



REPLACEMENT PARTS

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
*	31-401	Tilt Table, Const of:	70	406-03-036-0002	Dust Deflector
1	406-03-137-0002	Nameplate	71	406-03-054-0002	Drive Drum Guard
2	901-06-450-2250	#4 x 3/16" Drive Screw	72	406-03-036-0001	Deflector Plate Guard
3	406-03-091-0002	Table	73	904-02-010-1726	#8 Lockwasher
4	406-03-395-0001	Trunnion, Incl:	74	901-02-010-0553	#6-32 x 1/2" Rd Hd Screw
5	905-02-010-6859	5/32 x 1/2" Groove Pin (Early Models Only)	75	901-02-010-7562	#10-32 x 5/16" Rd Hd Screw
5A	1231522	5/32 x 1/2" Headed Pin (Current Models Only)	76	406-03-079-0001	Bearing Closure Nut
6	901-04-410-4561	1/4-28 x 1/4" Slotted Set Screw (Early Models Only, See Service Note A)	77	904-10-031-3806	Spacer Collar (Early Models Only, See Service Note B)
7	901-09-020-6142	1/4-28 x 7/8" Stop Screw (Early Models Only, See Service Note A)	77A	406-03-104-0003	Spacer Collar (Current Models Only, See Service Note B)
7A	901-04-193-1064	1/4-28 x 1" Hex Soc Set Screw (Current Models Only, See Service Note A)	78	920-08-020-5339	Bearing (Early Models Only, See Service Note B)
8	951-01-010-7802	Pointer	78A	920-04-020-5360	Bearing (Current Models Only, See Service Note B)
9	904-01-010-1609	3/16" Washer	79	406-03-027-0001	Clamp Ring
10	901-02-010-0551	#10-32 x 1/4" Rd Hd Screw	80	406-03-012-0001	Bearing Housing
11	418-03-055-0001	Guide	81	901-01-060-0639	7/16-14 x 5 1/2" Hex Hd Cap Screw
12	901-01-060-0688	3/8-24 x 3/4" Hex Hd Cap Screw (Early Models Only)	82	406-03-106-0001	Drive Shaft (Early Models Only, See Service Note B)
13	901-02-010-0503	1/4-20 x 5/8" Rd Hd Screw (Early Models Only)	82A	406-03-106-0002	Drive Shaft (Current Models Only, See Service Note B)
13A	406-03-112-0003	Special Screw (Current Models Only)	83	927-03-010-2650	3/16 x 3/16 x 1 3/8" Key
14	904-01-010-1603	3/16" Washer (Early Models Only)	84	920-08-020-5338	Bearing (Early Models Only, See Service Note B)
14A	406-03-122-0002	Compression Spring (Current Models Only)	84A	920-04-020-5348	Bearing (Current Models Only, See Service Note B)
15	931-04-010-3635	Clamp Handle (Early Models Only)	85	902-07-030-7171	Bearing Nut
15A	406-04-033-0001	Clamp Handle (Current Models Only)	86	41-064	Pulley, 4" Dia., 3/4" Bore, Incl:
16	902-04-030-1408	7/16-14 Serrated Nut	87	901-04-150-0206	5/16-18 x 5/16" Hex Soc Set Screw
17	904-01-010-1606	3/8" Washer	88	406-03-005-0001	Base
18	901-07-261-3207	Stud	89	904-01-010-1606	3/8" Washer
19	Cannot Furnish	Adj. Screw for Machines Prior to Serial No. DX-332	90	901-01-060-0682	3/8-24 x 1 1/4" Hex Hd Cap Screw
19A	406-03-412-0005	Adj. Screw for Machines Beginning w/Serial No. DX-332	91	901-01-060-0688	3/8-24 x 3/4" Hex Hd Cap Screw
20	406-03-100-0002	Star Wheel for Machines Prior to Serial No. DX-332	92	952-01-031-3260	Stop Pin (Early Models Only)
20A	406-03-100-0001	Star Wheel for Machines Beginning w/Serial No. DX-332	92A	901-04-020-8670	7/16-14 x 3" Sq Hd Set Screw (Current Models Only)
21	904-07-010-5567	1/2" Fiber Washer	93	902-01-201-2579	7/16-14 Hex Nut
22	901-02-050-0715	1/4-20 x 1/2" Fil Hd Screw	94	901-01-060-0635	5/16-18 x 2" Hex Hd Cap Screw (31-550 Only)
23	406-03-049-0002	Frame	95	904-01-010-1605	5/16" Washer (31-550 Only)
24	905-01-013-1044	7/32 x 1 3/4" Roll Pin	96	406-03-005-0002	Riser Block (31-550 Only)
25	418-03-088-0001	Stop Lock	97	904-01-010-1605	5/16" Washer (31-550 Only)
26	406-03-071-0002	Pin	98	901-01-060-0606	5/16-18 x 5/8" Hex Hd Cap Screw
27	406-03-067-0001	Lever	99	436-01-354-0009	Guard (31-550 Only)
*	1086998	Screw Assy., Const of:	100	901-02-010-0509	1/4-20 x 1/2" Rd Hd Screw (31-550 Only)
28	902-02-010-1304	7/16-14 Sq. Nut	101	904-01-010-1614	1/4" Washer (31-550 Only)
29	406-03-122-0001	Spring	102	400-06-135-0005	"v" Belt, 62" O.C.
30	406-03-031-0001	Cover	103	400-06-603-0001	Envelope
31	928-01-021-3381	Spring	104	400-06-079-0001	Retainer
