



SERVICE PARTS LIST

BULLETIN NO.
54-40-6237

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
4-3/4" DEEP CUT TWO SPEED BANDSAW		54-40-6236	Nov. 2011
CATALOG NO. 6236N	STARTING SERIAL NO. C06B	WIRING INSTRUCTION 58-01-6236	

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EXAMPLE:
Component Parts
(Small #) Are Included
When Ordering The
Assembly (Large #).

★ = Part number change from
previous service parts list.

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.	FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	22-64-0545	Cord Set	(1)	64	06-82-5574	10-24 x 7/8" Pan Hd. Tapt. T-25 Screw	(2)
2	06-82-5394	1/4-20 x 3/4" Pan Hd. Taptite T-30 Screw	(2)	65	-----	Pin	(2)
3	-----	Handle Halve - Right	(1)	66	-----	Washer	(4)
4	06-82-5338	1/4-20 x 1/2" Pan Hd. Taptite T-30 Screw	(7)	67	-----	Ball Bearing	(2)
5	23-66-2726	Switch	(1)	68	-----	Ball Bearing	(8)
6	-----	Handle Halve - Left	(1)	69	-----	Washer	(4)
7	06-82-7252	8-32 x 3/8" Pan Hd. Slit. Tapt. T-20 Screw	(1)	70	-----	12-20 x .96" Slotted Screw	(4)
8	31-52-0060	Blade Release Lever	(1)	71	45-36-0720	Retaining Plate Spacer	(4)
9	45-88-7105	Wave Washer	(1)	72	44-52-0120	Blade Backing Pad	(1)
10	23-16-1340	Insulator	(1)	73	28-41-0020	Front Pulley Guard	(1)
11	06-75-4675	3/8-16 x 1" Socket Head Screw	(1)	74	44-66-0550	Pulley Guard Retaining Plate	(1)
12	31-44-0095	Front Handle	(1)	75	06-82-3810	1/4-20 x 1-1/4" Flat Hd. Tapt. T-27 Screw	(4)
13	23-44-0220	Brush Cap	(2)	76	06-75-1991	1/4-20 x 4" Hex Hd. Cap Screw	(2)
14	22-18-6230	Brush Spring Assembly	(2)	77	42-18-0190	Blade Tension Bar	(2)
15	43-86-6230	Rubber Insulator	(1)	78	06-82-5298	1/4-20 x 1" Pan Hd. Tapt. T-30 Screw	(2)
16	-----	Brush Tube	(2)	★79	14-46-0053	Intermediate Gear/Worm Shaft Kit	(1)
17	-----	Brush Tube Housing	(2)	80	40-50-0710	Blade Tension Spring	(2)
18	06-82-5292	1/4-20 x 7/8" Pan Hd. Taptite T-30 Screw	(4)	81	06-57-5000	1/4-20 Lock Nut	(2)
19	28-90-0020	Pulley Support	(1)	82	-----	Front Blade Guide Block	(1)
20	06-82-8828	8-32 x 5/16" Pan Hd. Taptite T-20 Screw	(1)	83	42-40-1010	Bushing	(1)
21	28-50-0050	Motor Housing	(1)	84	45-08-0172	Blade Release Shaft	(1)
★22	02-04-0854	Ball Bearing	(1)	★85	02-50-3236	Needle Bearing	(1)
23	23-66-0375	Speed Selector	(1)	86	06-82-9270	10-24 x 1/2" Pan Hd. Tapt. Shld. T-25	(1)
24	06-82-7270	8-16 x 5/8" Pan Hd. Slit. Plast. T-20 Scr.	(6)	87	43-54-0040	Blade Guard	(1)
25	31-55-0029	Coil Shield	(1)	88	06-82-8864	10-24 x 1/2" Pan Hd. Sems T-25 Screw	(1)
26	23-16-0020	Field Insulator	(1)	89	14-34-0615	Handle Kit	(1)
27	18-30-0125	Service Field	(1)	90	14-13-0570	Diaphragm Kit	(1)
28	06-82-7425	8-16 x 2" Pan Hd. Plastite T-20 Screw	(2)	91	22-20-0990	Brush Tube Kit	(2)
29	16-30-0121	Service Armature	(1)	92	14-46-1175	Chain/Sprocket Kit	(1)
30	31-05-0170	Baffle	(1)	93	42-28-0395	Front Guide Roller Kit	(1)
31	02-04-1050	Ball Bearing	(1)	94	42-28-0400	Rear Guide Roller Kit	(1)
32	-----	Diaphragm	(1)	95	06-82-7251	8-16 x 3/8" Pan Hd. Slit. Plast. T-20 Scr.	(1)
33	-----	Pin	(1)	96	14-30-0590	Gearcase Kit	(1)
34	02-04-1020	Ball Bearing	(1)		42-55-6230	Carrying Case, Optional (Not Shown)	(1)
35	-----	Intermediate Gear	(1)				
36	-----	Worm Shaft	(1)				
37	02-04-1030	Ball Bearing	(1)				
38	43-44-1130	Gasket	(1)				
39	28-14-0040	Gearcase	(1)				
40	06-82-3060	1/4-20 x 1-5/16" Pan Hd. Tapt. T-30 Scr.	(4)				
41	06-82-5394	5/16-18 x 13/16" Pan Hd. T-40 Mach. Scr.	(2)				
42	06-95-0500	Stick Screw	(2)				
43	12-99-0251	Nameplate Blank	(1)				
44	02-04-1210	Ball Bearing	(1)				
★45	32-90-0113	Worm Gear	(1)				
46	02-04-2700	Ball Bearing	(1)				
47	06-82-8842	8-32 x 3/8" Pan Hd. Tapt. Sems T-20 Scr.	(2)				
48	36-66-0525	Worm Gear Shaft	(1)				
49	-----	Sprocket	(1)				
50	-----	Roller Chain	(1)				
51	42-40-0580	Sleeve Bearing	(4)				
52	45-69-0010	Blade Pulley Tire	(2)				
53	28-95-0120	Blade Pulley	(2)				
54	45-88-7165	Pulley Hub Washer	(4)				
55	34-60-1400	Snap Ring	(2)				
56	31-15-1220	Pulley Cover	(2)				
57	06-82-2365	1/4-20 x 1-5/16" Pan Hd. T-30 Screw	(3)				
58	42-38-0290	Bumper	(1)				
59	42-12-0070	Blade Pulley Axle	(2)				
60	06-82-0100	12-24 x 9/16" T-25 Screw	(2)				
61	05-59-0115	12-24 Square Nut	(2)				
62	06-82-5330	10-32 x 5/8" Pan Hd. Tapt. T-25 Screw	(2)				
63	-----	Rear Blade Guide Block	(1)				

FIG. NOTES
19,85 Press Needle Bearing flush to surface of Pulley Support.

34,37,79 Assemble and install in Gearcase before 44 thru 48.

41 Torque to 95-135 in./lbs.

72 Apply Loctite Speed Bonder 326.

77 Dimension between outside edges of Blade Tension Bars 3-11/16" ± 1/16".

FIG. LUBRICATION
39 3 oz. Type "G" Grease, No. 49-08-4140.
1.5 oz. in each of two locations. (See Illustration on back).

