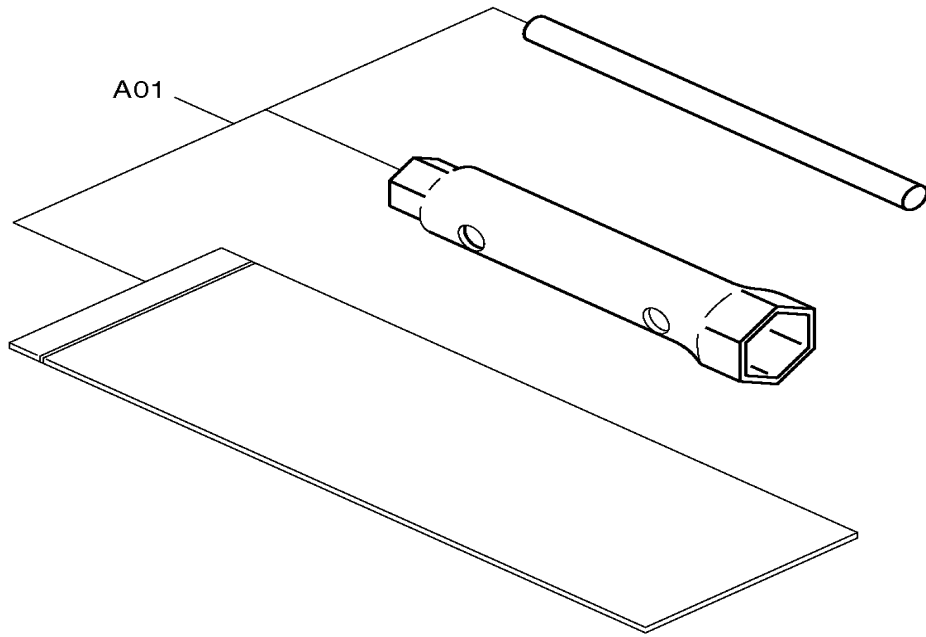














## Parts Breakdown

**G2800L**

*Products with multiple versions are listed in subsiding order with the newest version on top not indented*

<u>Fig #</u>	<u>Part ID</u>	<u>Part Name</u>	<u>Quantity</u>
1	277-10102-41	CRANKCASE CP., G2800L	1
1	2771010251	N/A	1
2	237-14202-03	VALVE GUIDE(OVER SIZE), G2800R	2
3	277-16010-01	STEM SEAL, G1100	1
4	0440250200	N/A	1
5	060-02800-21	BALL BEARING, G2800L	1
6	277-15011-03	PIPE KNOCK, G1100	2
7	010-50603-51	STUD, G2800L	2
8	044-00600-20	OIL SEAL, G1100	1
9	040-11400-30	PLUG, G2800R	2
10	021-11400-20	GASKET, G2800R	2
11	277-11001-31	MAIN BEARING COVER, G2800L	1
12	044-02502-10	OIL SEAL, G2800L	1
13	060-02501-40	BALL BEARING, G2800L	1
13	X600250140	N/A	1
14	277-45004-H1	GOVERNOR GEAR CP.,G2800L	1
14	27745004J1	N/A	1
15	277-41901-03	GOVERNOR SLEEVE, G2800L	1
16	277-63601-13	OIL GAUGE, G2800L	2
16	2776360123	N/A	2
16	2776360130	N/A	2
17	021-31600-20	GASKET, G2800R	2
17	2776360108	N/A	2
17	X213160020	N/A	2
18	001-04083-50	FLANGE BOLT, G2800L	6
19	277-13005-01	CYLINDER HEAD CP.,G2800L	1
20	277-15001-23	GASKET (HEAD), G2800L	1
20	2771500133	N/A	1
21	011-00802-40	FLANGE BOLT, G2800L	4
22	011-00803-10	FLANGE BOLT, G2800L	1
23	277-15501-01	ROCKER COVER CP.,G2800L	1
23	2771550301	N/A	1
24	277-16001-03	GASKET (ROCKER COVER),G2800L	1
24	277-16001-13	GASKET (ROCKER COVER), G2800L	1
25	277-15011-03	PIPE KNOCK, G1100	2
26	011-00600-20	FLANGE BOLT, G6100R	4
27	277-99001-17	GASKET SET, G2800L	1
27	277-99001-27	GASKET SET EX17.21, G2800L	1
27	2779900137	N/A	1
27	2779900147	N/A	1
28	277-20501-01	CRANKSHAFT CP.,G2800L	1
29	018-01400-20	FLANGE NUT, G2800L	1
30	032-30300-10	WOODRUFF KEY, 3X6MM, G2800R	1
31	277-22501-10	CONNECTING ROD AY, G2800L	1
32	277-23001-03	CONNECTING ROD BOLT, G2800L	2
33	277-23301-03	PISTON PIN, G2800L	1
33	2772330113	N/A	1
34	277-23401-03	PISTON, G2800L	1
34	27723401J3	N/A	1
34	277-23403-03	PISTON 0.25,O.S.,G2800L	1
34	277-23404-03	PISTON 0.50,O.S.,G2800L	1
35	277-23501-17	PISTON RING SET STD.,G2800L	1
35	277-23502-17	PISTON RING SET 0.25,G2800L	1
35	277-23503-17	PISTON RING SET 0.50,G2800L	1
35	2772353107	N/A	1
35	2772353207	N/A	1
35	2772353307	N/A	1
36	056-51600-10	CLIP, G2800R	2
37	278-31601-11	CAM SHAFT CP., G2800L	1
38	2773510101	N/A	1
38	277-35101-03	PIN (CAM SHAFT), G2800L	1
39	024-00600-10	O RING , G2800L	1
40	277-38601-03	PIN (SPRING), G2800L	1
41	277-36401-03	RELEASE LEVER, G2800L	1



