



SERVICE PARTS LIST

BUL. 54-32-1102

POLISHER

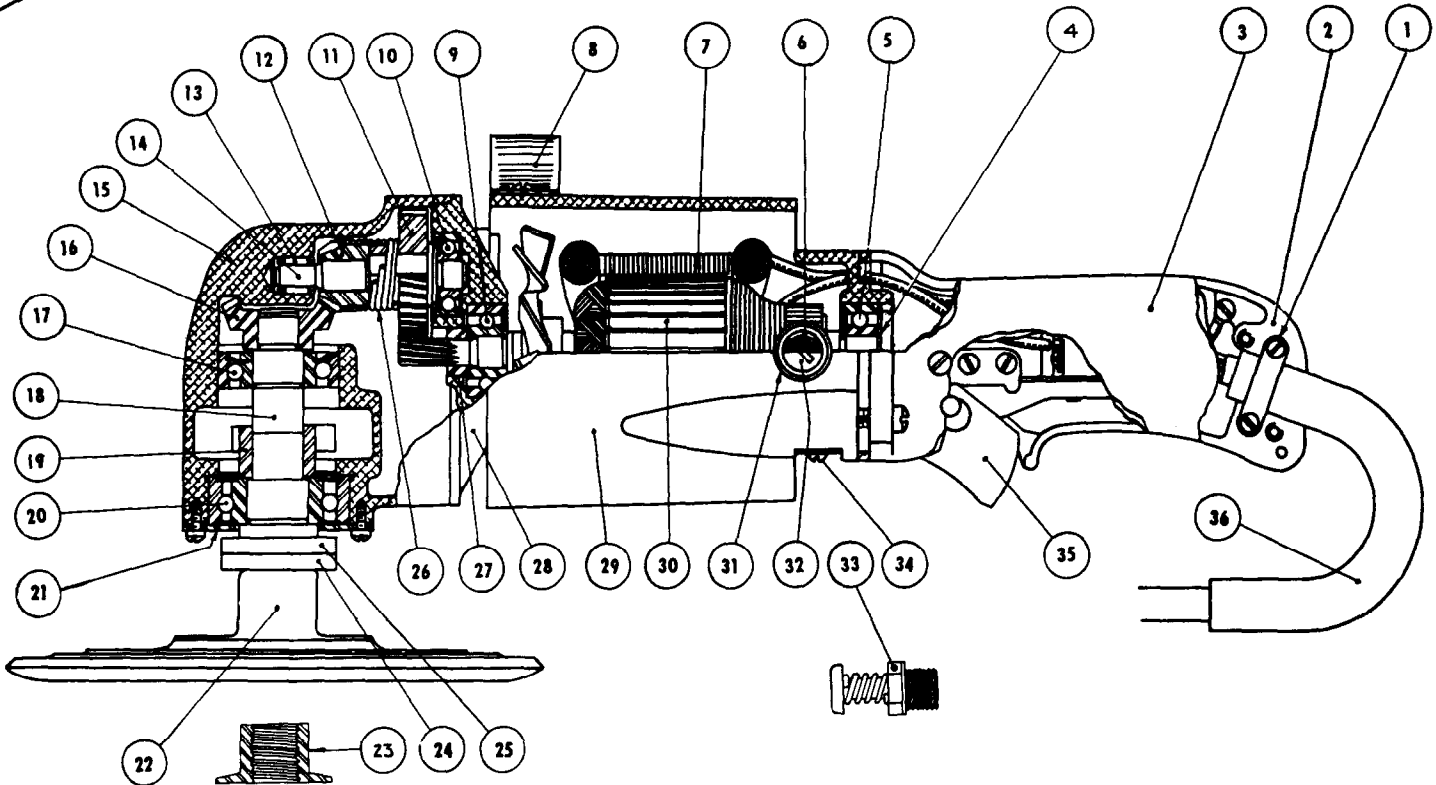
REVISED BUL 6140-3 DATE April '68

Catalog No. 5530

Starting Serial No. **140-3198**

WIRING INSTR. **58-01-0310**

Both Model and Serial No. must be furnished to obtain correct parts.



