

# Parts

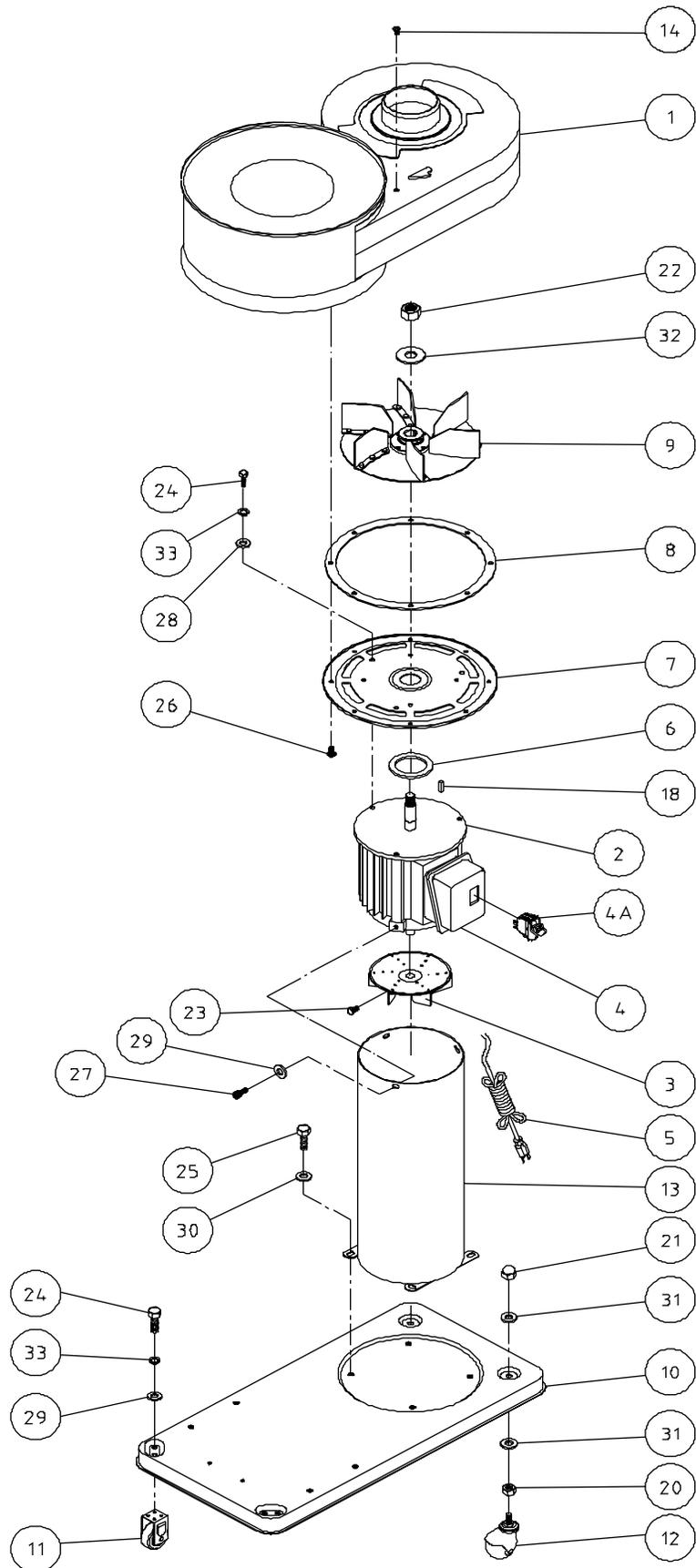
## Replacement Parts

Replacement parts are listed in the Parts List on the following pages. To order parts or reach our service department, call 1-800-274-6848, Monday through Friday (see our website for business hours, [www.waltermeier.com](http://www.waltermeier.com)). Having the Model Number and Serial Number of your machine available when you call will allow us to serve you quickly and accurately.

