

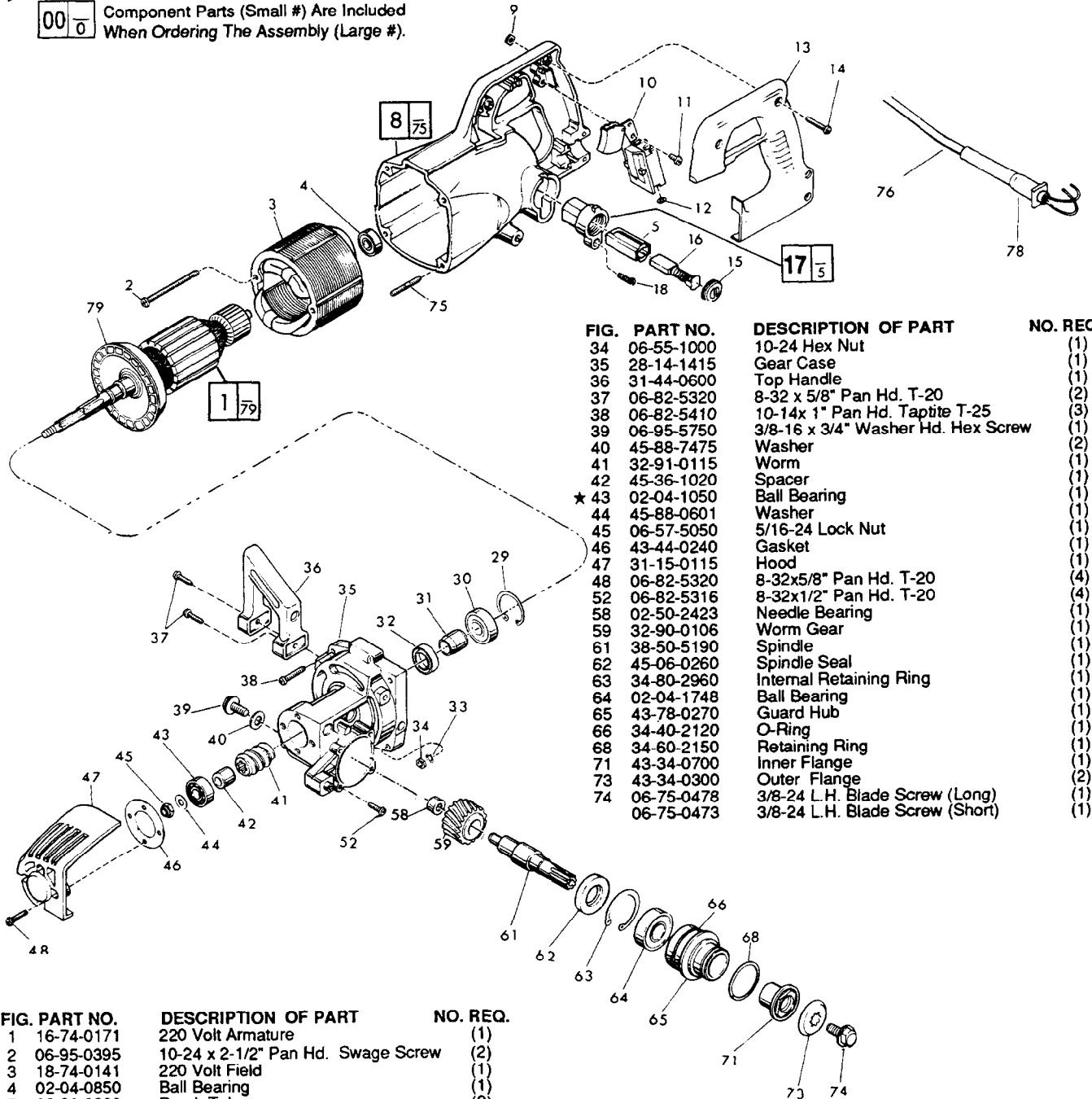


SERVICE PARTS LIST

BULLETIN NO.
55-40-1950

| | | | |
|--|-------------------------------------|---|----------|
| SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS | | REVISED BULLETIN | DATE |
| WORM DRIVE SAW | | | July '92 |
| CATALOG NO. 6378-4 | STARTING SERIAL NO. 621-1001 | WIRING INSTRUCTION 58-03-0600 | |

EXAMPLE:
 Component Parts (Small #) Are Included
 When Ordering The Assembly (Large #).



