



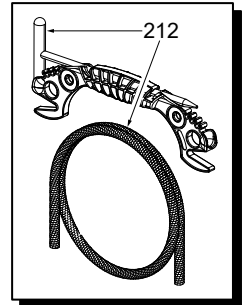
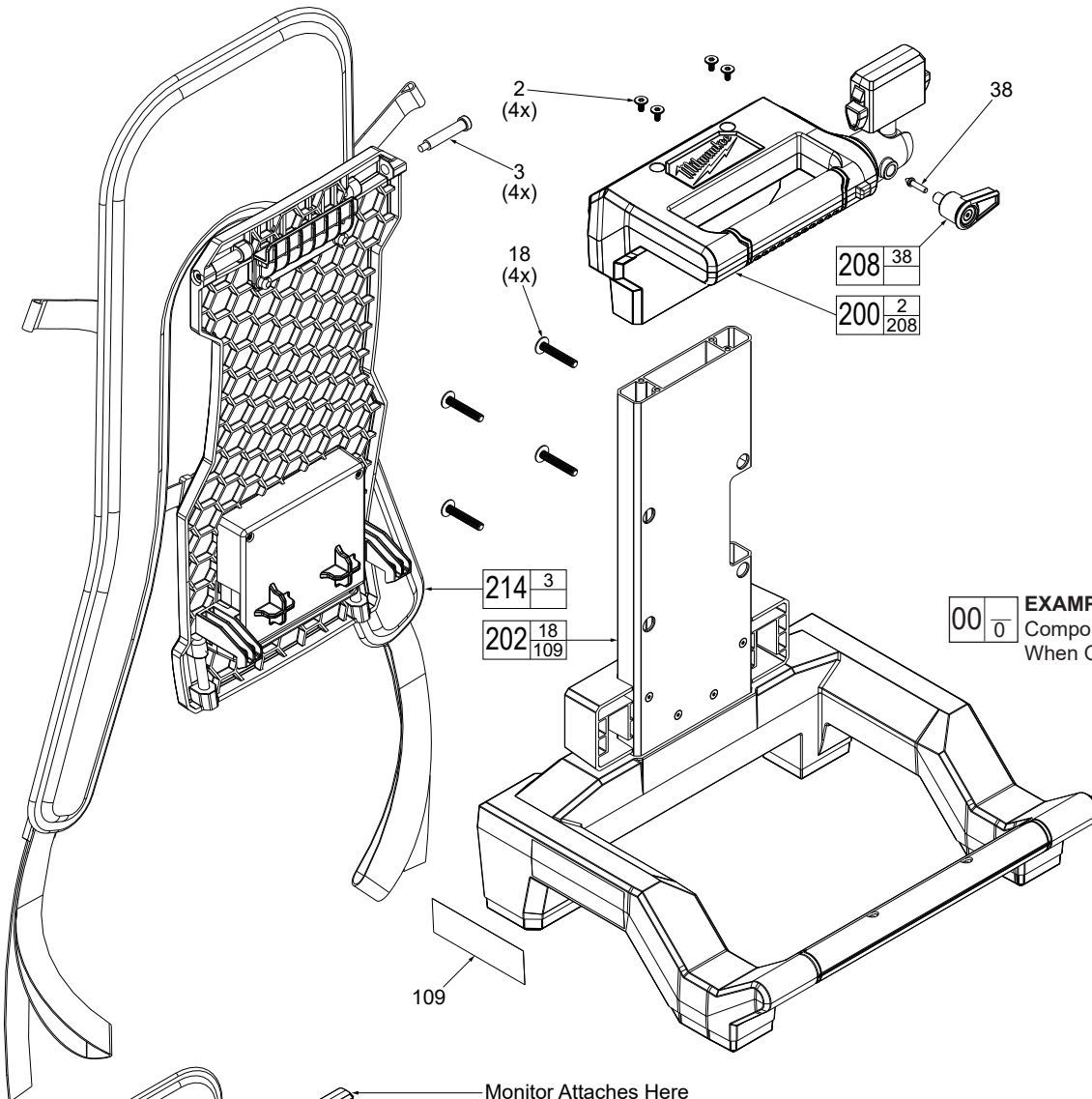
SERVICE PARTS LIST

