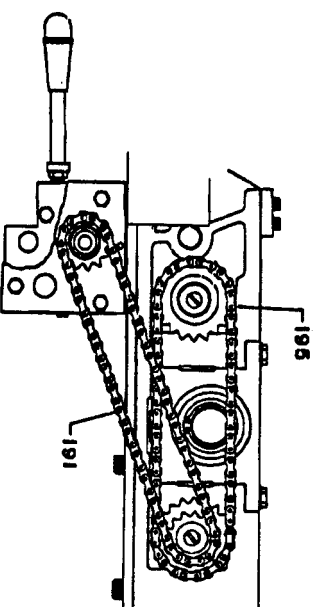


**SERVICE NOTES:**  
A - See diagram below for correct chain selection.



## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
1	428070260001	DUST COLLECTOR	1
2	428071160006	GASKET	1
3	1243379	SCREW	3
4	1349443	WARNING LABEL	1
5	000000-00	No Longer Available	1
6	1243567	SCREW	2
7	000000-00	No Longer Available	1
8	000000-00	No Longer Available	1
9	000000-00	No Longer Available	1
10	1330433	WARNING LABEL	1
11	1246045	MACH SCREW	3
12	428070710012	PIN	2
13	1246182	ROLL PIN	2
14	1246054	CAP SCREW	2
15	000000-00	No Longer Available	1
15	488822-00	FLAT WASHER	2
16	428070710013	PIN	1
17	000000-00	No Longer Available	1
18	330015-03	NUT,HEX	1
19	000000-00	No Longer Available	1
20	1246034	CAP SCREW	4
21	000000-00	No Longer Available	1
22	422290790015	WASHER	2
23	1243502	WASHER	4
24	1246018	CAP SCREW	4
25	000000-00	No Longer Available	2
26	1246149	SET SCREW	4

## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
27	1246179	LOCKWASHER	2
28	1246172	CAP SCREW	2
29	428070590008	HINGE	1
30	1246034	CAP SCREW	2
46	1246013	CAP SCREW	1
47	1243456	NUT	1
48	904010101604S	STEEL WASHER	1
49	428070890015	SUPPORT	1
50	000000-00	No Longer Available	1
51	428070310017	COVER	1
52	901061331263	SCREW	2
53	1246130	MACH SCREW	1
54	1330777	COVER	1
55	438010170173	ON BUTTON	1
56	438010170172	OFF BUTTON	1
57	1246090	MACH.SCREW	1
58	428071040023	SPACER	1
59	1246045	MACH SCREW	4
60	000000-00	No Longer Available	1
61	000000-00	No Longer Available	1
62	428071220006	SPRING	1
63	1246114	HEX NUT	1
64	000000-00	No Longer Available	1
65	1243456	NUT	1
66	488772-00	HEX HEAD SCREW	1
67	000000-00	No Longer Available	1
68	428071060015	SHAFT	1



## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
69	432071380005	HANDLE	1
70	000000-00	No Longer Available	1
71	000000-00	No Longer Available	1
72	000000-00	No Longer Available	1
73	000000-00	No Longer Available	1
74	1246143	ROLL PIN	1
75	000000-00	No Longer Available	1
76	920040205348	BEARING	1
77	000000-00	No Longer Available	1
78	428070790005	KEY	1
79	000000-00	No Longer Available	1
80	000000-00	No Longer Available	1
81	000000-00	No Longer Available	1
82	000000-00	No Longer Available	1
83	000000-00	No Longer Available	1
84	000000-00	No Longer Available	1
85	428071160004	O RING	1
86	920040224014	BEARING	1
87	000000-00	No Longer Available	1
88	000000-00	No Longer Available	1
89	428070170004	BEARING	1
90	000000-00	No Longer Available	1
91	000000-00	No Longer Available	1
92	1243331	SCREW	1
93	1246055	CAP SCREW	1
94	428070310003	GEAR BOX	1
95	1246070	SOC HD CAP SCR	1

## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
96	000000-00	No Longer Available	1
97	000000-00	No Longer Available	1
98	000000-00	No Longer Available	1
99	1246048	FLAT HD SCREW	1
100	428071300002	PULLEY	1
101	428071300006	1 PH PULLEY	1
102	000000-00	No Longer Available	1
103	1246049	FLAT HD SCREW	1
105	428073500001	KNIFE GAGE	1
106	1246185	ROLLPIN	2
110	1330270	GAGE BLOCK	1
150	428070100003	BLOCK	1
151	1246044	SET SCREW	4
152	330015-03	NUT,HEX	4
153	000000-00	No Longer Available	4
154	489382-00	SCREW	8
157	000000-00	No Longer Available	1
159	000000-00	No Longer Available	1
160	000000-00	No Longer Available	1
161	000000-00	No Longer Available	1
162	000000-00	No Longer Available	2
163	1243456	NUT	4
164	904010101604S	STEEL WASHER	4
165	428070890019	SUPPORT	2
165	330015-03	NUT,HEX	2
166	1246044	SET SCREW	2
167	000000-00	No Longer Available	2

## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
168	1246109	ROLL PIN	2
169	428070040005	BAR	1
170	428071120001	SCREW	24
171	428070040006	BAR	4
172	5140043-16	4 KNIFE SET RC-51	1
173	428070790003	KEY	1
174	428070120002	CUTTERHEAD	1
175	428071220001	SPRING	8
176	1330667	M12X30 HEX HD SCREW	1
177	428071040009	WASHER	1
178	000000-00	No Longer Available	1
179	000000-00	No Longer Available	1
180	428070170001	BEARING	1
181	1246166	SET SCREW	1
182	1246043	SET SCREW	1
183	000000-00	No Longer Available	1
184	428070540002	GUARD	1
185	428070100001	BRG BLOCK	1
186	1246069	RETAINING RING	1
187	1246049	FLAT HD SCREW	1
188	000000-00	No Longer Available	1
189	428071340005	SPROCKET	1
190	428071340008	SPROCKET	1
191	428070230006	CHAIN ASSY	1
192	428071350003	MASTER LINK	1
193	428071350005	OFFSET LINK	1
194	428071340006	SPROCKET	1

## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
195	428070230004	CHAIN ASSY.	1
196	428071350007	MASTER LINK	1
197	428071350001	OFFSET LINK	1
202	1246019	CAP SCREW	4
203	1243360	LOCKWASHER	4
204	428071120003	NUT	4
205	428071220003	SPRING	4
206	000000-00	No Longer Available	1
207	428070880003	STOP	2
208	489382-00	SCREW	4
209	1246122	CAP SCREW	6
210	000000-00	No Longer Available	2
211	000000-00	No Longer Available	3
212	000000-00	No Longer Available	1
213	1246137	SET SCREW	1
214	428070720005	PLATE	1
215	1310105	SCREW	3
216	488822-00	FLAT WASHER	3
217	1246053	CAP SCREW	4
218	000000-00	No Longer Available	1
219	000000-00	No Longer Available	10
220	428071120021	ADJ SCREW	10
221	428073120002	PILLOW BLOCK	1
222	000000-00	No Longer Available	1
223	000000-00	No Longer Available	1
224	000000-00	No Longer Available	10
225	000000-00	No Longer Available	1

## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
226	000000-00	No Longer Available	2
227	000000-00	No Longer Available	1
228	000000-00	No Longer Available	1
229	428060470001	FINGER	76
230	428061040006	SPACER	76
231	000000-00	No Longer Available	2
232	428071120001	SCREW	1
233	428071220002	SPRING	1
234	000000-00	No Longer Available	1
235	1246052	CAP SCREW	1
236	1243360	LOCKWASHER	1
237	1246057	CAP SCREW	3
238	1246179	LOCKWASHER	3
239	000000-00	No Longer Available	3
240	000000-00	No Longer Available	3
250	000000-00	No Longer Available	1
300	000000-00	No Longer Available	1
300	000000-00	No Longer Available	1
301	000000-00	No Longer Available	1
302	1246045	MACH SCREW	7
303	1246155	SCREW	10
304	428070550008	GUIDE	1
305	428070550006	GUIDE	2
306	488822-00	FLAT WASHER	4
307	491889-00	SCREW HEX HEAD	4
308	000000-00	No Longer Available	1
309	1246002	MACH SCREW	1

## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
310	000000-00	No Longer Available	1
311	000000-00	No Longer Available	1
312	000000-00	No Longer Available	1
313	1243496	NUT-STEEL	1
314	1330776	POINTER	1
315	1243501	SCREW	2
318	1246130	MACH SCREW	2
319	1246045	MACH SCREW	2
320	000000-00	No Longer Available	1
321	1246045	MACH SCREW	5
322	428071320003	SCALE	1
323	422280790015	RIVIT	2
324	1330449	PLATE	1
325	1330450	PLATE	1
326	1330458	KNOB	1
327	1246009	SET SCREW	1
328	1243456	NUT	1
329	1330448	BRACKET LH	1
330	1246041	SET SCREW	2
331	1330454	BAR	1
332	491890-00	RING	1
333	428070710006	PIVOT PIN	1
334	1243476	NUT	1
335	1330453	PIN	1
336	1330455	BAR	1
337	1330456	ADJ NUT	1
338	1330457	LOCK NUT	1

## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
339	1246137	SET SCREW	1
340	1330452	SCREW	1
341	1330459	WASHER	1
342	1320106	BEARING	4
343	000000-00	No Longer Available	2
344	000000-00	No Longer Available	2
345	1330447	BRACKET RH	2
346	1246009	SET SCREW	2
425	000000-00	No Longer Available	4
426	1243502	WASHER	4
427	1246035	CAP SCREW	4
428	1246122	CAP SCREW	4
429	428070880004	LOCK RING	4
430	1246028	EXT RET RING	4
431	428070880005	LOCK RING	4
432	1246164	SCREW	12
433	5140010-69	WASHER	12
434	000000-00	No Longer Available	4
435	000000-00	No Longer Available	4
436	1330486	ELEVATING SCREW ASSY	4
437	428070230005	CHAIN ASSY	1
438	428071350003	MASTER LINK	1
440	000000-00	No Longer Available	1
441	1246130	MACH SCREW	3
442	920410131442	BEARING	8
443	1246013	CAP SCREW	1
444	000000-00	No Longer Available	1

## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
445	428061340002	SPROCKET	1
446	000000-00	No Longer Available	1
447	1246018	CAP SCREW	2
448	1243502	WASHER	2
449	1246099	CAP SCREW	4
450	1243496	NUT-STEEL	2
451	000000-00	No Longer Available	4
452	488813-00	LOCK WASHER	12
453	1243530	SCREW	12
454	000000-00	No Longer Available	4
455	1246133	SET SCREW	4
456	428070790011	NUT	4
457	330015-03	NUT,HEX	2
458	422300790006	WASHER	2
459	1246017	CAP SCREW	2
462	000000-00	No Longer Available	1
463	1246122	CAP SCREW	2
464	000000-00	No Longer Available	1
465	428071380001	KNOB	1
466	1246072	SOC HD CAP SCR	1
467	901030100777	CAP SCREW	1
468	000000-00	No Longer Available	1
469	428071330001	V BELT	1
470	000000-00	No Longer Available	1
471	428071330002	V BELT SET	1
472	428071300003	PULLEY	1
473	000000-00	No Longer Available	1



## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
474	1246009	SET SCREW	1
475	000000-00	No Longer Available	1
476	000000-00	No Longer Available	1
477	1246019	CAP SCREW	2
478	000000-00	No Longer Available	1
479	1243496	NUT-STEEL	2
480	000000-00	No Longer Available	2
481	1246020	CAP SCREW	2
482	1243502	WASHER	2
483	000000-00	No Longer Available	2
484	000000-00	No Longer Available	2
485	1243502	WASHER	2
486	1246035	CAP SCREW	2
487	1246180	RET RING	2
488	000000-00	No Longer Available	1
489	1243502	WASHER	4
490	1243496	NUT-STEEL	4
491	1246045	MACH SCREW	3
492	000000-00	No Longer Available	1
493	1246019	CAP SCREW	1
494	1243502	WASHER	1
495	428061340002	SPROCKET	1
496	428070710014	PIN	1
497	1243301	RING	1
498	000000-00	No Longer Available	1
499	000000-00	No Longer Available	1
500	000000-00	No Longer Available	1

## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
501	1330147	CAP SCREW	8
509	000000-00	No Longer Available	1
510	000000-00	No Longer Available	1
511	000000-00	No Longer Available	1
512	000000-00	No Longer Available	1
513	330015-03	NUT,HEX	2
514	000000-00	No Longer Available	2
515	428070590008	HINGE	1
516	428070710013	PIN	2
517	428071380001	KNOB	1
518	428071000002	WHEEL	1
519	1330720	SLEEVE	1
520	1330719	KNOB	1
521	1246177	SCREW	4
522	000000-00	No Longer Available	1
523	1246181	RET RING	1
524	000000-00	No Longer Available	1
525	1246110	ROLL PIN	1
526	1246176	CAP SCREW	1
527	000000-00	No Longer Available	2
528	000000-00	No Longer Available	3
529	428070890013	SUPPORT	1
530	000000-00	No Longer Available	1
531	428070790008	KEY	2
532	428071060010	SHAFT	1
533	000000-00	No Longer Available	1
534	000000-00	No Longer Available	1

## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
535	428071060011	SHAFT	1
536	428070510009	GEAR	1
537	428070790007	KEY	1
538	1246092	SET SCREW	1
539	428071060009	SHAFT	1
540	428070710009	PIN	1
541	000000-00	No Longer Available	1
541	000000-00	No Longer Available	1
542	491889-00	SCREW HEX HEAD	1
543	N030548	STEEL BALL	2
544	428071220012	SPRING	1
545	428073280001	CLUTCH ASSY	1
546	1246184	ROLL PIN	1
547	000000-00	No Longer Available	1
548	1243301	RING	1
549	428070890013	SUPPORT	1
550	428070670009	LEVER	1
551	330015-03	NUT,HEX	1
552	428070670010	LEVER	1
554	1246176	CAP SCREW	1
555	000000-00	No Longer Available	1
556	491889-00	SCREW HEX HEAD	1
557	428070790009	KEY	1
558	901061331263	SCREW	8
559	000000-00	No Longer Available	1
560	1246007	SET SCREW	1
561	428071040021	CABLE LOCK	1

## Parts List for 22-460 Type 2

Item Number	Part Number	Description	Qty Required
562	1243502	WASHER	4
563	1246115	CAP SCREW	4
564	000000-00	No Longer Available	2
569	1246102	FL.WASHER	2
570	000000-00	No Longer Available	1
571	000000-00	No Longer Available	1
572	1243502	WASHER	2
573	1243496	NUT-STEEL	2
574	901061331263	SCREW	1
575	428071370001	NAMEPLATE	1
576	422280790015	RIVIT	2
577	488886-00	HEX HEAD SCREW	3
578	000000-00	No Longer Available	1
600	000000-00	No Longer Available	1
856	000000-00	No Longer Available	1