



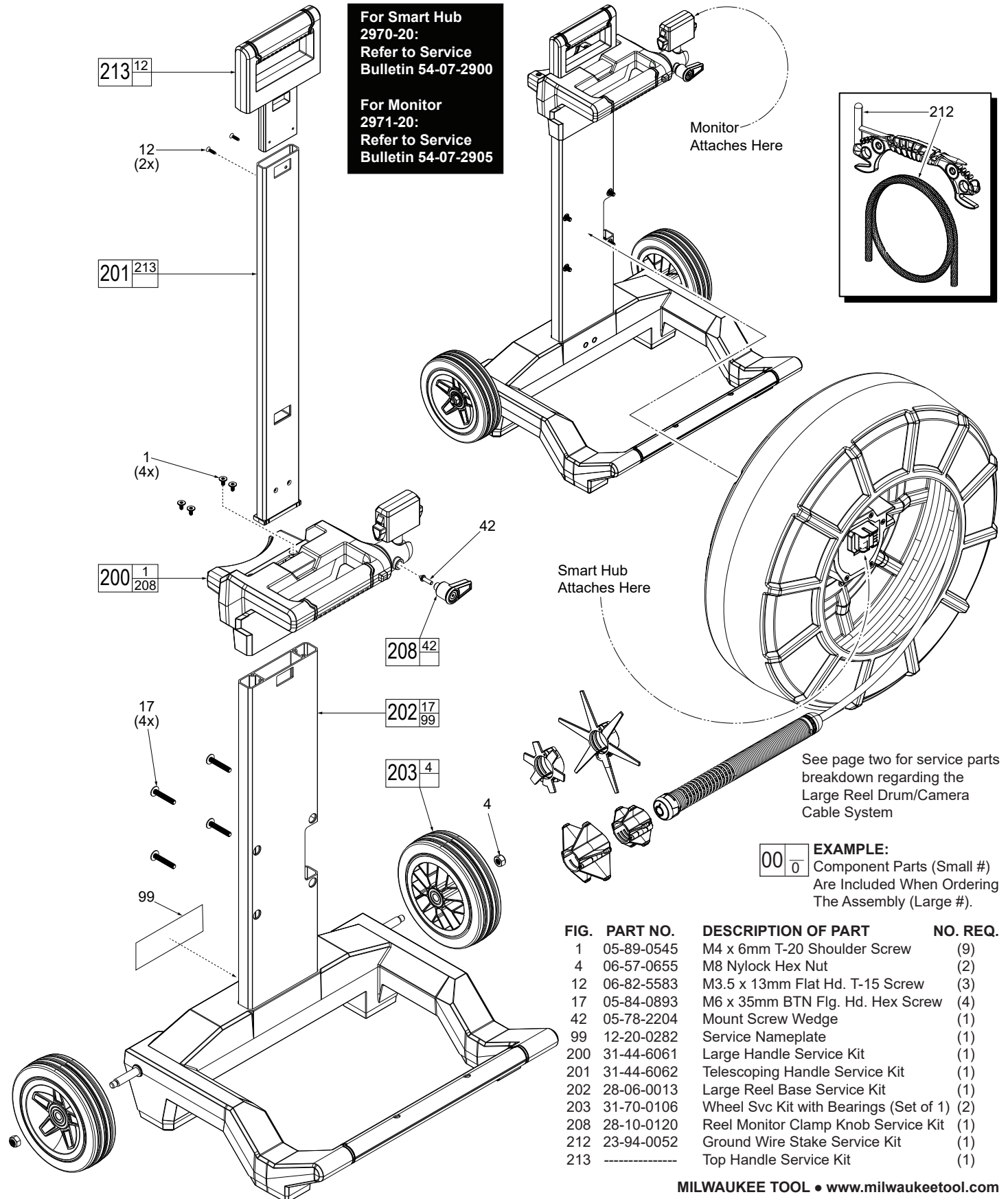
SERVICE PARTS LIST

BULLETIN NO.
54-07-2950

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS				REVISED BULLETIN	DATE
M18™ 200' Stiff Pipeline Inspection Reel					Aug. 2024
CATALOG NO.	3974-20	SERIAL NUMBER	P88A	WIRING INSTRUCTION	

