


Index No.	Part No.	Description	Qty.	Index No.	Part No.	Description	Qty.
1	5412102926	Housing Cover	1	<b>J</b>	<b>8940170553</b>	<b>Bevel No.1 Bearing Kit</b>	
7	5412102928	Housing	1	21		Bearing Case	1
8	5412102930	Housing Lower Cover	1	46		Ball Bearing	1
9	5412051485	Rotor	1	47		Ball Bearing	1
10	5412051487	Rotor Brake	5	<b>K</b>	<b>8940170554</b>	<b>Bevel No.2 Service Kit</b>	
11	5412051488	Cylinder	1	29		Bevel Gear Washer	1
17	5412051495	Felt Ring	1	32		Bearing Holder	1
30	5412102931	No.1 Gear Case	1	48		Needle Bearing	1
31	5412051508	Gear Case Cover	1	49		Ball Bearing	1
37	5412051515	Socket Nut	1	<b>L</b>	<b>8940170555</b>	<b>Bevel No.3 Service Kit</b>	
69	5412055400	Plug	1	18		Bearing Spacer	1
70	5412054710	Throttle Valve Handle	1	20		Washer	1
74	5412054715	Throttle Valve Cover (NPT)	1	50		Needle Bearing	2
75	5412051476	Throttle Valve Stem	1	51		Thrust Bearing	1
<b>A</b>	<b>8940170544</b>	<b>Reverse Kit</b>		52		Needle Bearing	1
2		Reverse Valve Bushing	1	<b>M</b>	<b>8940170556</b>	<b>Screw Kit</b>	
3		Reverse Valve Washer	1	39		Hexagon Nut	4
4		Reverse Valve	1	42		Half-Cut Head Bolt	4
5		Reverse Valve Sheet	1	57		Cap Screw	2
79		Reverse Valve Rod	1	58		Screw	4
80		Reverse Valve Lever	1	59		Cap Screw	5
81		Small Screw	1	60		Spring Washer	2
86		Needle Rollor	1	61		Spring Washer	4
87		"O" Ring	2	62		Spring Washer	4
<b>B</b>	<b>8940170545</b>	<b>Upper Plate Kit</b>		63		Spring Washer	5
12		Spring Pin	1	<b>N</b>	<b>8940170557</b>	<b>Throttle Valve Kit</b>	
13		Cylinder Upper Plate	1	71		Throttle Valve	1
44		Ball Bearing	1	72		Throttle Valve Rod	1
53		Pin	1	73		Throttle Valve Sheet	1
<b>C</b>	<b>8940170546</b>	<b>Lower Plate Kit</b>		77		Throttle Valve Stem Nut	1
12		Spring Pin	1	78		Throttle Valve Handle Band	1
14		Cylinder Lower Plate	1	82		Small Screw (B)	1
45		Ball Bearing	1	83		Throttle Handle Step	1
<b>D</b>	<b>8940170547</b>	<b>Bearing Cover Kit</b>		84		Throttle Valve Handle Spring	1
15		Bearing Cover	1	85		Guide Rollor	1
16		Bearing Cover	1	88		"O" Ring	2
58		Screw	4	89		Snap Ring	1
62		Spring Washer	4	<b>O</b>	<b>8940170558</b>	<b>MT. Socket Kit</b>	
<b>E</b>	<b>8940170548</b>	<b>No.1 Pinion Gear Kit</b>		36		MT. socket	1
22		No.1 Pinion	1	68		Key	1
23		No.1 Gear	1	<b>P</b>	<b>8940170559</b>	<b>No.2 Gear Spindle Kit</b>	
<b>F</b>	<b>8940170549</b>	<b>No.2 Pinion Gear Kit</b>		38		No.2 Gear Spindle	1
24		No.2 Pinion	1	54		Spring Pin	1
25		No.2 Gear	1	<b>Q</b>	<b>8940170560</b>	<b>Feed Kit</b>	
26		No.3 Gear	1	33		Feed Screw	1
<b>G</b>	<b>8940170550</b>	<b>Bevel Kit</b>		34		Feed Sleeve	1
27		Bevel Pinion	1	35		Feed Sleeve Nut	1
28		Bevel Gear	1	55		Spring Pin	1
<b>H</b>	<b>8940170551</b>	<b>Exhaust Kit</b>		<b>R</b>	<b>8940170561</b>	<b>Tune-up Kit</b>	
19		Exhaust Cover	1			<b>include 10, 40, 41, 56, 87, 88</b>	
43		Exhaust Cover Holder	1	<b>S</b>	<b>8940170562</b>	<b>Small Parts Kit</b>	
56		"O" Ring	1			<b>include 6, 53, 54, 55, 64, 65, 66, 67, 68, 76, 81, 86, 89</b>	
57		Cap Screw	2				
60		Spring Washer	2				
<b>I</b>	<b>8940170552</b>	<b>Packing Kit</b>					
40		Packing (A)	1				
41		Packing (B)	1				

	6159948740	Safety instructions	1
	8940170288	Operator's manual	1
	5412060277	Warning Label	1