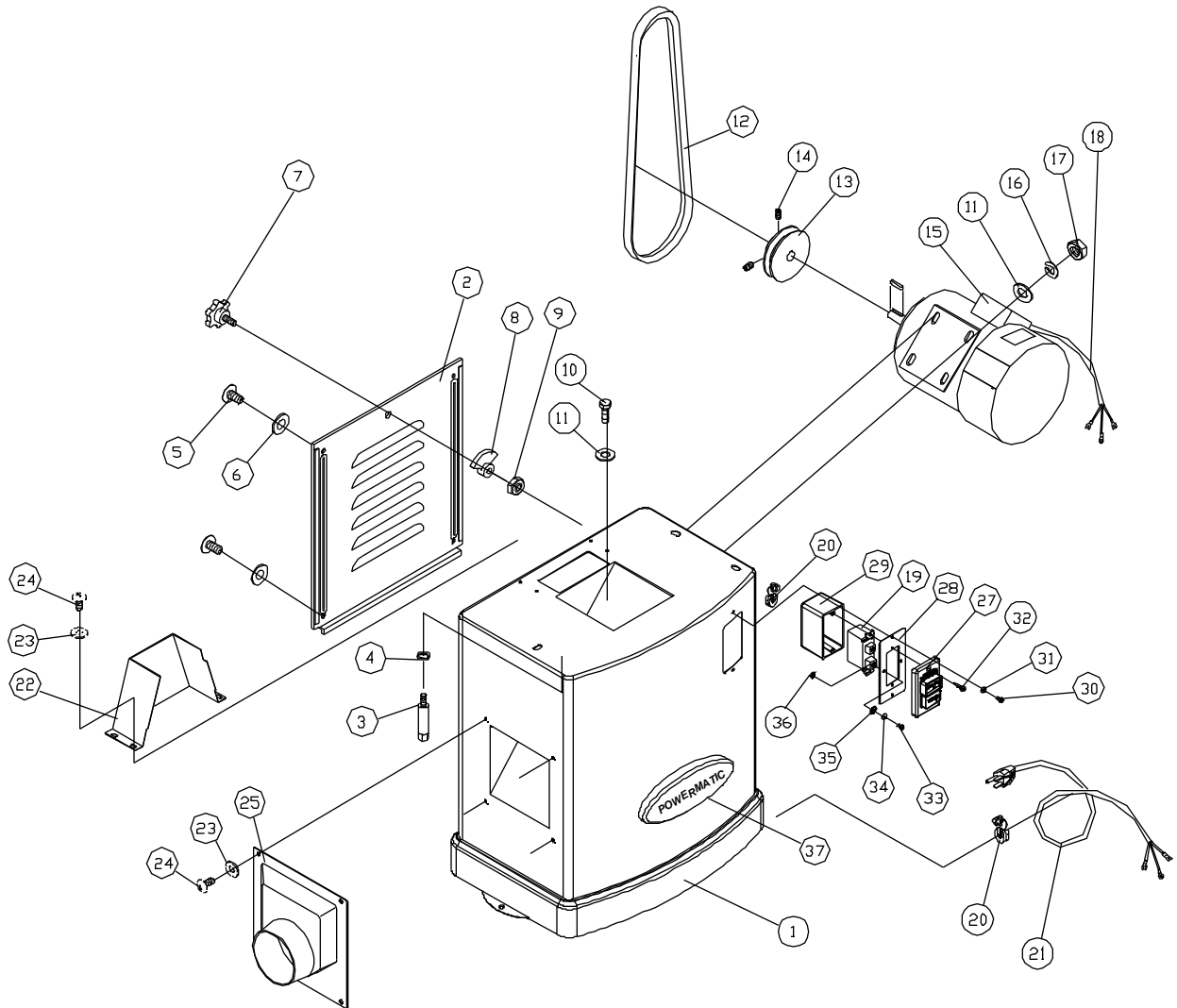


Stand – Parts List (All Models)

