



FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
61	34-40-3145	O-Ring	1	90	05-59-2020	Lock Nut	1
62	30-61-0210	Nose Piece	1	91	05-83-0510	Half Round Hd. Hex. Bolt	1
73	05-84-0870	Bolt Assembly	4	92	44-66-1320	Nail Stop Plate	1
74	43-40-0480	Magazine A	1	93	42-92-1460	Magazine End Cover	1
75	43-72-0365	Pusher	1	94	44-81-0065	Magazine Channel	1
76	40-50-3135	Pusher Button Spring	1	95	42-36-2040	Magazine Bracket	1
77	42-28-0370	Square Stop Bracket	1	96	42-92-1530	Lever Cover	1
78	05-84-0885	Socket Hex Head Screw	1	97	45-88-1750	Flat Washer	1
79	40-50-3145	Spring	1	98	42-92-1505	Work Contact Element Cover	1
80	44-96-0200	Spring Roller	1	99	05-84-0935	Socket Hex Head Screw	1
81	06-65-1400	Pin	1	100	05-59-2035	Nut	1
82	42-92-1525	Protecting Hood Cover	1	101	45-88-1785	Flat Washer	1
83	44-86-0705	Retainer Ring	1	102	31-94-0110	Trigger Valve Assembly	1
84	44-60-1920	Trigger Pivot Pin	1	103	45-24-0015	Magazine Pusher Assembly	1
85	44-86-0700	Urethane Retainer	1	104	12-98-0300	Service Nameplate	1
86	45-88-1765	Flat Washer	1	105	10-20-3320	Warning Label	1
87	05-84-0930	Socket Hex Head Screw	1		14-70-0135	Overhaul Kit (Not Shown)	1
88	05-59-2030	Lock Nut	2		14-70-0155	Driver Maintenance Kit (Not Shown)	1
89	05-83-0500	Half Round Hd. Hex. Bolt	1				

Disassembly:

- 7, 10, 11, 12, 13, 14, 15, Remove valve assembly (10-17) from top cap (7) by removing hex bolt (18) in a counter clockwise direction. Note: Assembly is spring loaded. Hold assembly in place while removing hex bolt (18).
- 23, 24, 51, 19, 20 Remove driver assembly (23) and cylinder assembly (24) from tool body (51) by turning the tool body (51) upside down and tapping the outside rim of the tool casting against a piece of wood. Note: Remove press ring(s) (19 and 20) prior to removing cylinder assembly.
- 51, 74, 86, 87, 99, 100, Remove magazine (74) from tool body (51) by removing bolts, washers (87 101, 99, 86), and nut (100) using a 5 mm hex key and 10 mm wrench.
- 103, 74, 79, 89, 90 Remove magazine pusher assembly (103) and spring (79) from magazine (74) by pushing assembly back far enough to clear lock nut (90); secure nut using a 7 mm socket, and remove hex bolt (89) from pusher spring (79) using a 2.5 mm hex key.
- 42 43 45, 46, 47, 48, 49 Remove trigger valve assembly (102) from tool body (51) by placing a 3/32 in. (2.5mm) punch inside half-moon slot of retainer (47) and gently tapping shaft of selector (45). Remove spring (46), retainer (47) and ring (50). Remove trigger (49) and spring (48) from tool body. Push pins (42, 43) out of tool body (51) just far enough to remove valve assembly. Note: Use service fixture #61-60-0005 to move spring pins (42, 43) or a 1/8" punch.
- 51-54 Remove end cap (54) from tool body (51) counterclockwise.
- Reassembly:

Note: Apply a thin coat of grease to all o-rings, exterior of cylinder seals, and trigger valve assembly before replacement or reinstallation.

24, 25 26, 27, 28, 29	Install o-ring (25) onto cylinder (24) and place remaining parts (26, 27, 28, and 29) onto cylinder (24). Note: Install cylinder ring (28) onto cylinder (24) with the ribbed edge up. Set aside
21, 22, 23, 51	Install o-ring (22) and piston ring (21) onto driver assembly (23) and place assembly inside cylinder (24). Install assembly into tool body (51) Note: Be sure driver shaft is inserted in the proper orientation.
19, 20, 24	Cupped side of steel press ring (19) to face cupped side of nylon press ring (20) in assembly.
7, 10, 11, 12, 13, 14, 15, 16, 17, 18,	Reinstall valve assembly components (10-17) into internal bore of top cap (7) and secure assembly with hex bolt (18). Tighten screw clockwise. Note: Valve assembly is spring-loaded and must be held in place when reinstalling screw (18).
7, 30, 51	Align four raised bosses on bumper band (30) with slots on top cap (7) prior to assembling cap onto tool body (51).
42 43 51,102	Reinstall trigger valve assembly (102) into tool body (51) by making sure the grooves in the valve assembly match up with the two holes for spring pins (42, and 43). Tap pins into tool body until they are flush with casting.
45, 47, 50	Reinstall retainer assembly (47and 50) onto shaft of selector (45) by aligning half-moon cut-out on retainer with half-moon of selector shaft and snap it onto end of selector shaft (45).
1	When reinstall deflector-retaining screw (1), apply Blue Loctite [®] 242 to threads of screw.
103, 74, 79, 89, 90	Reinstall pusher assembly (103) into track of magazine (74). Make sure bend of spring (79) slides over top magazine connection point, and push assembly back just far enough to install bolt (89) through top of magazine track and hole in spring (79). Install nut (90) onto threads of bolt (89) and secure using a 2.5 mm hex key and 7 mm socket.
62, 74, 87, 101	Reinstall front of magazine assembly (74) to nosepiece (62) and install screw and washer (87,101) using a 5 mm hex key.
51, 74, 86, 99, 100	Reinstall back of magazine (74) to tool body (51), and install screw (99), washer (86) and nut (100) using a 5 mm hex key and 10 mm wrench.

Lubrication:

Type I Grease 49-08-7100

Clean all parts with a dry clean cloth.

7, 10, 11, 12, 13, 14, 15, Place a thin coating of grease into internal bore of top cap (7), coat parts (10-17) and reassemble in order shown. 16, 17

21, 22, 23 Coat o-ring (22) and piston ring (21) prior to installing into groove of driver assembly (23).

24, 25, 27, 28 Coat cylinder o-rings (25, 27) and cylinder ring (28) prior to installing onto cylinder (24).

31, 32 33, 34, 35, 36, 37,
38, 39, 40, 41Coat all parts of the trigger valve assembly if being replaced individually. Components cleaned in any type of solvent or
water solution will require new lubrication.
Note: A new trigger valve assembly will be pre-lubricated and will not require any additional lubrication.