

PLUNGE BASE ASSEMBLY. 48-10-2838

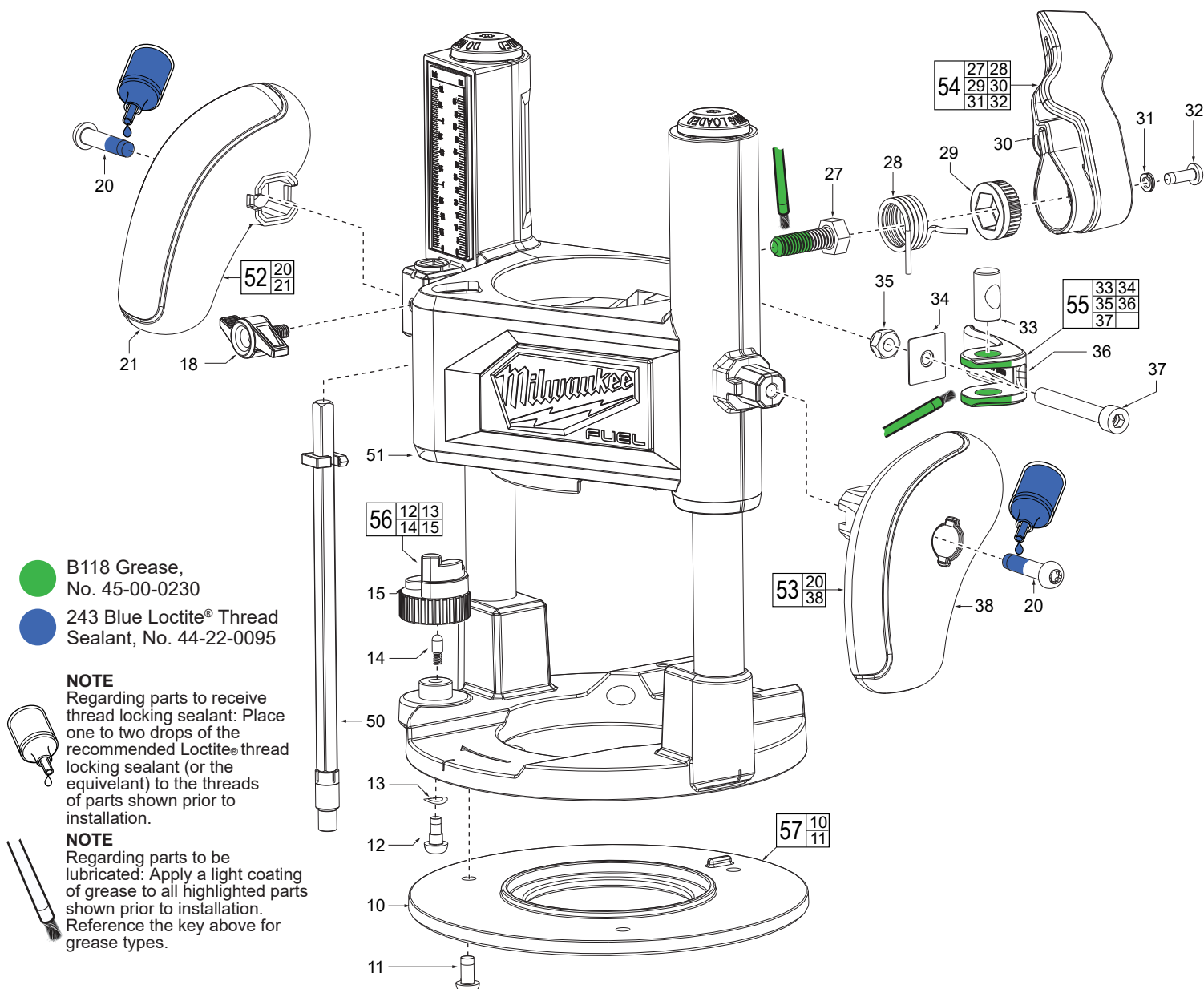


FIG.	PART NO.	DESCRIPTION OF PART	QTY.
10	-----	Sub Base	(1)
11	-----	M5 x .8 PH T-25 Screw	(3)
12	-----	M4 x 10mm PH T-25 Screw	(1)
13	-----	Curved Washer	(1)
14	-----	Spring & Cover Assy.	(1)
15	-----	Depth Turret	(1)
16	-----	Fine Adjustment Knob	(1)
17	-----	Rubber O-Ring	(1)
18	43-98-0101	2 Nub Knob	(1)
19	-----	Depth Stop Rod	(1)
20	-----	M6 x 1 CH T30 Screw	(2)
21	-----	Left Handle	(1)
24	-----	Scale Pointer	(1)
27	-----	M8 x 23mm Brass Screw	(1)
28	-----	Plunge Lock Spring	(1)
29	-----	Screw Cap	(1)
30	-----	Plunge Lock Lever	(1)
31	-----	Spring Washer	(1)
32	-----	#8-32 PH T-20 Screw w/Nylok	(1)
33	-----	Cam Lock Pin	(1)
34	-----	Wear Plate	(1)
35	-----	M6 Nylon Insert Nut	(1)
36	-----	Cam Lock Handle	(1)
37	-----	M6 x 45mm Hex Screw w/Nylok	(1)

FIG.	PART NO.	DESCRIPTION OF PART	QTY.
38	-----	Right Handle	(1)
39	12-25-0579	Nameplate (Not Shown)	(1)
50	31-17-0198	Depth Rod Service Assembly	(1)
51	14-46-0350	Plunge Base Casting Service Assembly	(1)
52	31-44-0467	Left Handle Service Kit	(1)
53	31-44-0468	Right Handle Service Kit	(1)
54	44-10-0111	Lock Lever Service Kit	(1)
55	44-10-0112	Cam Lock Lever Service Kit	(1)
56	42-46-0266	Turret Service Kit	(1)
57	43-76-0082	Sub Base Service Kit	(1)

SCREW TORQUE SPECIFICATIONS				
FIG.	PART NO.	WHERE USED	SEAT TORQUE	
			(kgf-cm)	(lb-in)
11	-----	Sub Base Assy	12-16	10-14
12	-----	Turret	5-7	4-6
20	-----	Handles	35-45	30-39
27	-----	Lock Lever	8-12	7-10
32	-----	Lock Lever	16-20	14-17
37	-----	Cam Lock Lever	35-43	30-37