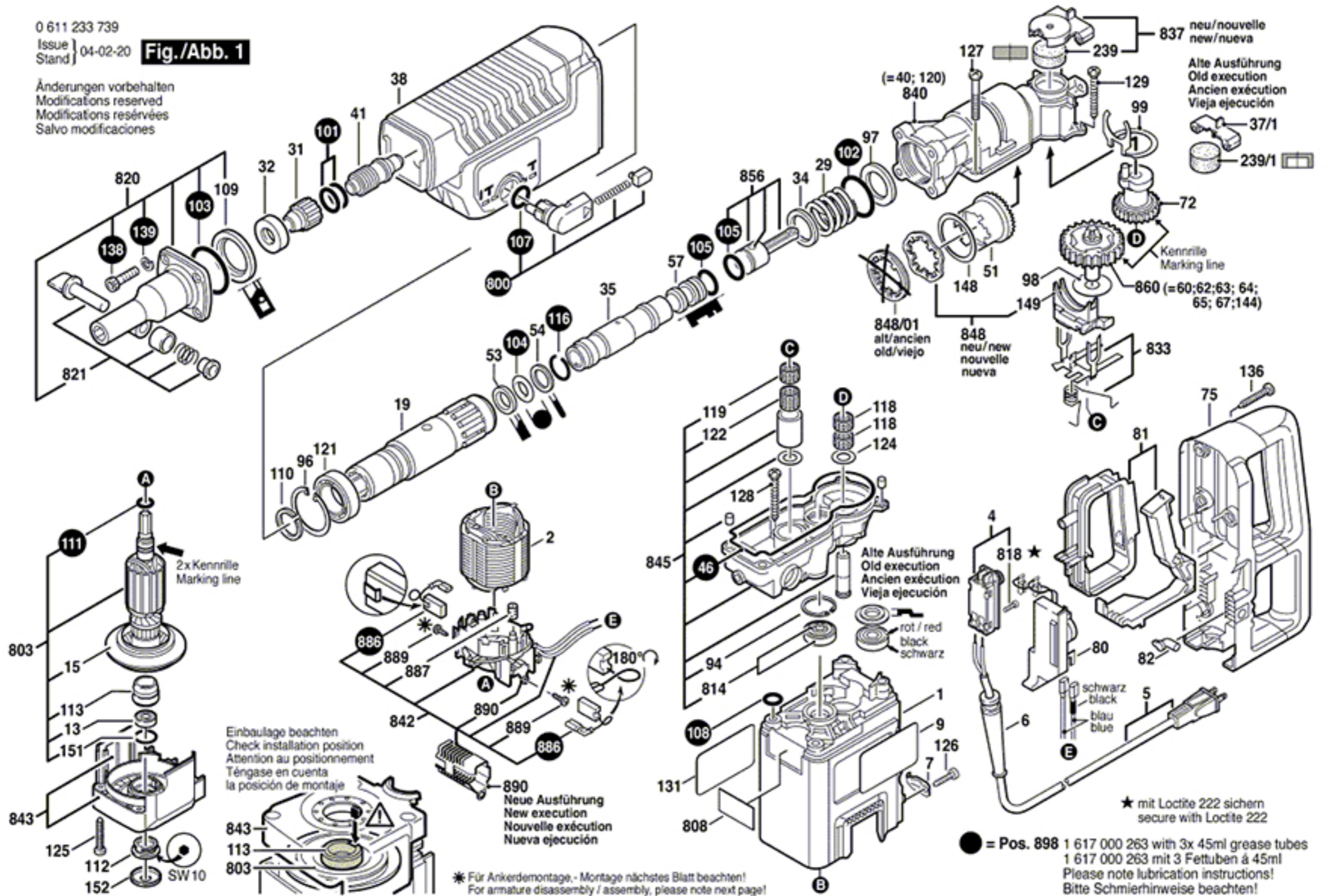


0 611 233 739

Issue } 04-02-20 **Fig./Abb. 1**

Änderungen vorbehalten
Modifications reserved
Modifications réservées
Salvo modificaciones



Einbaulage beachten
Check installation position
Attention au positionnement
Téngase en cuenta
la posición de montaje

