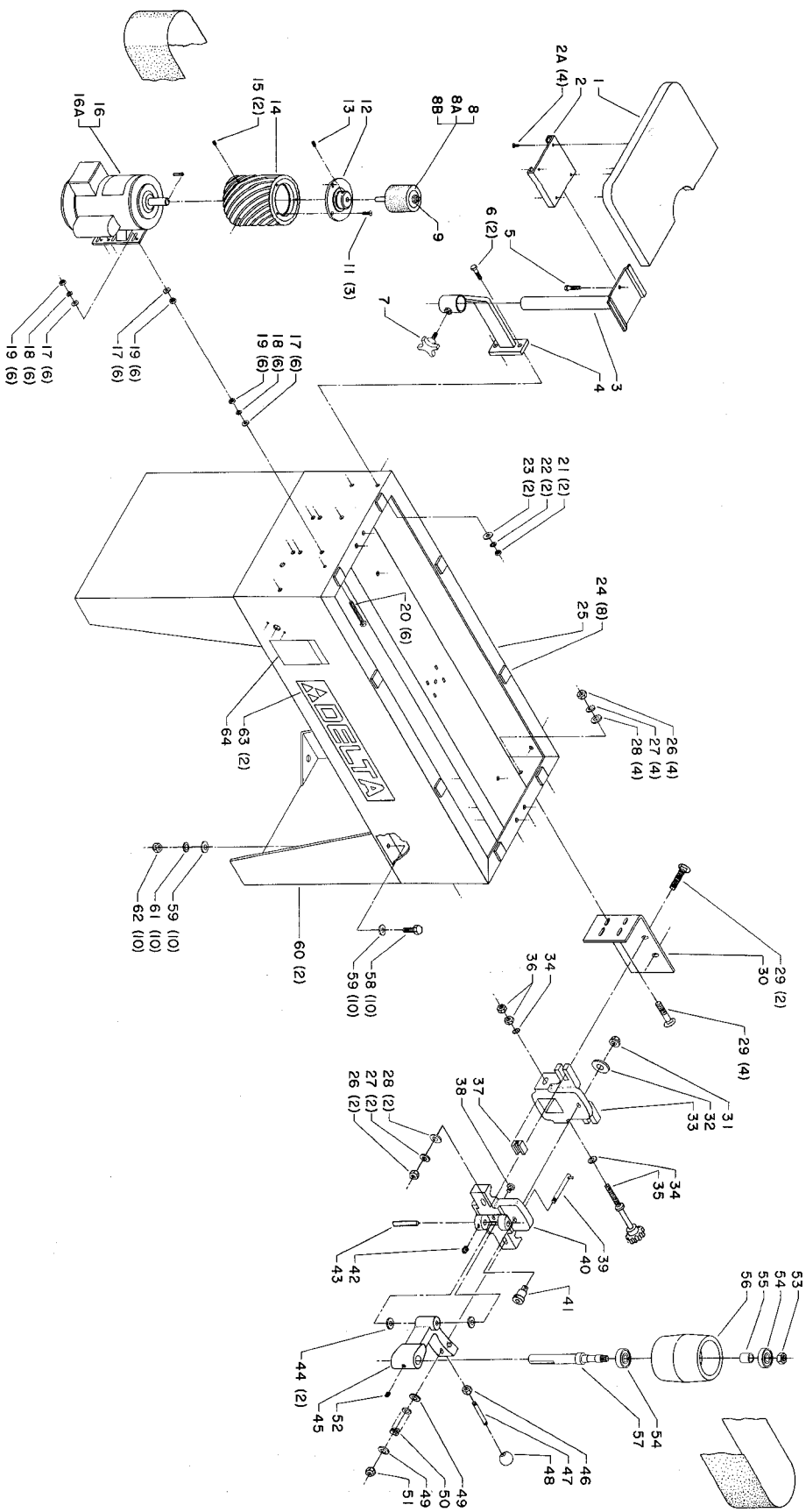


# 31-390 AND 31-391 6" EDGE SANDER

AFM-13  
Part No. 1344214  
DATED 10-22-90



## Parts List for 31-391 Type 1

Item Number	Part Number	Description	Qty Required
1	1344567	TABLE	1
2	000000-00	No Longer Available	1
2	901062231380	SPEC SCREW	4
3	1344569	SUPPORT	1
4	000000-00	No Longer Available	1
5	901010600617	CAP SCREW	1
6	901010600648S	CAP SCREW	2
7	000000-00	No Longer Available	1
8	1344582	1-1/2 DRUM	1
8	1344583	2 DRUM	1
8	1344584	3 DRUM	1
9	902012817295S	LOCK NUT	1
11	901030308013S	SCREW	3
12	000000-00	No Longer Available	1
13	901041500217	SET SCREW	1
14	406114300002	MOTOR PULLEY	1
15	901041500231S	SET SCREW	2
16	000000-00	No Longer Available	1
16	82-002	MTR 1PH 3HP BS20	1
17	491956-00	WASHER	18
18	904020101703S	LOCK WASHER	12
19	902010401030	HEX NUT	18
20	000000-00	No Longer Available	1
21	489191-00	HEX NUT	2
22	904020201704S	LOCK WASHER	2
23	904010317706	WASHER	2
24	000000-00	No Longer Available	8

