



Operating Instructions and Parts Manual

Electric (Hydraulic) Sheet Metal Notcher

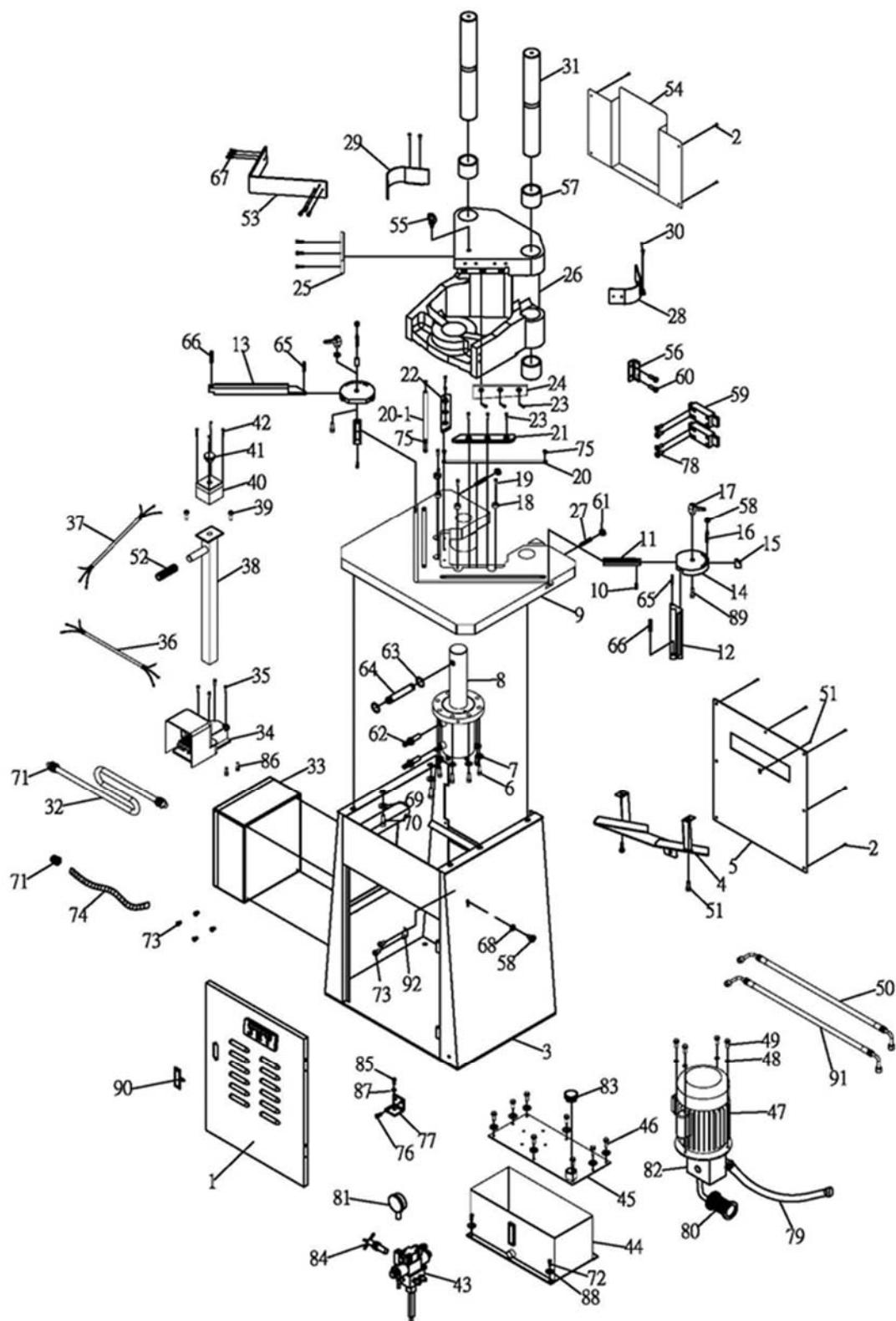
Model EMN-9



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11.1.1 EMN-9 Electric Notcher – Exploded View