For Smart Hub
2970-20:
Refer to Service
Bulletin 54-07-2900

For Monitor
2971-20:
Refer to Service
Bulletin 54-07-2905



See page two for service parts
breakdown regarding the
Large Reel Drum/Camera
Cable System

EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	05-89-0545	M4 x 6mm T-20 Shoulder Screw	(9)
4	06-57-0655	M8 Nylock Hex Nut	(2)
12	06-82-5583	M3.5 x 13mm Flat Hd. T-15 Screw	(3)
17	05-84-0893	M6 x 35mm BTN Flg. Hd. Hex Screw	(4)
42	05-78-2204	Mount Screw Wedge	(1)
99	12-20-0282	Service Nameplate	(1)
200	31-44-6061	Large Handle Service Kit	(1)
201	31-44-6062	Telescoping Handle Service Kit	(1)
202	28-06-0013	Large Reel Base Service Kit	(1)
203	31-70-0106	Wheel Svc Kit with Bearings (Set of 1)	(2)
208	28-10-0120	Reel Monitor Clamp Knob Service Kit	(1)
212	23-94-0052	Ground Wire Stake Service Kit	(1)
213	-----	Top Handle Service Kit	(1)

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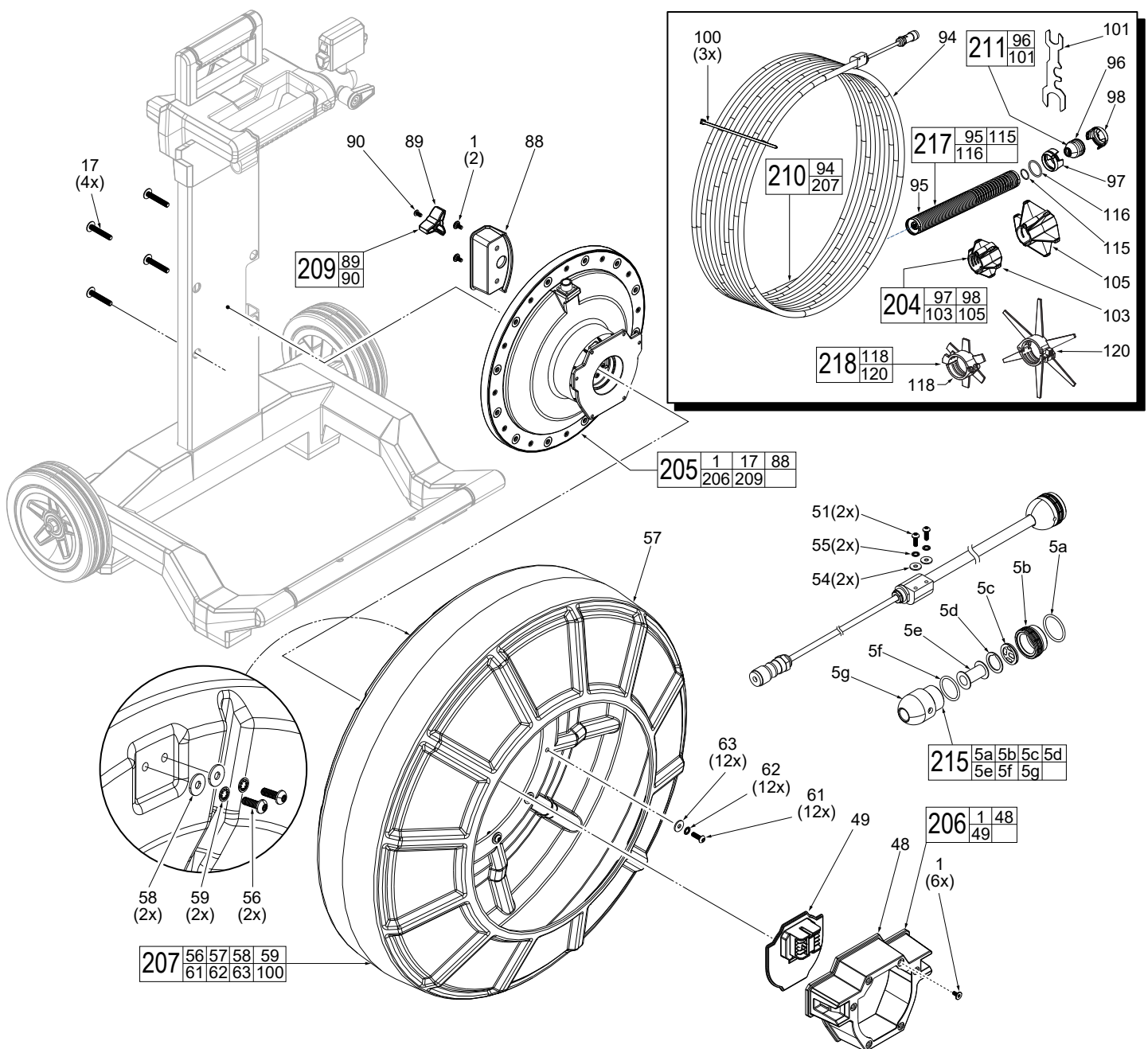


