



| FIG. | PART NO. | DESCRIPTION OF PART | NO. REQ. | FIG. | PART NO. | DESCRIPTION OF PART | NO. REQ. |
|------|------------|-----------------------|----------|------|------------|-----------------------------------|----------|
| 54 | 05-84-0995 | Bolt Assembly | 2 | 74 | 44-81-0050 | Steel Channel | 1 |
| 55 | 42-92-1395 | Driver Guide Cover B | 1 | 75 | 42-92-1475 | Protecting Hood Cover | 1 |
| 56 | 42-92-1380 | Driver Guide Cover A | 1 | 76 | 05-84-0940 | Flat Head Hex Bolt | 1 |
| 57 | 06-65-1455 | Spring Pin | 1 | 77 | 43-72-0350 | Pusher | 1 |
| 58 | 45-88-1705 | Pusher Cushion | 1 | 78 | 42-28-0350 | Anchor Block | 1 |
| 59 | 44-20-0850 | Lock Handle Assembly | 1 | 79 | 40-50-3150 | Spring | 1 |
| 60 | 06-65-1450 | Spring Pin | 1 | 80 | 42-42-0600 | Pusher Button | 1 |
| 61 | 44-60-1855 | Fixed Pin | 1 | 81 | 43-40-0485 | Magazine B | 1 |
| 62 | 43-56-0855 | Driver Guide | 1 | 82 | 05-84-0905 | Socket Head Hex Screw | 1 |
| 63 | 44-90-0760 | E-Ring | 1 | 83 | 05-59-2025 | Lock Nut | 3 |
| 64 | 05-83-0515 | Half Round Hex Bolt | 1 | 84 | 42-92-1445 | Magazine End Cover | 1 |
| 65 | 44-86-0705 | Retainer Ring | 1 | 96 | 05-78-0810 | Tap Bolt (M3 x5) | 2 |
| 66 | 44-66-1305 | Positional Plate | 1 | 97 | 31-94-0110 | Trigger Valve Assembly | 1 |
| 67 | 40-50-3030 | Positioning Spring | 1 | 98 | 45-24-0030 | Magazine Pusher Assembly | 1 |
| 68 | 31-10-0520 | Bracket | 1 | 104 | 12-98-0320 | Service Nameplate | 1 |
| 69 | 40-50-3140 | Spring | 1 | 106 | 10-20-3310 | Warning Label | 1 |
| 70 | 43-40-0455 | Magazine A | 1 | | 14-70-0180 | Overhaul Kit (Not Shown) | |
| 71 | 44-90-0765 | E-Ring | 1 | | 14-70-0185 | Driver Maintenance Kit (Not Shown | 1) |
| 72 | 45-88-1740 | Flat Washer | 1 | | | | , |
| 73 | 05-84-0900 | Socket Head Hex Screw | 1 | | | | |