### Parts List – Base Machine

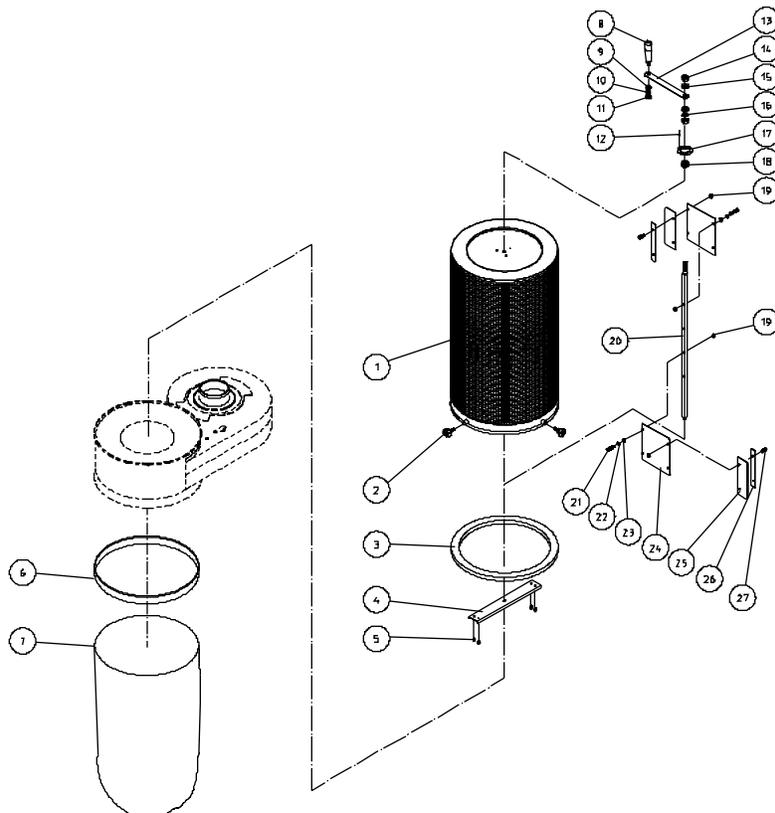
Index No.	Part No.	Description	Size	Qty
1	422109W	Impeller Housing		1
2	MH422001	Motor		1
	CA020010	Starting Capacitor (not shown)	200MFD, 125V	1
	994612	Centrifugal Switch (not shown)		1
	994613	Centrifugal Switch Rotor (not shown)		1
3	M4220F	Motor Fan		1
4	MJ422001	Switch Box		1
4A	994532	Switch		1
5	IC422001	Power Cord		1
6	423023	Packing		1
7	412025W	Flange		1
8	410030	Flange Packing		1
9	AB410033	Impeller	9-1/2"	1
10	423038W	Base		1
11	423044	Fixed Caster		2
12	410003	Pivoting Caster		2
13	422018W	Support Cylinder		1
14	TS-1534042	Pan Head Screw	M6x12	1
18	KS050525	Key	5x5x25 mm	1
20	TS-0561031	Hex Nut	3/8"-16	2
21	TS-059303	Cap Nut	3/8"-16	2
22	NH602303	Hex Nut (LH)	5/8"	1
23	TS-0050011	Hex Cap Screw	1/4"-20x1/2"	1
24	TS-1482021	Hex Cap Screw	M6x12	7
25	TS-1490011	Hex Cap Screw	M8x12	4
26	TS-1534042	Pan Head Screw	M6x12	8
27	TS-1503041	Socket Head Cap Screw	M6x16	3
28	TS-1550041	Flat Washer	M6	3
29	TS-1550041	Flat Washer	M6	7
30	TS-1550061	Flat Washer	M8	4
31	TS-1550071	Flat Washer	M10	4
32	TS-155010	Flat Washer	M16	1
33	TS-2361061	Lock Washer	M6	7
	DC-IGW	Inlet Guard Warning Label (not shown)		1
	DC-MBW	Motor Bracket Warning Label (not shown)		1
	DC650C-HP	Hardware Package		1