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	05-89-0545	M4 x 6mm T-20 Shoulder Screw	(8)
5a	34-40-0222	O-Ring	(1)
5b	-----	Spring Body	(1)
5c	-----	Circuit Board	(1)
5d	-----	Foam	(1)
5e	-----	Coil	(1)
5f	-----	O-Ring	(1)
5g	-----	Housing	(1)
17	05-84-0893	M6 x 35mm BTN Flg. Hd. Hex Screw	(4)
48	-----	Hub Mount Skirt	(1)
49	-----	Hub Mount Garn Base	(1)
51	05-83-0008	M4 x 12mm Pan Hd. T-20 Screw	(2)
54	06-97-3703	M4 Flat Washer	(2)
55	06-97-3704	M4 Internal Tooth Lock Washer	(2)
56	05-83-0008	M4 x 12mm Pan Hd. T-20 Screw	(2)
57	-----	Drum-Large	(1)
58	06-97-3703	M4 Flat Washer	(2)
59	06-97-3704	M4 Internal Tooth Lock Washer	(2)
61	05-83-0006	M5 x 16mm Pan Hd. T-25 Screw	(12)
62	06-97-3702	M5 Internal Tooth Lock Washer	(12)
63	06-97-3700	M5 Flat Washer	(12)
88	42-92-1650	Brake Cover	(1)
89	-----	Brake Knob	(1)
90	05-83-0009	M4 x 8mm Pan Hd. T-20 Screw	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
94	-----	Cable Camera 200'	(1)
95	-----	Quick Change Spring Attachment	(1)
96	-----	D34 Camera	(1)
97	-----	D34 Rear Sleeve	(1)
98	-----	D34 Front Sleeve	(1)
100	23-78-0115	7.5" Cable Tie	(3)
101	28-52-0012	Camera Head Wrench	(1)
103	-----	D34 Skid for 4" Pipe	(1)
105	-----	D34 Skid for 6" Pipe	(1)
115	34-40-0224	O-Ring	(1)
116	34-40-0223	O-Ring	(1)
118	-----	D34 Small Star Skid	(1)
120	-----	D34 Large Star Skid	(1)
204	23-48-0016	D34 Skid and Sleeve Service Kit	(1)
205	28-06-0012	Large Reel Counter Service Kit	(1)
206	28-06-0014	Large Reel Hub Mount Service Kit	(1)
207	31-50-0069	Large Drum Service Kit	(1)
209	14-47-0043	Brake Knob Service Kit	(1)
210	14-46-0188	200' Cable Camera/Drum Service Kit	(1)
211	48-53-3974	D34 HDR Camera Service Kit	(1)
215	14-46-0211	D34 Retermination Service Kit	(1)
217	40-50-0272	Quick Change Spring Attachment Assy.	(1)
218	42-96-0021	D34 Star Skid Service Kit	(1)