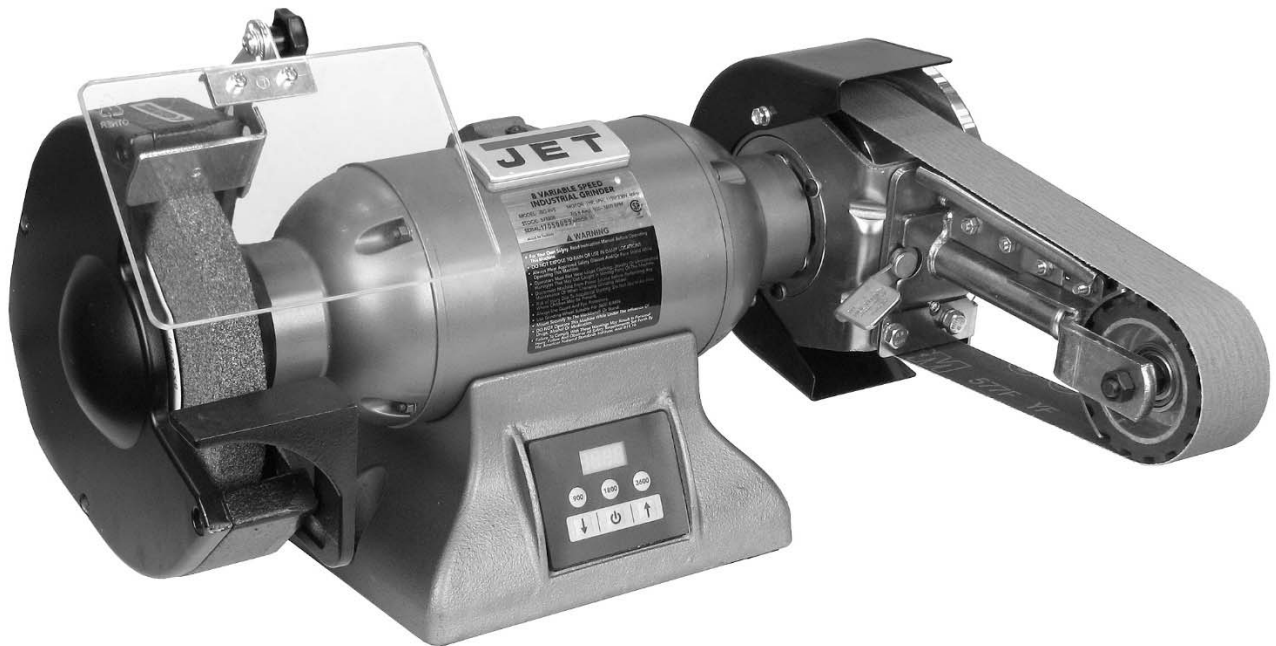




# Operating Instructions and Parts Manual 8-inch Industrial Bench Grinder with Multitool Attachment

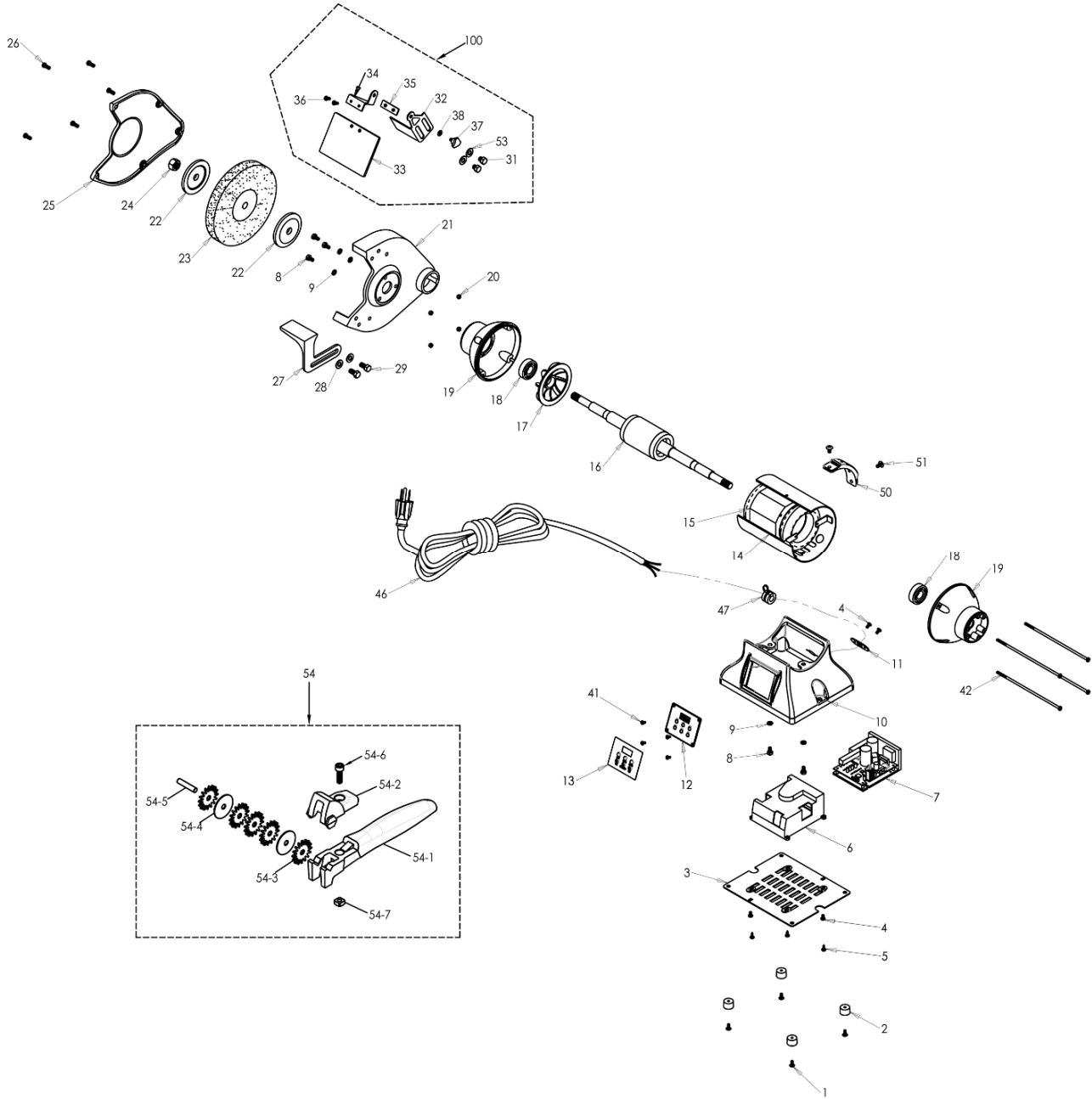
Model IBGM-8VS



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**Part No. M-577218**  
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# 12.1.1 IBGM-8VS Variable Speed Grinder w/Multitool Attachment – Exploded View



## 12.1.2 IBGM-8VS Variable Speed Grinder w/Multitool Attachment – Parts List

Index No.	Part No.	Description	Size	Qty
1	IBG8-01	Truss Head Screw	3/16"-24 x 1/4"	4
2	IBG8-02	Rubber Pad		4
3	IBG8-03	Base Plate		1
4	IBG8-04	Truss Head Screw	3/16"-24 x 3/8"	4
5	F011289	Truss Head Phillips Tap Screw	#8x1/2"	4
6	IBG8VS-06	Electrical Box		1
7	IBG8VS-07	Inverter PCB		1
8	TS-0050021	Hex Cap Screw	1/4"-20 x 5/8"	5
9	TS-0720071	Lock Washer	1/4"	5
10	IBG8VS-10	Base		1
11	IBG8-11	Cord Plate		1
12	IBG8VS-12	Control Panel w/ Digital Readout (includes #13)		1
13	IBG8VS-13	Panel Decal		1
14	IBG8VS-14	Motor Housing		1
15	IBG8VS-15	Stator		1
16	IBG8VS-16	Rotor		1
17	IBG8-17	Motor Fan		1
18	BB-6204ZZ	Ball Bearing	6204ZZ	2
19	IBG8-19	End Bell		2
20	TS-1540031	Hex Nut	M5	4
21	IBG8-21	Wheel Guard		1
22	IBG8-22	Wheel Flange		2
23	IBG8-23	Grinding Wheel	#36 Grit, 8" Dia	1
24	IBG8-24	Hex Nut (Left Hand Thread)	5/8"	1
