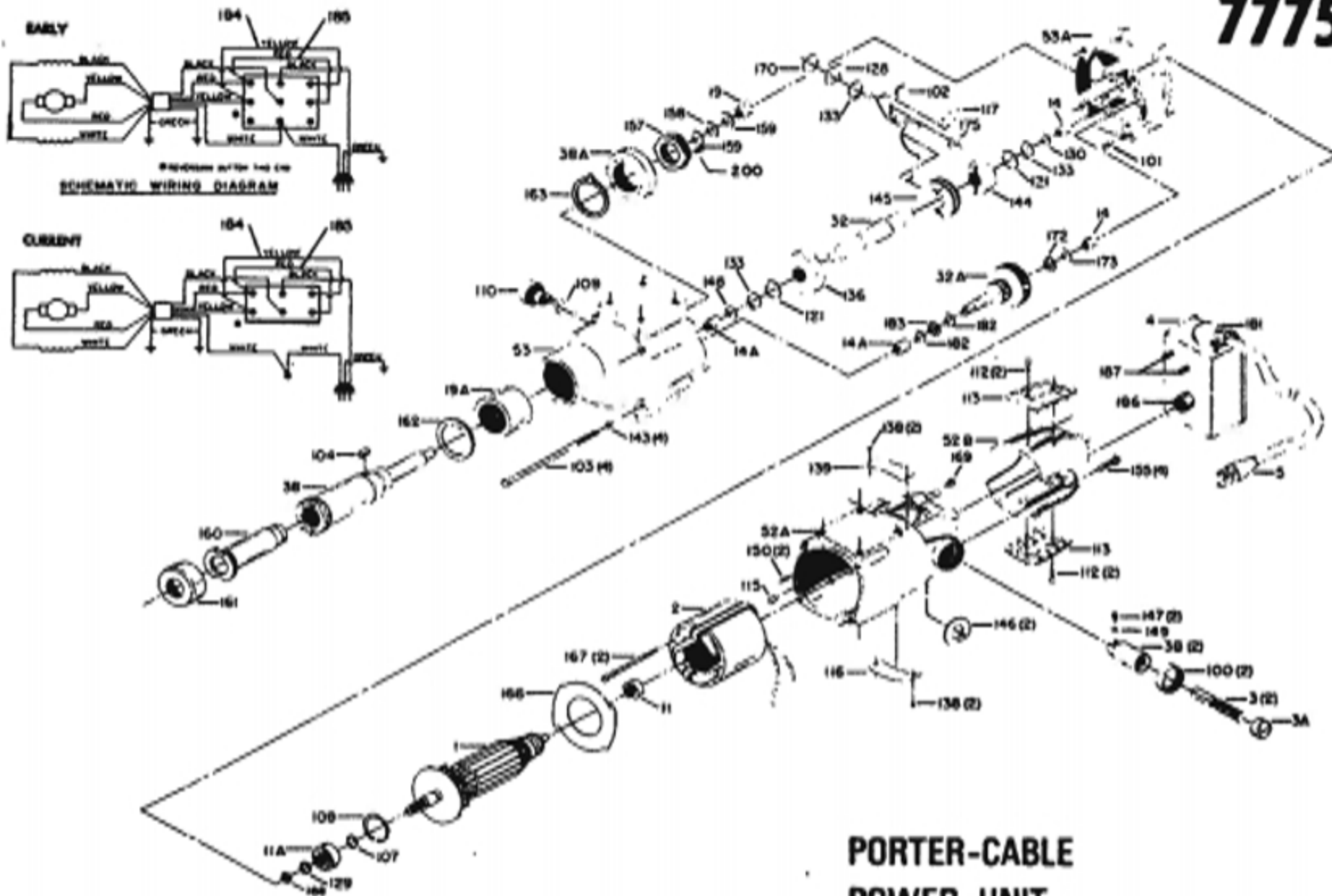


**77753**



**PORTER-CABLE  
POWER UNIT**

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	861011	Armature 115V	103	857059	Housing Screw	159	853257	Bearing Race
	861077	Armature 220V	104	860059	Spindle Key	160	853260	Socket
2	861012	Field 115V	107	853246	Spacer Ring	161	853261	Spindle Cap
	861078	Field 220V	108	802426	Retaining Ring	162	854095	Bearing Seal
3	853274	Brush	109	854316	"O" Ring	163	853253	Gear Spacer
3A	851403	Brush Cap	110	854225	Knob	166	851854	Baffle
3B	851276	Brush Holder	112	859549	Screw	167	824355	Field Screw
4	863328	Switch w/Box	113	857093	Air Intake Plate	169	802580	Ground Screw
5	823379	Cord	115	842597	Bearing Plug	170	859731	Washer
	860368	Cord (5 wire)	116	854535	Speed Spec. Plate - CF	172	859706	Thrust Bearing
11	855205	Commutator Bearing	117	853238	Slide Spring	173	859707	Thrust Race
11A	858113	Fan Bearing	121	854097	Washer	175	804415	Washer
14	859356	1st Idler Inner Bearing	128	853242	Stop	181	863335	90° Connector
14A	859355	1st Idler Outer Bearing	129	853455	Retaining Ring	182	860005	Thrust Bearing
19	804211	Spindle Inner Bearing	130	851584	Thrust Washer	183	860006	Thrust Race
19A	853259	Spindle Bearing	133	854096	Ring	184	863343	Yellow Lead
32	853245	2nd Idler	136	854221	Low Speed Gear	185	863340	Red Lead
32A	854216	1st Idler Assembly	138	801374	Spec. Plate Screw	186	860595	Bushing
38	853255	Spindle	139	Specification Plate By Request	187	863332	Screw	
38A	853251	Spindle Gear	143	857531	Lock Washer	188	849322	"O" Ring
52	859612	Mtr. Hsg. Assy., Incl: Ref. 38, 100, 150	144	854222	High Speed Gear	200	850067	Lock Screw
52B	863378	End Cap	145	853250	Gear Selector	*	863391	Armature Fan
53	859844	Gear Hsg. Assy., Incl: Ref. 14A, 19A, 162	146	853518	Washer	*	863193	Mounting Kit
53A	854232	Inter. Assy., Includes: Ref. 14, 19, 101	147	844107	Lead Screw			Incl: 824317
100	851676	Brush Cap Shield	148	854212	Thrust Washer			Mtg. Screw
101	847169	Locating Pin	149	802648	Lockwasher	*	59842	Gear Lubricant
102	853241	Shift Slide	150	804310	Brush Holder Screw			
			155	858090	Screw			
			157	861132	Gear Nut			
			158	853256	Thrust Bearing			