32	1086990	Screw, Incl:	105	406-04-754-0002	Warning Decal
33	905-01-010-2704	1/8 x 3/4" Roll Pin	ACCESSORIES NOT FURNISHED WITH BASIC MACHINES		
34	904-10-031-3804	Collar	130	41-033	Pulley 2 3/4" Dia., 5/9" Bore, For 3450 RPM Mtr. (Furnished with Stand) Incl:
35	904-07-011-5711	7/16" Fiber Washer	131	901-04-150-0206	5/16-18 x 5/16" Hex Soc Set Screw
36	406-03-020-0001	Spacer (Intermediate Models)	130	41-083	Pulley, 5" Dia., 5/8" Bore, For 1725 RPM Mtr. (Furnished with Stand), Incl:
37	406-03-020-0001	Cap	131	901-04-150-0206	5/16 - 18 x 5/16" Hex Soc Set Screw
38	930-05-991-1643	Ball Crank, Incl:	130	41-084	Pulley, 5" Dia., 3/4" Bore, For 1725 RPM Mtr. (Furnished with Stand), Incl:
39	901-04-190-0225	5/16-18 x 1/4" Hex Soc Set Screw	131	901-04-150-0206	5/16-18 x 5/16" Hex Soc Set Screw
40	0919783	#10-32 x 7/8" Fil Hd Screw	*	31-014	Wood Fence, Const of:
41	406-03-100-0002	Star Wheel	150	406-03-043-0001	Fence
42	904-01-031-2925	7/16" Washer	151	406-03-014-0002	Fence Bracket
43	901-07-261-3207	7/16-14 x 2 13/16" Stud	152	931-04-010-3635	Clamp Handle (Early Models Only)
44	406-03-354-0013	Idler Drum Guard, Incl:	152A	406-04-033-0001	Clamp Handle (Current Models Only)
45	901-06-450-2250	#4 x 3/16" Drive Screw	153	902-04-030-1408	7/16-14 Serrated Nut
46	406-03-754-0001	Nameplate	154	901-02-010-0503	1/4-20 x 5/8" Rd Hd Screw (Early Models Only)
47	901-06-450-2250	#4 x 3/16" Drive Screw	154A	406-03-112-0003	Special Screw (Current Models Only)
48	951-02-010-7822	Scale	155	904-01-010-1603	3/16" Washer (Early Models Only)
*	406-03-362-0001	Idler Assy., Const of:	155A	406-03-122-0002	Compression Spring (Current Models Only)
49	904-10-031-3805	Spacer Collar (Early Models Only, See Service Note B)	156	904-10-031-2097	Special Washer
49A	406-03-104-0002	Spacer Collar (Early Models Only, See Service Note B)	157	901-07-261-3207	7/16-14 x 2 13/16" Stud
50	406-03-108-0001	Idler Drum Shaft	158	904-10-031-3803	Special Washer
51	406-03-362-0003	Idler Drum (Pair)	159	901-02-030-0409	5/16-18 x 1 1/4" Flat Hd Screw
52A	406-03-104-0001	Spacer Collar (Current Models Only, See Service Note B)	*	31-403	Backstop, Const of:
54	902-01-201-2558	Hex Nut	180	406-03-088-0001	Backstop
55	902-07-020-7174	Bearing Closure Nut	181	406-03-014-0004	Link For Backstop
56	920-08-040-5354	Bearing (Early Models Only, See Service Note B)	182	904-10-031-2097	Special Washer
56A	920-04-010-7273	Bearing (Current Models Only, See Service Note B)	183	901-09-070-6124	Split Clamp Screw
57	406-03-014-0001	Bracket	184	931-04-010-3635	Clamp Handle (Early Models Only)
58	905-04-071-3117	Pin (Early Models Only)	184A	406-04-033-0001	Clamp Handle (Current Models Only)
58A	905-01-010-5085	5/16 x 3/4" Roll Pin (Current Models Only)	185	432-01-027-0004	7/16-14 Serrated Nut
59	406-03-071-0001	Key	186	901-02-010-0503	1/4-20 x 5/8" Rd Hd Screw (Early Models Only)
60	406-03-091-0001	Platen	186A	406-03-112-0003	Special Screw (Current Models Only)
61	901-01-060-0640	3/8-16 x 3/4" Hex Hd Cap Screw	187	904-01-010-1603	3/16" Washer (Early Models Only)
62	904-01-010-1605	5/16" Washer	187A	406-03-122-0002	Compression Spring (Current Models Only)
63	901-04-340-7605	Thumb Screw	188	904-10-031-2097	Special Washer
64	406-03-054-0003	Side Guard	189	901-07-261-3207	7/16-14 x 2 13/16" Stud
65	406-03-004-0001	Clamp Bar			
66	406-03-054-0004	Bottom Guard			
67		Abrasive Belt			
68	902-01-201-2560	Drive Shaft Nut	*	NOT SHOWN ASSEMBLED	
69	406-01-362-0006	Drive Drum (Pair)			

SERVICE NOTES

- A. Early Models used a set screw to lock stop screw. Current Models have self-locking stop screw.
- B. Early Models built prior to 10-75 used bearings with extended inner races. Current Models built since 10-75 use bearings with flush inner races. Early and late model bearings, spacers, and drive shafts are not interchangeable on an individual basis. They may, however, be replaced as a set on either the drive or idler drums.