## Parts Breakdown

G2800L

42	277-36501-03	CLIP, G2800L	1
43	279-38701-13	RETURN SPRING, G2800L	1
44	279-33601-03	VALVE SPRING, G2800L	2
45	269-33701-03	SPRING RETAINER, G2800L	2
46	277-33401-13	INTAKE VALVE, G2800L	1
47	277-33501-13	EXHAUST VALVE, G2800L	1
47	27733501H3	N/A	1
48	132-10KA0-31	COLLET VALVE, G2800R	4
49	277-35601-11	TIMING CHAIN CP., G2800L	1
50	277-36911-03	TENSIONER, G2800L	1
51	277-37101-03	SPRING (TENSIONER), G2800L	1
52	277-36902-03	PIN (TENSIONER), G2800L	1
53	277-36913-13	CHAIN GUIDE, G2800L	1
54	277-35002-01	PIN (ROCKER)CP., G2800L	1
54	2773500401	N/A	1
55	003-13050-00	CLIP, G1100	1
56	277-36201-00	ROCKER ARM (IN)AY, G4300L	1
57	277-36202-00	ROCKER ARM (EX) AY, G2800L	1
58	014-90500-20	ADJUST SCREW M5, G2800L	1
59	014-90500-20	ADJUST SCREW M5, G2800L	1
60	017-00500-30	NUT, G2800L	1
61	017-00500-30	NUT, G2800L	1
62	011-00600-20	FLANGE BOLT, G6100R	1
63	277-42201-33	GOVERNOR SHAFT, G2800L	1
64	003-13050-00	CLIP, G1100	1
65	277-52711-11	BAFFLE 1 CP.(CASE), G2800L	1
65	2775271121	N/A	1
66	001-04061-60	FLANGE BOLT, G2800L	1
67	277-79232-01	FLYWHEEL CP, G2800L	1
67	2777923211	N/A	1
68	277-79431-01	IGNITION COIL CP., G2800L	1
68	2777943111	N/A	1
69	001-14062-50	BOLT & WASHER, G2800R	2
70	277-73102-H1	WIRE 2 CP., G2800L	1
71	065-01401-50	SPARK PLUG BR6HS, G2800R	1
72	065-50002-70	SPARK PLUG CAP, G2800L	1
73	277-76301-11	OIL SENSOR CP., G2800L	1
73	2777630121	N/A	1
74	001-14061-60	BOLT & WASHER, G2800R	1
75	013-00602-60	BOLT & WASHER AY, G2800L	1
76	010-50802-90	STUD, G2800R	1
77	010-50805-10	STUD, G2800L	1
78	011-00801-50	FLANGE BOLT, G2800L	2
79	277-87001-03	COVER (CRANKSHAFT), G2800L	1
80	33B-35001-01	BOTTOM EXT. PLATE CP., G2800L	1
81	011-00802-70	FLANGE BOLT M8X33L, G4300L	2
82	011-00801-50	FLANGE BOLT, G2800L	2
83	277-30401-21	MUFFLER CP., G2800L	1
83	2773040131	N/A	1
83	2773040141	N/A	1
84	33B-52601-03	BAFFLE, G2800L	1
85	011-00601-60	FLANGE BOLT, G2800L	2
86	277-35201-13	GASKET (MUFFLER), G2800L	1
87	980-20082-80	FLANGE NUT, G2800L	2
88	277-37210-00	TAIL SCREEN CP., G2800L	1
88	27737210-03	TAIL SCREEN, G2800L	1
89	004-35051-60	SCREW, EH561	1
90	002-18050-00	NUT, RBC225	1
91	277-32622-10	AIR CLEANER AY, G2800L	1
91	277-32622-20	AIR CLEANER ASS'Y, G2800L	1
92	277-32632-08	BASE CP., G2800L	1
93	277-32604-08	PACKING, G2800L	1
94	277-32643-08	COVER CP., G2800L	1
94	2773264318	N/A	1
95	277-32661-17	ELEMENT SET, G2800L	1
96	002-38060-00	FLANGE NUT, G6101R	2
97	085-10800-00	RUBBER PIPE, G2800R	1