ILLUSTRATED PARTS

FIG.	PART NO.	DESCRIPTION OF PART	FIG.	PART NO.	DESCRIPTION OF PART
1	28-17-0200	Cord Clamp Strap	18	38-50-3751	Spindle
2	28-44-1041	Handle (Switch Mounting Side)	19	42-74-0061	Spindle Locking Cog
3	28-44-9081	Handle (Switch Cover Side)	20	02-04-2060	Ball Bearing (Lower)
★4	43-86-0050	Handle Insulator	★21	45-88-0220	Ball Brg. Retaining Washer
★5	02-04-0970	Ball Bearing (Comm. End)	22	49-36-2500	Rubber Backing Pad
6	22-18-0170	Carbon Brush Assemblies	23	44-40-0160	Disc Nut (5/8-11 Thread)
★7	18-62-1035	Field Assembly	24	45-88-0160	Hub Rubber Washer
8	28-79-0321	Tool Rest	25	45-88-0141	Hub Steel Washer
9	02-04-1260	Ball Bearing (Pinion End)	26	40-50-3100	Drive Spring
10	02-04-0910	Ball Bearing	27	45-28-0060	Grease Slinger
11	32-40-1301	Intermediate Gear	28	28-28-0981	Diaphragm
12	32-05-1101	Bevel Gear (Sold Only With 32-05-1081 as a set)	29	28-50-4881	Motor Housing
13	02-50-1630	Needle Bearing	★30	16-62-1025	Armature Assembly
14	36-66-3251	Intermediate Shaft	31	22-22-0120	Brush Holder Assembly (2)
15	28-14-1082	Gear Case	32	23-44-0065	Brush Retaining Cap (2)
16	32-05-1081	Bevel Gear (See Item 12)	33	44-20-0060	Spindle Lock Assembly
17	02-04-1710	Ball Bearing (Upper)	34	44-66-0230	Commutator Cover Plate (2)
			35	23-66-0270	Switch Assembly
			36	22-64-0090	Cord Set

MISCELLANEOUS PARTS NOT SHOWN

PART NO.	DESCRIPTION OF PART	PART NO.	DESCRIPTION OF PART
12-98-2500	Name Plate	06-81-5400	8-32x5/16 Bind Hd. Switch Mtg. Screws Sems (2)
34-60-0900	Armature Retaining Ring	06-81-8625	6-32x1/4 (Brass) Sem Rd. Hd. Ground Wire Sc.
43-62-0141	Side Handle	06-81-3750	8-32x1 Oval Hd. Handle Cover Screw
06-81-6950	10-24x1/2 Fil. Hd. Sem Tool Rest Screw (2)		
06-81-7300	10-24x1-3/4 Fil. Hd. Sems Gear Case Scs. (4)	06-81-8950	8-32x2 1/4 Rd. Hd. Sems Field Screws (2)
06-81-3700	8-32x7/8 Oval Hd. Handle Cover Screws (2)	06-81-8650	6-32x1/4 Rd. Hd. Commutator Cover Scs. Sems (2)
06-83-2650	1/4-20x3/8 Unbrako Knurled Point Socket Hd. Hd'less Brush Holder Set Screws (2)	06-81-6050	8-32x5/16 Fil. Hd. Sems Ball Brg. Retg. Washer Scs. (6)
06-81-7550	12-24x3/4 Fil. Hd. Sem Switch Handle Scr. (4)	06-81-8200	4-36x3/16 Rd. Hd. Sems Name Plate Screws (2)
06-81-6150	8-32x1/2" Fil. Hd. Cord Clamp Sem (2)	48-03-0010	Attachment Plug Adaptor
06-42-1200	Woodruff Key	06-97-1800	Lock Washer (4)
06-42-1600	Woodruff Key	45-88-5320	Flat Washer