Index No.	Part No.	Description	Size	Qty.
.....	6296131	Stand Assembly		1
1.....	6296121	Stand		1
2.....	6285974	Door		1
3.....	6285822	Lock Bolt		3
4.....	6285852	Spring Washer	3/8 x 5/8	3
5.....	6296122	Screw	1/8-40 x 3/8	4
6.....	6296123	Flat Washer	1/8 x 3/8 x 1/32	4
7.....	6285975	Screw Knob		1
8.....	6285976	Door Lock		1
9.....	6285977	Hex Nut	3/8-16	1
10.....	6285980	Hex Screw	5/16-18 x 3/4	4
11.....	6285805	Flat Washer	5/16 x 3/4 x 1/16	8
12.....	6296124	V-Belt		1
13.....	6296125	Motor Pulley		1
14.....	6285865	Set Screw	1/4-20 x 1/4	2
15.....	6296126	Motor	1 HP, 1PH, 115V	1
16.....	6285988	Spring Washer	5/16 x 5/8	4
17.....	6285966	Hex Nut	5/16-18	1
18.....	6296127	Motor Cord		1
19.....	6296128	Switch		1
20.....	6285963	Strain Relief	SB7R-1	1
21.....	6285962	Power Cord		1
22.....	6296129	Belt Guard		1
23.....	6285909	Flat Washer	1/4-20 UNC x 1/2	8
24.....	6285910	Handle Screw	1/4-20 x 1/2	8
25.....	2004017	Dust Chute		1
26.....	6285978	Key	5 x 5 x 30	1
27.....	6296133	Switch Pushbutton		1
28.....	6296134	Switch Cover		1
29.....	6296135	Switch Box		1
30.....	6296136	Pan Head Screw	#10-24 x 1/2	2
31.....	6296137	Washer	3/16 x 1/2 x 1/32	2
32.....	6296138	Machine Screw	M4 x 1.59P x 38mm	2
33.....	6296139	Pan Head Screw	#8-32 x 5/8	2
34.....	6296140	Flat Washer	5/32 x 3/8 x 1/32	2
35.....	6296141	Star Washer	BW-4 (5/32 x 3/8)	2
36.....	6296142	Nut	#8-32	1
37.....	3520B-140	Powermatic Nameplate		1
38.....	6296150	Warning Label		1
39.....	PM2700-440	Wide Stripe (not shown)		per ft.
40.....	PM2700-441	Narrow Stripe (not shown)		per ft.

Stand –Assembly (All Models)

