

9780	9780	Brush Bracket	1
9700	9700	Pointer	2
9790	9790	Chip Brush	1
9995	9995	Grease Nozzle	1
9999	9999	Eye Bolt	1
A700	A700	Pointer	1
BA32	VB-A32	V-Belt	1
BA36	VB-A36	V-Belt	1
BH32	VB-M29	V-Belt	1
G6201	BB-6201	Ball Bearing	2
G6205	BB-6205	Ball Bearing	2
P3-15	P3-15	On-Off Switch	1

* included in VBS1610-VP Variable Pulley Assembly Complete

Parts list for the VBS-1610 Bandsaw

Index No.	Part No.	Description	Size	Qty.
	VBS1610-GB	Gear Box Assembly Complete		1
0500	0500	Gear Box *		1
0510	0510	Gear Box Cover *		1
0520	0520	Gear *		1
0521	0521	Gear *		1
0530	0530	Screw Nut *	35MM	1
0540	0540	Gear *		1
0550	0550	Gear Shaft *		1
0560	0560	Shaft Cover *		1
0570	0570	Gear *		1
0580	0580	Main Shaft *		1
0590	0590	Main Shaft Cover *		1
0600	0600	Speed Changing Shaft *		1
0610	0610	Speed Changing Arm *		1
0611	0611	Shaft Stopper *		1
0612	0612	Spring *		1
0620	0620	Slide Block *		1
0630	0630	Clutch *		1
0631	0631	Brass Bracket *		2
0632	0632	Brass Bracket *		1
0700	0700	Speed Changing Lever		1
0740	0740	Shaft Housing		1
0790	0790	Speed Lever Ring		1
1010	VBS1610-1020	Work Table		1
1020	VBS14-102	Table Support Frame		1
1030	1030	Table Bracket (right)		1
1040	1040	Table Bracket (left)		1
1060	TS-0680061	Washer	1/2	2
1070	1070	Screw Bushing		4
1090	1090	Table Support Housing		1
1100	1100	Guide Support Housing		1
1310	VBS16-131	Blade Guide Support		2
1320	VBS1220A-132	Blade Guide		4
1330	VBS16-133	Blade Stopper		2
1350	1350	Blade Guide Post		1
1360	1360	Guide Post Housing		1
1361	1361	Post Clamp Spring		1
1370	1370	Blade Guard (left)		1
1380	1380	Blade Guard (right)		1
1390	1390	Post Holding Pin		1
1550	VBS16-155	Rip Fence		1
	VBS1610-BS	Blade Shear Assembly Complete		1
1910	1910	Bushing (re:VBS1610-BS)		1
1920	1920	Lift (re: VBS1610-BS)		1
1930	1930	Blade Shaft (re: VBS1610-BS)		1
1940	1940	Vaned Iron Plates (re: VBS1610-BS)		1
1950	1950	Lower Blade (re: VBS1610-BS)		2
1960	1960	Upper Blade (re: VBS1610-BS)		1

