

POWERMATIC[®]

WMH | TOOL GROUP

Operating Instructions and Parts Manual

4-Roll Powered Stock Feeder

Model PF4-ARC



WMH TOOL GROUP

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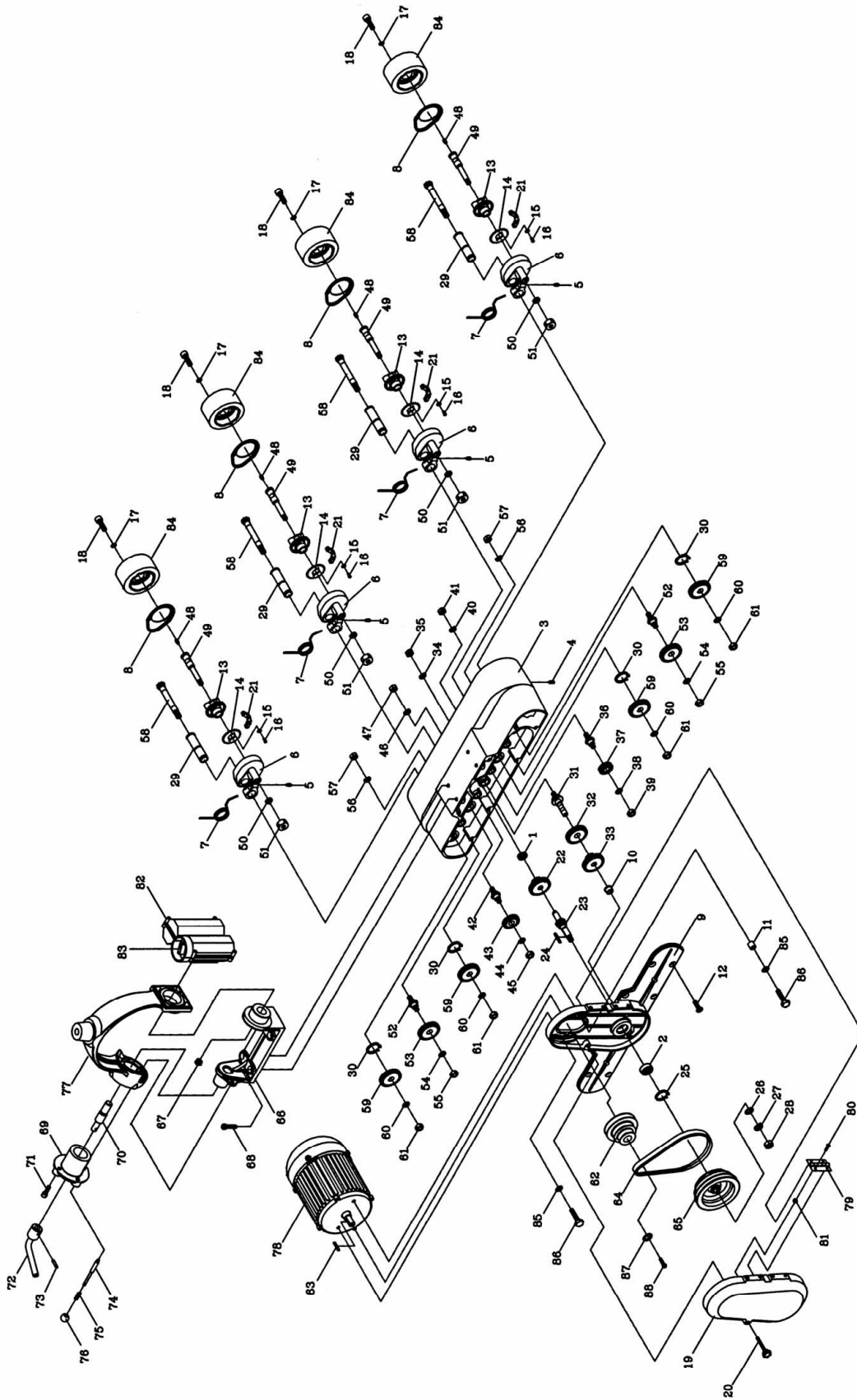
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Parts List: PF4-ARC Feeder Assembly