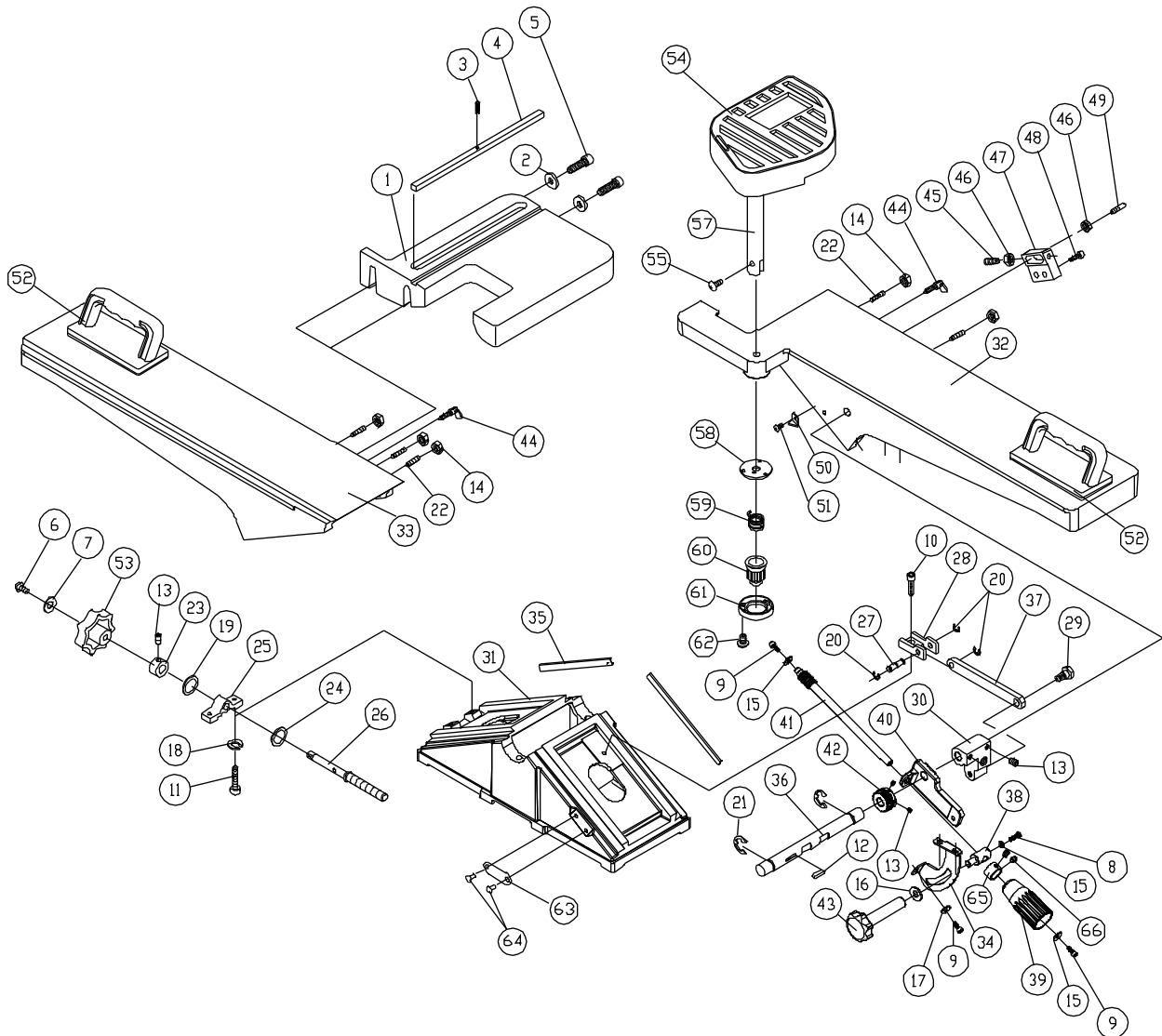


Bed – Parts List (All Models)

