



SERVICE PARTS LIST

BULLETIN NO.
54-40-0115

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
SPEED CONTROL BANDSAW		54-40-0114	Feb.'89
CATALOG NO. 6227	STARTING SERIAL NO. 674-27001	WIRING INSTRUCTION 58-01-0728	

EXAMPLE:



Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	22-64-0155	Cord Set	(1)
2	44-76-0120	Cord Protector	(1)
3	31-17-0155	Cord Clamp	(1)
4	06-82-7270	8-16x5/8" Slit. Plastite Pan Hd. Torx Sc.	(2)
5	06-82-5292	1/4-20 x 7/8" Pan Hd. Tapt. Torx Sc.	(6)
6	31-44-0490	Right Handle Half	(1)
7	06-82-7270	8-16x5/8" Slit. Plastite Pan Hd. Torx Sc.	(4)
8	23-66-0765	Variable Speed Switch w/ Remote Assy.	(1)
9	06-82-7409	8-16 x 1/2" Pan Hd. Plastite Torx	(1)
10	31-44-0495	Left Handle Half	(1)
11	06-82-7252	8-32 x 3/8" Pan Hd. Slit. Tapt. Torx	(1)
12	28-62-0031	Blade Release Lever	(1)
13	06-42-2200	Woodruff Key	(1)
14	45-88-7105	Wave Washer	(1)
15	06-75-4675	3/8-16 x 1" Socket Hd. Screw	(1)
16	31-44-0330	Front Handle	(1)
17	23-44-0220	Brush Retaining Screw	(2)
18	22-18-0670	Carbon Brush Assembly	(2)
19	22-22-1355	Brush Holder Assembly	(2)
20	06-82-8828	8-32 x 5/16" Pan Hd. Tapt. Torx Screw	(1)
21	02-04-0911	Ball Bearing	(1)
22	31-55-0145	Coil Shield	(1)
23	31-05-0170	Fan Baffle	(1)
★24	28-28-1485	Diaphragm	(1)
★25	06-65-1155	3/16 x 5/8" Groove Pin	(1)
26	02-04-1040	Ball Bearing	(1)
27	16-50-0100	120 Volt Armature	(1)
28	06-82-7410	8-16 x 1-7/8" Slit. Pan Hd. Plast. Torx	(2)
29	18-50-0100	120 Volt Field	(1)
30	23-16-0425	Field Insulator	(1)
★31	28-50-6380	Motor Housing	(1)
32	28-90-0190	Pulley Support	(1)
33	06-82-5298	1/4-20 x 1" Pan Hd. Taptite Torx Screw	(4)
34	45-36-0720	Retaining Plate Spacer	(4)
35	06-82-5394	5/16-18 x 13/16" Pan Hd. Torx	(1)
36	44-52-0120	Blade Backing Pad	(1)
37	42-12-0070	Blade Pulley Axle	(2)
38	44-66-0550	Pulley Guard Retaining Plate	(2)
39	40-50-0710	Blade Tension Spring	(2)
40	42-18-0190	Blade Tension Bar	(2)
41	06-75-0255	1/4-20 x 4" Hex. Hd. Screw	(2)
42	06-82-3810	1/4-20 x 1-1/4" Flat Hd. Taptite Torx	(4)
43	06-82-5298	1/4-20 x 1" Pan Hd. Tapt. Torx Screw	(2)
44	45-69-0010	Blade Pulley Tire	(2)
45	28-95-0120	Blade Pulley	(2)
46	45-88-7165	Pulley Hub Washer	(4)
47	34-60-1400	Snap Ring	(2)
48	06-82-3024	1/4-20 x 1/2" Fil Hd. Taptite Torx Screw	(3)
49	28-20-1221	Blade Pulley Cover	(2)
50	42-40-0580	Sleeve Bearing	(4)
51	06-57-5000	1/4-20 Lock Nut	(2)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
52	02-50-1630	Needle Bearing	(1)
53	06-82-5574	10-24 x 7/8" Pan Hd. Tapt. Torx	(2)
54	02-25-0260	Cam Follower	(6)
55	42-28-0205	Front Blade Guide Block	(1)
56	28-41-0510	Front Pulley Guard	(1)
57	06-82-5330	10-32 x 5/8" Pan Hd. Tapt. Torx	(2)
58	14-73-0160	Blade Release Shaft Assy.	(1)
59	02-50-3230	Needle Bearing	(1)
60	48-39-0360	Bandsaw Blade	(1)
61	06-82-9264	10-24 x 1/2" Pan Hd. Tapt. Torx	(1)
62	43-54-0250	Blade Guard	(1)
63	06-82-8864	10-24 x 1/2" Pan Hd. Torx Sem	(1)
64	06-83-2686	1/4-20 x 3/4" Set Screw	(1)
65	32-90-0103	Worm Gear	(1)
66	02-04-2000	Ball Bearing	(1)
67	34-40-3115	O-Ring	(1)
68	43-76-0360	Worm Gear Shaft Housing	(1)
69	02-50-6400	Needle Bearing	(1)
70	06-42-2200	Woodruff Key	(1)
71	36-66-0510	Worm Gear Shaft	(1)
72	42-60-0100	Roller Chain	(1)
73	06-82-3060	1/4-20 x 1-5/16" Fil Hd. Tapt Torx	(3)
74	31-88-0010	Sprocket	(1)
75	06-82-8864	10-24 x 1/2" Pan Hd. Torx Sem	(2)
76	42-38-0030	Bumper	(1)
77	42-28-0210	Rear Blade Guide Block	(1)
78	28-14-2120	Gear Case	(1)
79	12-99-0250	Nameplate Blank	(1)
80	06-85-0200	Nameplate Screw	(2)
81	06-82-3060	1/4-20 x 1-5/16" Fil. Hd. Tapt. Torx	(4)
82	02-04-1030	Ball Bearing	(1)
83	45-36-1005	Spacer	(1)
84	32-91-0115	Worm	(1)
85	45-36-1000	Spacer	(1)
86	36-18-0040	Worm Drive Shaft	(1)
87	06-42-1200	Woodruff Key	(1)
88	32-40-1680	Intermediate Gear	(1)
89	02-04-1020	Ball Bearing	(1)
90	06-82-5394	5/16-18 x 13/16" Pan Hd. Torx	(1)
91	22-84-0770	Fan	(1)

FIG. NOTES

- 39 Dimension Between Outside Edges of Blade Tension Bars 3-11/16" ± 1/16".
- 53 Torque to 20-25 In./Lbs.
- 11,52, 56,74 Apply Type 242 Blue Loctite.
- 35,89 Apply Type 242 Blue Loctite- Torque to 75-115 In./Lbs.

FIG. LUBRICATION

- 77 3 Oz. Type "G" Grease, No. 49-08-4140.
- 1.5 Oz. in each of two locations (See Illustration).

