



SERVICE PARTS LIST

BULLETIN NO.
54-40-1904

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
7-1/4" WORM DRIVE		54-40-1903	Sept.'88
CATALOG NO. 6377	STARTING SERIAL NO. 620-74925	WIRING INSTRUCTION 58-01-0348	

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EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
the Assembly (Large #).

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
★ 1	16-70-0172	120 Volt Armature	(1)	45	06-57-5050	5/16-24 Lock Nut	(1)
★ 2	06-95-0385	10-24 x 2-1/4" Pan Hd. Swage Screw	(2)	46	43-44-0240	Gasket	(1)
★ 3	18-70-0142	120 Volt Field	(1)	47	31-15-0115	Hood	(1)
4	02-04-0850	Ball Bearing	(1)	48	06-82-5320	8-32 x 5/8" Pan Hd. Torx Screw	(4)
5	42-36-1220	Ground Screw Bracket	(1)	★ 49	42-38-0220	Bumper	(1)
6	06-95-0110	6-32 x 5/16" Pan Hd. Screw	(1)	★ 50	42-76-0470	Locking Collar	(1)
7	06-81-8820	Ground Screw	(1)	★ 51	45-04-0485	10-32 x 13/16" Bumper Screw	(1)
8	31-50-0226	Motor Housing Assembly	(1)	52	06-82-5316	8-32 x 1/2" Pan Hd. Torx Screw	(4)
9	06-55-0835	8-32 Hex Nut	(5)	53	06-82-5348	8-32 x 7/8" Pan Hd. Torx Screw	(2)
★ 10	23-66-1810	Switch	(1)	54	40-50-7780	Guard Spring	(1)
11	06-82-7252	8-32 x 3/8" Pan Hd. Torx Screw	(1)	55	06-82-5316	8-32 x 1/2" Pan Hd. Torx Screw	(1)
★ 12	22-20-0360	Brush Tube	(2)	56	28-41-0676	7-1/4" Saw Upper Guard	(1)
13	31-44-1106	Left Handle Half	(1)	★ 57	28-20-4733	7-1/4" Saw Guard Cover	(1)
14	06-82-2376	8-32 x 1-1/16" Pan Hd. Torx Screw	(5)	58	02-50-2423	Needle Bearing	(1)
15	23-44-0140	Brush Retaining Screw	(2)	★ 59	32-90-0107	Worm Gear	(1)
★ 16	22-18-0147	Carbon Brush Assembly	(2)	60	06-82-5348	8-32 x 7/8" Pan Hd. Torx Screw	(3)
★ 17	22-24-0286	Brush Holder	(2)	★ 61	38-50-5191	Spindle	(1)
18	06-82-7270	8-32 x 5/8" Pan Hd. Torx Screw	(2)	62	45-06-0260	Spindle Seal	(1)
19	06-92-0761	Stud	(1)	63	34-80-2960	Internal Retaining Ring	(1)
20	45-88-7455	Washer	(1)	64	02-04-1748	Ball Bearing	(1)
21	44-40-0460	Adjustment Nut	(2)	★ 65	28-53-0270	Guard Hub	(1)
22	44-10-0126	Adjustment Lever	(2)	66	34-40-2120	O-Ring	(1)
23	34-60-2330	Klipring	(2)	★ 67	28-41-0686	7-1/4" Saw Lower Guard	(1)
24	44-60-0550	Pivot Pin	(1)	68	34-60-2150	Retaining Ring	(1)
25	14-74-0210	7-1/4" Saw Shoe Assembly	(1)	69	43-62-0710	Lower Guard Handle	(1)
26	06-10-3195	5/16-18 x 3/4" Carriage Bolt	(1)	70	06-82-7252	8-32 x 3/8" Pan Hd. Torx Screw	(1)
27	34-60-0525	Retaining Ring	(1)	71	43-34-0265	Inner Flange	(1)
28	45-88-5245	Washer	(1)	72	-----	7-1/4" Saw Blade (Select From Catalog)	(1)
29	34-80-2120	Internal Retaining Ring	(1)	73	43-34-0300	Outer Flange	(1)
30	02-04-1535	Ball Bearing	(1)	74	06-75-0473	3/8-24 L.H. Blade Screw	(1)
31	45-36-1010	Worm Spacer	(1)	75	06-92-2520	Stud	(1)
32	45-06-0280	Armature Seal	(1)	76	22-64-3000	Cord Set	(1)
33	06-97-2200	No. 10 Lockwasher	(1)	77	45-88-0577	Wave Washer	(2)
34	06-55-1000	10-24 Hex Nut	(1)	78	44-76-0170	Cord Protector	(1)
★ 35	28-14-1418	Gear Case	(1)	79	22-84-0700	Fan	(1)
36	31-44-0600	Top Handle	(1)	★ 80	45-14-0235	Shim	(1)
37	06-82-5320	8-32 x 5/8" Pan Hd. Torx Screw	(2)	★ 81	34-40-1610	O-Ring	(1)
38	06-82-5410	10-24 x 1" Pan Hd. Taptite Torx Screw	(3)	★ 82	34-40-4170	O-Ring	(2)
★ 39	06-95-5690	3/8-16 x 1/2" Washer Hd. Hex Screw	(1)	★ 83	45-88-0610	Washer	(1)
★ 40	45-88-7475	Washer	(2)	★ 84	40-50-8325	Spring	(1)
41	32-91-0115	Worm	(1)	★ 85	45-08-0300	Lockshaft	(1)
42	45-36-1020	Spacer	(1)	★ 86	34-60-0525	Retaining Ring	(1)
43	02-04-1040	Ball Bearing	(1)	★ 87	44-40-0650	Spindle Lock Nut	(1)
44	45-88-0601	Washer	(1)	★ 88	45-88-7476	Washer	(2)
					12-99-0480	Nameplate Blank	(1)
					12-99-0161	Nameplate Blank (Canada)	
					49-96-6200	9/16" Utility Wrench	(1)

FIG. LUBRICATION

35 1/2 oz. Worm Drive Oil, No. 49-32-0050.

