


**Assembly instructions**

| Parts # | Tightening torque | Dir.  | Glue        |
|---------|-------------------|---|-------------|
| 28 - 8  | 33 Ft.lb - 45 Nm  |  | Loctite 222 |



| Item     | Part No           | Description                  | Qty      |
|----------|-------------------|------------------------------|----------|
| <b>A</b> | <b>2050548253</b> | <b>LEVER ASSEMBLY</b>        | <b>1</b> |
| 1        |                   | Throttle Valve Lever         | 1        |
| 2        |                   | "O"Ring                      | 1        |
| 3        |                   | Throttle Valve Bushing       | 1        |
| 4        |                   | "O"Ring                      | 2        |
| 5        |                   | Throttle Valve               | 1        |
| 6        |                   | "O"Ring                      | 1        |
| 7        |                   | Spring Pin                   | 1        |
| 9        |                   | Spring Pin                   | 1        |
| <b>B</b> | <b>2050548263</b> | <b>REAR PLATE KIT</b>        |          |
| 16       |                   | Bearing Cover                | 1        |
| 17       |                   | Packing                      | 1        |
| 18       |                   | Snap Ring                    | 1        |
| 19       |                   | Cylinder Upper Plate         | 1        |
| 20       |                   | Ball Bearing                 | 1        |
| 23       |                   | Spring Pin                   | 1        |
| <b>C</b> | <b>2050548273</b> | <b>FRONT PLATE KIT</b>       |          |
| 23       |                   | Spring Pin                   | 1        |
| 25       |                   | Cylinder Lower Plate         | 1        |
| 26       |                   | Adjusting Collar             | 1        |
| 27       |                   | Ball Bearing                 | 1        |
| <b>D</b> | <b>2050548303</b> | <b>BLADES KIT (SET OF 4)</b> |          |
| 21       |                   | Rotor Blade                  | 4        |
| <b>E</b> | <b>2050548283</b> | <b>MOTOR KIT</b>             |          |
|          | 2050548263        | REAR PLATE KIT               | 1        |
|          | 2050548273        | FRONT PLATE KIT              | 1        |
|          | 2050548303        | BLADES KIT (SET OF 4)        | 1        |
| 22       | 2050548413        | Rotor                        | 1        |
| 24       | 2050548423        | Cylinder                     | 1        |

|   |            |                     |
|---|------------|---------------------|
|  | 2050549053 | OPERATOR'S MANUAL   |
|   | 2050549063 | EC DECLARATION      |
|   | 6159948760 | SAFETY INSTRUCTIONS |

| Item     | Part No           | Description                   | Qty |
|----------|-------------------|-------------------------------|-----|
| <b>F</b> | <b>2050548293</b> | <b>TUNE-UP KIT</b>            |     |
| 2        |                   | "O"Ring                       | 1   |
| 4        |                   | "O"Ring                       | 2   |
| 6        |                   | "O"Ring                       | 1   |
| 21       | 2050548303        | BLADES KIT (SET OF 4)         | 1   |
| 10       |                   | Washer                        | 1   |
| 12       |                   | "O"Ring                       | 1   |
| 13       |                   | Muffler                       | 5   |
| 31       |                   | "O"Ring                       | 1   |
| <b>G</b> | <b>2050548313</b> | <b>MUFFLER KIT</b>            |     |
| 12       |                   | "O"Ring                       | 1   |
| 13       |                   | Muffler                       | 1   |
| 14       |                   | Exhaust Cover                 | 1   |
| <b>H</b> | <b>2050548323</b> | <b>SMALL PARTS KIT</b>        |     |
| 29       |                   | Felt Ring                     | 1   |
| 23       |                   | Spring Pin                    | 2   |
| 9        |                   | Spring Pin                    | 1   |
| 7        |                   | Spring Pin                    | 1   |
| 35       |                   | Key                           | 1   |
| 18       |                   | Snap Ring                     | 1   |
| <b>I</b> | <b>2050548333</b> | <b>WRENCH KIT CP3070-120G</b> |     |
|          |                   | Open-end Wrench 27 HEX.       | 1   |
|          |                   | Open-end Pin Wrench           | 1   |
| <b>J</b> | <b>2050550183</b> | <b>BALL BEARING KIT</b>       |     |
| 20       |                   | Ball Bearing                  | 1   |
| 27       |                   | Ball Bearing                  | 1   |

|    |            |                          |   |
|----|------------|--------------------------|---|
| 8  | 2050548343 | Handle                   | 1 |
| 15 | 2050548353 | Inlet                    | 1 |
| 28 | 2050548363 | Spindle Bearing Cover    | 1 |
| 30 | 2050548373 | Wheel Flange             | 1 |
| 32 | 2050548383 | Backing Pad for 3" paper | 1 |
| 33 | 2050548393 | Backing Pad for 5" paper | 1 |
| 34 | 2050548403 | Paper Holder Flange      | 1 |
|    | 6158727980 | Safety Warning           | 1 |

**Recommended accessories**

|   |            |                          |
|---|------------|--------------------------|
|  | 2050548383 | Backing Pad for 3" paper |
|  | 2050548393 | Backing Pad for 5" paper |