Index No.	Part No.	Description	Size	Qty.
1	6296086	Base Slide		1
2	6296087	Washer	3/8 x 1 x 5/32	4
3	6296088	Spring Pin	4mm dia. x 14mm Lg	1
4	6296089	Key	9.5mm x 273 mm	1
5	6285931	Cap Screw	3/8-16 x 1-1/2	2
6	6285910	Handle Screw	1/4-20 x 1/2	10
7	TS-0680021	Washer	1/4	2
8	6296091	Hex Screw	1/4-20 x 3/4	1
9	6296092	Socket Head Cap Screw	1/4-20 x 1/2	5
10	TS-0208041	Socket Head Cap Screw	5/16-18 x 3/4	1
11	TS-0208101	Socket Head Cap Screw	5/16-18 x 2	2
12	6296094	Key	5mm x 5mm x 20mm	1
13	6285907	Set Screw	1/4-20 x 3/8	4
14	6285902	Hex Nut	1/4-20	5
15	6296144	Flat Washer	1/4 x 1/2 x 1/32	3
16	6296066	Flat Washer	13mm x 28mm x 3mm	1
17	6296095	Spring Washer	6.5mm x 12.8mm	3
18	6285911	Spring Washer	8.2mm x 15.4mm	2
19	6296096	Wavy Washer	12.6mm x 16.8mm	1
20	6296015	Retaining Ring	ETW-6	3
21	6296022	Retaining Ring	ETW-12	2
22	6285901	Set Screw	1/4-20 NC x 1	5
23	6285906	Collar		1
24	6285904	Washer		1
25	6285905	Bracket		1
26	6285903	Adjusting Screw		1
27	6296097	Shaft		1
28	6296098	Lock Bracket		1
29	6296099	Bolt		1
30	6296100	Bracket		1
31	6296101	Base		1
32	6296102	Front Table		1
33	6296103	Rear Table		1
34	6296104	Plate		1
35	6296105	Gib		2
36	6296106	Shaft		1
37	6296107	Plate		1
38	6296108	Lock Plate		1
39	6296109	Handle		1
40	6296110	Adjusting Base		1
41	6296111	Worm Shaft		1
42	6296112	Worm		1
43	6296113	Nut		1
44	6285900	Screw		2
45	6296060	Set Screw	5/16-18 x 3/4	2
46	6285966	Hex Nut	5/16-18	3
47	6296114	Set Block		1
48	6296014	Cap Screw	5/16-18 x 3/4	2
49	6296115	Stud		1
50	6296116	Pointer		1
51	6296117	Pan Head Screw	5/32-32 x 1/4	1
52	6285917	Push Block		2
53	6285908	Wheel Handle		1
54	6296145	Cutterhead Guard		1
55	TS-1533032	Phillips Pan Head Machine Screw	M5 x 10mm	1
57	6285892	Guard Post		1

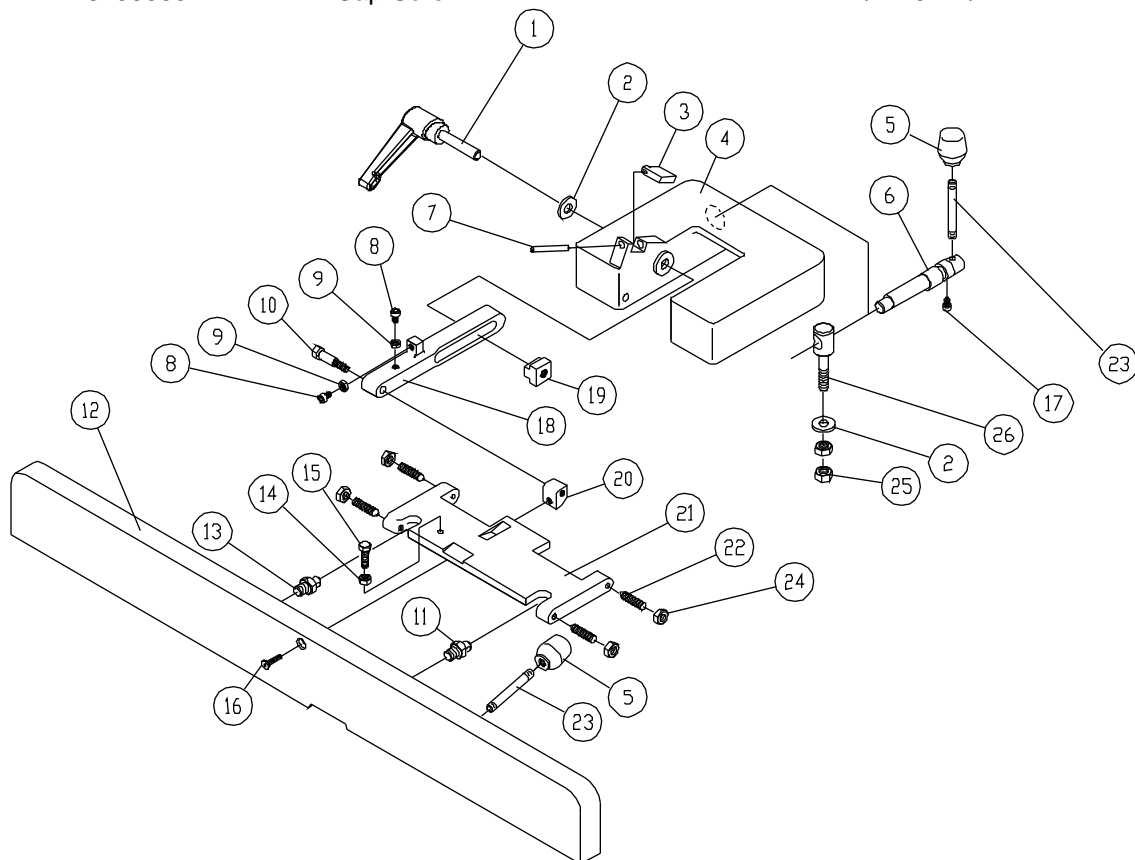
Bed – Parts List (All Models)