1970	1970	Plate (re: VBS1610-BS)	1
1980	1980	Joint (re: VBS1610-BS)	1
1990	1990	Handle Bar (re: VBS1610-BS)	1
2000	VBS1610-2000	Main Drive Motor	1
2010	VBS1610-2010	Motor Pulley	1
2020	2020	Motor Suspension Arm	2
2030	2030	Motor Spring Housing	1
2040	2040	Motor Spring	1
2050	2050	Motor Spring Support	1
3010	VBS1610-3010	Lower Wheel	1
3020	VBS16-302	Rubber Tire	2
3030	3030	Taper Sleeve	1
3040	VBS1610-3040	Wheel Locking Nut	1
3050	VBS16-305	Upper Wheel	1
3060	VBS14-306	Upper Wheel Lock	1
3070	3070	Upper Wheel Nut	1
3080	3080	Slide Block Housing	1
3090	3090	Slide Block Seat	2
3100	3100	Slide Block Guide	2
3110	3110	Upper Wheel Slider	1
3111	3111	Slide Cover	1
3113	3113	Slide Pin	1
3120	VBS1610-3120	Wheel Elevate Shaft	1
3121	3121	Spring	2
3150	3150	Washer	1
3180	3180	Indicating Ring	3
3190	3190	Tension Indicator	1
3200	3200	Wheel Tilt Adjuster	1
3220	3220	Wheel Tilt Connector	1
3240	3240	Connector Washer	1
3250	3250	Connector Housing	1
	VBS1610-AP	Air Pump Assembly Complete	1
4010	4010	Air Pimp Housing (re: VBS1610-AP)	1
4020	4020	Pump Cover (re: VBS1610-AP)	1
4030	4030	Pump Shaft (re: VBS1610-AP)	1
4040	4040	Air Pump Pulley	1
4050	4050	Air Pump Vane	4
4140	4140	Air Outlet (re: VBS1610-AP)	1
4150	4150	Air Inlet (re: VBS1610-AP)	1
4170	4170	Air Nozzle	1
4180	4180	Air Nozzle Clip	1
4190	4190	Air Tube	1
5000	VBS1610-5000	Main Body	1
5100	VBS1610-5100	Rear Door	1
5120	VBS1610-5120	Lower Door	1
5140	VBS1610-5140	Upper Door	1
6010	VBS14-601	Limit Switch	2
6011	6011	Insulator	1
6020	6020	Guide Block	1
6021	6021	Spring Bracket	1
6030	6030	Guide Casting	1
6040	6040	Housing	1
6050	6050	Stationary Jaw	1
6051	6051	Insulator	1

6052	6052	Insulator Tube		3
6053	6053	Insulator Washer		3
6054	6054	Spacer		3
6060	6060	Eccentric Shaft		2
6070	6070	Clamp Lever (right)		1
6071	6071	Clamp Lever (left)		1
6100	6100	Clamp Support (right)		1
6101	6101	Clamp Support (left)		1
6110	6110	Clamp Plate (right)		1
6111	6111	Clamp Plate (left)		1
6120	6120	Cam		2
6130	6130	Moving Jaw		1
6150	6150	Weld Button		1
6160	6160	Micro Switch		1
6170	VBS16-617	Pressure Adjust Switch		1
6180	VBS16-618	Shaft		1
6200	VBS16-620	Cam		1
6210	VBS16-621	Weld Tension Arm		1
6211	6211	Bushing		1
6220	6220	Spring (short)		1
6230	6230	Spring (long)		1
6240	VBS16-624	Transformer		1
6241	6241	Mounting Bracket		1
6250	VBS16-625	Switch		1
6260	VBS16-626	Grinder Motor		1
6270	6270	Spacer		1
6280	JWG12-628	Grinder Wheel		1
6281	TS-0680021	Washer	1/4	1
6282	TS-1540041	Nut	6MM	1
6290	VBS16-629	Grinder Guard		1
6291	6291	Grinder Cover		1
6330	6330	Welder Name Plate		1
6340	6340	Instruction Plate		1
6350	6350	Grinder Label		1
6420	6420	Anneal Switch		1
6600	6600	Push Button (on)		1
6602	6602	Push Button (off)		1
6710	6710	Magnetic Switch		1
6720	6720	Overload Starter		1
6745	6745	Voltage Reducer		1
6770	6770	Wire Housing		1
6799	6799	Wiring Plate		1
	VBS1610-WL	Work Lamp Assembly Complete		1
6810	6810	Shield (re: VBS1610-WL)		1
6820	6820	Jointer (re: VBS1610-WL)		1
6830	6830	Brass Nut (re: VBS1610-WL)		1
6840	6840	Lamp Arm (re: VBS1610-WL)		1
6850	6850	Arm Jointer (re: VBS1610-WL)		1
6860	6860	Arm Tube (re: VBS1610-WL)		2
6870	6870	Tube Holder (re: VBS1610-WL)		1
6880	6880	Arm Nut (re: VBS1610-WL)		1
6890	6890	Tube Locker (re: VBS1610-WL)		1
6900	6900	Arm Housing Adjuster (re: VBS1610-WL)		1
6910	6910	Housing Adjust Screw (re: VBS1610-WL)		1