| FIG. | PART NO. | DESCRIPTION OF PART | NO. REQ. |
|------|----------|---|----------|
| | 34 | 06-55-1000 10-24 Hex Nut | (1) |
| | 35 | 28-14-1415 Gear Case | (1) |
| | 36 | 31-44-0600 Top Handle | (1) |
| | 37 | 06-82-5320 8-32 x 5/8" Pan Hd. T-20 | (2) |
| | 38 | 06-82-5410 10-14x 1" Pan Hd. Taptite T-25 | (3) |
| | 39 | 06-95-5750 3/8-16 x 3/4" Washer Hd. Hex Screw | (1) |
| | 40 | 45-88-7475 Washer | (2) |
| | 41 | 32-91-0115 Worm | (1) |
| | 42 | 45-36-1020 Spacer | (1) |
| | ★43 | 02-04-1050 Ball Bearing | (1) |
| | 44 | 45-88-0601 Washer | (1) |
| | 45 | 06-57-5050 5/16-24 Lock Nut | (1) |
| | 46 | 43-44-0240 Gasket | (1) |
| | 47 | 31-15-0115 Hood | (1) |
| | 48 | 06-82-5320 8-32x5/8" Pan Hd. T-20 | (4) |
| | 52 | 06-82-5316 8-32x1/2" Pan Hd. T-20 | (4) |
| | 58 | 02-50-2423 Needle Bearing | (1) |
| | 59 | 32-90-0106 Worm Gear | (1) |
| | 61 | 38-50-5190 Spindle | (1) |
| | 62 | 45-06-0260 Spindle Seal | (1) |
| | 63 | 34-80-2960 Internal Retaining Ring | (1) |
| | 64 | 02-04-1748 Ball Bearing | (1) |
| | 65 | 43-78-0270 Guard Hub | (1) |
| | 66 | 34-40-2120 O-Ring | (1) |
| | 68 | 34-60-2150 Retaining Ring | (1) |
| | 71 | 43-34-0700 Inner Flange | (1) |
| | 73 | 43-34-0300 Outer Flange | (1) |
| | 74 | 06-75-0478 3/8-24 L.H. Blade Screw (Long) | (2) |
| | | 06-75-0473 3/8-24 L.H. Blade Screw (Short) | (1) |

| FIG. | PART NO. | DESCRIPTION OF PART | NO. REQ. |
|------|----------|---|----------|
| | 1 | 16-74-0171 220 Volt Armature | (1) |
| | 2 | 06-95-0395 10-24 x 2-1/2" Pan Hd. Swage Screw | (2) |
| | 3 | 18-74-0141 220 Volt Field | (1) |
| | 4 | 02-04-0850 Ball Bearing | (1) |
| | 5 | 22-20-0360 Brush Tube | (2) |
| | 8 | 31-50-0226 Motor Housing Assembly | (1) |
| | 9 | 06-55-0835 8-32 Hex Nut | (5) |
| | ★10 | 23-66-1817 Switch Service Kit | (1) |
| | 11 | 06-82-7252 8-32 x 3/8" Pan Hd. T-20 | (1) |
| | 12 | 06-97-1800 Switch Lockwasher | (4) |
| | 13 | 31-44-1106 Left Handle Half | (1) |
| | 14 | 06-82-2376 8-32 x 1-1/16" Pan Hd. T-20 | (5) |
| | 15 | 23-44-0140 Brush Retaining Screw | (2) |
| | ★16 | 22-18-0730 Carbon Brush Assembly | (2) |
| | 17 | 22-24-0286 Brush Holder Assembly | (2) |
| | 18 | 06-82-7270 8-32x5/8" Pan Hd. T-20 | (2) |
| | 29 | 34-80-2120 Internal Retaining Ring | (1) |
| | ★30 | 02-04-1536 Ball Bearing | (1) |
| | 31 | 45-36-1010 Worm Spacer | (1) |
| | 32 | 45-06-0280 Armature Seal | (1) |
| | 33 | 06-97-2200 No. 10 Lockwasher | (1) |

| | | | |
|--|-----|---------------------------|-----|
| | 75 | 06-92-2520 Stud | (1) |
| | ★76 | 22-64-4525 Cord Set | (1) |
| | 78 | 44-76-0170 Cord Protector | (1) |
| | 79 | 22-84-0700 Fan | (1) |
| | | 22-33-0305 Suppressor | (1) |
| | | 43-62-0880 Side Handle | (1) |

FIG. LUBRICATION
 35 1/2 Oz. Worm Drive Oil, No. 49-32-0050

NOTE:
 Parts In Bag - (Figs. 36,37, 68, 71,73, 74 & 43-62-0880)

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