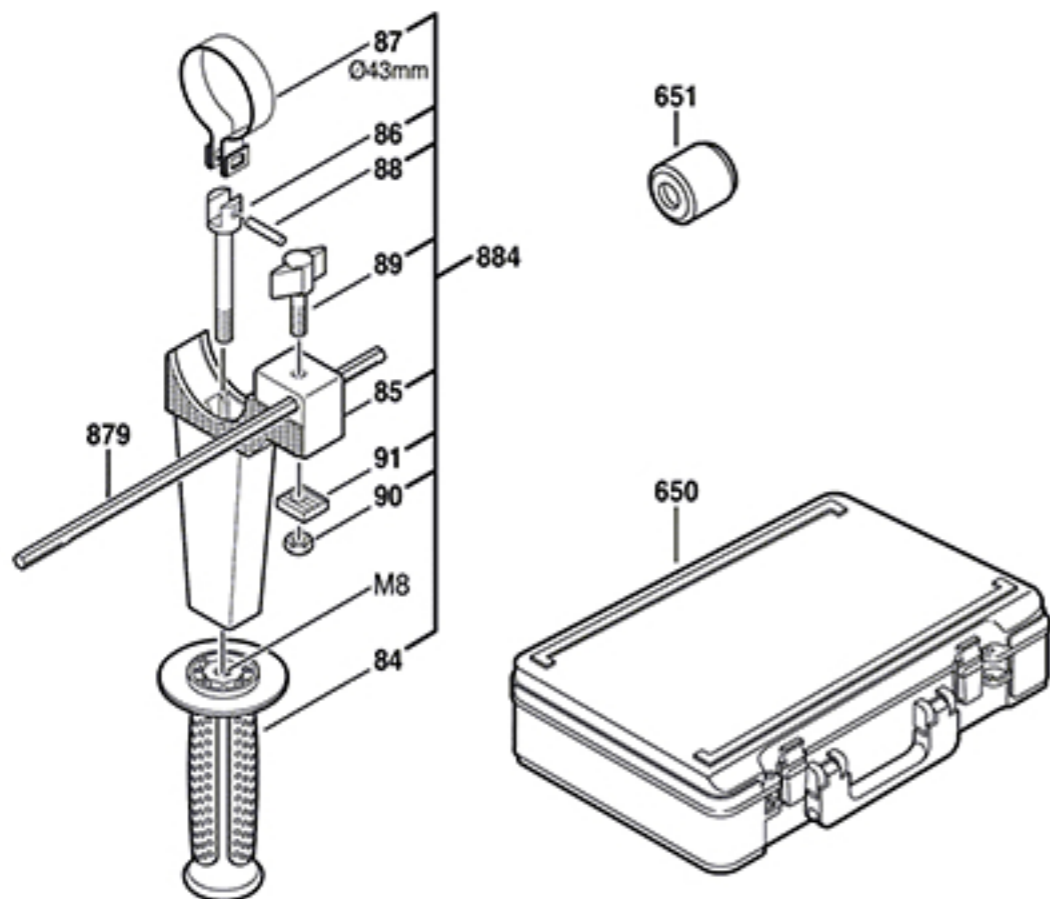
* Für Ankerdemontage.- Montage nächstes Blatt beachten!
For armature disassembly / assembly, please note next page!

★ mit Loctite 222 sichern
secure with Loctite 222
● = Pos. 898 1 617 000 263 with 3x 45ml grease tubes
1 617 000 263 mit 3 Fettuben à 45ml
Please note lubrication instructions!
Bitte Schmierhinweise beachten!

