

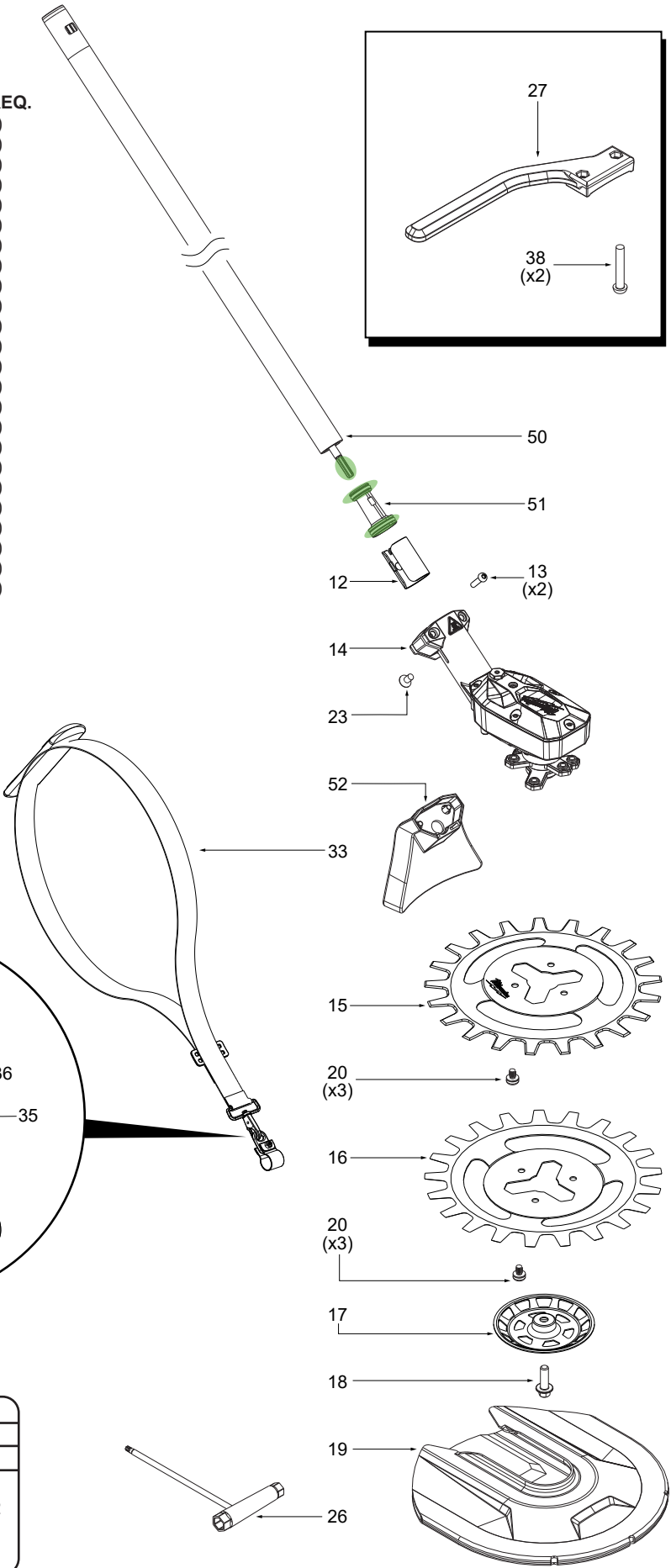
No. 49-16-2794

Reciprocator Attachment

Serial No. N99A

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
12	31-86-0048	Spacer, Sleever	(1)
13	05-78-0033	M5 x 20mm Pan Hd. Torx T-25 B Screw	(2)
14	28-14-0073	Gearcase Assembly	(1)
15	-----	Upper Blade	(1)
16	-----	Bottom Blade	(1)
17	45-22-0063	Blade Cap	(1)
18	06-74-1050	Flange Bolt	(1)
19	42-92-0137	Blade Cover	(1)
20	05-74-0239	Flanged Screw	(6)
23	05-80-0012	M6 x 12mm Flat Hd. Hex Recess B Screw	(1)
26	45-96-0035	Wrench	(1)
27	42-34-0016	Brush Cut Barrier Guard	(1)
29	10-22-0275	Long Warning Label (Not Shown)	(1)
31	12-20-0385	Service Nameplate (Not Shown)	(1)
33	-----	Shoulder Strap	(1)
34	44-66-0039	Shoulder Strap Mounting Plate	(1)
35	06-57-0625	M5 Nylon Insert Hex Nut	(1)
36	45-56-0011	Shoulder Strap Mounting Band	(1)
37	05-74-0015	M6 x 21.5mm Cap Hd. T-30 Mach. Screw	(1)
38	-----	M6 x 36mm Pan Hd. T-30 B Mach. Screw	(2)
50	45-76-0147	Tube Assembly	(1)
51	34-40-0252	Tube Seal Assembly	(1)
52	43-54-0041	Guard Assembly	(1)
53	45-56-0012	Shoulder Strap Assembly	(1)

NOTE: Apply 2g of type "J" grease (49-08-4220) to the spline of the Tube Assembly (#50). Apply 0.5g to each of the O-rings on the Tube Seal Assembly (#51).



SCREW TORQUE SPECIFICATIONS				
FIG.	PART NO.	WHERE USED	SEAT TORQUE	
			(kgf-cm)	(lb-in)
13	05-78-0033	Gearbox (14)	32-38	28-33
18	06-74-1050	Blade Cap (17)	190-210	165-182
20	43-54-0041	Blades (15,16)	56-66	49-57
23	05-80-0012	Gearbox (14)	20-25	17-21