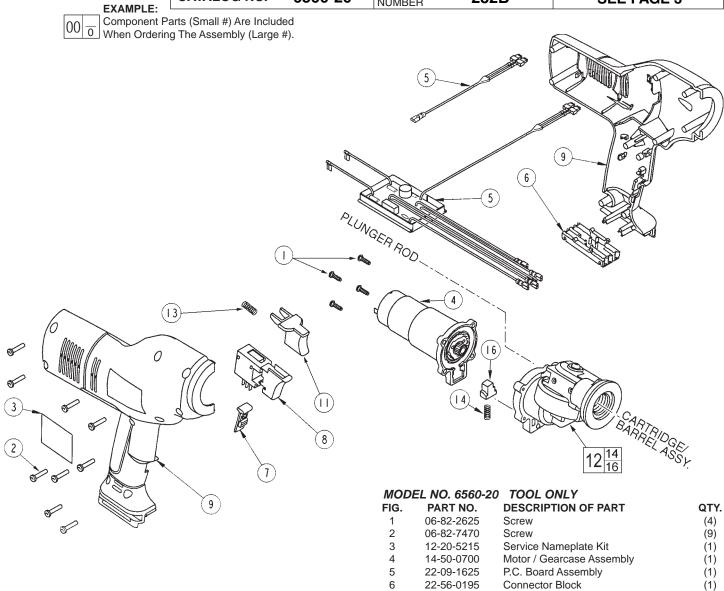
Milwaukee

SERVICE PARTS LIST

BULLETIN NO. 54-06-1476

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS				REVISED BULLETIN	DATE
CORDLESS CAULK GUN				54-06-1475	Oct. 2006
CATALOG NO.	6560-20	SERIAL NUMBER	282B	WIRING INSTR	



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23-66-2230

23-66-2390

31-50-1490

31-92-0340

32-48-0090

40-50-0990

40-50-3930

44-10-0500

SEE PAGE TWO FOR CARTRIDGE / BARREL ASSEMBLIES

Lock Switch

Housing Kit

Trigger Spring

Lever Spring

Clutch Release Trigger

Clutch Release Lever

Output Gearcase Assembly

Switch

(1)

(1)

(1)

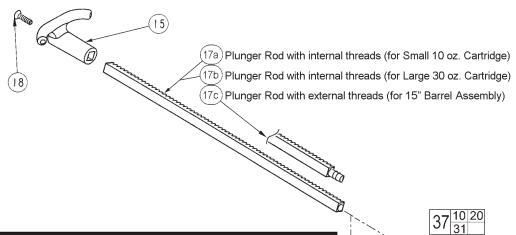
(1)

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(1)



TOOL MODELS SHOWN BELOW ALSO INCLUDE COMPONENTS LISTED ON THE FRONT COVER

MODEL NO. 6560-21 TOOL with SMALL 10 OZ. CARTRIDGE

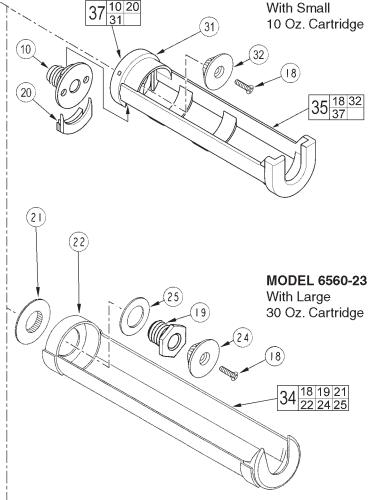
FIG.	PART NO.	DESCRIPTION OF PART	QTY.
10	45-04-0715	Frame Mounting Screw	(1)
15	31-44-1025	Plunger Rod Hook	(1)
17a	49-52-0600	Plunger Rod	(1)
18	45-04-0661	Screw-Plunger Rod	(2)
20	31-12-0275	Frame Cap	(1)
31	31-01-1700	Frame	(1)
32	44-70-0630	Plunger	(1)
35	48-08-1075	Small Cartridge Assembly	(1)
37	31-01-1705	Cartridge Frame Assembly	(1)
38	49-96-4670	Wrench (Not Shown)	(1)

