SERVICE PARTS LIST

BULLETIN NO. 54-06-0951

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
1/2" T.S.C. REV. HOLE-SHOOTER		54-06-0950	May '96
CATALOG NO. 0237-1	STARTING SERIAL NO. 867B	WIRING INSTRUCTION 58-01-0031	

EXAMPLE: 00 / 0 Component Parts (Small #) Are Included When Ordering The Assembly (Large #).

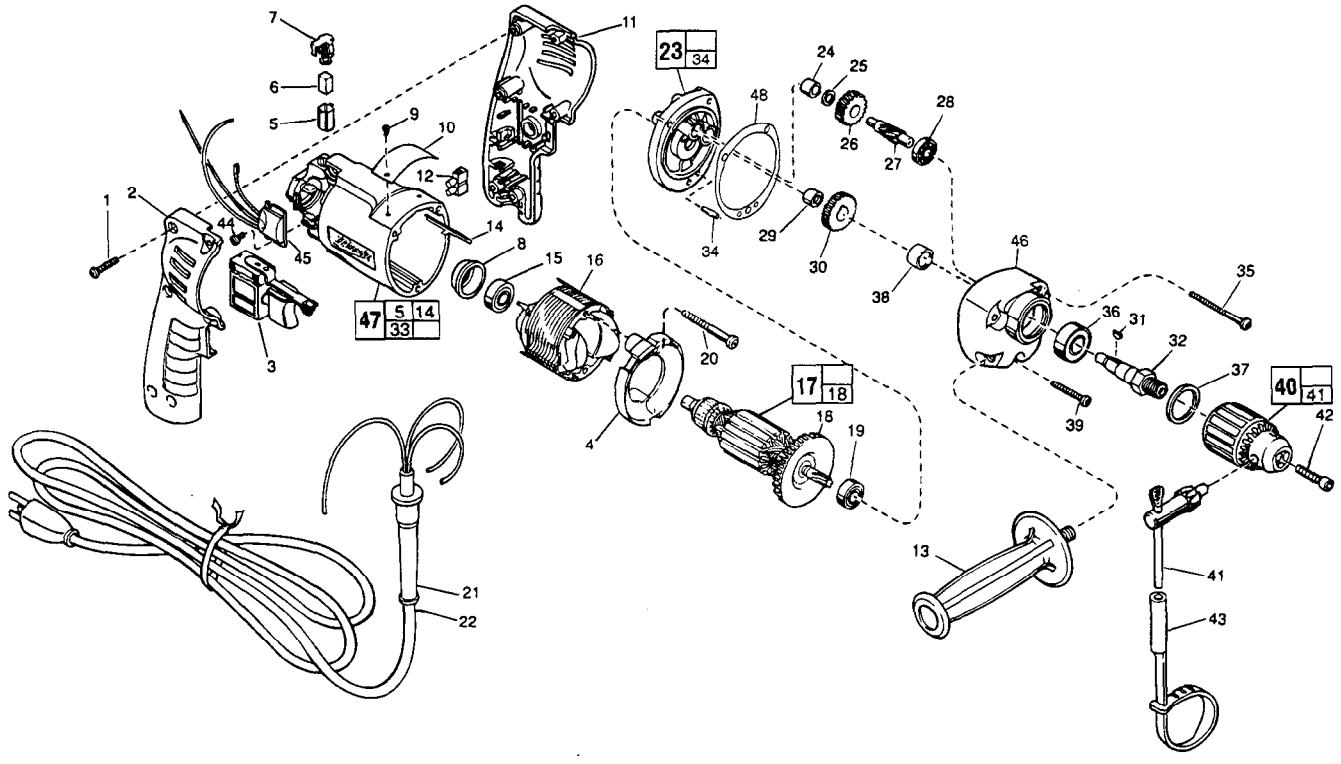

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	06-82-7284	8-16 x 3/4" Pan Hd. Slt.Plast. T-20	(6)
2	31-44-1745	Right Handle Half	(1)
3	23-66-2145	Speed Control Switch	(1)
4	42-14-0380	Baffle	(1)
5	22-20-0830	Brush Tube	(2)
6	22-16-0275	Carbon Brush	(2)
7	23-52-1560	Brush Spring Assembly	(2)
8	22-72-0100	Bearing Cup	(1)
9	06-72-1720	Nameplate Rivet	(2)
10	12-99-0850	Service Nameplate	(1)
11	31-44-1740	Left Handle Half	(1)
12	22-56-0456	Terminal Block	(1)
13	43-62-0905	Side Handle	(1)
14	44-60-0530	Ground Pin	(1)
15	02-04-0645	Ball Bearing	(1)
16	18-11-0150	120 Volt Field	(1)
17	16-10-0680	120 Volt Armature	(1)
18	22-84-0880	Fan Assembly	(1)
19	02-04-0847	Ball Bearing	(1)
20	06-82-7203	7-18 x 2-1/8" Pan Hd. Slt. Plast. T-20	(2)
21	44-76-0210	Cord Protector	(1)
22	22-64-1120	Cord Set	(1)
★ 23	14-13-0520	Diaphragm Assembly	(1)
24	02-50-1210	Needle Bearing	(1)
25	45-88-7301	Heat Treated Washer	(1)
26	32-40-2010	Intermediate Gear	(1)
27	36-66-4500	Intermediate Pinion Shaft	(1)
28	02-04-0640	Ball Bearing	(1)
29	02-50-1611	Needle Bearing	(1)
30	32-75-3320	Spindle Gear	(1)
31	06-42-1200	Woodruff Key	(1)
32	38-50-5740	Reversing Spindle	(1)
33	23-94-6225	Ground Wire Assembly (Not Shown)	(1)
★ 34	06-65-0880	Ground Pin	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
35	06-82-7440	7-18 x 2-1/2" Pan Hd. Slt. Plast. T-20	(2)
36	02-04-1229	Ball Bearing	(1)
37	34-80-2300	Retaining Ring	(1)
38	45-36-1100	Spindle Spacer	(1)
39	06-82-7344	7-18 x 1-1/2" Pan Hd. Slt. Plast. T-20	(1)
40	48-66-1360	1/2 Chuck	(1)
41	48-66-3280	Chuck Key	(1)
42	06-75-3150	Chuck Screw - L.H. Thread	(1)
43	48-66-4040	Key Holder	(1)
44	06-82-7212	4-20 x 1/4" Pan Hd. Slt. Plast.T-10	(1)
45	14-20-0750	Remote Electronic Assembly	(1)
★ 46	28-14-2008	Gear Case	(1)
47	14-38-0601	Motor Housing Assembly	(1)
★ 48	43-44-0925	Gasket	(1)

FIG.	LUBRICATION
46	1-1/2 Oz. Type "E" Grease, No. 49-08-4122. Place Grease Near Intermediate Shaft Ball Bearing In Gear Case.

FIG.	NOTES
1	Torque to 18-28 In./Lbs.
20, 35, 39	Torque to 15-20 In./Lbs.
42	Torque to 40-45 In./Lbs.
44	Torque to 3-5 In./Lbs.
8	Place in motor housing before inserting armature.
24,29	Press flush to casting surface.
29	Press only on end with manufacturer ID.
15,19	Seal towards armature.
36	Seal towards retaining ring.

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