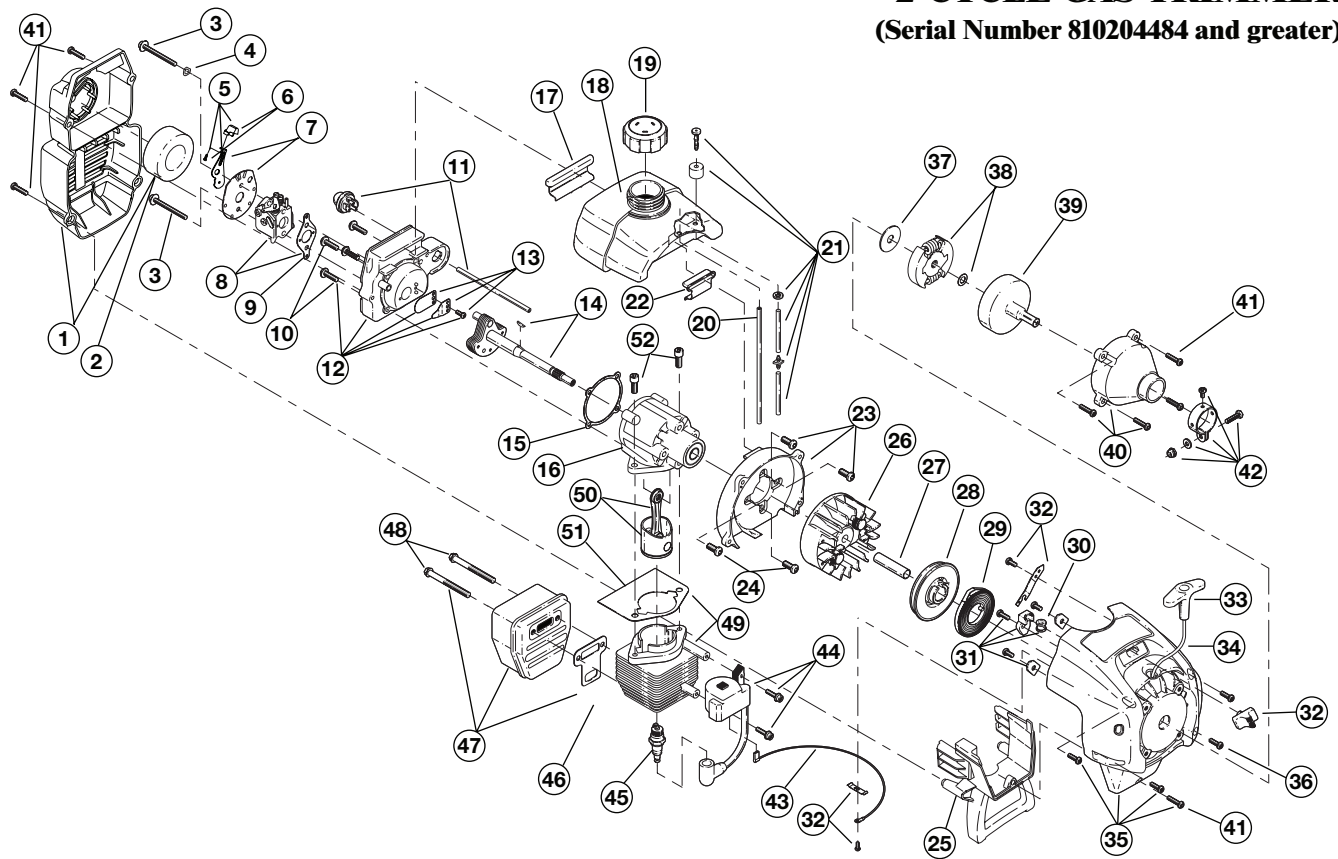


ENGINE PARTS - MODEL 740r

2-CYCLE GAS TRIMMER

(Serial Number 810204484 and greater)