MODEL NO. 6560-23 TOOL with LARGE 30 OZ. CARTRIDGE

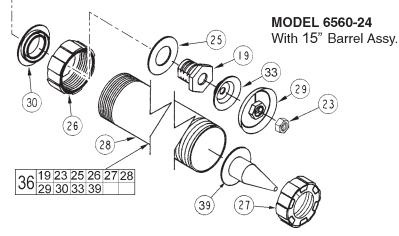
FIG.	PART NO.	DESCRIPTION OF PART	QTY.
15	31-44-1025	Plunger Rod Hook	(1)
17b	49-52-0650	Plunger Rod	(1)
18	45-04-0661	Screw-Plunger Rod	(2)
19	45-04-0705	Barrel Screw	(1)
21	31-86-0210	Washer-Black	(1)
22	43-40-0010	Frame	(1)
24	44-70-0650	Plunger	(1)
25	45-88-0595	Washer	(1)
34	48-08-1080	Large Cartridge Assembly	(1)
38	49-96-4670	Wrench (Not Shown)	(1)

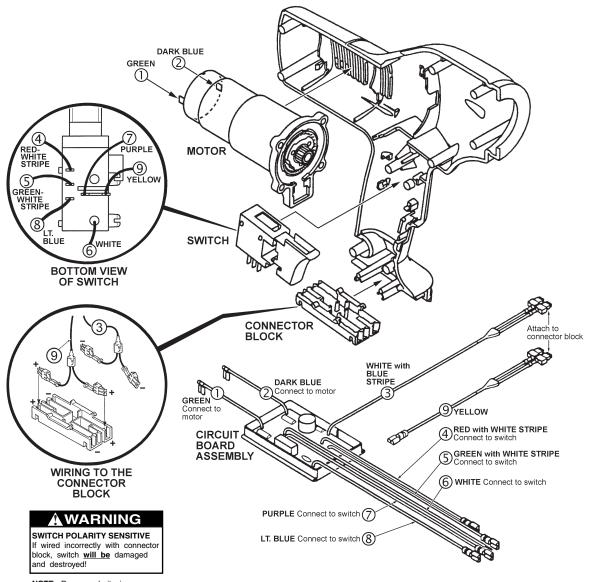
MODEL NO. 6560-24 TOOL with 15" BARREL ASSEMBLY

FIG.	PART NO.	DESCRIPTION OF PART	QTY
15	31-44-1025	Plunger Rod Hook	(1)
17c	49-52-0660	Plunger Rod	(1)
18	45-04-0661	Screw-Plunger Rod	(1)
19	45-04-0705	Barrel Screw	(1)
23	06-55-2457	Retaining Nut	(1)
25	45-88-0595	Washer	(1)
26	42-52-1005	Cap Mount	(1)
27	42-52-1000	Nozzle Cap	(1)
28	30-06-0010	Barrel	(1)
29	44-70-0040	Plunger-Plastic	(1)
30	31-86-0220	Washer-Grey	(1)
33	44-70-0300	Steel Plunger	(1)
36	48-08-1090	Barrel Assembly	(1)
38	49-96-4670	Wrench (Not Shown)	(1)
39	45-76-0525	Yellow Nozzle (Qty. 2 supplied with 36)	(1)



MODEL 6560-21





NOTE: Proper polarity in connector block requires leads to be crossed, as illustrated.

	WIRING SPECIFICATIONS				
Wire No.	Wire Color	Origin or Part No.	Gauge	Length	Terminals, Connectors and End Wire Preparation
1	Green	*	20	2-1/4	* Component of the circuit board assembly.
2	Dark Blue	*	20	2-1/4	* Component of the circuit board assembly.
3	White/Blue	*	20	8-1/4	* Component of the circuit board assembly.
4	Red/White	*	20	6-1/2	* Component of the circuit board assembly.
5	Green/White	*	20	6-7/8	* Component of the circuit board assembly.
6	White	*	20	7-3/4	* Component of the circuit board assembly.
7	Purple	*	20	6-1/2	* Component of the circuit board assembly.
8	Light Blue	*	20	6-1/2	* Component of the circuit board assembly.
9	Yellow	*	20	4	* Component of the circuit board assembly.
	BULK LEAD WIRE - BULLETIN 58-01-0003				

All lead lengths are before stripping. All leads must be held to ± .125" unless specified elsewhere. Strip wire per ES 13-11. Crimp terminals per ES 13-15.

TERMINAL DESCRIPTION			
Code	Part No.	Qty.	