## Parts Breakdown

G2800L

98	27732902J1	N/A	1
99	277-35902-H3	GASKET 1 (INSULATOR),G2800L	1
99	277-35902-J3	GASKET 1 (INSULATOR), G2800L	1
100	277-35903-H3	GASKET 2 (INSULATOR), G2800L	1
100	277-35903-J3	GASKET 2 (INSULATOR), G2800L	1
101	277-39004-01	BRACKET(A/C) 1 CP.,G2800L	1
102	011-00600-50	FLANGE BOLT, G5501R	1
103	011-00601-50	FLANGE BOLT, G2800L	1
104	277-47101-10	CHOKE BRACKET AY, G2800L	1
105	277-46701-03	GASKET (CHOKE), G2800L	1
106	004-31040-80	P.H. SCREW, MAC6000	1
107	277-42301-23	GOVERNOR LEVER, G2800L	1
108	277-42701-01	GOVERNOR ROD CP.,G2800L	1
108	2774270111	N/A	1
109	277-42801-23	ROD SPRING, G2800L	1
110	013-00602-40	BOLT & WASHER AY, G2800L	1
111	018-60600-20	NUT, G2800R .	1
112	277-42521-03	GOVERNOR SPRING, G2800L	1
113	277-48001-01	PLATE CP.(S.ADJUST), G2800L	1
114	004-31055-50	SCREW, G2800L	1
115	277-52001-13	BLOWER HOUSING, G2800L	1
116	001-14063-50	BOLT & WASHER AY, G2800L	1
117	001-14064-50	BOLT & WASHER ASS'Y, G1100	3
118	980-40081-10	STR PIN 8X10, G2800L	2
119	277-56001-03	PLATE 3, G2800L	1
120	277-50401-10	RECOIL STARTER, G2800L	1
120	277-50401-20	RECOIL STARTER ASS'Y, G2800L	1
120	2775040130	N/A	1
120	2775040140	N/A	1
121	277-50402-08	SPIRAL SPRING, G2800L	1
122	277-50403-08	REEL, G2800L	1
123	277-50408-08	STARTER ROPE, G2800L	1
124	277-50409-08	STARTER KNOB, G2800L	1
124	2775040918	N/A	1
125	277-50404-08	RATCHET, G2800L	1
126	277-50405-08	FRICTION SPRING, G2800L	1
127	277-50407-08	FRICTION PLATE, G2800L	1
128	277-50406-08	RETAINING RING, G2800L	1
129	011-00601-40	FLANGE BOLT, G2410R	3
130	277-54101-13	COOLING BLOWER, G2800L	1
131	277-52702-03	BAFFLE 2 (HEAD), G2800L	1
132	011-00600-20	FLANGE BOLT, G6100R	1
133	277-24401-03	DRIVING SHAFT, G2800L	1
134	011-01001-10	FLANGE BOLT, G2800L	4
135	277-62309-00	CARBURETOR AY, G2800L	1
136	277-62535-08	THROTTLE VALVE, G2800L	1
137	209-62351-08	SCREW ASS'Y, G5711R	1
138	277-62525-08	CHOKE VALVE, G2800L	1
139	246-62420-08	PILOT JET (#40), G1300R	1
140	277-62520-08	CHOKE LEVER, G2800L	1
141	277-62531-18	THROTTLE SHAFT-A, G2800L	1
142	227-62451-08	BOLT, G1300R .	1
143	277-62500-08	NEEDLE, G2800L	1
144	277-62515-08	PIN, G2800L	1
145	277-62506-08	FLOAT BODY, G2800L	1
146	214-62450-08	PACKING, G2400R	1
147	214-62540-08	FLOAT CHAMBER PACKING, G2400R	1
148	226-62506-08	FLOAT ASSEMBLY, G1200R	1
149	277-62440-08	MINE NOZZLE, G2800L	1
150	277-62402-08	MAIN JET, G2800L	1
151	2266270118	N/A	1
152	277-62360-08	BOLT, G2800L	1
153	246-62390-08	SEAL, G2800L	1
154	248-62410-08	AIR JET, G2800L	1
155	106-62410-08	AIR JET, G2800L	1
156	236-62680-08	SEAL, G5710R	1
157	236-62541-08	PACKING, MAC6000	1