# Parts Breakdown – Base Machine



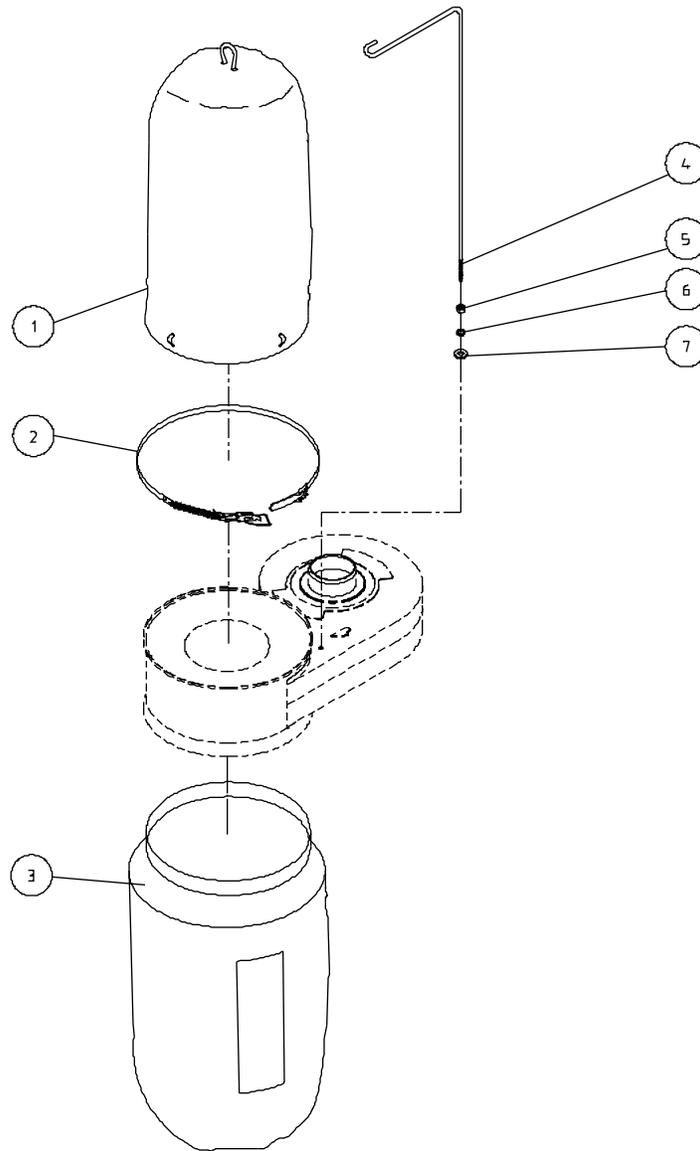
# Canister Filter Assembly

Index No.	Part No.	Description	Size	Qty
1	708737	Canister Filter		1
2	331037	JET Knob	M6x20	4
3	331047	Pad		1
4	331042	Support		1
5	ST049200	Tapping Screw	M4x8	4
6	331048	Snap Ring		1
7	709565	Clear Plastic Collection Bag (Package of 5)		1
8	200076	Handle		1
9	TS-1550061	Flat Washer	M8	1
10	TS-2361081	Lock Washer	M8	1
11	TS-1540061	Hex Nut	M8	1
12	BR000052	Rivet	5-2	3
13	331011	Arm		1
14	TS-1540071	Hex Nut	M10	2
15	TS-1550071	Flat Washer	M10	2
16	TS-2361101	Lock Washer	M10	1
17	331014	Bracket		1
18	150623	Pad		1
19	TS-1540041	Hex Nut	M6	8
20	331010	Shaft		1
21	TS-1482041	Hex Cap Screw	M6x20	4
22	TS-2361061	Lock Washer	M6	4
23	TS-1550041	Flat Washer	M6	4
24	331043	Scraper		2
25	331017	Strip		2
26	331015	Plate		2
27	TS-1482021	Hex Cap Screw	M6x12	4
	DC650-CHP	Canister Hardware Package (index # 2, 8-11, 13-16)		



