



# Pneumatic Chipping Hammer

**#550640, JCT-3640**

**#550641, JCT-3641**

**#550642, JCT-3642**

**#550643, JCT-3643**

**#550644, JCT-3644**

**#550645, JCT-3645**



## Operation & Parts Manual

M-550640

Edition 4

11/2018

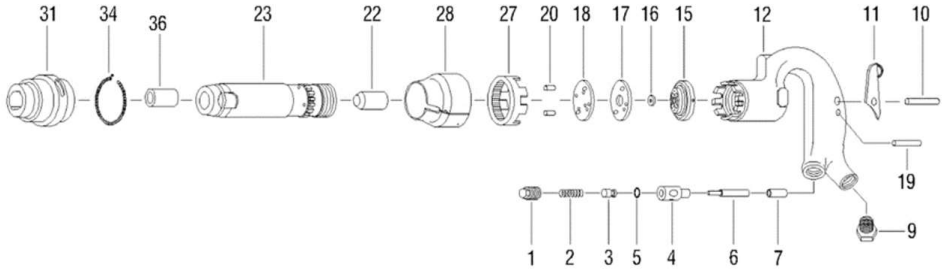


Stock No.:
Serial No.:
Purchased from:
Date purchased:

**JET**  
427 New Sanford Road  
LaVergne, TN 37086  
Ph.: 800-274-6848  
[www.jettools.com](http://www.jettools.com)

Copyright © 2017 JET

# #550645, JCT-3645 4-in. Chipping Hammer, hex shank



Index	Part No.	Description	Qty
1	JCT3640-01	Throttle valve plug 1/2PT	1
2	JCT3640-02	Throttle valve spring	1
3	JCT3640-03	Throttle valve	1
4	JCT3640-04	Throttle valve bushing	1
5	JAT452-32	O-ring Ø6x2mm	1
6	JCT3640-06	Push rod	1
7	JCT3640-07	Push rod sleeve	1
9	JCT3640-09	Air inlet, 3/8NPT	1
10	701-140	Roll pin 6x20mm	1
11	JCT3640-11	Trigger	1
12	JCT3640-12	Handle	1
	JCT3640-12A	Handle assembly (#1~12,19)	1
15	JCT3640-15	Upper valve seat	1

Index	Part No.	Description	Qty
16	JCT3640-16	Valve	1
17	JCT3640-17	Valve plate	1
18	JCT3640-18	Lower valve seat	1
19	5F-E208	Roll pin 5x28mm	1
20	JCT3640-20	Dowel pin 7.8x22.5mm	2
22	JCT3644-22	Piston 4 in.	1
23	JCT3644-23	Cylinder 4 in.	1
27	JCT3640-27	Clutch ring	1
28	JCT3640-28	Exhaust shield	1
31	JCT3640-31	Retainer	1
34	JCT3640-34	Retainer coil spring	1
36	JCT3641-36	Shank bushing 0.58 hex	1

JCT3640-RPK, Repair Kit, contains #2,3,4,5,6,7

JCT3640-RBK, Rebuild Kit, contains #15,16,17,18,20(2)