BULLETIN NO.
54-07-2945

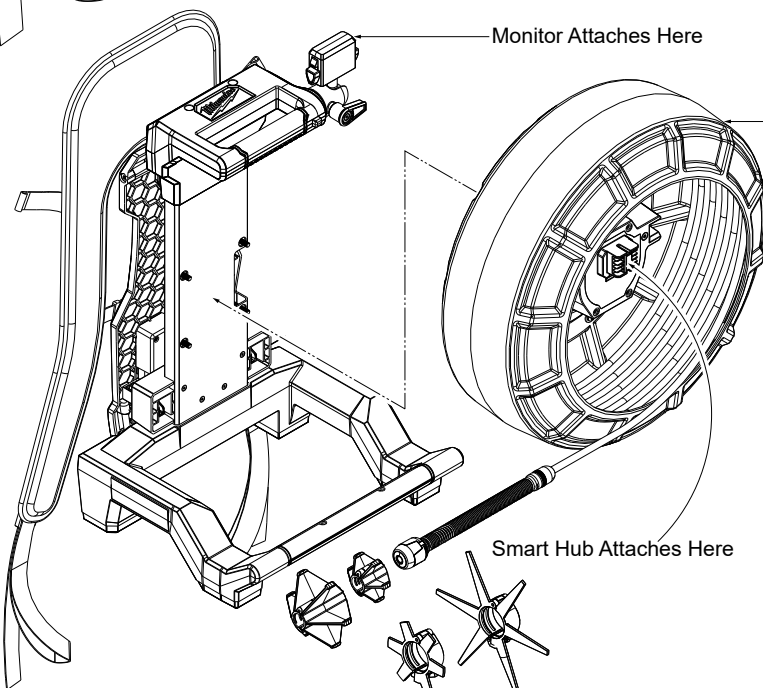
SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
M18™ 120' Mid-Stiff Pipeline Inspection Reel			Aug. 2024
CATALOG NO.	3973-20	SERIAL NUMBER	P87A
		WIRING INSTRUCTION	

For Smart Hub 2970-20:
Refer to Service Bulletin 54-07-2900

For Monitor 2971-20:
Refer to Service Bulletin 54-07-2905



EXAMPLE:
Component Parts (Small #) Are Included When Ordering The Assembly (Large #).



See page two for service parts breakdown regarding the Small Reel Drum/Camera Cable System

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	45-56-0021	Backpack Strap	(1)
2	05-89-0545	M4 x 6mm T-20 Shoulder Screw	(4)
3	05-88-0008	M5 x 45mm Cap Hd. T-25 Mach. Scr.	(4)
18	05-84-0893	M6 x 35mm BTN Flg. Hd. Hex Screw	(4)
38	05-78-2204	Mount Screw Wedge	(1)
109	12-20-0279	Service Nameplate	(1)
200	31-44-0248	Small Handle Service Kit	(1)
202	28-06-0018	Small Reel Base Service Kit	(1)
208	28-10-0120	Reel Monitor Clamp Knob Service Kit	(1)
212	23-94-0052	Ground Wire Stake Service Kit	(1)
214	43-11-0024	Small Reel Backpack Service Assy.	(1)

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EXAMPLE:

Component Parts (Small #) Are Included
When Ordering The Assembly (Large #).