25	IBG8-25	Wheel Cover		1
26	IBG8-26	Truss Head Screw	1/4"-20 x 3/4"	6
27	IBG8-27	Tool Rest-Left		1
28	TS-0680041	Flat Washer	3/8"	2
29	IBG8-29	Hex Cap Screw	3/8"-16 x 3/4"	2
31	TS-0060011	Hex Cap Screw	3/8"-16 x 1/2"	4
32	IBG8-32	Spark Guard – Left		1
33	IBG8-33	Eye Shield		1
34	IBG8-34	Eye Shield Bracket -Left		1
35	IBG8-35	Eye Shield Plate		1
36	IBG8-36	Truss Head Screw	3/16"-24 x 1/2"	2
37	IBG8-37	Knob		1
38	TS-0680021	Flat Washer	1/4"	1
41	TS-2284082	Pan Head Screw	M4 x 8	4
42	IBG8-42	Screw	M5 x 0.8 x 205	4
46	IBG8-46	Power Cord with 15A Plug	16AWG x 3C SJT	1
47	IBG8-47	Strain Relief		1
50	IBG8-50	Lamp Fixed Bracket		1
51	F000296	Flat Hd Phillips Machine Screw	1/4"-20 x 3/8"	2
53	TS-0680041	Flat Washer	3/8"	2
54	IBG8-54	Dresser Assembly	Dia. 1-1/4	1
54-1	IBG8-54-1	Body		1
54-2	IBG8-54-2	Hood		1
54-3	IBG8-54-3	Cutter		4
54-4	IBG8-54-4	Cutter Washer		2
54-5	IBG8-54-5	Pin	6mm	1
54-6	TS-1503051	Socket Head Cap Screw	M6 x 20	1
54-7	IBG8-54-7	Square Nut	M6	1
100	IBG8-100	Eye Shield Assembly – Left (includes 31-38,53)		1
	JET-92	JET Logo (not shown)	92x38mm	1
	LM000341	ID/Warning Label, IBGM-8VS (not shown)		1
<b>MultiTool Attachment:</b>				
	577115	Rubber Contact Wheel (not shown)	2" x 3-1/2"	1

For other replacement parts on the Multitool attachment, contact Multitool at 800-660-0880.