11.1.2 EMN-9 Electric Notcher – Parts List

Index No.	Part No.	Description	Size	Qty
1	EMN9-1	Cabinet Door.....		1
2	TS-1503011	Socket HD Cap Screw.....	M6x8.....	11
3	EMN9-3	Cabinet		1
4	EMN9-4	Scrap Discharge Chute		1
5	EMN9-5	Rear Cover		1
6	EMN9-6	Socket HD Cap Screw.....	M14x50.....	8
7	TS-155009	Flat Washer	M14.....	8
8	EMN9-8	Cylinder.....		1
9	EMN9-9	Table.....		1
10	TS-1503041	Socket HD Cap Screw.....	M6x16.....	2
11	EMN9-11	Adjustable Block		2
12	EMN9-12	Right Fence		1
13	EMN9-13	Left Fence.....		1
14	EMN9-14	Reference Block		2
15	EMN9-15	Block Key		2
16	EMN9-16	Index Pin		2
17	EMN9-17	Handle	M10.....	2
18	EMN9-18	Adjustable Cam		4
19	TS-1504031	Socket HD Cap Screw.....	M8x16.....	4
20	EMN9-20	Right Scale		1
20-1	EMN9-20-1	Left Scale.....		1
21	EMN9-21	Right Blade		1
22	EMN9-22	Left Blade		1
23	EMN9-23	Thin Socket HD Cap Screw.....	M10x20.....	12
24	EMN9-24	Upper Right Blade		1
25	EMN9-25	Upper Left Blade.....		1
26	EMN9-26	Head Weldment (EMN9-57 included)		1
27	TS-2279301	Socket Set Screw	M10x30.....	2
28	EMN9-28	Right Head Set Cover		1
29	EMN9-29	Left Head Set Cover		1
30	TS-1533032	Mach Screw, Pan HD, Phillips	M5x10.....	4
31	EMN9-31	Main Rod		2
32	EMN9-32	Wire Tube	1/2x2M.....	1
33	EMN9-33	Control Box		1
34	EMN9-34	Foot Pedal Switch		1
35	TS-1533052	Mach Screw, Pan HD, Phillips	M5x16.....	4
36	EMN9-36	Power Cord	2.0x4Cx2000mm.....	1
37	EMN9-37	E-Stop Cord	0.5x2Cx175m/m.....	1
38	EPR2-35	Post		1
39	TS-2284082	Mach Screw, Pan HD, Phillips	M4x8	2
40	EPR2-116	E-Stop Switch Box		1
41	EMN9-41	Emergency Stop Switch		1
42	F001194	Mach Screw, Pan HD, Phillips	M4x45	4
43	EMN9-43	Electric Distributor Assembly		1
44	EMN9-44	Oil Tank		1
45	EMN9-45	Oil Tank Top Cover		1
46	EMN9-46	Hex Head Bolt	M8x16	8
47	EMN9-47	Motor	3HP, 220V	1
47-1	EMN9-47-1	Motor Fan (not shown)		1
48	EMN9-48	Washer	3/8"x20x2	4
49	EMN9-49	Hex Head Bolt	M10x25	4
50	EMN9-50	Oil Tube	90°xPT3/8x500	1
51	TS-1490021	Hex Cap Screw	M8x16	3
52	EPR2-99	Plastic Grip		1
53	EMN9-53	Front Head Cover		1
54	EMN9-54	Rear Head Cover		1
55	EMN9-55	Eye Bolt	M14x28	1
56	EMN9-56	Support Plate		1
57	EMN9-57	Copper Bushing		4
58	EMN9-58	Knob	M6	3

Index No.	Part No.	Description	Size	Qty
59	EMN9-59	Limit Switch.....	8104.....	2
60	TS-1503041	Socket HD Cap Screw.....	M6x16.....	2
61	TS-1540071	Hex Nut.....	FULL M10.....	2
62	EMN9-62	Connector	PT3/8"x3/8	2
63	EGH1880-B54	C-Ring.....	S-22	2
64	EMN9-64	Cylinder Fixing Pin.....	Ø22x112	1
65	TS-209203	Roll Pin	M3x20	2
66	TS-1524051	Socket Set Screw	M8x20	2
67	TS-2244122	Socket HD Button Screw	M4X12	6
68	EMN9-68	Washer	Ø6.3xØ18x1.5.....	1
69	EMN9-69	Washer	Ø13xØ35x3.....	6
70	TS-1506021	Socket HD Cap Screw.....	M12x25	6
71	EMN9-71	Wire Tube Bushing.....	1/2"xPT1/2"	8
72	TS-1504011	Socket HD Cap Screw.....	M8x10	4
73	TS-2245102	Socket HD Button Screw	M5X10	6
74	EMN9-74	Wire Tube	1/2"x120mm	3
75	TS-2284061	Mach Screw, Flat HD, Phillips	M4x6	4
76	TS-1490011	Hex Cap Screw.....	M8x12	2
77	EMN9-77	Shipping Flange.....	2
78	EMN9-78	Mach Screw, Flat HD, Phillips	M4x30	4
79	EMN9-79	Oil Tube	1
80	EMN9-80	Filter.....	1
81	EMN9-81	Oil Pressure Gauge	1
82	EMN9-82	Pump	1
83	EMN9-83	Oil Tank Cap.....	1
84	EMN9-84	Pressure Regulator.....	1
85	EMN9-85	Hex HD Tapping Screw	5/16"x3/4"	2
86	EMN9-86	Flange Bolt	1/4"x1/2"	2
87	TS-0680031	Flat Washer	5/16"	2
88	EMN9-88	Washer	5/16"x18x2	12
89	EMN9-89	Fixing Pin	2
90	EMN9-90	Door Latch	1
91	EMN9-91	Oil Tube	90°xPT3/8x530	1
92	EMN9-92	Guide Plate	1
	JET-165	JET Logo (not shown)	165x68mm	1
	LM000222	ID Label, EMN-9 (not shown)	1
	LM000223	Warning Label (not shown).....	1
	LM000224	Warning Label – Guard (not shown).....	1