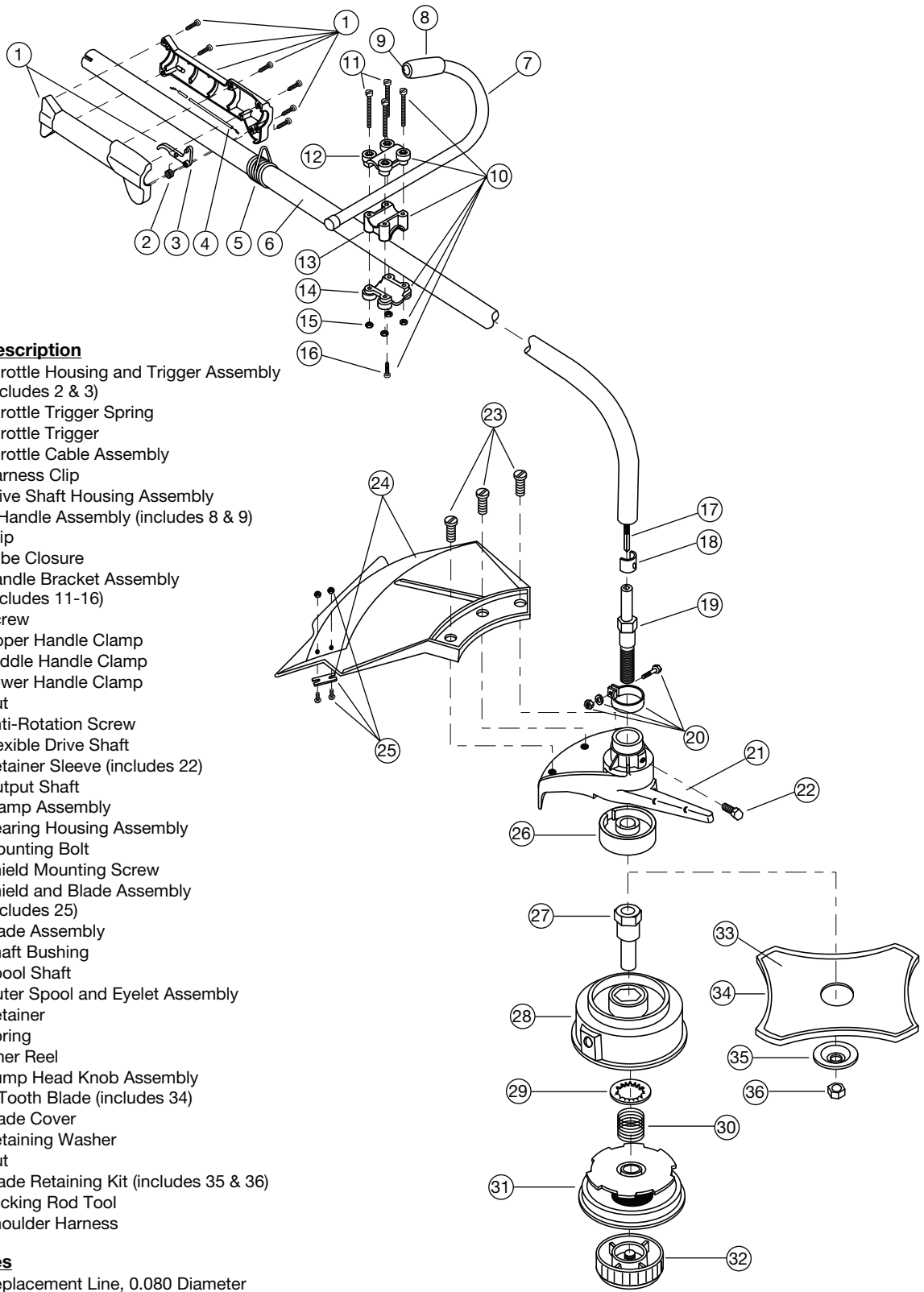


Item	Part No.	Description	Item	Part No.	Description
1	182059	Air Cleaner/Muffler Cover Assembly (includes 2 & 41)	34	613103	Rope
2	180350	Air Cleaner Filter	35	181443	Starter Housing Assembly (includes 28-34 & 43)
3	180351	Carburetor Mounting Screw Assembly	36	181862	Housing Screw
4	180352	Wavey Washer	37	181074	Clutch Washer
5	182061	Choke Lever Assembly (includes 6)	38	181445	Clutch Rotor Assembly
6	182070	Choke Knob and Screw	39	153592	Clutch Drum Assembly
7	182060	Choke Lever and Plate (includes 5)	40	180098	Clutch Cover Assembly
8	182062	Carburetor Assembly W/Limiter Caps (includes 9 & 21)	41	181345	Cover Screw
9	610675	Carburetor Gasket	42	153597	Upper Clamp Assembly
10	181860	Carb Mount Screw	43	180036	Wire Lead
11	181558	Primer and Hose Assembly	44	181937	Module Assembly
12	182063	Carb Mount Assembly (includes 10)	45	610311	Spark Plug
13	684451	Reed Assembly	46	182065	Exhaust Gasket
14	181498	Power Shaft Assembly	47	182066	Muffler Assembly (includes 48)
15	612115	Carburetor Mount Gasket	48	147575	Muffler Mounting Bolt Assembly
16	180026	Crank Case Service Assembly (includes 10, 14 & 24)	49	181622	Cylinder Assembly (includes 52)
17	612134	Rear Mounting Pad	50	684449	Piston and Rod Assembly
18	181438	Fuel Tank Assembly (includes 19-21)	51	610674	Cylinder Gasket
19	181559	Fuel Cap Assembly	52	181870	Cylinder Bolt
20	181168	Fuel Return Line	*	180011	Engine Gasket Kit
21	682039	Fuel Line Assembly	*	180602	O.E.M. Carburetor Repair Kit (Walbro)
22	145308	Front Mounting Pad	*	180090	O.E.M. Carburetor Repair Kit (Zama)
23	153520	Shroud Assembly	*	181873	Gasket Diaphragm Repair Kit (Walbro)
24	181861	Shroud Screw	*	180091	Gasket Diaphragm Repair Kit (Zama)
25	182064	Shroud Extension and Stand	*	180530	Piston Ring
26	180929	Flywheel Assembly	*	181623	Short Block Assembly (includes 10, 14, 16, 24, 45, 49-52)