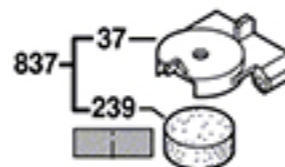
0 611 233 739

Issue } 04-02-20
Stand }

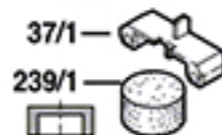
Fig./Abb. 2



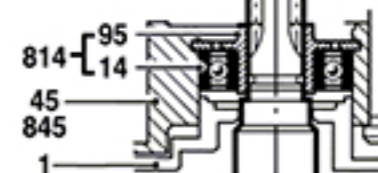
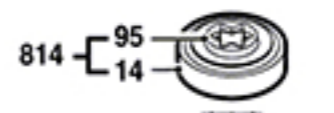
Neue Ausführung
New execution
Nouvelle exécution
Nueva ejecución



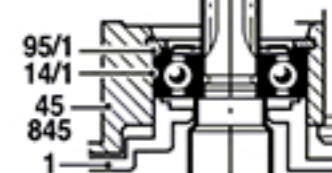
Alte Ausführung
Old execution
Ancien exécution
Vieja ejecución



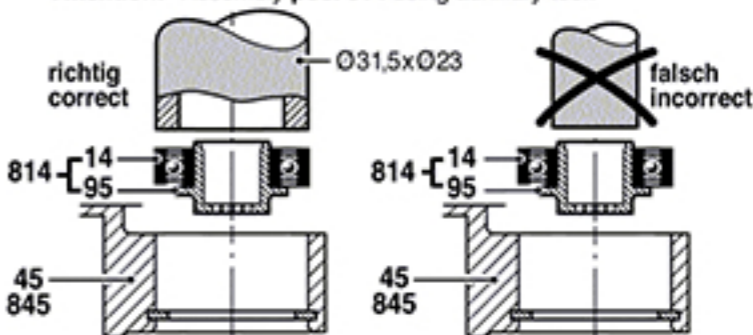
Neue Ausführung
New execution
Nouvelle exécution
Nueva ejecución



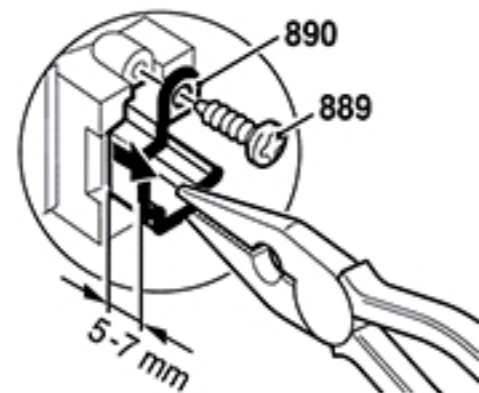
Alte Ausführung
Old execution
Ancien exécution
Vieja ejecución



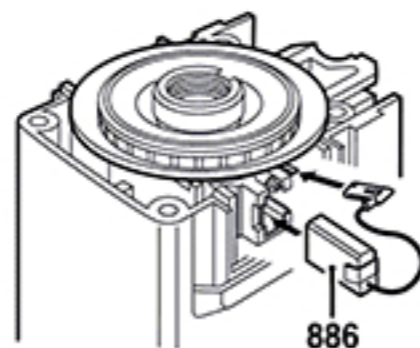
Beachten: Einbau Pos. 814 mit Hilfswerkzeug!
Attention: Assembly pos. 814 using auxiliary tool!



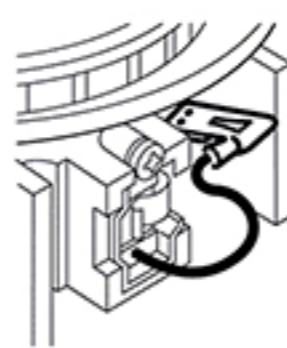
Vor Ankerdemontage- und Montage beide Bürstenhalter 5-7 mm nach außen ziehen.
For armature disassembly and assembly pull the brush holder 5-7 mm outwards.



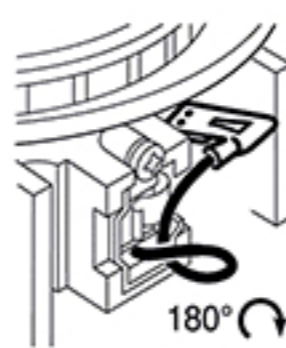
Nach der Ankermontage Bürstenhalter nach innen drücken und festschrauben.
After armature assembly, press in the brush holder and tighten the screw.



Kohlebürsten mit Flachstecker einsetzen.
Fit brushes and electrical contact.



Litzen beider Kohlebürsten um 180° drehen.
Turn both the Brush wires 180° as shown.



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