## Parts List for 31-391 Type 1

Item Number	Part Number	Description	Qty Required
25	000000-00	No Longer Available	1
26	489191-00	HEX NUT	6
27	904020201704S	LOCK WASHER	6
28	904010317706	WASHER	6
29	000000-00	No Longer Available	6
30	000000-00	No Longer Available	1
31	000000-00	No Longer Available	1
32	904010101613	STEEL WASHER	1
33	000000-00	No Longer Available	1
33	000000-00	No Longer Available	1
34	000000-00	No Longer Available	2
35	000000-00	No Longer Available	1
36	902010201227S	HEX JAM NUT	1
37	1342516	TRACKING BLOCK	1
38	000000-00	No Longer Available	1
39	000000-00	No Longer Available	1
40	1342514	IDLER HINGE CASTING	1
41	000000-00	No Longer Available	1
42	901041500231S	SET SCREW	1
43	000000-00	No Longer Available	1
44	000000-00	No Longer Available	2
45	000000-00	No Longer Available	1
46	902010201227S	HEX JAM NUT	1
47	000000-00	No Longer Available	1
48	1342520	BALL KNOB	1
49	000000-00	No Longer Available	2
50	000000-00	No Longer Available	1

## Parts List for 31-391 Type 1

Item Number	Part Number	Description	Qty Required
51	902010201227S	HEX JAM NUT	1
52	000000-00	No Longer Available	1
53	902010201226S	NUT	1
54	920040224021	BEARING	2
55	000000-00	No Longer Available	1
56	000000-00	No Longer Available	1
57	406111060003	SHAFT	1
58	901010600642	CAP SCREW	10
59	904010317706	WASHER	20
60	000000-00	No Longer Available	2
61	904020201704S	LOCK WASHER	10
62	489191-00	HEX NUT	10
63	1342535	NAMEPLATE	2
64	000000-00	No Longer Available	1
150	000000-00	No Longer Available	2
151	904010312929	WASHER	2
152	000000-00	No Longer Available	1
153	000000-00	No Longer Available	1
154	1344561	END COVER	2
155	904010312929	WASHER	2
156	1344562	SHAFT	2
157	904020201704S	LOCK WASHER	2
158	491956-00	WASHER	2
159	904010101610S	STEEL WASHER	8
160	000000-00	No Longer Available	8
161	1344563	2-PLATEN	1
162	000000-00	No Longer Available	1

## Parts List for 31-391 Type 1

Item Number	Part Number	Description	Qty Required
163	1344565	GRAPHITE PAD	1
164	1344586	2-PLATEN	1
165	904010101610S	STEEL WASHER	10
166	000000-00	No Longer Available	10
167	1344587	GRAPHITE PAD	1
168	000000-00	No Longer Available	1
169	489191-00	HEX NUT	4
170	904020201704S	LOCK WASHER	4
171	904010317706	WASHER	4
172	1342526	FLAT HEAD SCREW	4
173	000000-00	No Longer Available	1
174	000000-00	No Longer Available	2
175	904010315734	SPEC WSHR	2
176	904010317706	WASHER	4
177	904020201704S	LOCK WASHER	4
178	489191-00	HEX NUT	4
179	1342551	TABLE BRACKET	2
180	000000-00	No Longer Available	2
181	1342542	TILT BRACKET	1
182	000000-00	No Longer Available	4
183	902010401030	HEX NUT	2
184	491956-00	WASHER	2
185	904010317706	WASHER	2
186	904020201704S	LOCK WASHER	2
187	489191-00	HEX NUT	2
188	000000-00	No Longer Available	4
189	000000-00	No Longer Available	1

## Parts List for 31-391 Type 1

Item Number	Part Number	Description	Qty Required
190	904010317706	WASHER	4
191	904020201704S	LOCK WASHER	4
192	489191-00	HEX NUT	4
193	902010401030	HEX NUT	2
194	491956-00	WASHER	2
195	000000-00	No Longer Available	2
196	491956-00	WASHER	2
197	000000-00	No Longer Available	1
198	000000-00	No Longer Available	2
199	489191-00	HEX NUT	2
200	000000-00	No Longer Available	2
201	000000-00	No Longer Available	2
202	904010317706	WASHER	2
203	406111380001	LOCK KNOB	2
856	000000-00	No Longer Available	1
856	000000-00	No Longer Available	1
856	000000-00	No Longer Available	1
856	52-704S	1PH LVC	1
856	000000-00	No Longer Available	1
856	000000-00	No Longer Available	1
856	000000-00	No Longer Available	1
856	52-348	MAG STAR-STP SWI	1
856	52-702	3PH LVC	1
856	000000-00	No Longer Available	1
856	000000-00	No Longer Available	1
856	000000-00	No Longer Available	1