27	181065	Spacer	*	610676	Flywheel Key
28	181597	Recoil Pulley Assembly	*	181501	Starter Housing Screw Set
29	613102	Recoil Spring	*	610309	Crankcase Seal
30	611061	Rope Guide	*	181599	Clutch Springs (Qty. 2)
31	181441	Pulley Retainer Assembly	*		Items Not Shown
32	181442	Switch Assembly (includes 43)			
33	181079	Pull Handle			

BOOM AND TRIMMER PARTS - MODEL 740r

2-CYCLE GAS TRIMMER

(Serial Number 810204484 and greater)



Item	Part No.	Description
1	182079	Throttle Housing and Trigger Assembly (includes 2 & 3)
2	610314	Throttle Trigger Spring
3	181556	Throttle Trigger
4	182068	Throttle Cable Assembly
5	610327	Harness Clip
6	180723	Drive Shaft Housing Assembly
7	180286	J-Handle Assembly (includes 8 & 9)
8	612831	Grip
9	612021	Tube Closure
10	683295	Handle Bracket Assembly (includes 11-16)
11	181811	Screw
12	181812	Upper Handle Clamp
13	181813	Middle Handle Clamp
14	181814	Lower Handle Clamp
15	181815	Nut
16	145569	Anti-Rotation Screw
17	682064	Flexible Drive Shaft
18	181578	Retainer Sleeve (includes 22)
19	180724	Output Shaft
20	153597	Clamp Assembly
21	153598	Bearing Housing Assembly
22	180288	Mounting Bolt
23	683304	Shield Mounting Screw
24	683299	Shield and Blade Assembly (includes 25)
25	682061	Blade Assembly
26	147006	Shaft Bushing
27	145896	Spool Shaft
28	153599	Outer Spool and Eyelet Assembly
29	612026	Retainer
30	610317	Spring
31	610318	Inner Reel
32	153066	Bump Head Knob Assembly
33	145873	4-Tooth Blade (includes 34)
34	613231	Blade Cover
35	612023	Retaining Washer
36	145895	Nut
*	180015	Blade Retaining Kit (includes 35 & 36)
*	613226	Locking Rod Tool
*	682075	Shoulder Harness

Optional Accessories

- * 610375 Replacement Line, 0.080 Diameter
- * 153577 Reel and Line Assembly
- * 153700 Bump Head Assembly (includes 27-32)
- * 147543 Ryobi 2-Cycle Oil
- * Items Not Shown