Index No.	Part No.	Description	Size	Qty.
58	6285893	Washer		1
59	6285894	Spring		1
60	6285895	Knob		1
61	6285896	Retainer		1
62	6285897	Screw	.5/32-32 x 5/8	3
63	6296147	Depth Scale		1
64	6296148	Rivet		2
65	6296151	Collar		1
66	6296152	Set Screw	1/4-20 UNC x 1/4	2



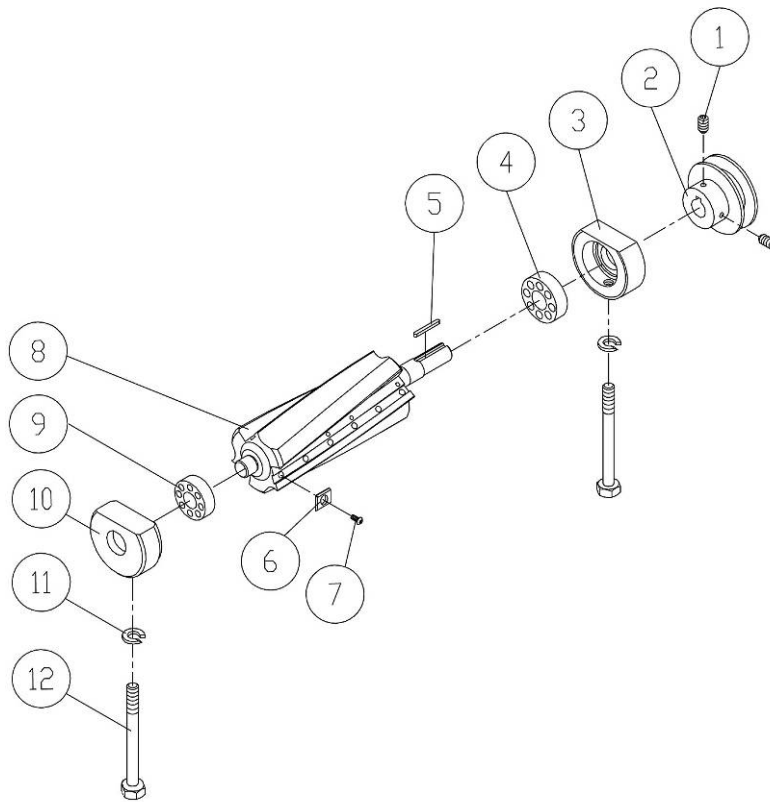
Fence – Parts List and Assembly (All Models)