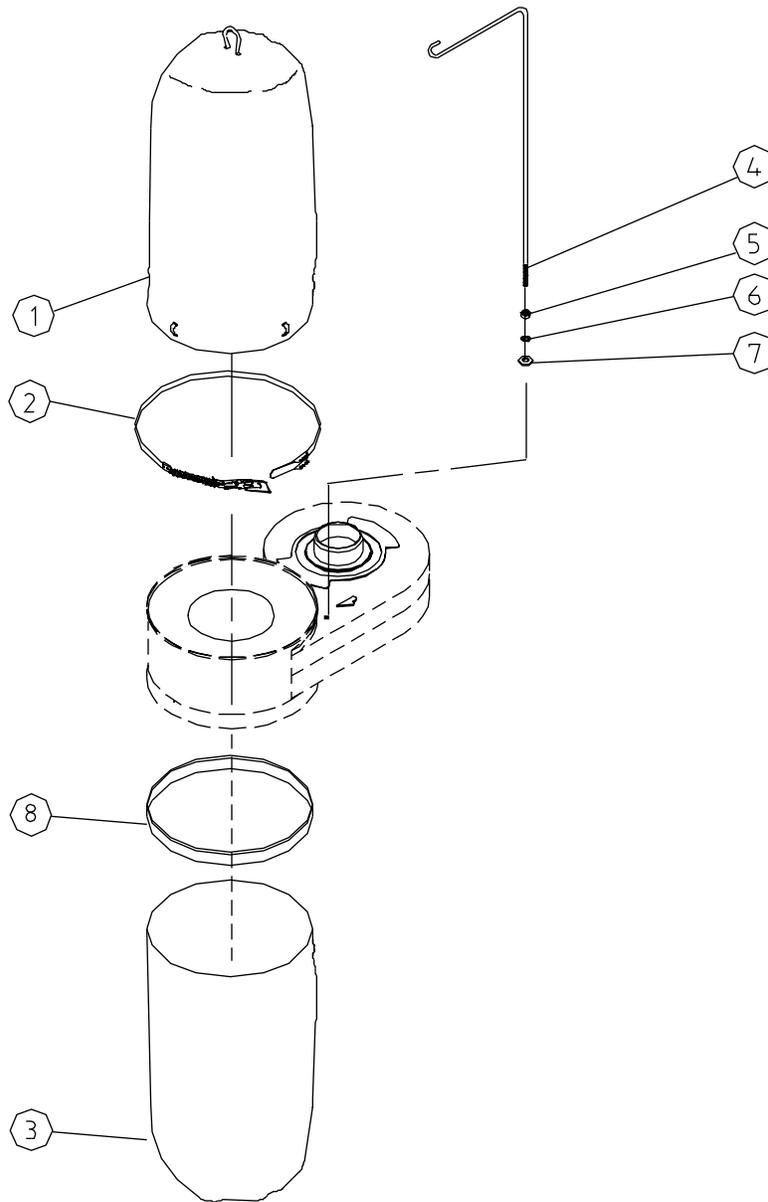
### 30 Micron Filter Bag Assembly

Index No.	Part No.	Description	Size	Qty
1	708695	Filter Bag	30 Micron	1
2	AB422028	Retainer Strap		1
3	708697A	Collector Bag		1
4	427043	Hanger		1
5	TS-1540041	Hex Nut	M6	1
6	TS-2361061	Lock Washer	M6	1
7	TS-1550041	Flat Washer	M6	1
	DC650-FHP	Filter Bag Hardware Package (index # 5,6,7)		1



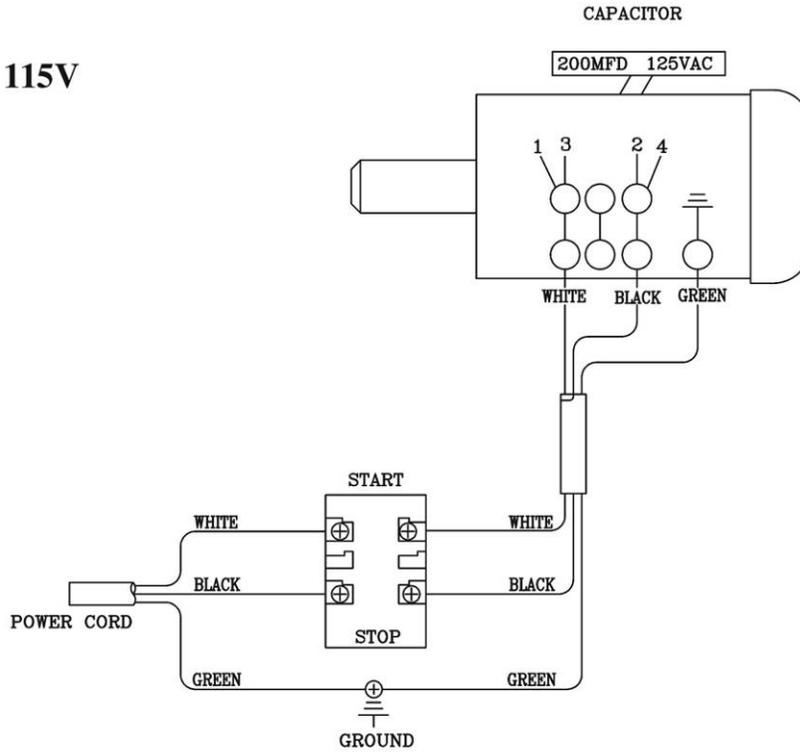
## 5 Micron Filter Bag Assembly

Index No.	Part No.	Description	Size	Qty
1.....	708701.....	Filter Bag .....	5 Micron.....	1
2.....	AB422028 .....	Retainer Strap .....		1
3.....	709565.....	Clear Plastic Collection Bag (Package of 5).....		1
4.....	427043.....	Hanger .....		1
5.....	TS-1540041 .....	Hex Nut .....	M6.....	1
6.....	TS-2361061 .....	Lock Washer .....	M6.....	1
7.....	TS-1550041 .....	Flat Washer.....	M6.....	1
8.....	331048.....	Snap Ring.....		1
.....	DC650-FHP.....	Filter Bag Hardware Package (index # 5,6,7).....		1



# Wiring Diagrams for DC-650

115V



230V