## Parts Breakdown

G2800L

158	KU3-11043-11	FLOAT C/U CP3, G2800L	1
159	011-00600-20	FLANGE BOLT, G6100R	1
160	056-60002-50	CLAMP (ELEC STARTER),G2800R	1
161	33B-22352-01	STATOR AY., G2800L	1
162	33B-21053-08	BOLT, G2800L	2
163	33B-21161-01	ROTOR, G2800L	1
164	32D-21001-08	BALL BEARING, G2800L	1
165	33B-21055-08	ROTOR BOLT, G2800L	1
166	33B-23061-01	STATOR COVER, G2800L	1
167	32D-23071-01	REAR COVER, G2800L	1
167	32D2307201	N/A	1
168	33B-21051-08	STATOR BOLT, G2800L	4
169	33B-23051-01	END COVER, G2800L	1
170	33B-21052-08	BOLT M5X10L, G2800L	2
171	32D-23101-01	BRUSH CP., G2800L	1
172	32D-21062-08	SCREW, G2800L	1
173	33B-23001-00	AVR AY., G2800L	1
174	32D-21055-08	SCREW M5X14L, G2800L	2
175	32D-21052-08	BASE, G2800L	1
176	32D-21055-08	SCREW M5X14L, G2800L	2
177	32D-21061-08	BOLT, G2800L	2
178	32D-21051-08	NUT M5, G2800L	4
179	32D-21053-08	WASHER, G2800L	2
180	32D-21054-08	SPRING WASHER, G2800L	4
181	32B-45002-03	GROMMET, G2800L	1
182	32D-21060-08	CLAMP, G1100	1
183	32B-21053-08	SCREW, G1100	1
183	32D-21063-08	SCREW M5X12L, G4300L	1
184	33B-30001-11	FRAME CP., G2800L	1
184	33B-30101-01	FRAME CPL., G2800L	1
185	32B3021211	N/A	1
186	32B3021111	N/A	1
187	32B3020211	N/A	1
188	32B-30201-11	MOUNT CPLT. (R), G2800L	1
189	002-38080-00	FLANGE NUT, G6100R	8
190	33B-48091-01	EARTH WIRE CP.,G2800L	1
191	014-00601-21	SCREW, G2800L	1
192	33B-50001-01	FRONT COVER CP.,G2800L	1
192	33B-50002-01	FRONT COVER CP. (UPPER), G4300L	1
193	015-00400-70	TAPPING SCREW, G2800R	2
194	33B-46001-03	COVER (COCK), G2800L	1
195	003-10040-00	WASHER, G6101R	2
196	33B-46012-01	BRACKET (COCK), G2800L	1
196	33B-46012-11	BRACKET (COCK), G2800L	1
197	34B-57311-03	SEAL SPONGE FC2, G2800L	1
198	353-49904-08	TAPPING SCREW, G2800R	6
199	33B-43955-00	CONTROL PANEL AY.,G2800L	1
200	33B-45112-01	PANEL PLATE CP.,G2800L	1
201	33B-49262-03	SHEET 2 (PANEL AR),G2800L	1
202	227-75001-03	GROMMET, G2800L	1
203	33K4995101	N/A	1
203	388-85003-01	AC RECEPTACLE (125V-20A),G6101R	1
204	004-35041-00	SCREW & WASHER, G2800R	2
205	002-27040-00	NUT, G2800L	2
206	003-10040-00	WASHER, G6101R	2
207	393-40665-08	NEON LAMP (GR.), G2800L	1
208	33K-41811-03	MICRO SWITCH, G1100	2
209	33K-42010-03	CONTROL DIAL, G1100	1
210	33K-42020-03	CHOKE REEL, G1100	1
211	33K-42030-13	PLATE, G2800L	1
211	33K-42030-23	PLATE, G2800L	1
212	33B-46015-01	BRACKET (MICRO), G2800L	1
213	33K-41814-08	TAPPING SCREW, G2800L	2
214	015-00400-70	TAPPING SCREW, G2800R	1
215	32B-43161-01	CIRCUIT BREAKER, G2800L	1
216	31B-79011-03	SCREW & WASHER ASSY(M3X5MM)G12000R	2
217	388-88001-03	SCREW (M5), G5711R	1