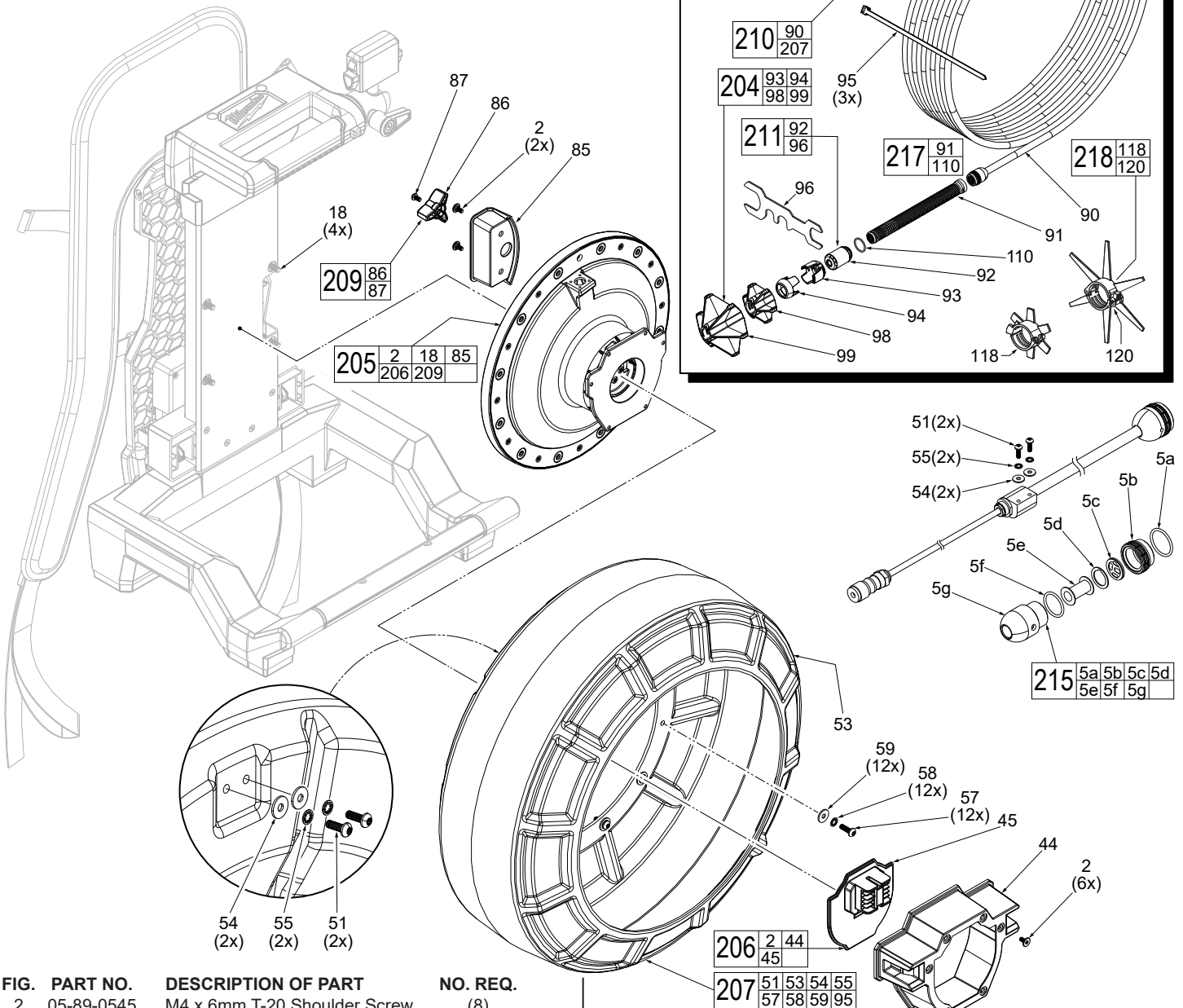


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
2	05-89-0545	M4 x 6mm T-20 Shoulder Screw	(8)
5a	34-40-0221	O-Ring	(1)
5b	-----	Spring Body	(1)
5c	-----	Circuit Board	(1)
5d	-----	Foam	(1)
5e	-----	Coil	(1)
5f	-----	O-Ring	(1)
5g	-----	Housing	(1)
18	05-84-0893	M6 x 35mm BTN Flg. Hd. Hex Screw	(4)
44	-----	Hub Mount Skirt	(1)
45	-----	Hub Mount Garn Base	(1)
51	05-83-0008	M4 x 12mm Pan Hd. T-20 Screw	(2)
53	-----	Drum-Small	(1)
54	06-97-3703	M4 Flat Washer	(2)
55	06-97-3704	M4 Internal Tooth Lock Washer	(2)
57	05-83-0006	M5 x 16mm Pan Hd. T-25 Screw	(12)
58	06-97-3702	M5 Internal Tooth Lock Washer	(12)
59	06-97-3700	M5 Flat Washer	(12)
85	-----	Brake Cover	(1)
86	-----	Brake Knob	(1)
87	05-83-0009	M4 x 8mm Pan Hd. T-20 Screw	(1)
90	-----	Cable Camera 120'	(1)
91	-----	Quick Change Spring Attachment	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
92	-----	D25 Camera	(1)
93	-----	D25 Rear Sleeve	(1)
94	-----	D25 Front Sleeve	(1)
95	23-78-0115	7.5" Cable Tie	(3)
96	28-52-0012	Camera Head Wrench	(1)
98	-----	D25 Skid for 3" Pipe	(1)
99	-----	D25 Skid for 6" Pipe	(1)
110	34-40-0224	O-Ring	(1)
118	-----	D25 Small Star Skid	(1)
120	-----	D25 Large Star Skid	(1)
204	43-48-0021	D25 Skid and Sleeve Service Kit	(1)
205	43-11-0026	Small Reel Counter Service Kit	(1)
206	31-50-0071	Small Reel Hub Mount Service Kit	(1)
207	31-50-6152	Small Drum Service Kit	(1)
209	14-47-0043	Brake Knob Service Kit	(1)
210	14-46-0765	120' Cable Camera/Drum Service Kit	(1)
211	48-53-3973	D25 HDR Camera Service Kit	(1)
215	14-46-0775	D25 Retermination Service Kit	(1)
217	40-50-0271	Quick Change Spring Attachment Assy.	(1)
218	42-96-0023	D25 Star Skid Service Kit	(1)