



## SERVICE PARTS LIST

BULLETIN NO.  
PN0002718

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS

### M18™ 500GB Control Hub

CATALOG NO.

2970-20

SERIAL NO.

L02B

REVISED BULLETIN

DATE

Oct. 2024

WIRING INSTRUCTION

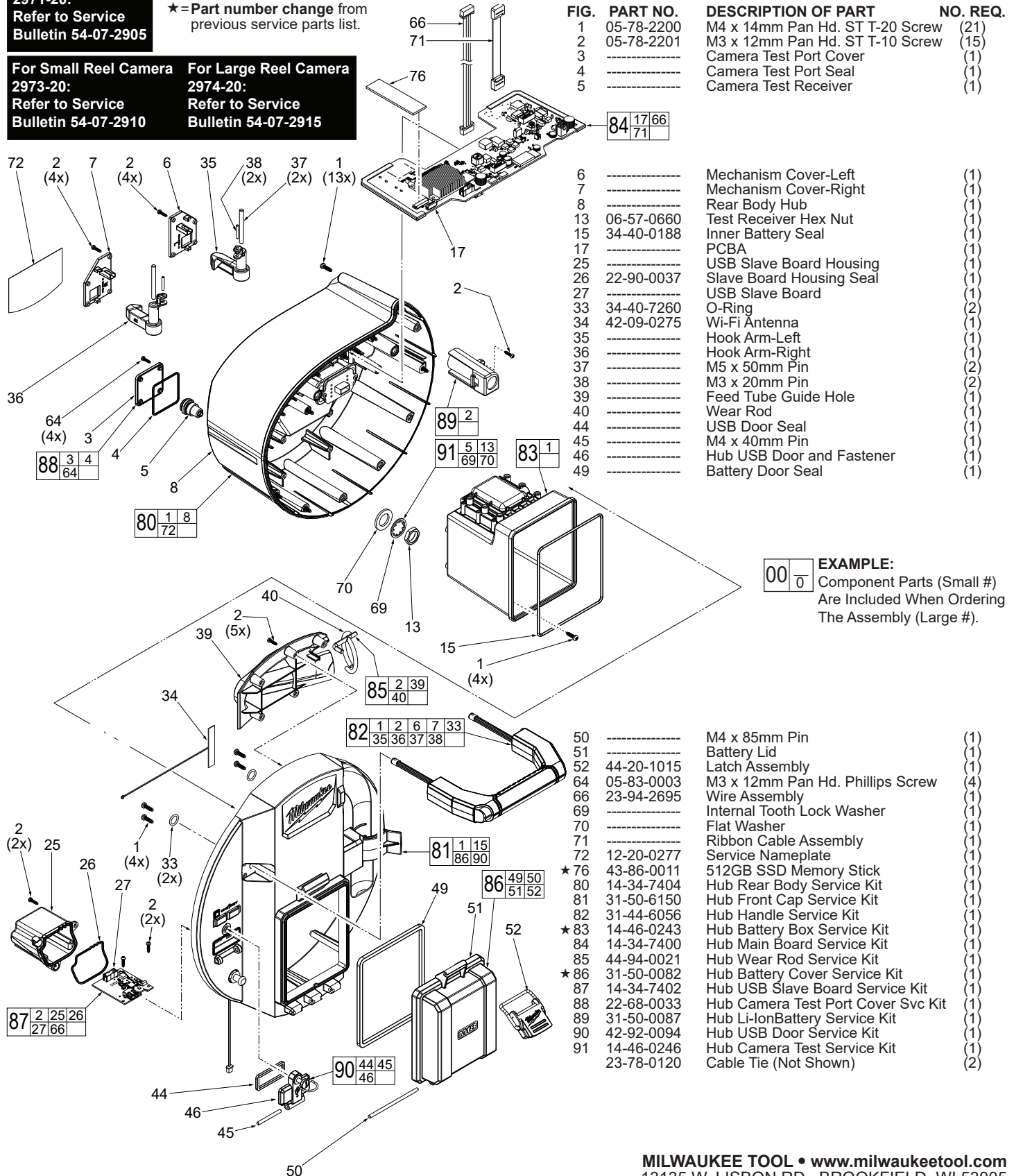
For Monitor  
2971-20:  
Refer to Service  
Bulletin 54-07-2905

★ = Part number change from  
previous service parts list.

For Small Reel Camera  
2973-20:  
Refer to Service  
Bulletin 54-07-2910

For Large Reel Camera  
2974-20:  
Refer to Service  
Bulletin 54-07-2915

| FIG. | PART NO.   | DESCRIPTION OF PART             | NO. REQ. |
|------|------------|---------------------------------|----------|
| 1    | 05-78-2200 | M4 x 14mm Pan Hd. ST T-20 Screw | (21)     |
| 2    | 05-78-2201 | M3 x 12mm Pan Hd. ST T-10 Screw | (15)     |
| 3    | -----      | Camera Test Port Cover          | (1)      |
| 4    | -----      | Camera Test Port Seal           | (1)      |
| 5    | -----      | Camera Test Receiver            | (1)      |



**EXAMPLE:**  
00 0 Component Parts (Small #)  
Are Included When Ordering  
The Assembly (Large #).

|      |            |                                    |     |
|------|------------|------------------------------------|-----|
| 50   | -----      | M4 x 85mm Pin                      | (1) |
| 51   | -----      | Battery Lid                        | (1) |
| 52   | 44-20-1015 | Latch Assembly                     | (1) |
| 64   | 05-83-0003 | M3 x 12mm Pan Hd. Phillips Screw   | (4) |
| 66   | 23-94-2695 | Wire Assembly                      | (1) |
| 69   | -----      | Internal Tooth Lock Washer         | (1) |
| 70   | -----      | Flat Washer                        | (1) |
| 71   | -----      | Ribbon Cable Assembly              | (1) |
| 72   | 12-20-0277 | Service Nameplate                  | (1) |
| ★ 76 | 43-86-0011 | 512GB SSD Memory Stick             | (1) |
| 80   | 14-34-7404 | Hub Rear Body Service Kit          | (1) |
| 81   | 31-50-6150 | Hub Front Cap Service Kit          | (1) |
| 82   | 31-44-6056 | Hub Handle Service Kit             | (1) |
| ★ 83 | 14-46-0243 | Hub Battery Box Service Kit        | (1) |
| 84   | 14-34-7400 | Hub Main Board Service Kit         | (1) |
| 85   | 44-94-0021 | Hub Wear Rod Service Kit           | (1) |
| ★ 86 | 31-50-0082 | Hub Battery Cover Service Kit      | (1) |
| 87   | 14-34-7402 | Hub USB Slave Board Service Kit    | (1) |
| 88   | 22-68-0033 | Hub Camera Test Port Cover Svc Kit | (1) |
| 89   | 31-50-0087 | Hub Li-Ion Battery Service Kit     | (1) |
| 90   | 42-92-0094 | Hub USB Door Service Kit           | (1) |
| 91   | 14-46-0246 | Hub Camera Test Service Kit        | (1) |
|      | 23-78-0120 | Cable Tie (Not Shown)              | (2) |