



SERVICE PARTS LIST

BULLETIN NO.
55-06-0032

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
3/8" T.S.C. REV. HOLE-SHOOTER		55-06-0031	May '96
CATALOG NO. 0222-4	STARTING SERIAL NO. 430C	WIRING INSTRUCTION 58-03-0023	

EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

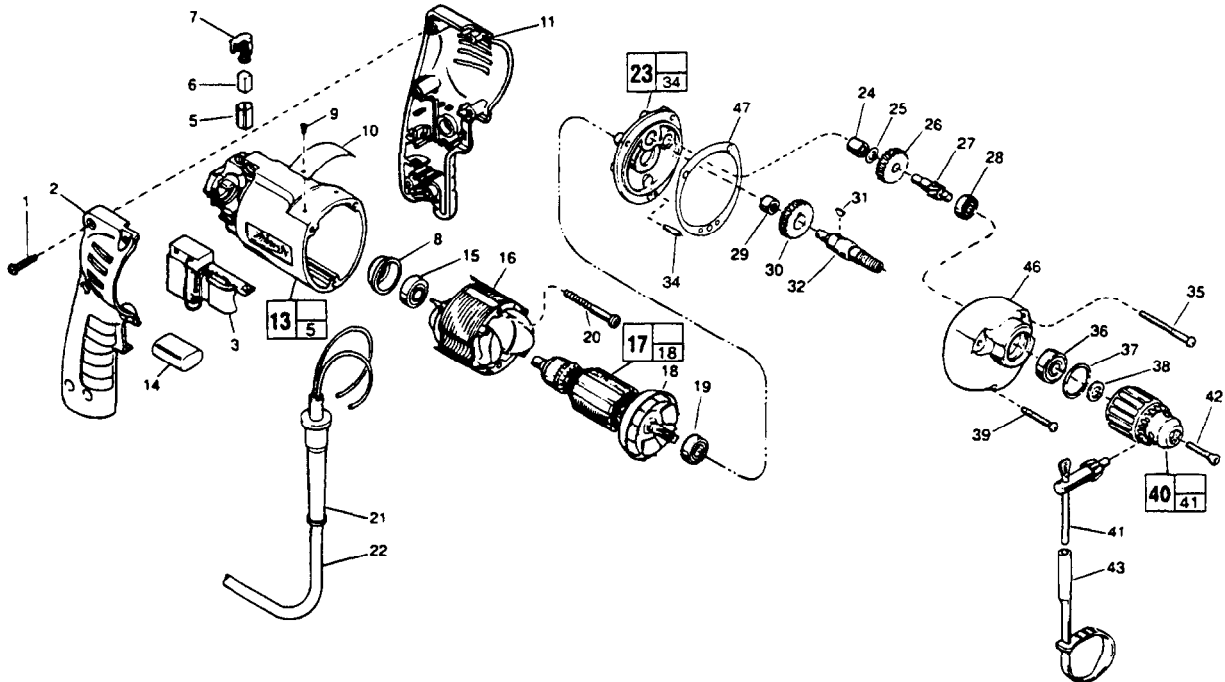


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
	1	06-82-7284 8-16 x 3/4" Pan Hd. Slit. Plast. T-20	(6)
	2	31-44-1745 Right Handle Half	(1)
	3	23-66-2075 Speed Control Switch	(1)
	5	22-20-0830 Brush Tube	(2)
	6	22-16-0375 Carbon Brush	(2)
	7	23-52-1570 Brush Retaining Assembly	(2)
	8	22-72-0100 Bearing Cup	(1)
	9	06-72-1720 Nameplate Rivet	(2)
	10	12-99-0570 Service Nameplate	(1)
	11	31-44-1740 Left Handle Half	(1)
	13	14-38-0591 Motor Housing Assembly	(1)
	14	14-20-0530 Capacitor Assembly	(1)
	15	02-04-0645 Ball Bearing	(1)
	16	18-12-0160 Field	(1)
	17	16-16-0470 Armature	(1)
	18	22-84-0760 Fan Assembly	(1)
	19	02-04-0847 Ball Bearing	(1)
	20	06-82-7393 7-18 x 2" Pan Hd. Slit. Plast. T-20	(2)
	21	44-76-0210 Cord Protector	(1)
	22	22-64-4480 Cord Set	(1)
★	23	14-13-0530 Diaphragm Assembly	(1)
	24	02-50-1210 Needle Bearing	(1)
	25	45-88-7301 Heat Treated Washer	(1)
	26	32-40-1950 Intermediate Gear	(1)
	27	36-66-4380 Intermediate Pinion Shaft	(1)
	28	02-04-0640 Ball Bearing	(1)
	29	02-50-1620 Needle Bearing	(1)
	30	32-75-3230 Spindle Gear	(1)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
	31	06-42-0800 Woodruff Key	(1)
	32	38-50-5660 Reversing Spindle	(1)
★	34	06-65-0880 Ground Pin	(1)
	35	06-82-7368 7-18 x 1-3/4" Pan Hd. Slit. Plast. T-20	(2)
	36	02-04-1020 Ball Bearing	(1)
	37	34-80-1400 Retaining Ring	(1)
	38	45-88-7940 Chuck Washer	(1)
	39	06-82-7308 7-18 x 1-1/8" Pan Hd. Slit. Plast. T-20	(1)
	40	48-66-0805 3/8" Chuck	(1)
	41	48-66-3080 Chuck Key	(1)
	42	45-04-0750 Chuck Screw - L.H. Thread	(1)
	43	48-66-4040 Key Holder	(1)
★	46	28-14-1825 Gear Case	(1)
★	47	43-44-0925 Gasket	(1)

FIG. LUBRICATION

46 1-1/2 Oz. Type "E" Grease, No. 49-08-4122. Place Grease Near Intermediate Shaft Ball Bearing In Gear Case.

FIG. NOTES

- 1 Torque to 18-28 In./Lbs.
- 20, 35, 39 Torque to 15-20 In./Lbs.
- 42 Torque to 30-50 In./Lbs.
- 8 Place in motor housing before inserting armature.
- 24, 29 Press flush to casting surface.
- 15, 19 Seal towards armature.
- 36 Seal towards chuck.

MILWAUKEE ELECTRIC TOOL CORPORATION
13135 W. LISBON RD., BROOKFIELD, WI 53005