



# SERVICE PARTS LIST

**BULLETIN NO.**  
55-38-1225

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
<b>125mm ANGLE GRINDER</b>			Sept. '98
<b>CATALOG NO. 6149-50</b>	STARTING SERIAL NUMBER	<b>919A</b>	
		WIRING INSTRUCTION See Below	

**EXAMPLE:**  
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

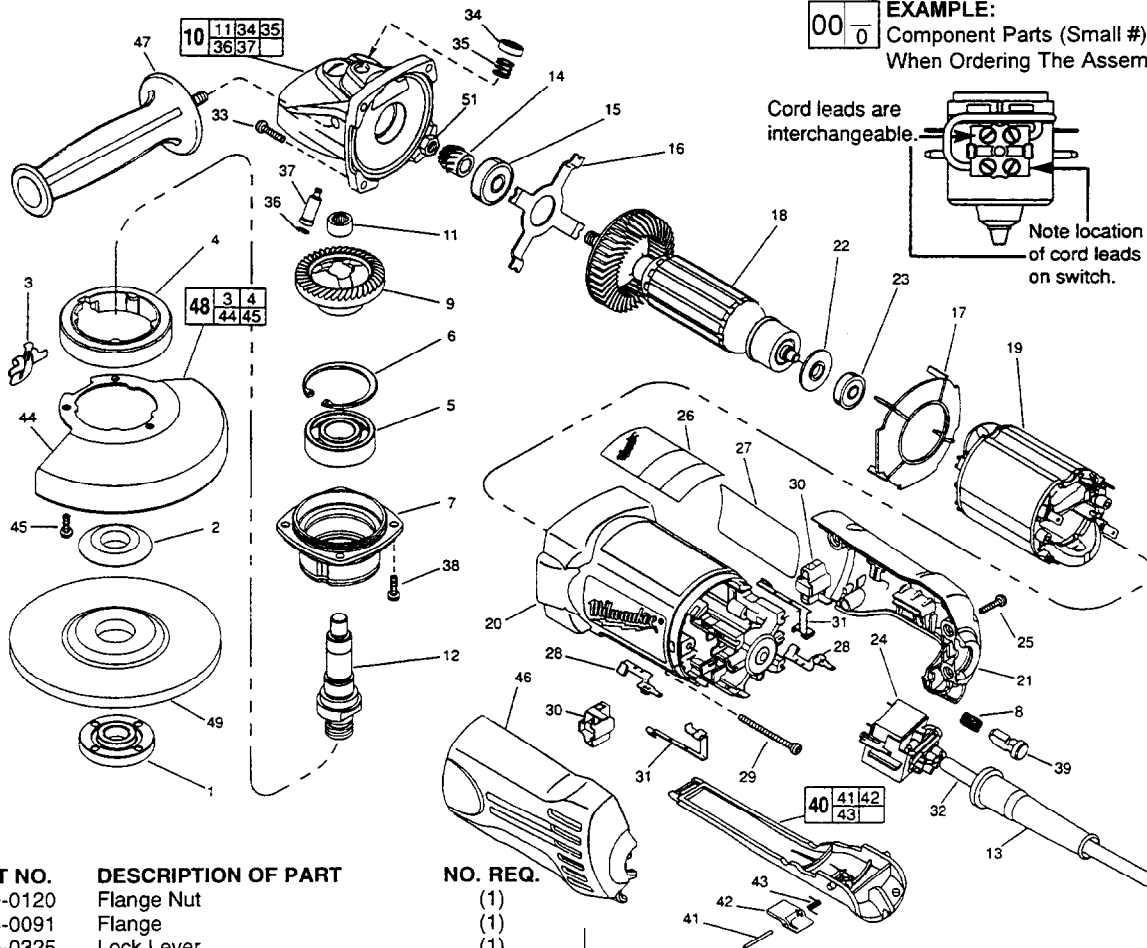


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	05-59-0120	Flange Nut	(1)
2	49-05-0091	Flange	(1)
3	44-20-0325	Lock Lever	(1)
4	45-36-1551	Spacer	(1)
5	02-04-1745	Ball Bearing	(1)
6	34-80-2960	Retaining Ring - Internal	(1)
7	28-52-0222	Spindle Hub	(1)
8	40-50-0921	Compression Spring	(1)
9	32-05-1310	P.M. Gear	(1)
10	25-14-2350	Gear Case Assembly	(1)
11	02-50-2423	Needle Bearing	(1)
12	38-50-6065	Spindle	(1)
13	44-76-0210	Cord Protector	(1)
14	32-60-1310	Pinion Gear	(1)
15	02-04-2076	Ball Bearing	(1)
16	44-66-5345	Bearing Retainer Plate	(1)
17	42-14-0400	Baffle	(1)
18	16-04-0130	Armature	(1)
19	18-04-0130	Field	(1)
20	31-50-1100	Motor Housing	(1)
21	31-15-0450	Right Cover	(1)
22	23-16-0100	Commutator Insulator	(1)
23	02-04-2080	Ball Bearing	(1)
24	23-66-2406	Switch Assembly	(1)
25	06-82-7271	6-19 x 7/8" Pan Hd. Plastite T-15	(4)
26	-----	Nameplate	(1)
27	-----	Logo Label	(1)
28	23-74-1206	Brush Terminal	(2)
29	06-82-7421	6-19 x 3-1/4" Pan Hd. Slit. Plast. T-15	(2)
30	22-20-0558	Brush Holder Assy. (Incl. Carbon Brush)	(2)
31	23-74-1201	Switch Terminal	(2)
32	22-64-4535	Cord Set	(1)
33	06-82-7326	8-16 x 1" Pan Hd. Slit. Plast. T-20	(4)
34	31-12-0205	Cap	(1)
35	40-50-8650	Compression Spring	(1)
36	34-40-4300	O-Ring	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
37	44-60-0845	Lock Pin	(1)
38	06-82-5316	8-32 x 1/2" Pan Hd. Slit. Tapt. T-20	(4)
39	31-53-0112	Plug	(1)
40	31-92-0320	Paddle Assembly	(1)
41	06-65-1915	Pin	(1)
42	42-42-0390	Lock-Off Button	(1)
43	40-50-8750	Torsion Spring	(1)
44	28-41-1025	Hood	(1)
45	06-82-7251	8-16 x 3/8" Pan Hd. Slit. Plast. T-20	(3)
46	31-15-0455	Left Cover	(1)
47	49-15-0310	Side Handle	(1)
48	49-12-0366	Guard Assembly	(1)
49	-----	125mm Disc - Select From Catalog	(1)
51	06-55-3850	Hex Nut	(1)

**FIG. LUBRICATION:**

- 9,14 Type "O" Grease, No. 49-08-4200, Must Be Applied To All Gear Teeth.
- 10 18-21 Grams Type "O" Grease, No. 49-08-4200.

**FIG. NOTES:**

- 7 Position The Spindle Hub With The Side That Has The Word "Back" Orientated Toward The Rear Of The Tool. Press 2.3mm Below Casting Surface.
- 32 Tuck All Cord Leads Away From Vent Openings. Strip Cord Leads 4.6mm, Cord Lead Length 64mm.
- 51 Torque To 2.85-4.0 Nm.