



SERVICE PARTS LIST

BULLETIN NO.
54-06-0357

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN 54-06-0356	DATE Dec. '99
1/4" T.S.C. REV. HOLE-SHOOTER			
CATALOG NO. 0102-1	STARTING SERIAL NO. 428-238838	WIRING INSTRUCTION 58-01-0022	

EXAMPLE:

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Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

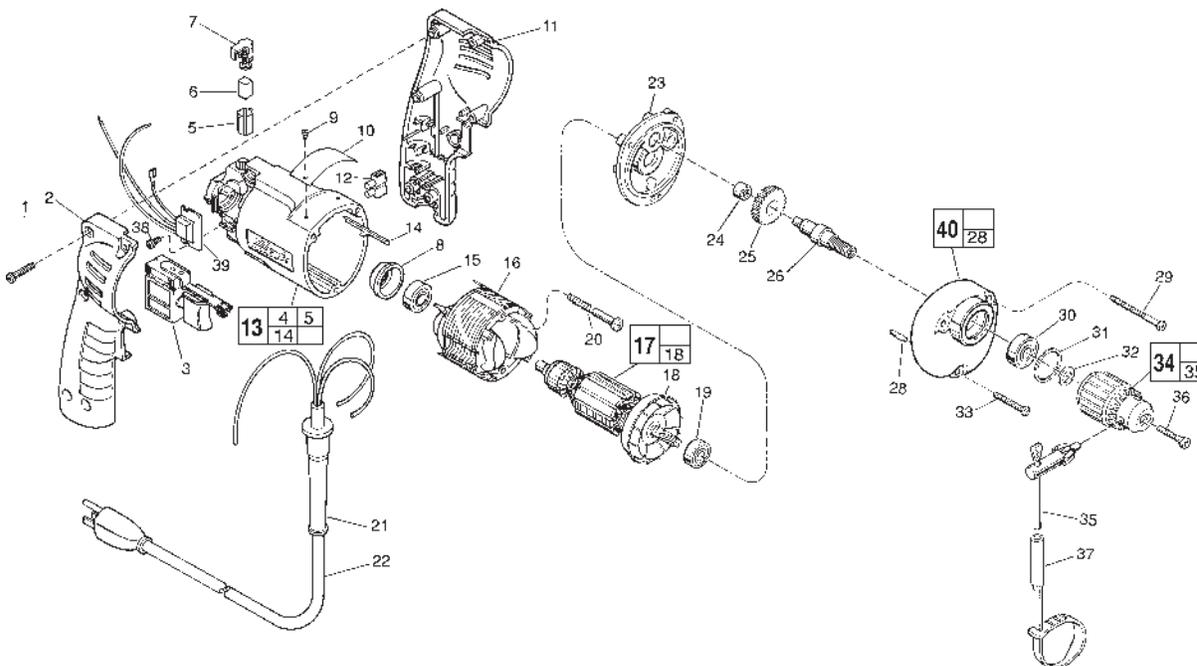


FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
★	1	06-82-7284 8-16 x 3/4" Pan Hd. Slit. Plast. T-20	(6)
★	2	31-44-1705 Right Handle Half	(1)
★	3	23-66-1655 Speed Control Switch	(1)
★	4	23-94-6225 Ground Wire Assembly (Not Shown)	(1)
★	5	22-20-0790 Brush Tube	(2)
★	6	22-16-0275 Carbon Brush	(2)
★	7	23-52-1560 Brush Spring Assembly	(2)
★	8	22-72-0100 Bearing Cup	(1)
★	9	06-85-0200 Nameplate Screw	(2)
★	10	12-99-0850 Service Nameplate	(1)
★	11	31-44-1700 Left Handle Half	(1)
★	12	22-56-0456 Terminal Block	(1)
★	13	14-38-0550 Motor Housing Assembly	(1)
★	14	44-60-0530 Ground Pin	(1)
★	15	02-04-0645 Ball Bearing	(1)
★	16	18-11-0060 120 Volt Field	(1)
★	17	16-10-0440 120 Volt Armature	(1)
★	18	22-84-0760 Fan Assembly	(1)
★	19	02-04-0851 Ball Bearing	(1)
★	20	06-82-7393 7-18 x 2" Pan Hd. Slit. Plast. T-20	(2)
★	21	44-76-0210 Cord Protector	(1)
★	22	22-64-3180 Cord Set	(1)
★	23	28-28-1950 Diaphragm	(1)
★	24	02-50-1620 Needle Bearing	(1)
★	25	32-75-3260 Spindle Gear	(1)
★	26	38-50-5670 Spindle	(1)
★	28	06-65-0825 1/8 x 1/2" Groove Pin 5	(1)
★	29	06-82-7344 7-18 x 1-1/2" Pan Hd. Slit. Plast. T-20	(2)

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
★	30	02-04-1020 Ball Bearing	(1)
★	31	34-80-1400 Retaining Ring	(1)
★	32	45-88-7940 Chuck Washer	(1)
★	33	06-82-7308 7-18 x 1-1/8" Pan Hd. Slit. Plast. T-20	(1)
★	34	48-66-0070 1/4" Chuck	(1)
★	35	48-66-3200 Chuck Key	(1)
★	36	45-04-0750 Chuck Screw-L.H. Thread	(1)
★	37	48-66-4080 Key Holder	(1)
★	38	06-82-7212 4-20 x 1/4" Pan Hd. Plastite T-10	(1)
★	39	14-20-0405 Remote Electronic Assembly	(1)
★	40	14-30-0610 Gear Case Assembly	(1)

FIG. LUBRICATION
40 1-1/8 Oz. Type "E" Grease, No. 49-08-4122.
Place In Center Of Gear Case.

FIG. NOTES
1 Torque to 18-28 In./Lbs.
20, 29, 33 Torque to 15-20 In./Lbs.
36 Torque to 30-50 In./Lbs.
38 Torque to 3-5 In./Lbs.
8 Place in motor housing before inserting armature.
24 Press flush to casting surface.
15, 19 Seal towards armature.
30 Seal towards chuck.