



# SERVICE PARTS LIST

BULLETIN NO.  
55-40-1907

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
7-1/4" WORM DRIVE SAW		55-40-1906	Sept. '94
CATALOG NO. 6377-2	STARTING SERIAL NO. 620A	WIRING INSTRUCTION 58-03-0600	



EXAMPLE:  
Component Parts (Small #)  
Are Included When Ordering  
the Assembly (Large #).

**NOTE:**

If the saw is serviced for any reason, check the lower guard for smooth operation and check the condition of the lower guard return spring

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	16-74-0171	220 Volt Armature	(1)	60	06-82-5348	8-32 x 7/8" Pan Hd. T-20	(3)
2	06-82-7453	8-16 x 2-1/4" Pan Hd. Plastite T-20	(2)	61	38-50-5191	Spindle	(1)
3	18-74-0141	220 Volt Field	(1)	62	45-06-0260	Spindle Seal	(1)
4	02-04-0850	Ball Bearing	(1)	63	34-80-2960	Internal Retaining Ring	(1)
8	31-50-0226	Motor Housing Assembly	(1)	64	02-04-1748	Ball Bearing	(1)
9	06-55-0835	8-32 Hex Nut	(5)	65	28-53-0270	Guard Hub	(1)
10	23-66-1810	Switch	(1)	66	34-40-2120	O-Ring	(1)
11	06-82-7251	8-16 x 3/8" Pan Hd. T-20	(1)	67	28-41-0686	7-1/4" Saw Lower Guard	(1)
12	22-20-0360	Brush Tube	(2)	68	34-60-2150	Retaining Ring	(1)
13	31-44-1106	Left Handle Half	(1)	69	43-62-0710	Lower Guard Handle	(1)
★ 14	06-82-2362	8-32 x 1" Pan Hd. Slit. T-20	(5)	70	06-82-7252	8-32 x 3/8" Pan Hd. T-20	(1)
15	23-44-0140	Brush Retaining Screw	(2)	71	43-34-0265	Inner Flange	(1)
16	22-18-0730	Carbon Brush Assembly	(2)	72	-----	7-1/4" Saw Blade (Select From Catalog)	(1)
17	22-24-0286	Brush Holder Assembly	(2)	73	43-34-0300	Outer Flange	(1)
18	06-82-7270	8-32 x 5/8" Pan Hd. T-20	(2)	74	06-75-0473	3/8-24 L.H. Blade Screw	(1)
19	06-92-0761	Stud	(1)	75	06-92-2520	Stud	(1)
20	45-88-7455	Washer	(1)	76	22-64-4480	Cord Set	(1)
21	44-40-0460	Adjustment Nut	(2)	77	45-88-0577	Wave Washer	(2)
★ 22	44-10-0200	Adjustment Lever	(2)	78	44-76-0170	Cord Protector	(1)
23	34-60-2330	Klipring	(2)	79	22-84-0700	Fan	(1)
24	44-60-1140	Pivot Pin	(1)	80	45-14-0235	Shim	(1)
25	14-74-0230	7-1/4" Saw Shoe Assembly	(1)	★ 81	34-40-1550	O-Ring	(1)
26	06-10-3195	5/16-18 x 3/4" Carriage Bolt	(1)	82	34-40-4170	O-Ring	(2)
27	06-57-5000	1/4-20 Hex Nut	(1)	83	45-88-0610	Washer	(1)
28	45-88-5245	Washer	(1)	84	40-50-8325	Spring	(1)
29	34-80-2120	Internal Retaining Ring	(1)	85	45-08-0300	Lockshaft	(1)
30	02-04-1536	Ball Bearing	(1)	86	34-60-0525	Retaining Ring	(1)
31	45-36-1010	Worm Spacer	(1)	87	44-40-0650	Spindle Lock Nut	(1)
32	45-06-0280	Armature Seal	(1)	88	45-88-7476	Washer	(2)
33	06-97-2200	No. 10 Lockwasher	(1)	★	12-20-0630	Service Nameplate Kit	(1)
34	06-55-1000	10-24 Hex Nut	(1)		49-96-6200	9/16" Utility Wrench	(1)
35	28-14-1418	Gear Case	(1)				
36	31-44-0600	Top Handle	(1)				
37	06-82-5320	8-32 x 5/8" Pan Hd. T-20	(2)				
38	06-82-7224	10-14 x 1" Pan Hd. Plastite T-25	(3)				
39	06-95-5690	3/8-16 x 1/2" Washer Hd. Hex Screw	(1)				
40	45-88-7475	Washer	(2)				
41	32-91-0115	Worm	(1)				
42	45-36-1020	Spacer	(1)				
43	02-04-1050	Ball Bearing	(1)				
44	45-88-0601	Washer	(1)				
45	06-57-5050	5/16-24 Lock Nut	(1)				
46	43-44-0240	Gasket	(1)				
47	31-15-0115	Hood	(1)				
48	06-82-5320	8-32 x 5/8" Pan Hd. T-20	(4)				
★ 49	42-38-0222	Bumper	(1)				
50	42-76-0470	Locking Collar	(1)				
51	45-04-0485	10-32 x 13/16" Bumper Screw	(1)				
52	06-82-5316	8-32 x 1/2" Pan Hd. T-20	(4)				
53	06-82-5348	8-32 x 7/8" Pan Hd. T-20	(2)				
54	40-50-8330	Guard Spring	(1)				
55	06-82-8856	8-32 x 1/2" Pan Hd. T-20	(1)				
56	28-41-0676	7-1/4" Saw Upper Guard	(1)				
★ 57	25-20-4732	7-1/4" Saw Guard Cover	(1)				
58	02-50-2423	Needle Bearing	(1)				
59	32-90-0107	Worm Gear	(1)				

**FIG. LUBRICATION**

35 1/2 to 3/4 oz. Worm Drive Oil, No. 49-32-0050.  
Align "U" notch in locking collar to be visible through oil fill hole before filling.

31,32, 61,62 Lubricate with worm drive oil prior to assembly.

**FIG. NOTES**

54 Do not use pliers or other tools that might nick or mar any part of this spring. Spring loop must move freely under screw and around raised boss on upper guard. Replace spring if damaged or deformed.

19,75 Use red loctite to assemble to motor housing.

32 Flat side of seal toward bearing.  
Replace if removed from gear case.

63 Sharp edge towards bearing.

82 Place in groove in gear case.

45 Replace if nut can be threaded on by hand.