Index No.	Part No.	Description	Size	Qty.
.....	6296130	Fence Assembly		1
1.....	6296143	Locking Bolt		1
2.....	6296066	Flat Washer	13mm x 28mm x 3mm	2
3.....	6296067	Stop Block		1
4.....	6296068	Fence Bracket		1
5.....	6285945	Knob		2
6.....	6296069	Locking Shaft		1
7.....	6296070	Pin	Ø5mm x 50mm	1
8.....	6296071	Cap Screw	1/4-20 x 1-1/4	2
9.....	6296072	Hex Nut	1/4-20	2
10.....	6296073	Screw		1
11.....	TS-0561052	Hex Nut	1/2-20UNF	2
12.....	6296075	Fence Body		1
13.....	6285940	Pivot Stud		2
14.....	6285966	Hex Nut	5/16-18	1
15.....	6296077	Hex Screw	5/16-18 x 1-1/4	1
16.....	6296078	Hex Screw	5/16-18 x 1-1/2	1
18.....	6296080	Locking Link		1
19.....	6296081	Nut		1
20.....	6285947	Fixed Block		1
21.....	6296082	Fence Link		1
22.....	6285942	Cone Point Screw		4
23.....	6285944	Handle Stud		2
24.....	6285943	Hex Nut	3/8-16	4
25.....	6296083	Hex Nut	1/2-12NC	2
26.....	6296084	Bolt		1
27.....	6296085	Cap Screw	1/4-20 x 1/2	1



Cutterhead – Parts and Assembly (model 54HH only)

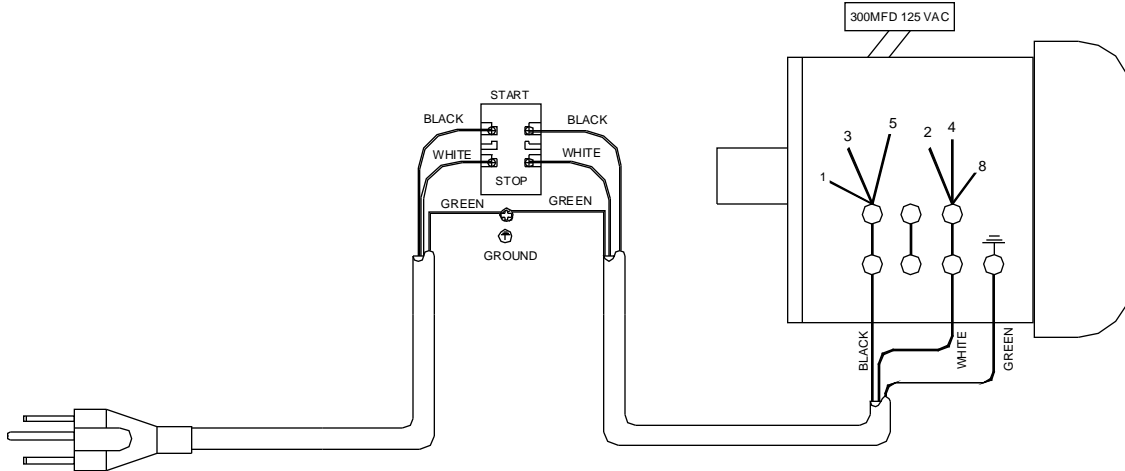
Index No.	Part No.	Description	Size	Qty.
.....	PM54HH-CA	Cutterhead Assembly (Index # 1-12)	1
1.....	TS-0267041	Socket Set Screw	1/4"-20 x 3/8	2
2.....	JH-C07	Cutterhead Pulley	1
3.....	JH-C04	Bearing Housing	1
4.....	BB-6203VV	Ball Bearing	6203VV	1
5.....	5F-G108	Key	5 x 5 x 25	1
.....	1791221-6	Helical Cutterhead Unit (Index # 6 thru 8)	1
6.....	1791212	Knife Insert (set of 10)	total 40
7.....	JWP208HH-111	Knife Insert Screw	#10-32 x 1/2	40
8.....	PM54HH-108	Helical Cutterhead	1
9.....	BB-6202VV	Ball Bearing	6202VV	1
10.....	3H-C02	Bearing Housing	1
11.....	TS-0720091	Lock Washer	3/8"	2
12.....	JEA-B01	Hex Cap Bolt	3/8"-24 x 3-1/2"	2
13.....	JJ6HH-113	Star Point Screwdriver (not shown)	2



