



# SERVICE PARTS LIST

**BULLETIN NO.**  
**54-36-0200**

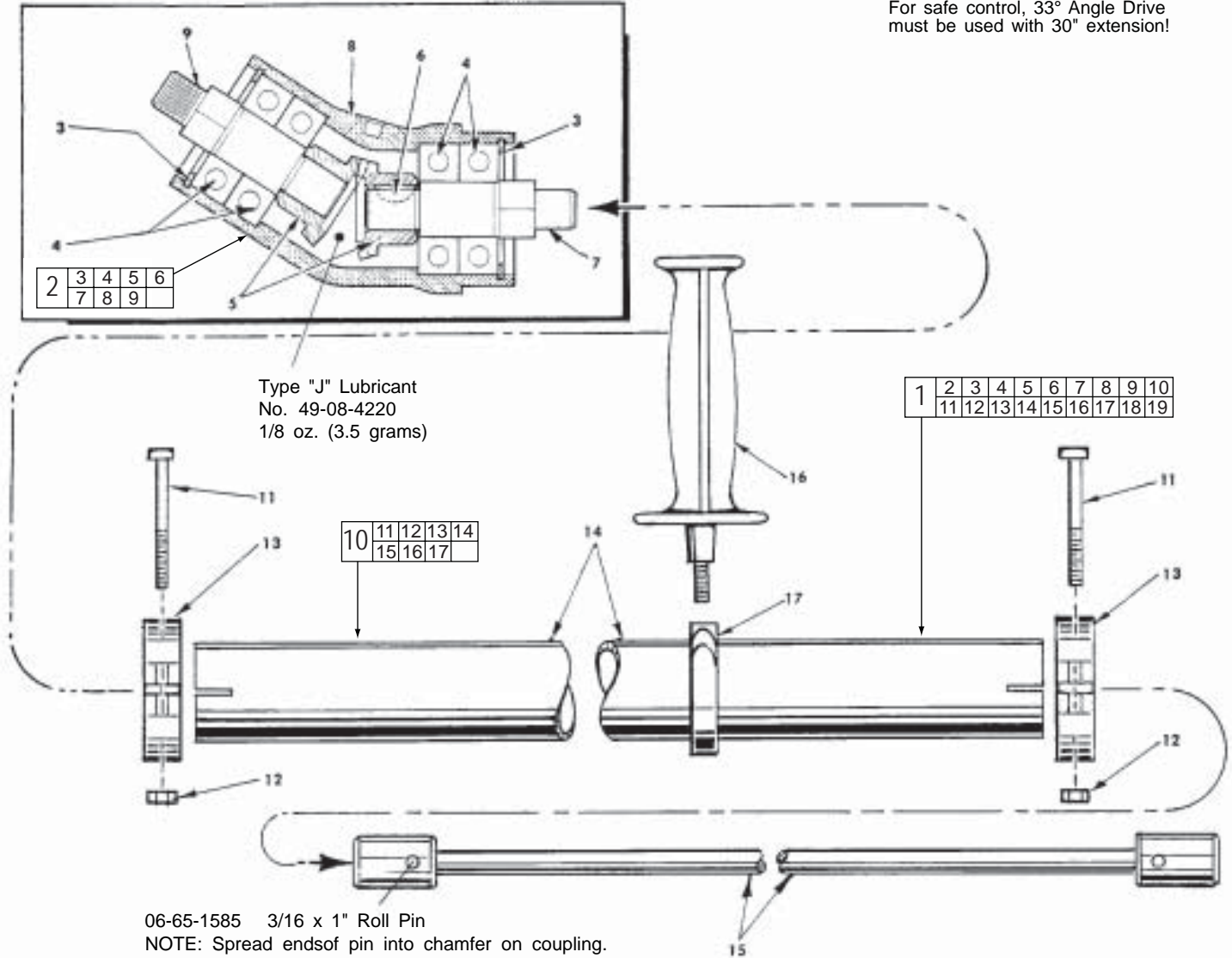
| SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS |                                  | REVISED BULLETIN   | DATE      |
|--|----------------------------------|--------------------|-----------|
| <b>48-06-2860</b>                                      | <b>33° ANGLE DRIVE EXTENSION</b> |                    | June 2013 |
| <b>48-95-0400</b>                                      | <b>30" ANGLE DRIVE EXTENSION</b> | WIRING INSTRUCTION |           |

**L.H. CHUCK SCREWS (Not included in Angle Drives or Extensions)**  
 06-75-3150 1/4-20 x 1" L.H. Socket Head Cap Screw  
 06-75-3155 1/4-20 x 1" L.H. Socket Head Cap Screw

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**EXAMPLE:**  
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

**NOTE:**  
For safe control, 33° Angle Drive must be used with 30" extension!



| FIG. | PART NO.          | DESCRIPTION OF PART   | NO.REQ. | FIG. | PART NO.          | DESCRIPTION OF PART                                      | NO.REQ. |
|------|-------------------|---|---------|------|-------------------|--|---------|
| 1    | <b>48-06-2860</b> | 33° Angle Drive Extension<br>(Includes Fig. Nos. 2 Thru 19) | (1)     | 10   | <b>48-95-0400</b> | Angle Drive Extension<br>(Includes Fig. Nos. 11 thru 17) | (1)     |
| 2    | <b>14-72-0120</b> | 33° Angle Drive<br>(Includes Fig. Nos. 3 Thru 9)            | (1)     | 11   | 06-75-0348        | 5/16-18 x 2-1/4" Hex Head Bolt                           | (2)     |
| 3    | 34-80-2950        | Retaining Ring  | (2)     | 12   | 06-54-0300        | 5/16-18 Square Nut                                       | (2)     |
| 4    | 02-04-1745        | Ball Bearing  | (4)     | 13   | 25-82-0139        | Clamping Collar  | (2)     |
| 5    | 32-05-1111        | Bevel Gear  | (2)     | 14   | 45-76-0180        | 30" Extension Tube                                       | (1)     |
| 6    | 06-42-1600        | Woodruff Key  | (2)     | 15   | 45-08-0140        | Drive Shaft Assembly                                     | (1)     |
| 7    | 38-50-2970        | Drive Spindle   | (1)     | 16   | 43-62-0885        | Handle   | (1)     |
| 8    | 28-50-7560        | 33° Drive Housing   | (1)     | 17   | 25-82-0135        | Clamping Collar  | (1)     |
| 9    | 38-50-2960        | Spindle Shaft   | (1)     | 18   | 49-96-4060        | Open End Wrench<br>(9/16" & 11/16") (Not Shown)          | (1)     |
|      |                   |   |         | 19   | 44-60-0190        | Knockout Pin<br>(For 1/2" Chucks) (Not Shown)            | (1)     |