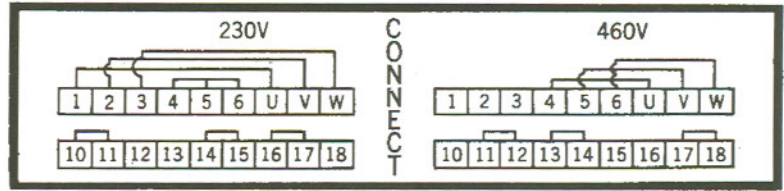
6920	6920	Lamp Arm Housing (re: VBS1610-WL)	1
6930	6930	Holder (re: VBS1610-WL)	1
6931	6931	Holder (re: VBS1610-WL)	1
6940	6940	Hex Nut (re: VBS1610-WL)	1
6950	6950	Lamp Socket (re: VBS1610-WL)	1
7070	7070	Pulley	1
7400	VBS16-7000	Variable Pulley Shaft	1
7410	VBS16-7410	Shaft Block	1
7420	VBS16-7420	Speed Indicate Shaft	1
7430	VBS16-7430	Gear Shaft Arm	1
7440	7440	Indicate Gear Shaft Arm	1
7450	VBS16-7450	Speed Shaft Housing	1
7451	VBS16-7451	Washer Tube	1
7460	VBS16-7460	Pulley Shaft Arm	1
	VBS1610-VP	Variable Pulley Assembly Complete	1
7470	VBS16-7470	Variable Pulley Shaft **	1
7490	VBS16-7490	Pulley Shaft Housing **	1
7500	VBS16-7500	Pulley (inner) **	1
7510	VBS16-7510	Pulley (middle) **	1
7520	VBS16-7520	Pulley (outer) **	1
8092	8092	Lubrication Plate	1
8111	8111A	Name Plate	1
8712	8712	Indicator Plate	1
8741	8741	Tilt Indicator (left and right)	1
8771	8771	Tilt Indicator (front and back)	1
9013	9013	Rip Fence Lock Knob	1
9015	9015	Guide Post Lock	1
9040	9040	Brass Hand Wheel (re: VBS1610-WL)	1
9060	9060	Tilt Adjust Hand Wheel	1
9070	9070	Hand Wheel	1
9031	9031	Hand Wheel	1
9210	9210	Knob	1
9220	9220	Lever Knob	1
9230	9230	Hand Wheel Knob	1
9240	9240	Washer	1
9290	VBS14-609	Knob	2
9300	9300	Upper Door Hinge	2
9310	9310	Hinge	4
9500	9500	Spring Plate	4
9590	9590	Handle Arm	2
9600	9600	Chip Stopper	1
9700	9700	Indicate Pointer	2
9720	9720	Speed Pointer	1
9780	9780	Brush Bracket	1
9790	9790	Chip Brush	1
9995	9995	Grease Nozzle	1
9999	9999	Eye Bolt	1
B3320	VB-B22	V-Belt	1
B3520	VB-B52	V-Belt	1
BM36	VB-M36	V-Belt	1
G6008	BB-6008	Ball Bearing	1
G6201	BB-6201	Ball Bearing	2
G6206	BB-6206	Ball Bearing	1
G6205	BB-6205	Ball Bearing	2

G6303.....	BB-6303	Ball Bearing.....	1
G6306.....	BB-6303	Ball Bearing.....	1
G6304.....	BB-6304	Ball Bearing.....	1

* Included in VBS1610-GB Gear Box Assembly Complete

** Included in VBS1610-VP Variable Pulley Assembly Complete

VBS-1610



- PB1: Saw Stop Button Switch
- PB2: Saw Start Button Switch
- PB3: Weld Button Switch
- PB4: Anneal Button Switch
- LS1: Weld Auto Stop Switch
- SW1: Grinder On-Off Switch
- SW2: Work Lamp Switch

