



SERVICE PARTS LIST

BULLETIN NO.
54-26-1555

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
1/2" D.I. IMPACT WRENCH			May 2000
CATALOG NO.	9066	STARTING SERIAL NO.	754A
			WIRING INSTRUCTION 58-01-0529

EXAMPLE:

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 Component Parts (Small #)
 Are Included When Ordering
 The Assembly (Large #).

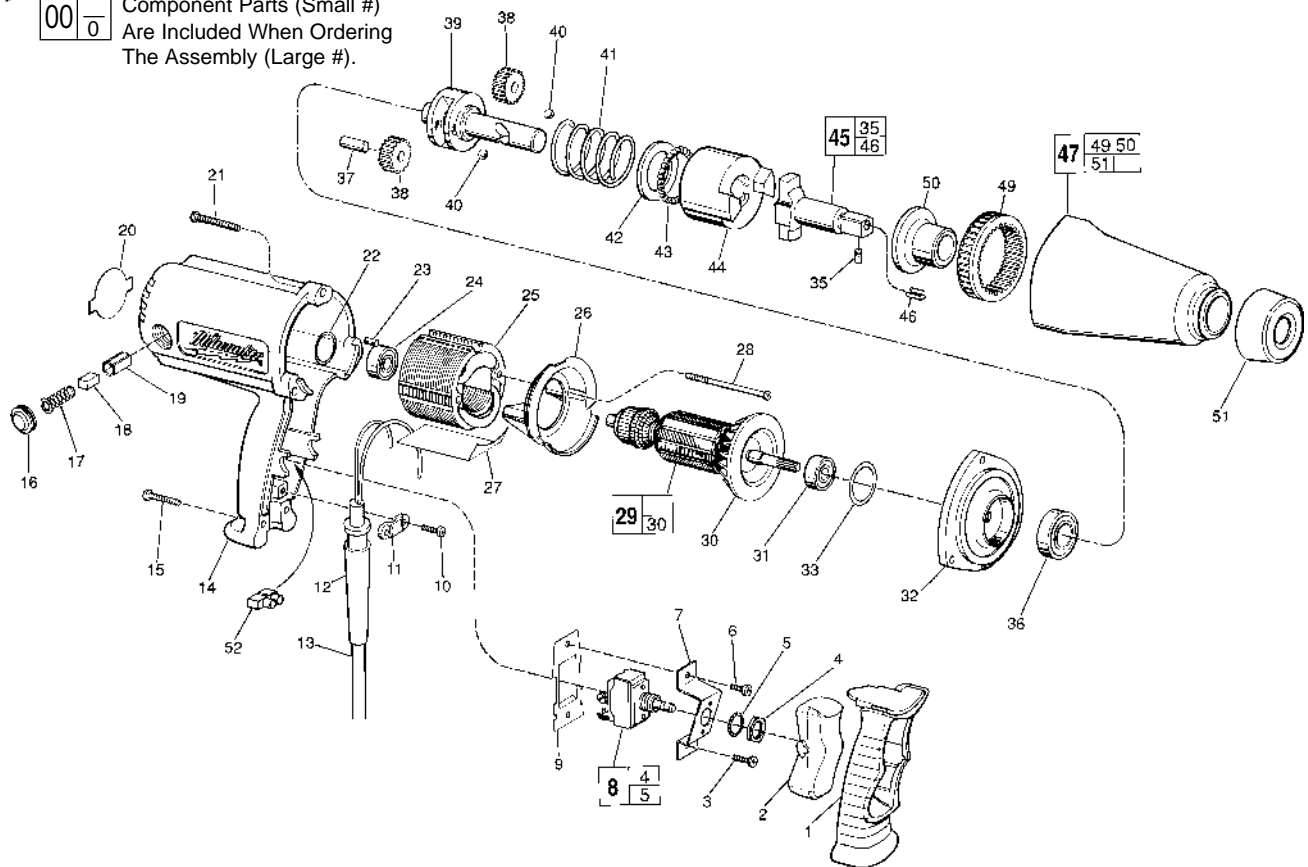


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	31-44-1270	Handle Half	(1)
2	31-92-0240	Trigger	(1)
3	06-82-7270	8-16 x 5/8" Lg. Plastite T-20	(1)
4	-----	Supplied With Switch	(1)
5	-----	Supplied With Switch	(1)
6	06-82-7251	8-16 x 3/8" Lg. Pan Hd. Plastite T-20	(1)
7	42-36-1460	Switch Bracket	(1)
8	23-66-1310	Switch	(1)
9	23-16-1351	Switch Insulator	(1)
10	06-82-7270	8-16 x 5/8" Lg. Plastite T-20	(2)
11	31-17-0155	Cord Clamp	(1)
12	44-76-0125	Cord Protector	(1)
13	22-64-0408	Cord Set	(1)
14	31-50-0188	Motor Housing	(1)
15	06-82-7299	8-16 x 7/8" Lg. Plastite T-20	(2)
16	23-44-0125	Brush Retaining Screw	(2)
17	23-52-0220	Brush Spring Assembly	(2)
18	22-16-0300	Carbon Brush	(2)
19	22-20-0830	Brush Tube	(2)
20	12-20-0135	Service Nameplate Kit	(1)
21	06-82-5390	8-32 x 1-1/4" Lg. Pan Hd. Tapt. T-20	(3)
22	34-40-1125	O-Ring	(1)
23	45-30-0070	Ball Bearing Retaining Slug	(1)
24	02-04-0845	Ball Bearing	(1)
25	18-10-0080	120 V. Field	(1)
26	42-14-0275	Baffle	(1)
27	23-16-1390	Paper Barrier	(1)
28	06-82-7392	7-18 x 2" Fil. Hd. Plastite T-15	(2)
29	16-10-0430	120 V. Armature	(1)
30	22-84-0650	Fan Assembly	(1)
31	02-04-0845	Ball Bearing	(1)
32	28-28-1851	Diaphragm	(1)
33	34-40-4160	O-Ring	(1)
35	44-60-1160	Detent Pin	(1)
36	02-04-1515	Ball Bearing	(1)
37	44-96-0100	Roller	(2)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
38	32-62-0055	Planet Gear	(2)
39	42-50-0230	Cam	(1)
40	02-02-0250	1/4" Steel Ball	(2)
41	40-50-4915	Hammer Spring	(1)
42	45-88-0385	Thrust Washer	(1)
43	02-02-0150	5/32" Steel Ball	(26)
44	44-82-0122	Ram	(1)
45	42-06-0127	Anvil Assembly	(1)
46	40-50-8320	Detent Spring	(1)
47	14-38-0415	Front Housing Assembly	(1)
49	-----	Ring Gear	(1)
50	-----	Bushing	(1)
51	42-38-0211	Boot	(1)
52	22-56-0456	Terminal Block	(1)

FIG. NOTES:
 24,31 Seal Towards Armature
 28 Torque To 14-17 In./Lbs.
 37 Press Rollers Flush To .005 Below Hammer Spring Side Of Cam.

FIG. LUBRICATION
 38 1/4 Oz. Type "S" Grease, 49-08-5250, Around Inside Of Hub Of Both Planet Gears Before Assembling To Cam.
 39 A Dab Of Type "S" Grease On Each "V" Groove. Apply A Thin Coat To Shaft.
 38,49 2/3 Oz. Type "E" Grease, 49-08-4122 On Gears.
 42,43 1/3 Oz. Of Type "S" Grease Between The 26 Steel Balls And Thrust Washer.
 45 A Dab Of Type "E" Grease Inside The .750 Dia. Bore On The Rear Of The Assembly.

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