SERVICE PARTS LIST

Milwaukee

SPECIFY CATALO	REVISED BULLETIN	DATE			
		June 2019			
CATALOG NO.	2571-20	SERIAL NUMBER	H23A	- WIRING INSTRUCTION	

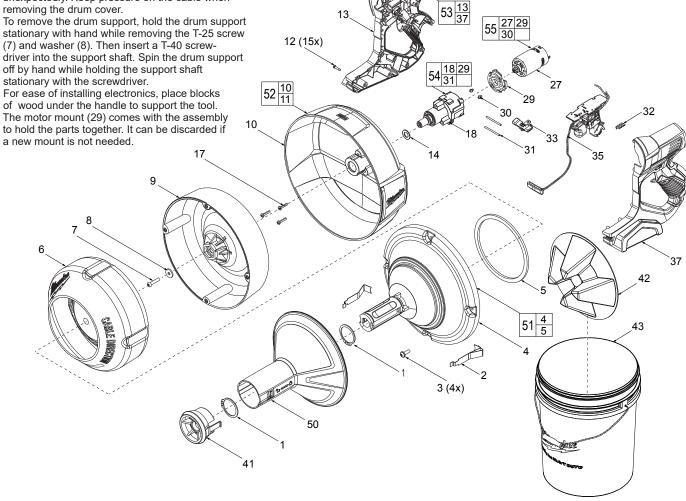
EXAMPLE: 00

Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

FIG. NOTES

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- The gasket comes as a strip and has to be formed into the circle configuration.
- The cable is under pressure and can uncoil unexpectedly. Keep pressure on the cable when removing the drum cover.
- stationary with hand while removing the T-25 screw (7) and washer (8). Then insert a T-40 screwdriver into the support shaft. Spin the drum support off by hand while holding the support shaft stationary with the screwdriver.
- 35 of wood under the handle to support the tool.
- The motor mount (29) comes with the assembly to hold the parts together. It can be discarded if a new mount is not needed.



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FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	44-90-0265	C-Ring	(2)
2	42-36-0240	Spring Plate	(2)
3	05-81-0060	M5 x 0.8 Pan Hd. Philips Screw	(4)
4		Drum Cover	(1)
5	43-44-0045	Foam Gasket	(1)
6	43-11-0085	Inner Drum (Drum Only)	(1)
7	05-74-0115	M5 x 0.8 Pan Hd. T-25 Screw (Left Hand	l) (1)
8	45-88-2045	Washer	(1)
9	14-46-2571	Drum Support Kit	(1)
10		Drum Shroud	(1)
11	12-20-2570	Service Nameplate (Not Shown)	(1)
12	06-82-1080	M3 x 14 ST Housing Screw	(15)
13		Right Handle	(1)
14	45-88-2055	Washer	(1)
17	06-82-7261	6-19 x .687 Pan Hd. Slt. Plast. T-15 Scre	w (3)
18		Gear Case Assy.	(1)
27		Motor	(1)
29		Motor Mount Plate	(1)
30		M3 x 0.5 T-10 Screw	(2)
31	06-65-0502	M2.5 x 37mm Steel Pin	(2)
32	22-09-0120	Fuel Gauge Lens	(1)
33	42-42-0360	Forward/Reverse/Lock Off Shuttle	(1)
35	14-20-2005	Electronics Assy.	(1)

DESCRIPTION OF BART

FIG. 37 41	PART NO. 31-15-0395	Left Handle w/ Fuel Gauge Label Front Handle Cover	(1) (1)
42	31-42-0015	Bucket Insert	(1)
43 50	42-51-0010 43-54-0205	Bucket Front Handle Assy. w/ Bushing and Retaining Rings	(1) (1)
51	31-15-0415	Drum Cover Assy.	(1)
52	31-55-0010	Drum Shroud Assy.	(1)
53	31-44-1045	Handle Assy.	(1)
54	14-30-1015	Gear Case Assy.	(1)
55	14-50-0010	Motor Assy.	(1)
	48-53-2571	5/16" x 25' Bulb Cable	(1)
	48-53-2572	5/16" x 25' Drop Head Cable	(1)
	48-53-2573	1/4" x 25' Bulb Cable	(1)
	48-53-2574	1/4" x 25' Drop Head Cable	(1)
	48-53-2581	Inner Drum w/ 5/16" x 25' Bulb Cable Ass	y. (1)
	48-53-2582	Inner Drum w/ 5/16" x 25' Drop Head Cable As	ssy.(1)
	48-53-2583	Inner Drum w/ 1/4" x 25' Bulb Cable Assy.	
	48-53-2584	Inner Drum w/ 1/4" x 25' Drop Head Cable Ass	sy. (1)

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