



**NOTE: Order parts by Catalog Number only.  
DO NOT order by Reference Number.**

Ref. No.	Catalog No.	Description	Ref. No.	Catalog No.	Description
—	59847	914 Roll Groover	18	61002	Groove Roll (Includes Ref. #17)
—	59932	914 Roll Groover for Copper		61007	Groove Roll f/Copper (Includes Ref. #17)
1	60922	Gear Housing (Includes Ref. #13, 14, 26, 37)	19	62502	1 1/4"-1 1/2" Groove Roll (Includes Ref. #17)
	60932	Gear Housing f/Copper (Includes Ref. #13, 14, 26, 37)	20	61017	Shoulder Bolt 5/8" x 3 3/4"
2	60937	Rear Slide Shaft	21	61022	Adjustment Knob
3	60942	Front Slide Shaft	22	61027	Feed screw
4	60947	Thrust Washer	23	61032	Shoulder Bolt 5/8" x 1 1/2"
5	60952	Drive Roll	24	61037	Pin & Clip
	60957	Drive Roll f/Copper	25	61042	Retaining Ring
6	62507	1 1/4"-1 1/2" Drive Roll	26	62537	Depth Adjustment Label
7	46745	Soc. Head Cap Screw 3/8" - 16 x 1 1/4"		62542	Depth Adjustment Label for Copper
8	60967	Sleeve Bearing (2)	27	61047	Reaction Arm
9	34332	Roll Pin 1/8" x 5/8" (2)	28	61052	Sleeve Bearing (2)
10	60972	Release Shaft	29	61057	Input Shaft
11	60977	Release Knob	30	41500	Roll Pin
12	60982	Release Spring	31	61062	Square Drive Adapter
13	60987	Release Block (Includes Ref. #8)	32	61067	Drive Ratchet (Includes Ref. #31 & 32)
14	83685	Soc. Head Cap Screw 1/4"-20 x 1" (2)	33	27037	Shoulder Bolt
15	60992	Stabilizer (2)	34	61747	Ratchet Handle
	60927	Stabilizer f/Copper (2)	35	61072	Cover Plate (Includes Ref. #26)
16	60997	Set Screw 10-24 (2)	36	39542	Button Head Screw 10-24 x 1/2"
17	61012	Needle Bearing	37	44620	Ball Bearing
			38	61082	Output Shaft Assembly (Includes Ref. #35)
			39	87710	Roller Bearing