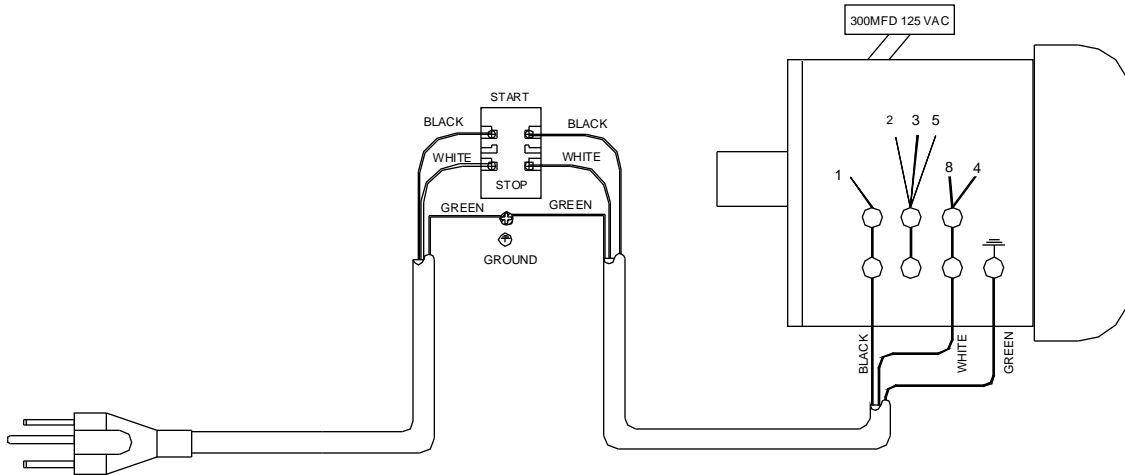
Wiring Diagrams

Wiring Diagram – Serial # 05060540312 and lower

ELECTRICAL SCHEMATIC - 115V



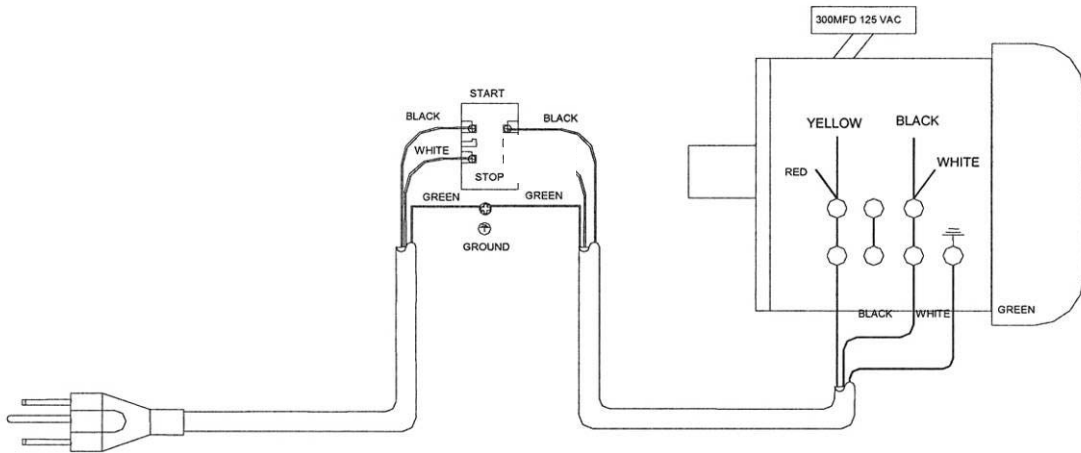
ELECTRICAL SCHEMATIC - 230V



Serial # 05060540312 and lower

Wiring Diagram – Serial # 05060540313 and higher

ELECTRICAL SCHEMATIC - 115V



ELECTRICAL SCHEMATIC - 230V

