





## Parts List for 31-550 Type 2

Item Number	Part Number	Description	Qty Required
1	000000-00	No Longer Available	1
2	000000-00	No Longer Available	1
3	901064502250S	DRIVE SCREW	2
4	000000-00	No Longer Available	1
5	1231522	PIN	2
7	5140103-81	SET SCREW	2
8	951010107802S	POINTER	1
9	904010101609	STEEL WASHER	1
10	901030103318S	SCREW	1
11	418030550001	KEY	1
12	901010600607S	SCREW	3
12	901010600688	CAP SCREW	3
12	904010101620S	WASHER	3
13	406031120003	SPECIAL SCREW	1
14	406031220002	SPRING	1
15	406030330001S	HANDLE	1
16	000000-00	No Longer Available	1
17	904010101606S	STEEL WASHER	1
18	420011110003	STUD	1
19	406034120007S	ADJ. SCREW	1
20	406031380003S	KNOB	1
21	904070105567	FIBRE WASHER	1
22	901030100229S	CAP SCREW	7
23	406030490004	FRAME	1
24	905010131044	ROLL PIN	1
25	418030880001	STOP BLOCK	1
26	406030710002	STEEL PIN	1

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Item Number	Part Number	Description	Qty Required
27	406030670001	LEVER	1
28	902020101304	SQUARE NUT	1
29	000000-00	No Longer Available	1
30	406030310001	SLEEVE	1
31	928010213381	COIL SPRING	1
32	000000-00	No Longer Available	1
32	000000-00	No Longer Available	1
33	905010102704	ROLL PIN	1
34	904100313804	COLLAR	1
35	904070115711	FIBER WASHER	2
37	406030200001	FLANGE	1
38	406034380001S	CRANK	1
39	901041900225S	SET SCREW	1
40	919783	SCREW	2
41	000000-00	No Longer Available	1
42	904010312925	SPEC WASHER	1
43	420011110003	STUD	1
44	000000-00	No Longer Available	1
47	901064502250S	DRIVE SCREW	3
48	951020107822	TILT SCALE	1
49	406031040002S	SPACER	1
50	406031080001	DRUM SHAFT	1
51	000000-00	No Longer Available	2
51	000000-00	No Longer Available	1
52	000000-00	No Longer Available	1
54	902012012558	JAM NUT	4
55	000000-00	No Longer Available	1

## Parts List for 31-550 Type 2

Item Number	Part Number	Description	Qty Required
56	902070207174	SPANNER NUT	1
56	902070207176S	BEARING CLOSURE NUT	1
57	920040107273	BEARING	2
58	905010105085	PIN	2
59	406030710001S	KEY	2
60	000000-00	No Longer Available	1
61	901010600640S	CAP SCREW	3
62	491956-00	WASHER	3
63	000000-00	No Longer Available	1
64	406030540022S	GUARD	1
65	000000-00	No Longer Available	2
66	406030540020	GUARD PAN	1
67	000000-00	No Longer Available	1
68	902012012560	JAM NUT	1
69	000000-00	No Longer Available	2
70	000000-00	No Longer Available	1
71	406030540023	GUARD	1
72	000000-00	No Longer Available	1
73	904020101726	LOCK WASHER	2
74	901030108072S	SET SCREW	2
75	901030103318S	SCREW	3
76	406030790001	SPANNER NUT	1
77	406031040003	SPACERS	1
78	920040205360	BEARING	1
79	000000-00	No Longer Available	1
80	000000-00	No Longer Available	1
81	000000-00	No Longer Available	2

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Item Number	Part Number	Description	Qty Required
82	406031060002	SHAFT	1
83	927030102650S	KEY	1
84	920040205348	BEARING	1
85	902070307171S	SPEC NUT	1
86	406031300003S	PULLEY	1
87	901041500206	SET SCREW	1
88	000000-00	No Longer Available	1
89	904010101606S	STEEL WASHER	2
90	901010600682	CAP SCREW	2
91	901010600688	CAP SCREW	1
92	901040208670	STOP PIN	1
93	902012012579	SPEC NUT	1
94	901010600635S	SCREW	4
95	904010101620S	WASHER	4
96	000000-00	No Longer Available	1
97	904010101620S	WASHER	3
98	489047-00	CAP SCREW	3
98	902010101300S	HEX NUT	4
99	000000-00	No Longer Available	1
100	901030408015S	CAP SCREW	2
101	904010101614S	STEEL WASHER	2
101	489026-00	HEX NUT	2
102	49-035	55-3/8 IN OC V-BELT	1
103	400066030003S	ENVELOPE	1
104	400060790001	RETAINER	2
105	406007520002	WARNING DECAL	1
130	41-033	2-3/4 OD-5/8 B PLY	1

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Item Number	Part Number	Description	Qty Required
131	901041500206	SET SCREW	1
150	000000-00	No Longer Available	1
151	406030140015	BRACKET	2
152	406030330001S	HANDLE	2
153	000000-00	No Longer Available	2
154	406031120003	SPECIAL SCREW	2
155	406031220002	SPRING	2
156	904100312097S	SPECIAL WASHER	2
157	420011110003	STUD	2
158	000000-00	No Longer Available	2
159	000000-00	No Longer Available	2
180	000000-00	No Longer Available	1
181	000000-00	No Longer Available	1
182	904100312097S	SPECIAL WASHER	1
183	000000-00	No Longer Available	1
184	406030330001S	HANDLE	1
185	432010270004	SERRATED NUT	1
186	406031120003	SPECIAL SCREW	1
187	406031220002	SPRING	1
188	904100312097S	SPECIAL WASHER	1
189	420011110003	STUD	1
200	000000-00	No Longer Available	1
201	000000-00	No Longer Available	4
202	904010101606S	STEEL WASHER	4
203	1087794	RIVET	4
204	000000-00	No Longer Available	1
205	904020101703S	LOCK WASHER	4

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Item Number	Part Number	Description	Qty Required
206	901010600607S	SCREW	4
227	000000-00	No Longer Available	4
228	904010101606S	STEEL WASHER	4
229	489191-00	HEX NUT	4
230	1087794	RIVET	4
231	000000-00	No Longer Available	1
232	000000-00	No Longer Available	1
232	000000-00	No Longer Available	1
233	901064231170S	HEX HD SCREW	8
234	436011230008S	PANEL	2
235	901110200834S	CARRIAGE BOLT	4
236	904010101620S	WASHER	4
237	902010101300S	HEX NUT	1
237	904020101703S	LOCK WASHER	1
237	436010040022S	MOTOR BRACKET	2
237	901110200834S	CARRIAGE BOLT	1
238	904020101703S	LOCK WASHER	4
239	902010101300S	HEX NUT	4
240	438010110020	INSULATOR	1
241	901010600607S	SCREW	4
242	904010101620S	WASHER	8
243	436013050001S	SUB BASE	1
244	904020101703S	LOCK WASHER	4
245	902010101300S	HEX NUT	4
246	000000-00	No Longer Available	1
303	000000-00	No Longer Available	1
304	000000-00	No Longer Available	1