Index No.	Part No.	Description	Size	Qty
1	BB-6000	Bearing # 6000	6000	1
2	BB- 6202VV	Bearing # 6202-2RS	6202-2RS	1
3	PF4ARC-103	Frame		1
4	TS-1522011	Socket Set Screw	M5x6	4
5	PF4ARC-105	Grease Fitting		4
6	PF4ARC-106	Sprocket Case		4
7	PF4ARC-107	Spring		4
8	PF4ARC-108	Case Cover		1
9	PF4ARC-109	Back Cover		1
10	PF4ARC-110	Bushing		1
11	PF4ARC-111	Spacer		1
12	TS-1514031	Socket Flat Head Screw	M6x20	8
13	PF4ARC-113	Roller Base		4
14	PF4ARC-114	Sprocket		4
15	TS-1551031	Lock Washer	M5	8
16	TS-1502041	Socket Head Cap Screw	M5x16	8
17	PF4ARC-117	Internal Tooth Lock Washer	M8	8
18	TS-1504051	Socket Head Cap Screw	M8x25	8
19	PF4ARC-119	Pulley Cover		1
20	PF4ARC-120	Knob		1
21	PF4ARC-121	Chain Kit (22S)	22S	4
22	PF4ARC-122	Double Deck Gear		1
23	PF4ARC-123	Transmission Axle		1
24	PF4ARC-124	Key	5x5x25	1
25	PF4ARC-125	C Clip	φ35	1
26	TS-2360121	Flat Washer	M12	1
27	TS-2361121	Lock Washer	M12	1
28	TS-1540081	Hex Nut	M12	1
29	PF4ARC-129	Tube		4
30	PF4ARC-130	C Clip	φ26	4
31	PF4ARC-131	Belt Spindle		1
32	PF4ARC-132	Gear	26T	1
33	PF4ARC-133	Double Deck Gear		1
34	TS-2361101	Lock Washer	M10	1
35	TS-1540071	Hex Nut	M10	1
36	PF4ARC-136	Gear Spindle		1
37	PF4ARC-137	Gear	16T	1
38	TS-2360121	Flat Washer	M12	1
39	TS-1540081	Hex Nut	M12	1
40	TS-2361101	Lock Washer	M10	1
41	TS-1540071	Hex Nut	M10	1
42	PF4ARC-142	Gear Spindle		1
43	PF4ARC-143	Gear	20T	1
44	TS-2360121	Flat Washer	M12	1
45	TS-1540081	Hex Nut	M12	1
46	TS-2361101	Lock Washer	M10	1
47	TS-1540071	Hex Nut	M10	1
48	PF4ARC-148	Grease Fitting		4
49	PF4ARC-149	Roller Spindle		4
50	TS-2361121	Lock Washer	M12	4
51	TS-1540081	Hex Nut	M12	4
52	PF4ARC-152	Gear Spindle		2
53	PF4ARC-153	Gear	26T	2
54	TS-2360121	Flat Washer	M12	2
55	TS-1540081	Hex Nut	M12	2
56	TS-2361101	Lock Washer	M10	2
57	TS-1540071	Hex Nut	M10	2

Index No.	Part No.	Description	Size	Qty
58	PF4ARC-158	Sprocket Shaft		4
59	PF4ARC-159	Gear	26T	4
60	TS-2360121	Flat Washer	M12	4
61	TS-1540081	Hex Nut	M12	4
62	PF4ARC-162	Motor Pulley		1
63	PF4ARC-124	Key	5x5x25	1
64	PF4ARC-164	Belt	M22	1
65	PF4ARC-165	Trans Pulley		1
66	PF4ARC-166	Connection Frame		1
67	PF4ARC-167	Cord Socket		1
68	TS-1504061	Socket Head Cap Screw	M8x30	4
69	PF4ARC-169	Pivot Control		1
70	PF4ARC-170	Lock Stud		1
71	TS-1504051	Socket Head Cap Screw	M8x25	2
72	PF4ARC-172	Pivot Handle		1
73	PF4ARC-173	Lock Pin		1
74	PF4ARC-174	Pivot Pin		1
75	PF4ARC-175	Spring		1
76	PF4ARC-176	Knob		1
77	PF4ARC-177	Pivot Support		1
78	PF4ARC-178	Motor	1/2HP, 460V, 3Ph	1
	PF4ARC-178A	Motor	1/2HP, 230V, 3Ph	1
79	PF4ARC-179	Hinge		2
80	TS-2284161	Flat Head Screw	M4x16	8
81	TS-1540021	Hex Nut	M4	8
82	PF4ARC-182	Switch Box Kit		1
83	PF4ARC-183	Switch Kit		1
84	PF4ARC-184	Roller	φ100x50mm	4
85	TS-1550061	Flat Washer	M8	2
86	TS-1490041	Hex Cap Screw	M8x25	2
87	TS-1550041	Flat Washer	M6	1
88	TS-1503041	Socket Head Cap Screw	M6x16	1

PF4-ARC Feeder Assembly



Parts List: Feeder Mounting Assembly

Index No.	Part No.	Description	Size	Qty
	6289113	Complete Feeder Mounting Assembly		1
1	6289179	Handle Assembly	M12x1.75	3
2	TS-0680061	Flat Washer	1/2"	3
3	6289178	Stud	M12x70mm	3
4	6289177	Column Base		1
5	TS-1540061	Hex Nut	M8	1
6	TS-2361081	Lock Washer	M8	1
7	TS-1524051	Socket Set Screw	M8x20	1
8	6289163	Rack		1
9	TS-1502021	Socket Head Cap Screw	M5x10	6
10	6288923	Over Arm	720mm	1
11	6289219	Vertical Column	560mm	1
12	TS-1524031	Socket Set Screw	M8x12	3
13	6289173	Column Cap		1
14	6289222	Washer, Thrust		2
15	6289220	Elevating Screw		1
16	6289161	Key, Elevating		1
17	TS-1502041	Socket Head Cap Screw	M5x16	1
18	6289181	Over Arm Cone		1
19	TS-2361101	Lock Washer	M10	2
20	TS-1491081	Hex Cap Screw	M10x50	2
21	6289180	Bracket, Elevating		1
22	6288912	Pinion		1
23	6288913	Hand Wheel		1
24	6289166	Lock Pin	6x36	1
25	6288926	Handle Assembly		2
26	6288927	Lock Pin	6x22	2
27	6289176	Wheel Handle	M10x1.5	1
28	6289221	Pin	6x36	1
29	6289175A	Elevating Handle		1
31	6289182	Stud, Lock	M16x1.5	2
32	6289168	Swivel Cone		1
33	6289169	Clamp, Motor		1
34	TS-1490091	Hex Cap Screw	M8x50	1
35	6288887	Locking Handle		1

Feeder Mounting Assembly