## Parts Breakdown

## G2800L

218	332-00050-08	SPRING WASHER, G2800R	2
219	353-49903-08	WASHER, G2800R	1
220	353-49902-08	NUT, G2800R	1
221	003-30050-00	LOCK WASHER, G2800R	1
222	353-49901-08	WING NUT, G2800R	1
223	33B-46021-01	CHOKE WIRE CP.,G2800L	1
224	014-00601-90	SCREW, G2800L	4
225	056-30000-20	WIRE BAND, G2400R	5
226	33B-90011-13	LABEL (TRADE MARK),G2800L	1
227	33B-50101-01	FRONT COVER CP.,G2800L	1
228	33B-35501-01	BRACKET (COVER) CP.,G2800L	1
229	33B-50501-01	REAR COVER CP.,G2800L	1
230	011-00601-80	FLANGE BOLT, G2410R	3
231	34B-57311-03	SEAL SPONGE FC2, G2800L	1
232	33B-56201-01	MUFFLER COVER CP.,G2800L	1
233	33B-56051-01	MUFFLER COVER(S)CP.,G2800L	1
234	33B-57005-03	SEAL RUBBER,G2800L	1
235	011-00601-80	FLANGE BOLT, G2410R	6
236	011-00600-80	FLANGE BOLT, G2400R	4
237	33B-97132-13	LABEL (TM-RC), G2800L	1
238	33B-95154-03	LABEL (SPEC), G2800L	1
239	33B-60102-01	FUEL TANK CP.,G2800L	1
240	043-05900-11	FUEL TANK CAP COMPL., G2800R	1
241	064-15400-11	FUEL FILTER, G6101R	1
242	064-80015-00	FUEL GAUGE COMPL. G12000R	1
243	064-20103-00	FUEL STRAINER, G2800L	1
244	064-20093-20	FILTER, G2800L	1
245	064-20064-10	RUBBER PACKING, G2800R	1
246	064-20078-10	CUP, G2800R	1
247	064-20047-90	P.H. SCREW, G2800R	2
248	011-00600-20	FLANGE BOLT, G6100R	1
249	085-10600-00	RUBBER PIPE, G2410R,1M	1
250	33B-66001-03	RUBBER PIPE, G2800L	1
250	33B6600203	N/A	1
251	251-17302-03	MESH PROTECTOR, G2800L	1
252	056-11100-20	HOSE CLAMP, G2800R	3
253	056-11300-10	HOSE CLAMP, G1100	1
254	011-00602-20	FLANGE BOLT, G2800R	4
255	391-39000-13	RUBBER WASHER, G2800R	4
256	33B-97102-13	LABEL (CAUTION),G2800L	1
257	279-37601-01	SPARK ARRESTER CP.,G2800L	1
258	277-37220-03	SCREEN, G2800L	2
259	0732004430	N/A	1
266	2264500103	N/A	1
1,001	27790301H0	ACCESSORY TOOL KIT, G2800L	1