| Disassembly | |
|-------------|----|
| Disassembly | γ. |

| 2, 3, 4, 5, 6 | Remove hex bolt (2), deflector (3), muffler (4) and deflector pad (5) from top cap (6). 4 mm hex key required. |
|-------------------------------------|--|
| 1, 6 | Remove hex bolts (1) to remove top cap (6). 4 mm hex key required. |
| 7, 8, 9, 10, 11, 12, 13 | Remove valve assembly (7, 8, 9, 10, 11, 12, and 13) out of the top cap using a 1/8 in. (3.18 mm) punch. Gently push punch through several different holes in the top of the cap to remove assembly evenly. |
| 15, 20, 44 | Remove press ring (15) from the top of cylinder (20) before removing cylinder assembly from tool body (44). |
| 20, 44 | Remove cylinder assembly (20) using two pair of needle-nose pliers. Gently grasp the ribs of the cylinder (on opposing sides) to pull the cylinder from tool body (44). |
| 64, 69, 70, 73, 81, 82, 94 | Remove magazine assembly (70 and 81) as an assembly, by removing screw(s) (73, 82, and 64). Note: When removing magazine assembly (70 and 81) hold Pusher Assembly (98) stationary to restrict movement of spring (69). |
| 37, 38, 39, 40, 41,42, 43, 44,97 | Remove trigger valve assembly (97) from tool body (44) by placing a 3/32 in. (2.5mm) punch inside half-moon slot of retainer (42) and gently tapping shaft of selector (40).Remove spring (41), retainer (42) and ring (43). Remove spring, (39) and trigger (38) from tool body and push pins (36 and 37) out of tool body (44) just far enough to remove valve assembly using service fixture 61-60-0005. Trigger valve assembly (97) can be gently pushed out of the tool body from the inside handle area of the tool body using a flat blade screwdriver. |
| Reassembly: | |
| 36, 37, 44, 97 | Reinstall trigger valve assembly (97) into tool body (44) by aligning the grooves in the valve assembly with the two holes for spring pins (36 and 37). Drive spring pins into tool body until they are flush with the casting surface using service fixture number 61-60-0005. |
| 38, 39, 40, 41, 42, 43, 44, 97 | Reinstall selection lever assembly (40, 41, 42, 43,) and trigger assembly (38 and 39) by doing the following. Place spring (41) onto shaft of selection lever (40). Position spring (39) and trigger (38) over plunger of trigger valve assembly (97). Insert selection lever assembly (40 and 41) into tool body (44) and align half-moon slot of retainer (42) with half-moon shaft of selection lever (40) and snap retainer assembly (42 and 43) onto the shaft. |
| 18, 23, 44 | Install flat side of driver guide (23) towards front of tool body (44). Note: Center opening of driver guide (23) has a flat side and one with a slight offset to accommodate / help align blade of driver assembly (18) in the assembly |
| 20, 21 | Reinstall cylinder ring (21) onto cylinder (20) with flanged end facing the top of cylinder (20) when installed. |
| 16, 17, 18, 19, 20, 21, 22, 23, 44 | Assemble driver assembly (16, 17, and 18) and install it into cylinder assembly (19, 20, 21, and 22. Install assembled components into tool body (44). Note: Orientation of driver assembly (18) must match orientation of driver guide (23). |
| 6, 15, 20 | Reinstall press ring (15) onto top of cylinder (20) with wide edge facing toward top cap (6). |
| 6, 24 | Reinstall bumper band (24) into slot on top cap (6). |
| 6, 7, 8, 9, 10, 11, 12, 13 | Reinstall spring (9) into internal bore of top cap (6) and snap preassembled head valve assembly (7-13) into top cap. |
| 1, 6, 44 | Reinstall top cap assembly (6) onto tool body (44) using hex bolts (1). Note: To properly seat top cap, tighten the screws at alternating corners a few turns at a time until all screws are secure. |
| 44, 64, 70, 72, 73, 74, 81,82 | Reinstall magazine assembly (70 and 81) onto tool body (44) by securing screw/washer (72 and 73) and two screws (64 and 82). Note: Make sure magazine channel (74) is aligned properly at the front and rear of the magazine assembly. |
| 46, 48 | Install smooth side of filter (46) toward end cap (48). Apply Blue Loctite [®] 242 to fasteners (1), (2), (54) (64), (73) and (93), if removed during disassembly. |

Lubrication:

Type I Grease 49-08-7100

Clean all parts with a dry clean cloth.

| 6, 7, 8, 9, 10, 11, 12, 13 | Place a thin coating of grease into internal bore of top cap (6), coat parts (7 – 13) and reassemble in order shown. |
|--|--|
| 16, 17, 18 | Coat o-ring (17) and piston ring (16) prior to installing into groove of driver assembly (18). |
| 19, 20, 21 | Coat cylinder o-ring (19), and cylinder ring (21) prior to installing onto cylinder (20). |
| 25, 26 27, 28, 29, 30, 31, 32, 33, 34, 35 | Coat all parts of the trigger valve assembly (25-35) if being replaced individually. Components cleaned in any type of solvent or water solution will require new lubrication. Note: A new trigger valve assembly will be pre-lubricated and will not require any additional lubrication. |