



SERVICE PARTS LIST

BULLETIN NO.
55-40-0650

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
14" ABRASIVE CUT-OFF MACHINE			Sept. 2013
CATALOG NO. 6176-50	STARTING SERIAL NO. 968A	WIRING INSTRUCTION 58-03-0546	

EXAMPLE:

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 Component Parts (Small #) Are Included
 When Ordering The Assembly (Large #).

FIG.	PART NO.	DESCRIPTION OF PART	QTY.	FIG.	PART NO.	DESCRIPTION OF PART	QTY.
1	05-81-0475	Pan Screw M5x10	(2)	54	02-04-0035	Ball Bearing	(1)
2	42-92-0515	Rear Cover	(1)	55	32-75-0020	Gear	(1)
3	05-81-0495	Clamp Screw M5x6 (Incl. w/Fig. 4)	(2)	56	42-74-0030	Locking Cog	(1)
4	28-50-0015	Motor Housing	(1)	57	02-04-0045	Ball Bearing	(1)
5	22-24-0025	Brush Holder Cap	(2)	58	05-42-0015	Key	(1)
6	22-16-0055	Carbon Brush	(2)	59	38-50-0055	Spindle	(1)
7	22-20-0015	Brush Holder	(2)	60	43-54-0015	Safety Cover Assy.	(1)
8	05-81-0520	Pan Head Screw M5x20 Phillips	(4)	61	05-90-0020	Spring Washer	(4)
9	05-90-0020	Spring Washer	(10)	62	05-81-0475	Machine Screw M5x10	(4)
10	43-74-0015	Chain Hook	(1)	64	43-34-0905	Flange	(2)
11	18-82-0020	Service Field	(1)	65	50-93-6235	Abrasive Wheel	(1)
12	45-12-0560	Field Plate	(2)	66	45-88-0015	Flat Washer	(1)
13	05-81-0680	Pan Head Screw M5x70	(2)	67	05-09-0175	Lock Washer	(1)
14	31-05-0015	Fan Baffle	(1)	68	05-75-0015	Hex Head Screw M10x25	(1)
15	45-88-0135	Wave Washer	(1)	70	45-88-8850	Washer 5 x 11 x 1.5	(1)
16	02-04-0015	Ball Bearing	(1)	71	45-84-0015	Handle Assembly	(1)
17	16-82-0020	Service Armature	(1)	72	44-94-0020	Rivet Screw Rod	(1)
18	02-04-0025	Ball Bearing	(1)	73	44-40-0015	Vise	(1)
19	05-90-0010	Spring Washer	(1)	74	42-60-0025	Chain	(1)
20	05-81-0475	Pan Head Screw M5x10	(1)	75	05-75-0025	Hex Head Bolt M8x30	(2)
21	44-76-0101	Cord Protector	(2)	76	45-88-0025	Washer	(1)
22	44-76-0102	Cord Shell	(1)	77	44-64-0015	Pivot	(1)
23	22-64-0930	Cord Assembly	(1)	78	05-92-0045	Retaining Ring	(1)
24	05-55-0010	Hex Nut M4x5	(2)	79	45-88-8420	Washer	(2)
25	05-55-0030	Hex Nut M5x5	(4)	80	05-90-0175	Spring Lockwasher	(2)
26	31-44-0015	Top Handle Left	(1)	81	05-75-0015	Hex Head Bolt M10x30	(2)
27	31-44-0025	Top Handle Right	(1)	82	42-65-0015	Guide Plate	(1)
28	05-81-0775	Pan Head Screw M5x30	(2)	83	06-65-0016	Cotter Pin	(1)
29	05-81-0810	Pan Head Screw M4x28	(2)	84	45-88-0745	Washer	(1)
30	12-65-3365	Nameplate	(1)	85	44-66-0015	Vise Plate	(1)
31	31-40-0115	Upper Arm	(1)	86	05-75-0035	Adjusting Bolt M10x55	(1)
32	44-76-0060	Cord Holder	(1)	87	05-55-0015	Nut M10x14	(1)
33	44-76-0065	Cord Clamp	(1)	88	45-04-0725	Screw 3/16x1/4	(2)
34	05-78-0015	Screw M4x16	(4)	89	43-54-0045	Chip Protector	(1)
35	40-50-0115	Torsion Spring B	(1)	90	05-81-0900	Machine Screw M8x30	(3)
36	06-65-0015	Hinge Core	(1)	91	05-90-0030	Spring Washer	(3)
37	42-36-0035	Hinge Core Cover	(2)	92	45-88-0755	Washer	(3)
38	05-90-0175	Spring Lockwasher	(2)	93	44-34-0015	Rubber Foot	(3)
39	05-75-0045	Socket Head Bolt M10x45	(2)	94	10-15-0426	Warning Label	(1)
40	05-81-0790	Pan Head Screw M5x25	(1)	95	31-06-0015	Base	(1)
41	31-44-0037	Handle Left	(1)	96	49-96-0025	Wrench	(1)
42	05-81-0775	Pan Head Screw M5x30	(1)	97	05-55-0015	Nut M10x14	(1)
43	05-81-0795	Pan Head Screw M4x10	(1)	98	05-09-0030	Spring Washer	(1)
44	05-90-0010	Spring Washer	(1)	99	42-68-0025	Vise Guide	(1)
45	23-66-0217	Switch	(1)	100	43-77-0020	Wrench Holder	(1)
46	31-44-0031	Handle Right	(1)	101	05-90-0030	Spring Washer	(2)
48	05-81-0520	Phillips Pan Head Screw M5x20	(4)	102	05-75-0025	Hex Head Bolt M8x30	(2)
49	42-42-0025	Rubber Plug	(2)	103	05-81-0905	Pan Head Screw M8x16	(1)
50	44-60-0035	Locker Shaft	(1)	104	05-90-0030	Spring Washer	(1)
51	42-36-0055	Locker Plate	(2)	105	45-88-0055	Washer	(1)
52	34-60-0015	E Clamp	(1)	106	44-04-0015	Iron Foot	(1)
53	40-50-0125	Spring	(1)	107	05-81-0805	Pan Head Screw M4x10	(2)
				109	22-33-0075	Suppressor	(1)

